HONDA

CRF250R

CRF250R4
CRF250R5
CRF250R6
CRF250R7
CRF250R8
CRF250R9

PARTS CATALOGUE

6

13KRN4E6



[CRF250R4]

Instruction for use of parts catalogue

- **This parts catalogue has been created as of August 01, 2008.**
  - Since this date, the sales practice for repair parts may have been changed or the parts may have been eliminated (listed for those not for sale).
  - The modified information is reflected on the latest Electronic Parts Catalogue (EPC). Also, refer to the parts catalogue news for any change.
  - See the parts catalogue news for any revision that is made after August 01, 2008.
- **Always specify the part number when ordering a part.**
  - Check the model, type, serial numbers, color, maker, and the size as needed before ordering a part.
  - Note that the illustrations (part drawings) can differ from the actual parts in shape. They are given just to help you to refer to the parts.
- **When modifications or additions to this parts catalogue are made, a revised edition will be issued at an appropriate time, with successively progressing revision numbers on the cover. We recommend obtaining such revisions in order to keep your parts catalogue up-to-date at all times. To check whether a parts catalogue revision has been issued, please contact your Honda distributor.**

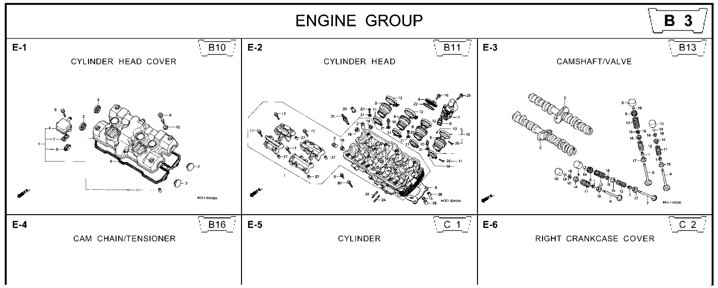
Initial version issue date
September 10, 2003
Honda Motor Co., Ltd.

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How to refer to the part information

Ⓐ Reference with "Illustrated index"



Ⓑ Reference with "Part number index"

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11330-MCE-305	C2	18	1	14721-MCE-000	B13	13	6	1494
11333-KT8-000	C6	22	1	14722-MCE-000	B13	13	7	1494
11335-MCE-000	C2	18	2	14730-MCE-000	B13	13	8	1494
11360-MCE-000	C7	23	1	14731-MCE-000	B13	13	9	1495
11365-MCE-000	C7	23	2	14731-MY9-751	B13	13	10	1495
11396-MY9-000	C2	18	3	14751-KY2-000	B13	13	11	1495
11631-MCE-000	C5	21	1	14751-MCE-000	B13	13	12	1495
11691-MY9-000	C5	21	2	14761-MCE-000	B13	13	13	1495

Ⓒ Reference with "Part name index"

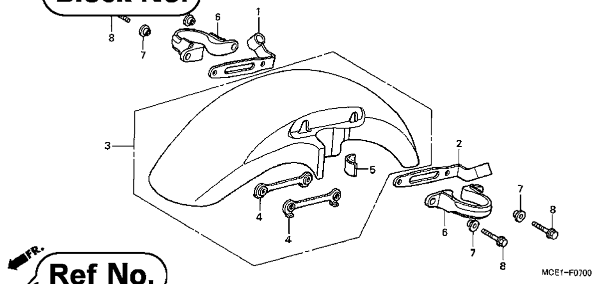
PART NAME INDEX

Part name	Address	Page	Ref.	Pa
[A]				BOLT ,CHANG
				BOLT ,CLUTC H
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AUTO COCK ASSY.,FUEL--------	F4	58	2	BOLT ,FLANGE
AXLE ,FR.WHEEL --------------	E14	52	3	BOLT ,FLANGE
AXLE ,RR.WHEEL --------------	F2	56	3	BOLT ,FLANGE
				BOLT ,FLANGE
[B]				BOLT ,FLANGE
				BOLT ,FLANGE
BAG ,AIR PRESSURE GAUGE------	G7	77	4	
BAG ,SERVICE BOOK------------	G7	77	1	
BAG ,TOOL -------------------	G7	77	3	BOLT ,FLANGE
BALL ,STEEL, ----------------	F11	65	20	
BAND A ,INSULATOR------------	B11	11	11	
BAND B ,INSULATOR------------	B11	11	12	
BAND ,AIR CLEANER CONNECTING				BOLT ,FLANGE
TUBE	F8	62	22	BOLT ,FLANGE
BAND ,U-LOCK ----------------	F16	70	3	
BAND ,WIRE ------------------	C10	26	14	
	E5	43	21	
	G4	74	18	

Address No.

F-7 FRONT FENDER E11

Block No.



Ref No.

Service item	F.R.T.
FENDER COMP., FR. ------------	0.3

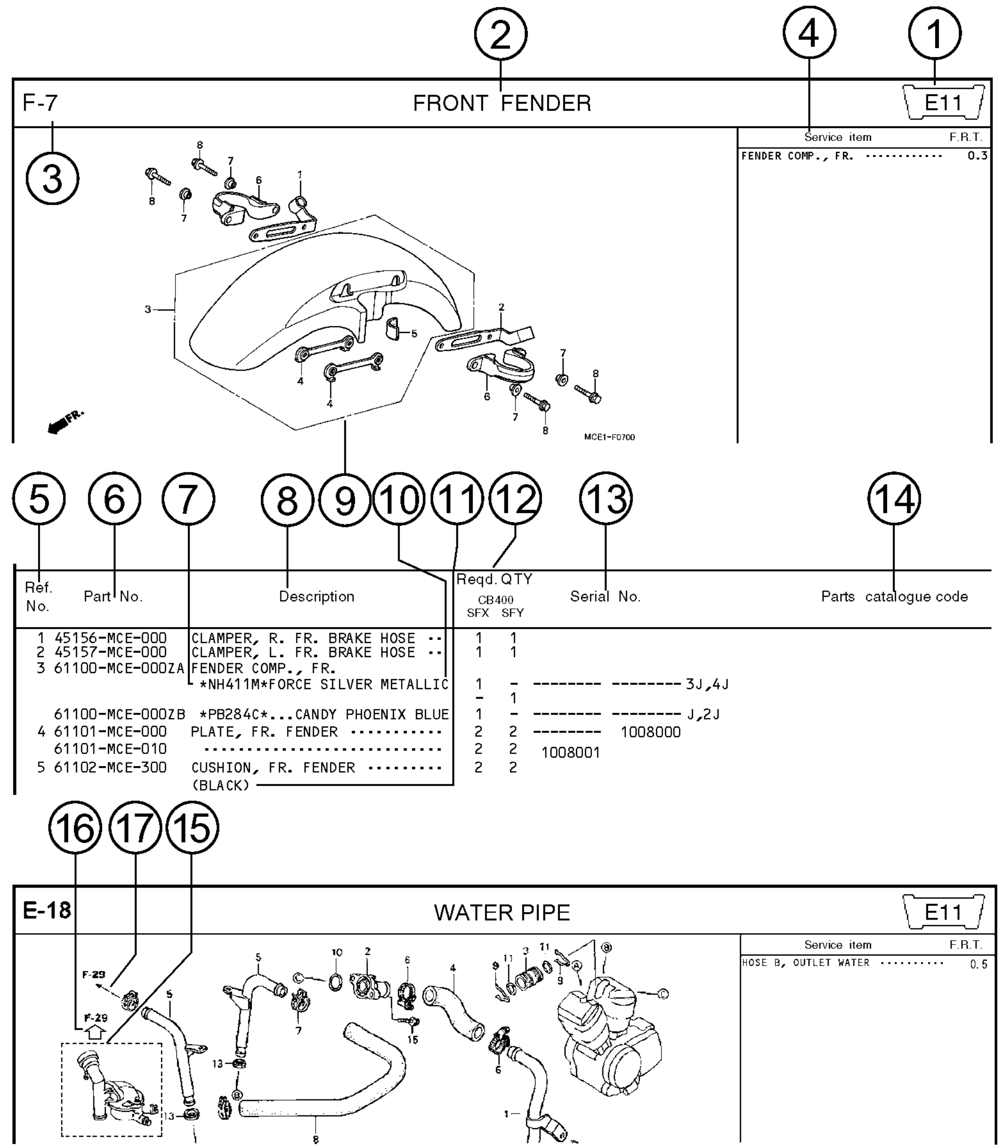
Ref. No.	Part No.	Description	Reqd. QTY CB400 SFX	SFY	Serial No.	Parts catalogue code
1	45156-MCE-000	CLAMPER, R. FR. BRAKE HOSE --	1	1		
2	45157-MCE-000	CLAMPER, L. FR. BRAKE HOSE --	1	1		
3	61100-MCE-000ZA	FENDER COMP., FR.				
		*NH411M*FORCE SILVER METALLIC	1	-	-------- -------- 3J ,4J	
			-	1		
	61100-MCE-000ZB	*PB284C*...CANDY PHOENIX BLUE	1	-	-------- -------- J ,2J	
4	61101-MCE-000	PLATE, FR. FENDER ----------	2	2	-------- 1008000	
	61101-MCE-010	--------------------------	2	2	1008001	
5	61102-MCE-300	CUSHION, FR. FENDER -------- (BLACK)	2	2		
6	61105-MCE-000	STAY, FR. FENDER MOUNTING ---	2	2		
7	61107-MR7-000	COLLAR (6.5) ---------------	4	4		
8	96001-06020-00	BOLT, FLANGE, 6X20 ----------	4	4		

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2000.09.01 E

Part catalogue structure



① Address number

- Address No. is provided (in place of the page No.) to help you refer to the part with the part No. or part name.

② Block title ③ Block number

④ Service item/Flat rate time

⑤ Reference number

- Title number marked with the parenthesis or parentheses indicates that it continues from the previous page.

⑥ Part number ⑦ Honda color code

⑧ Description

⑨ Assemblies

- Sections framed with broken lines in the exploded view drawings are available as complete assemblies. (Their individual parts can also be obtained.)

⑩ Color description

⑪ Note

- Notes are shown with the parentheses in the part name column.

⑫ Required quantity

- Reqd. QTY shown in the parenthesis or parentheses indicates the optional part.
- Reqd. QTY marked with “N” indicates the optional part that should be selected as needed.
- Reqd. QTY indicates the number of the part used in the block.

⑬ Serial number

⑭ Parts catalogue code

- When the parts catalogue code column is blank, it indicates that the part is applicable to all codes.

⑮ [dotted box]

- Parts enclosed within a dotted line [dotted box] are covered in a different block.

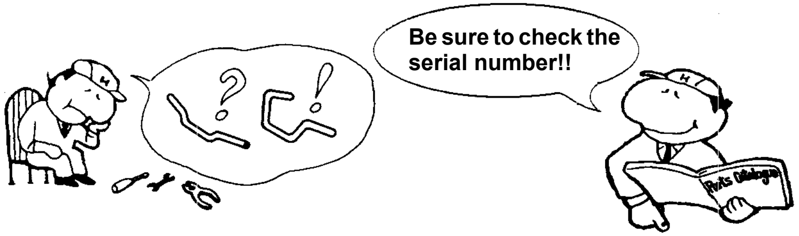
⑯ [hollow arrow]

- A hollow arrow [hollow arrow] indicates the block No. for the parts enclosed within a dotted line [dotted box].

⑰ [solid arrow]

- A solid arrow [solid arrow] indicates the block No. the part in question is connected to.

When the parts were revised

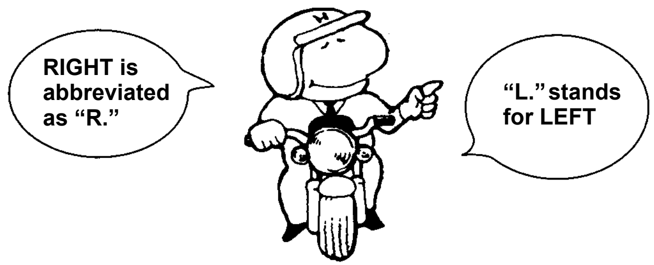


Ref. No.	Part No.	Description	Reqd. QTY CB400 SFX	SFY	Serial No.
1	45156-MCE-000	CLAMPER, R. FR. BRAKE HOSE ··	1	1	
2	45157-MCE-000	CLAMPER, L. FR. BRAKE HOSE ··	1	1	
3	61100-MCE-000ZA	FENDER COMP., FR.			
		*NH411M*FORCE SILVER METALLIC	1	-	-------- --------3J,4J
			-	1	
	61100-MCE-000ZB	*PB284C*...CANDY PHOENIX BLUE	1	-	-------- -------- J,2J
4	61101-MCE-000	PLATE, FR. FENDER (###)·····	2	2	-------- 1008000
	61101-MCE-010	································	2	2	1008001
5	61102-MCE-300	CUSHION, FR. FENDER ········· (BLACK)	2	2	
6	61105-MCE-000	STAY, FR. FENDER MOUNTING ···	2	2	
7	61107-MR7-000	COLLAR (6.5) ················	4	4	
8	96001-06020-00	BOLT, FLANGE, 6X20 ··········	4	4	

- The number has been used from the initial model without revision.
- When shown at the left side, it is applicable to the models of No.1008001 and the subsequent numbers.
- When shown at the right side, it is applicable to the models up to No.1008000.

• The parts listed with "###" at the end of the parts name have limited supply period (parts not for sale).

Abbreviations used in the parts catalogue



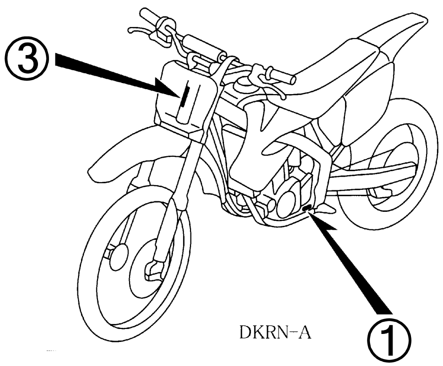
* "L." or "R." in the description of a part stands for the LEFT hand side or the RIGHT hand side. Determine the left or right as if you were in the motorcycle seat.

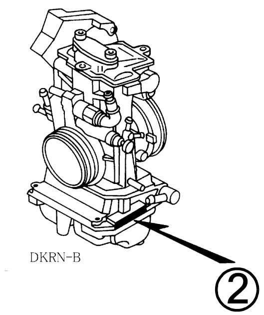
- **The following abbreviations are used in this parts catalogue.**

A .... Ampere
ABS .... Anti-lock brake system
A.C. .... Alternating current
A.M. ...... Attaching mark
ASSY. .... Assembly
C.D.I. ..... Capacitive discharge ignition
COMP. ... Complete
D.C. .... Direct current
EX. .... Exhaust
FR. .... Front
G .... Gram
HEX. ..... Hexagonal
IN. .... Inlet
KPH ...... Kilometers per hour
L. ....Left
L (100L) .Link (100 Links)
L.E.D. .....Light emitted diode
MM ....Millimeter
MPH ....Miles per hour
R. ....Right
RR. ....Rear
STD. ....Standard
T (22T) ...Tooth (22 Teeth)
TCS ....Traction control system
T.M. ....Transcript mark
V ....Volt
W ....Watt
WL ....With labelling
WOL ....Without labelling

Part block and serial number check

Part block	Engine parts E-1~	Carburetor parts E-18~	Frame parts F-1~
Required serial number	Engine serial number	Carburetor serial number	Frame serial number
Check point	①	②	③





Models, parts catalogue codes and applicable serial numbers

Models, parts catalogue codes and applicable serial Nos. given in this parts catalogue can be identified as follows.
Parts with parts catalogue codes are exclusive for models destined for countries designated.
If no area codes are listed, parts are for common use.

Model	Area code	Type	Parts catalogue code	Applicable engine serial No.	Applicable frame serial No.	Applicable carburetor serial No.
CRF250R4	ED	European direct sales	ED	ME10E-2000001~2049999	JH2ME10A*4M000001~4M009999	FCR01A A
			ED/A	ME10E-2050001~2099999	JH2ME10A*4K010001~4K099999	
	U	Australia	U	ME10E-2000001~2049999	JH2ME10U*4M000001~4M049999	
			U/A	ME10E-2050001~2099999	JH2ME10U*4K050001~4K099999	
CRF250R5	ED	European direct sales	ED	ME10E-2100001~2119999	JH2ME10A*5M100001~5M109999	FCR01B A
			ED/A	ME10E-2120001~2149999	JH2ME10A*5K110001~5K149999	
			ED/B	ME10E-2150001~2199999	JH2ME10A*5M150001~5M199999	
	U	Australia	U	ME10E-2100001~2119999	JH2ME10U*5M100001~5M109999	
			U/A	ME10E-2120001~2149999	JH2ME10U*5K110001~5K149999	
			U/B	ME10E-2150001~2199999	JH2ME10U*5M150001~5M199999	
CRF250R6	ED	European direct sales	ED	ME10E-2200001~2229999	JH2ME10A*6M200001~6M209999	FCR12A A
			ED/A	ME10E-2230001~2239999	JH2ME10A*6K210001~6K219999	
			ED/B	ME10E-2240001~2249999	JH2ME10A*6M230001~6M239999	
	U	Australia	U	ME10E-2200001~2229999	JH2ME10U*6M200001~6M209999	
			U/A	ME10E-2230001~2239999	JH2ME10U*6K210001~6K219999	
			U/B	ME10E-2240001~2249999	JH2ME10U*6M230001~6M239999	

Model	Area code	Type	Parts catalogue code	Applicable engine serial No.	Applicable frame serial No.	Applicable carburetor serial No.
CRF250R7	ED	European direct sales	ED	ME10E-2300001~2319999	JH2ME10A*7M300001~7M309999	FCR12B A
			ED/A	ME10E-2320001~2329999	JH2ME10A*7K310001~7K319999	
			ED/B	ME10E-2330001~2339999	JH2ME10A*7M330001~7M339999	
	U	Australia	U	ME10E-2300001~2319999	JH2ME10U*7M300001~7M309999	
			U/A	ME10E-2320001~2329999	JH2ME10U*7K310001~7K319999	
			U/B	ME10E-2330001~2339999	JH2ME10U*7M330001~7M339999	
CRF250R8	DE	Denmark	DE	ME10E-2400001~2409999	JH2ME10A*8M400001~8M409999	FCR12C A
			DE/A	ME10E-2410001~2419999	JH2ME10A*8K410001~8K419999	
	ED	European direct sales	ED	ME10E-2400001~2409999	JH2ME10A*8M400001~8M409999	
			ED/A	ME10E-2410001~2419999	JH2ME10A*8K410001~8K419999	
	U	Australia	U	ME10E-2400001~2409999	JH2ME10U*8M400001~8M409999	
			U/A	ME10E-2410001~2419999	JH2ME10U*8K410001~8K419999	
CRF250R9	ED	European direct sales	ED	ME10E-2500001~	JH2ME10A*9K500001~	FCR12D A
	U	Australia	U	ME10E-2500001~	JH2ME10U*9K500001~	

* Of carburetor/throttle body identification numbers, only the portions underlined in the example below are used for registration.

FCR01A A KC ア

Fuel hose, general purpose hoses and vinyl hose

- The standard part fuel hose, general purpose hose and vinyl hose may be substituted by the coiled bulk part.
- When ordering the standard part fuel hose, general purpose hose and vinyl hose use the bulk part number written in the parts catalogue in brackets (   ) underneath the part name, or use the catalogue below.
  (The bulk part standard length is 1 m, however, those displayed in the catalogue <   > are available in 3 m and 8 m lengths.)
- When exchanging the hose, cut and use at the specified length as mentioned in the part name.
  (For the method of cutting the bulk part, and method of filling out orders etc., please refer to the service manual and the instructions issued with the bulk part.)

- The list below is a catalogue of the standard part numbers and bulk part numbers. Note that those numbers are applicable to the listed replacement parts only.

Fuel hoses/Tubes

Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95001-30xxx-2x	95001-30001-20M	3.0	1
95001-30xxx-3x	95001-30001-30M	3.0	1
95001-30xxx-4x	95001-30001-40M	3.0	1
95001-35xxx-2x	95001-35001-50M <95001-35003-50M>	3.5	1 3
95001-35xxx-3x	95001-35001-60M <95001-35003-60M>	3.5	1 3
95001-35xxx-4x	95001-35001-60M <95001-35003-60M>	3.5	1 3
95001-35xxx-5x	95001-35001-50M <95001-35003-50M>	3.5	1 3
95001-35xxx-6x	95001-35001-60M <95001-35003-60M>	3.5	1 3
95001-45xxx-2x	95001-45001-50M <95001-45003-50M>	4.5	1 3
95001-45xxx-3x	95001-45001-60M <95001-45003-60M> <95001-45008-60M>	4.5	1 3 8
95001-45xxx-4x	95001-45001-60M <95001-45003-60M> <95001-45008-60M>	4.5	1 3 8
95001-45xxx-5x	95001-45001-50M <95001-45003-50M>	4.5	1 3
95001-45xxx-6x	95001-45001-60M <95001-45003-60M> <95001-45008-60M>	4.5	1 3 8
95001-55xxx-2x	95001-55001-50M <95001-55003-50M> <95001-55008-50M>	5.5	1 3 8

Fuel hoses/Tubes

Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95001-55xxx-3x	95001-55001-60M <95001-55003-60M> <95001-55008-60M>	5.5	1 3 8
95001-55xxx-4x	95001-55001-60M <95001-55003-60M> <95001-55008-60M>	5.5	1 3 8
95001-55xxx-5x	95001-55001-50M <95001-55003-50M> <95001-55008-50M>	5.5	1 3 8
95001-55xxx-6x	95001-55001-60M <95001-55003-60M> <95001-55008-60M>	5.5	1 3 8
95001-75xxx-2x	95001-75001-50M <95001-75003-50M>	7.5	1 3
95001-75xxx-3x	95001-75001-60M <95001-75003-60M> <95001-75008-60M>	7.5	1 3 8
95001-75xxx-4x	95001-75001-60M <95001-75003-60M> <95001-75008-60M>	7.5	1 3 8
95001-75xxx-5x	95001-75001-50M <95001-75003-50M>	7.5	1 3
95001-75xxx-6x	95001-75001-60M <95001-75003-60M> <95001-75008-60M>	7.5	1 3 8
95001-80xxx-2x	95001-80001-50M	8.0	1
95001-80xxx-3x	95001-80001-60M	8.0	1
95001-80xxx-4x	95001-80001-60M	8.0	1
95001-80xxx-5x	95001-80001-50M	8.0	1
95001-80xxx-6x	95001-80001-60M	8.0	1

Vinyl tube

Standard part No.	Bulk part No.	Bulk part		
		Inner dia- meter (mm)	Outer dia-meter (mm)	Length (m)
95003-01xxx-3x	95003-01001-60M <95003-01003-60M>	2.9	6.8	1 3
95003-01xxx-60	95003-01001-60M <95003-01003-60M>	2.9	6.8	1 3
95003-03xxx-3x	95003-03001-60M <95003-03003-60M>	3.0	6.0	1 3
95003-03xxx-60	95003-03001-60M <95003-03003-60M>	3.0	6.0	1 3
95003-05xxx-3x	95003-05001-60M <95003-05003-60M> <95003-05008-60M>	3.5	6.5	1 3 8
95003-05xxx-60	95003-05001-60M <95003-05003-60M> <95003-05008-60M>	3.5	6.5	1 3 8
95003-07xxx-1x	95003-07001-10M <95003-07003-10M> <95003-07008-10M>	4.0	7.0	1 3 8
95003-07xxx-20	95003-07001-10M <95003-07003-10M> <95003-07008-10M>	4.0	7.0	1 3 8
95003-07xxx-3x	95003-07001-60M <95003-07003-60M> <95003-07008-60M>	4.0	7.0	1 3 8
95003-07xxx-60	95003-07001-60M <95003-07003-60M> <95003-07008-60M>	4.0	7.0	1 3 8
95003-07xxx-7x	95003-07001-70M <95003-07003-70M> <95003-07008-70M>	4.0	7.0	1 3 8
95003-08xxx-1x	95003-08001-10M <95003-08003-10M> <95003-08008-10M>	4.5	6.5	1 3 8
95003-09xxx-3x	95003-09001-60M <95003-09003-60M>	4.5	8.0	1 3
95003-09xxx-60	95003-09001-60M <95003-09003-60M>	4.5	8.0	1 3
95003-10xxx-1x	95003-10001-10M <95003-10003-10M>	5.0	8.0	1 3
95003-10xxx-20	95003-10001-10M <95003-10003-10M>	5.0	8.0	1 3
95003-10xxx-3x	95003-10001-60M <95003-10003-60M>	5.0	8.0	1 3
95003-10xxx-60	95003-10001-60M <95003-10003-60M>	5.0	8.0	1 3
95003-11xxx-3x	95003-11001-60M <95003-11003-60M> <95003-11008-60M>	5.0	9.0	1 3 8
95003-11xxx-60	95003-11001-60M <95003-11003-60M> <95003-11008-60M>	5.0	9.0	1 3 8
95003-12xxx-1x	95003-12001-10M <95003-12003-10M> <95003-12008-10M>	5.0	7.0	1 3 8
95003-12xxx-20	95003-12001-10M <95003-12003-10M> <95003-12008-10M>	5.0	7.0	1 3 8

Vinyl tube

Standard part No.	Bulk part No.	Bulk part		
		Inner dia- meter (mm)	Outer dia-meter (mm)	Length (m)
95003-14xxx-1x	95003-14001-10M <95003-14003-10M>	6.0	9.0	1 3
95003-14xxx-20	95003-14001-10M <95003-14003-10M>	6.0	9.0	1 3
95003-14xxx-3x	95003-14001-60M <95003-14003-60M>	6.0	9.0	1 3
95003-17xxx-1x	95003-17001-10M <95003-17003-10M>	7.0	9.0	1 3
95003-19xxx-1x	95003-19001-10M <95003-19003-10M> <95003-19008-10M>	7.0	11.0	1 3 8
95003-19xxx-20	95003-19001-10M <95003-19003-10M> <95003-19008-10M>	7.0	11.0	1 3 8
95003-19xxx-3x	95003-19001-60M <95003-19003-60M> <95003-19008-60M>	7.0	11.0	1 3 8
95003-19xxx-60	95003-19001-60M <95003-19003-60M> <95003-19008-60M>	7.0	11.0	1 3 8
95003-21xxx-1x	95003-21001-10M <95003-21003-10M>	8.0	9.0	1 3
95003-21xxx-20	95003-21001-10M <95003-21003-10M>	8.0	9.0	1 3
95003-23xxx-1x	95003-23001-10M <95003-23003-10M>	8.0	12.0	1 3
95003-23xxx-20	95003-23001-10M <95003-23003-10M>	8.0	12.0	1 3
95003-23xxx-3x	95003-23001-60M <95003-23003-60M> <95003-23008-60M>	8.0	12.0	1 3 8
95003-23xxx-60	95003-23001-60M <95003-23003-60M> <95003-23008-60M>	8.0	12.0	1 3 8
95003-25xxx-1x	95003-25001-10M <95003-25003-10M>	9.0	11.0	1 3
95003-25xxx-20	95003-25001-10M <95003-25003-10M>	9.0	11.0	1 3
95003-25xxx-3x	95003-25001-60M <95003-25003-60M>	9.0	11.0	1 3
95003-25xxx-7x	95003-25001-70M <95003-25003-70M>	9.0	11.0	1 3
95003-27xxx-1x	95003-27001-10M <95003-27003-10M>	9.0	13.0	1 3
95003-27xxx-20	95003-27001-10M <95003-27003-10M>	9.0	13.0	1 3
95003-27xxx-3x	95003-27001-60M <95003-27003-60M>	9.0	13.0	1 3
95003-27xxx-60	95003-27001-60M <95003-27003-60M>	9.0	13.0	1 3
95003-33xxx-1x	95003-33001-10M <95003-33003-10M>	10.0	14.0	1 3
95003-33xxx-20	95003-33001-10M <95003-33003-10M>	10.0	14.0	1 3

Vinyl tube

Standard part No.	Bulk part No.	Bulk part		
		Inner dia- meter (mm)	Outer dia-meter (mm)	Length (m)
95003-36xxx-1x	95003-36001-10M <95003-36003-10M> <95003-36008-10M>	11.0	13.0	1 3 8
95003-36xxx-20	95003-36001-10M <95003-36003-10M> <95003-36008-10M>	11.0	13.0	1 3 8
95003-37xxx-3x	95003-37001-60M 95003-37003-60M>	11.0	15.0	1 3
95003-37xxx-60	95003-37001-60M <95003-37003-60M>	11.0	15.0	1 3
95003-38xxx-1x	95003-38001-10M <95003-38003-10M>	12.0	13.0	1 3
95003-38xxx-20	95003-38001-10M <95003-38003-10M>	12.0	13.0	1 3
95003-39xxx-1x	95003-39001-10M <95003-39003-10M>	12.0	14.0	1 3
95003-39xxx-20	95003-39001-10M <95003-39003-10M>	12.0	14.0	1 3
95003-40xxx-20	95003-40001-10M <95003-40003-10M>	12.0	16.0	1 3
95003-40xxx-3x	95003-40001-60M <95003-40003-60M>	12.0	16.0	1 3
95003-40xxx-60	95003-40001-60M <95003-40003-60M>	12.0	16.0	1 3
95003-43xxx-1x	95003-43001-10M <95003-43003-10M> <95003-43008-10M>	13.0	15.0	1 3 8
95003-43xxx-20	95003-43001-10M <95003-43003-10M> <95003-43008-10M>	13.0	15.0	1 3 8
95003-45xxx-1x	95003-45001-10M <95003-45003-10M> <95003-45008-10M>	14.0	18.0	1 3 8
95003-45xxx-20	95003-45001-10M <95003-45003-10M> <95003-45008-10M>	14.0	18.0	1 3 8
95003-50xxx-1x	95003-50001-10M <95003-50003-10M>	16.0	19.0	1 3
95003-50xxx-20	95003-50001-10M <95003-50003-10M>	16.0	19.0	1 3
95003-50xxx-3x	95003-50001-60M <95003-50003-60M>	16.0	19.0	1 3
95003-55xxx-1x	95003-55001-10M <95003-55003-10M>	17.5	20.5	1 3
95003-55xxx-20	95003-55001-10M <95003-55003-10M>	17.5	20.5	1 3
95003-60xxx-1x	95003-60001-10M <95003-60003-10M>	22.0	27.0	1 3
95003-60xxx-20	95003-60001-10M <95003-60003-10M>	22.0	27.0	1 3
95003-60xxx-3x	95003-60001-60M <95003-60003-60M>	22.0	27.0	1 3
95003-60xxx-60	95003-60001-60M <95003-60003-60M>	22.0	27.0	1 3

General purpose hoses			
Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95005-11xxx-3x	95005-11001-30M	11.0	1
95005-11xxx-5x	95005-11001-50M	11.0	1
95005-12xxx-1x	95005-12001-10M <95005-12003-10M>	12.0	1 3
95005-12xxx-2x	95005-12001-20M	12.0	1
95005-12xxx-3x	95005-12001-30M	12.0	1
95005-12xxx-5x	95005-12001-50M	12.0	1
95005-14xxx-1x	95005-14001-10M	14.0	1
95005-14xxx-2x	95005-14001-20M <95005-14003-20M>	14.0	1 3
95005-14xxx-3x	95005-14001-30M	14.0	1
95005-14xxx-5x	95005-14001-50M	14.0	1
95005-17xxx-1x	95005-17001-10M	17.0	1
95005-17xxx-2x	95005-17001-20M	17.0	1
95005-17xxx-3x	95005-17001-30M	17.0	1
95005-17xxx-5x	95005-17001-50M	17.0	1
95005-30xxx-3x	95005-30001-30M	3.0	1
95005-30xxx-5x	95005-30001-50M	3.0	1
95005-35xxx-1x	95005-35001-10M <95005-35003-10M> <95005-35008-10M>	3.5	1 3 8
95005-35xxx-2x	95005-35001-20M	3.5	1
95005-35xxx-3x	95005-35001-30M	3.5	1
95005-35xxx-4x	95005-35001-10M <95005-35003-10M> <95005-35008-10M>	3.5	1 3 8
95005-35xxx-5x	95005-35001-50M	3.5	1
95005-45xxx-1x	95005-45001-10M <95005-45003-10M> <95005-45008-10M>	4.5	1 3 8
95005-45xxx-2x	95005-45001-20M	4.5	1
95005-45xxx-3x	95005-45001-30M	4.5	1

General purpose hoses			
Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95005-45xxx-4x	95005-45001-10M <95005-45003-10M> <95005-45008-10M>	4.5	1 3 8
95005-45xxx-5x	95005-45001-50M	4.5	1
95005-50xxx-3x	95005-50001-30M <95005-50003-30M>	5.0	1 3
95005-50xxx-5x	95005-50001-50M	5.0	1
95005-55xxx-1x	95005-55001-10M <95005-55003-10M> <95005-55008-10M>	5.3	1 3 8
95005-55xxx-2x	95005-55001-20M <95005-55003-20M>	5.3	1 3
95005-55xxx-4x	95005-55001-10M <95005-55003-10M> <95005-55008-10M>	5.3	1 3 8
95005-65xxx-1x	95005-65001-10M <95005-65003-10M>	6.5	1 3
95005-65xxx-2x	95005-65001-20M	6.5	1
95005-70xxx-3x	95005-70001-30M <95005-70003-30M>	7.0	1 3
95005-70xxx-5x	95005-70001-50M	7.0	1
95005-75xxx-1x	95005-75001-10M <95005-75003-10M>	7.3	1 3
95005-75xxx-2x	95005-75001-20M	7.3	1
95005-80xxx-1x	95005-80001-10M <95005-80003-10M>	8.0	1 3
95005-80xxx-2x	95005-80001-20M	8.0	1
95005-80xxx-3x	95005-80001-30M	8.0	1
95005-80xxx-5x	95005-80001-50M	8.0	1
95005-91xxx-3x	95005-91001-30M	12.0	1
95005-91xxx-5x	95005-91001-50M	12.0	1
95005-92xxx-3x	95005-92001-30M	12.0	1
95005-92xxx-5x	95005-92001-50M	12.0	1

NOTE: X is displayed to represent the omitted numerals and letters of the roman alphabet.

◎ **CAUTION: It is DANGEROUS to confuse the fuel hose with the general purpose hose or vinyl hose.**
Never use a general purpose hose or vinyl hose in place of a fuel hose or vice versa. Always use the correct bulk part in the parts catalogue, according to the service manual or the instructions issued with the bulk part.

- **Bulk part number of fuel hose, general purpose hose and vinyl hose.**

(Example)

9 5 0 0 1 - 7 5 0 0 1 - 5 0 M

Bulk part number: Refers to the bulk part. (M)

Marking code (hose type): (fuel hose and general purpose hose) (0)
Change code (for added hose): (Vinyl hose)
- Indicates number mark or change sequence, however, the code for the bulk part must be strictly 0 (zero).

Types of code: (5)

- Fuel hose
  - 2: Red outside braid (3 mm inside dia. only)
  - 5: Black inside braid
  - 3: Red (3 mm inside dia. only)
  - 4: Ash gray with red stripe (3 mm inside dia. only)
  - 6: Black
- Vinyl hose
  - 1: Clear
  - 2: Black
  - 3: Light red
  - 6: Light red
  - 7: Pale black
- General hose
  - 1: Ash gray
  - 2: Ash gray
  - 3: Black
  - 5: Black

Lengths: (001)
001: 1 m (standard)
003: 3 m
008: 8 m

I.D code: (fuel hose and general purpose hose) (75)

30: 3.0 mm
35: 3.5 mm
45: 4.5 mm
50: 5.0 mm
55: 5.3 mm, 5.5 mm
65: 6.5 mm
70: 7.0 mm
75: 7.3 mm, 7.5 mm
80: 8.0 mm
11: 11 mm
91: 12 mm (outside dia. 15) mm
92: 12 mm (outside dia. 16) mm
12: 12 mm (outside dia. 17) mm
14: 14 mm
17: 17 mm

ID./OD. code: (vinyl hose) (75)

01: ID. 2.9, OD. 6.8 mm
03: ID. 3.0, OD. 6.0 mm
05: ID. 3.5, OD. 6.5 mm
07: ID. 4.0, OD. 7.0 mm
08: ID. 4.5, OD. 6.5 mm
09: ID. 4.5, OD. 8.0 mm
12: ID. 5.0, OD. 7.0 mm
10: ID. 5.0, OD. 8.0 mm
11: ID. 5.0, OD. 9.0 mm
14: ID. 6.0, OD. 9.0 mm
17: ID. 7.0, OD. 9.0 mm
19: ID. 7.0, OD. 11.0 mm
21: ID. 8.0, OD. 9.0 mm
23: ID. 8.0, OD. 12.0 mm
25: ID. 9.0, OD. 11.0 mm
27: ID. 9.0, OD. 13.0 mm
33: ID. 10.0, OD. 14.0 mm
36: ID. 11.0, OD. 13.0 mm
37: ID. 11.0, OD. 15.0 mm
38: ID. 12.0, OD. 13.0 mm
39: ID. 12.0, OD. 14.0 mm
40: ID. 12.0, OD. 16.0 mm
43: ID. 13.0, OD. 15.0 mm
45: ID. 14.0, OD. 18.0 mm
50: ID. 16.0, OD. 19.0 mm
55: ID. 17.5, OD. 20.5 mm
60: ID. 22.0, OD. 27.0 mm

Hose type: (1)
1: Fuel hose
3: Vinyl hose
5: General hose

FLAT RATE SERVICE TIME

Flat rate service time (FRT) means the standard time required to service a MC, which is listed in this manual to help the dealers control the actual working process and calculate the service charge by using it as a guide.

FRT setting system

- Net service time
  - Removal, Disassembly/reassembly, Installation
  - Inspection, Measurement, Adjustment, Confirmation
  - Diagnosis/troubleshooting (Electric system)
  - Completion inspection
- Float time
  - Preparation (Process check, Confirmation arrangement for necessary tools)
  - Related work (Transfer of vehicles)

* Float time is set by multiplying the net service time by a given coefficient.

Editorial style

The service items shown in the text are listed with the exchange work time for the repair sales parts as the subject. Other representative service items not using repair parts (removal/ installation, adjustment, inspection/measuring, and other work) are listed collectively in the list in the preface, classified according to the work.

FRT setting standard

- Decimal system (in unit of 0.1) is adopted to set FRT as it is convenient to calculate the wage.
  Example: (0.1)→6 minutes, (0.2)→12 minutes
  [Labor cost per hour] x [FRT] = [Wage]
- FRT is set with a hand tool.
- Service items and FRT can be subject to change depending on development of tools and service equipment and improvement in service procedure.

Work procedure

- As the work procedure is set with the work time according to the method in the separate Service Manual, refer to this Manual as required.
- Work methods permitting servicing in the shortest time still permitting assurance of safe work and product warranty are used for the setting of service items not listed in the Service Manual.
- Work basically is to be performed by one person, and when two or more people are required, setting is done as the total time for the number of people.
- The set value for the technological level of the workers uses a person with three years of experience in the repair of Honda vehicles as the standard.
- Special tools and service equipment used to set FRT are those specified or recommended in Service Manual.

Service item whose FRT is not presented

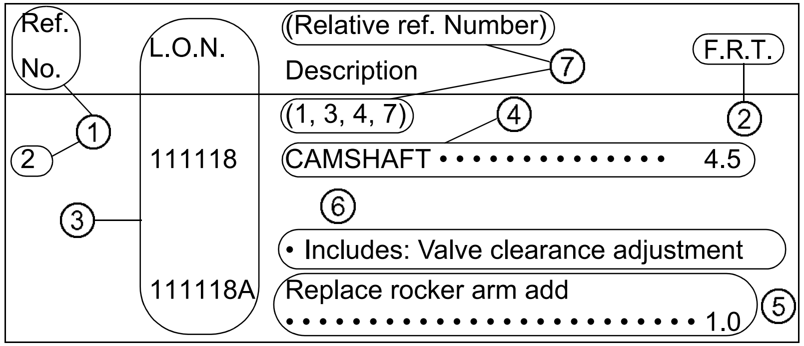
- Accessories and service parts that are not listed to use in this manual.
- Locations with little aging deterioration or breakage during normal use.
- Service work that can be finished by one touch.
- Service work that is seldom done (i.e. extremely small causes of trouble and service frequency).

* When FRT is not presented, please calculate wages based on appropriate actual work time

Operation not included of FRT

- Oil and coolant water draining, Waiting time for warming up operation and etc..
- Additional operation that involves removal/installation of standard exterior equipment.
- Indirect time spent for service by visiting the customer, trade-in, and delivery of a MC.
- Indirect time required for ordering and delivery of parts.
- Cost for grease, adhesive agent, etc. used for service work.

Explanation of FRT by using an example
(The example may differ from the actual presented items)



①Reference No. of the illustration of part that shows location of the replacement work.

②FRT is an abbreviation of Flat Rate Time indicating the standard service time required for the replacement.

③LON is an abbreviation of Labor Operation Number, and it is a classification of the service items by the work unit code.

The same operation code is used regardless of the models.

Standard operation is indicated with 6 digits code, and additional operation is indicated with 7 digits code.

④Indicating the camshaft replacement and FRT4.5.

⑤Indicating FRT1.0 that will be added when additional operation (replace rocker arm) is done in association with camshaft replacement.

⑥Indicating work contents that are included in the service item.

⑦Indicating a reference No. whose operation and time are the same as FRT4.5 for the camshaft.

(The application range is limited to the service items without an LON setting within a same block.)

How to refer to the service item by using the sample
(camshaft replacement)

Open to the page of the block where the camshaft's spare part illustration is shown.

↓

Look for the camshaft illustration, and refer to the service item and FRT that agree with the reference No.

Indication mark for the listing of service items that continues to the following page

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	**111118**	**CAMSHAFT** • • • • • • • • • • • • • • • •	**4.5**
	•	•	•
	•	•	•
+			

Mark indicated at the last line.

Indication of the block with no setting of FRT

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
	NO INFORMATION •		

- **LON code system**

1	11	1	18	A
a	b	c	d	e

- a) Category code..................... Engine
- b) Location/function code........ Engine upper
- c) Operation code.................... Replace
- d) Operation sequence number (Unit code can be shown with alphabet) .... camshaft (No regular rule of code)
- e) Additional code .... replace rocker arm (No regular rule of code)

1	**11**	**1**	**18**	**A**
a		**c**		

a) Category codes and classification

Code	Category
1	Engine
2	Transmission
3	Fuel & Exhaust
4	Frame & Body
5	Steering/Suspension
6	Electrical
7	Wheels/Brakes
8	Controls/instrument
9	-
0	-

c) Operation codes and classification

Code	Operation category
1	Replace, Removal/Installation, Change
2	Overhaul
3	Adjust, Balance
4	(Paint-related work: Top-coat)
5	Test, Inspect/diagnose, Measurment, Check
6	(Overhaul-related work: Rebore)
7	(Overhaul-related work: Reseal)
8	(Resurface)
9	(Paint-related work: Refinish)
0	Repair, Cleaning, Air bleeding

Major service items without using spare parts
(1) Removal/Installation, (2) Adjustment,
(3) Inspection/Measurement, (4) Overhaul, (5) Other work

E: Engine, F: Frame

* OPERATIONS OTHER THAN REPLACING PARTS

(1) Removal and installation

Set for the configuration with the parts removed from the vehicle.

	LON	DESCRIPTION	FRT
E	1101E5	**TILTING ENGINE ASSEMBLY-REMOVAL/INSTALLATION** INCLUDES: All necessary adjustment	1.9
	1111K0	**CYLINDER HEAD ASSEMBLY-REMOVAL/INSTALLATION**	1.7
	3111D6	**CARBURETOR ASSEMBLY-REMOVAL/INSTALLATION**	0.5
	1101E6	**CRANKCASE SEPARATION** INCLUDES: Engine removal and installation	4.1

(2) Adjustment

	LON	DESCRIPTION	FRT
E	3113A0	**CARBURETOR IDLE-ADJUSTMENT**	0.1
	6143A1	**SPARK PLUG-ADJUSTMENT/CLEANING**	0.2
	1113A0	**VALVE CLEARANCE-ADJUSTMENT** NOTE: For 1 vehicle	0.8
F	2133A0	**DRIVE CHAIN-ADJUSTMENT**	0.1
	3113A3	**THROTTLE OPERATION-ADJUSTMENT**	0.1

(3) Inspection, Measurement

	LON	DESCRIPTION	FRT
E	1115A0	**COMPRESSION PRESSURE-MEASUREMENT**	0.3
	3115A0	**CARBURETOR FLOAT LEVEL-MEASUREMENT**	0.8
	6145A0	**IGNITION TIMING-INSPECTION**	0.3
	2105A0	**TRANSMISSION OIL-INSPECTION** EXCLUDES: Oil change	0.1
	1135A0	**ENGINE OIL-INSPECTION** EXCLUDES: Oil change	0.1
F	7115A0	**BRAKE OPERATION-TEST**	0.1

(4) Overhaul

Work condition: The required Measurements, inspections, adjustments, and cleaning/washing of each part are performed, including the main body removal/installation work and the replacement of defective parts.

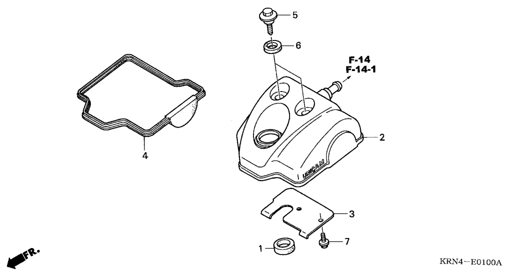
	LON	DESCRIPTION	FRT
E	311200	**CARBURETOR-OVERHAUL** INCLUDES: All necessary adjustment	1.0

(5) Other work

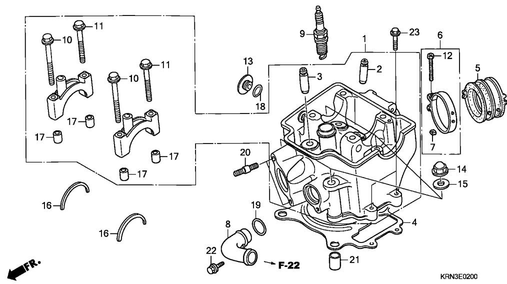
	LON	DESCRIPTION	FRT
E	1130A1	**OIL FILTER SCREEN-CLEANING** INCLUDES: Engine removal and installation	4.1
F	3120A0	**CLEANER ELEMENT-CLEANING**	0.2
	7110A0	**FRONT BRAKE-AIR BLEEDING**	0.2
	7110A1	**REAR BRAKE-AIR BLEEDING**	0.2
	1151E7	**RADIATOR COOLANT-CHANGE**	0.3

ENGINE GROUP

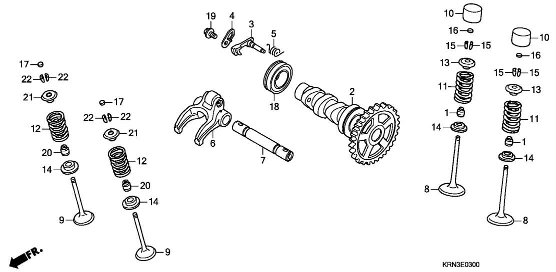
E-1 CYLINDER HEAD COVER
D 1



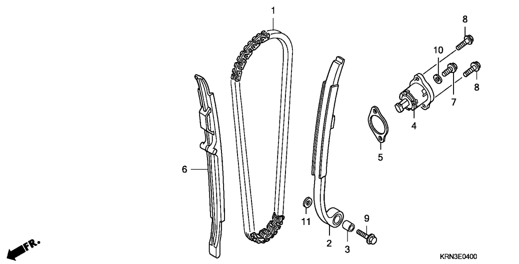
E-2 CYLINDER HEAD
D 2



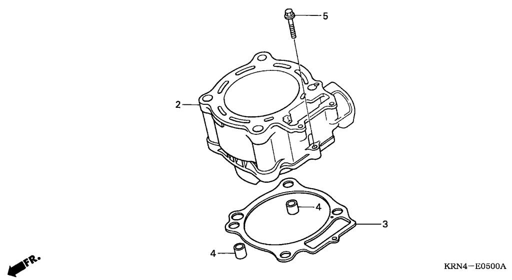
E-3 CAMSHAFT/VALVE
D 4



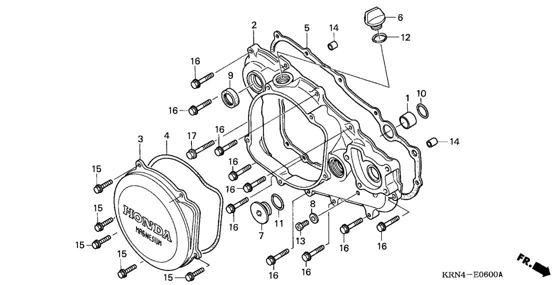
E-4 CAM CHAIN/TENSIONER
D 9



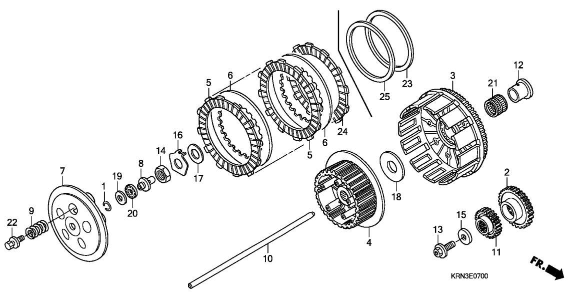
E-5 CYLINDER
D10



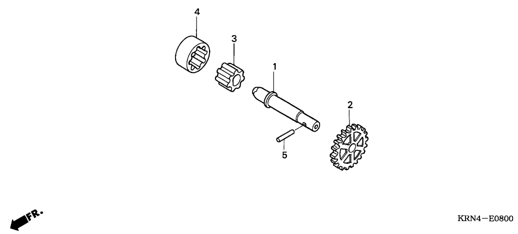
E-6 R. CRANKCASE COVER
D11



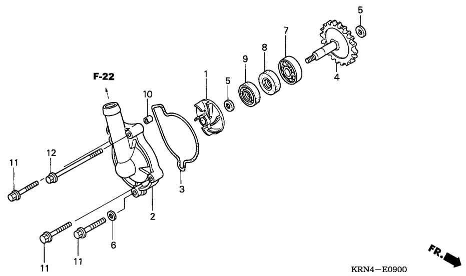
E-7 CLUTCH
D12



E-8 OIL PUMP
D14



E-9 WATER PUMP
D15

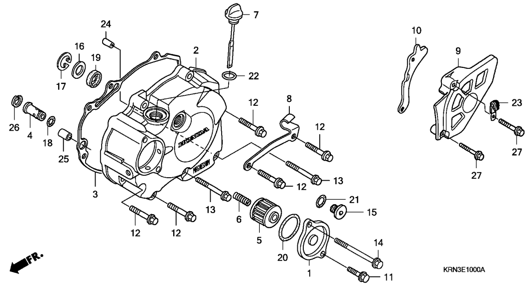


ENGINE GROUP

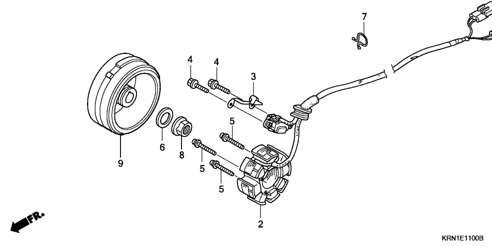
C 2

2

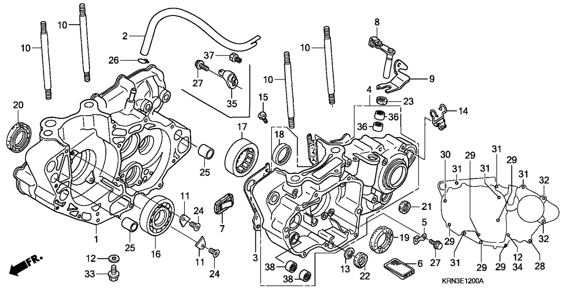
E-10 L. CRANKCASE COVER
D16



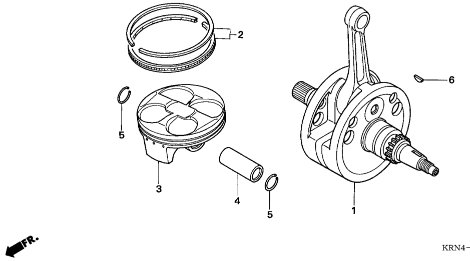
E-11 GENERATOR
E 2



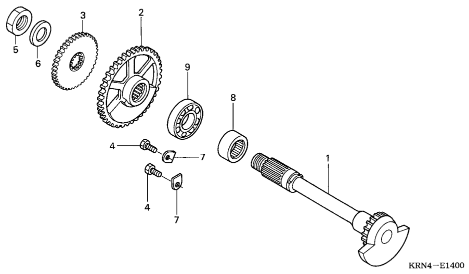
E-12 CRANKCASE
E 3



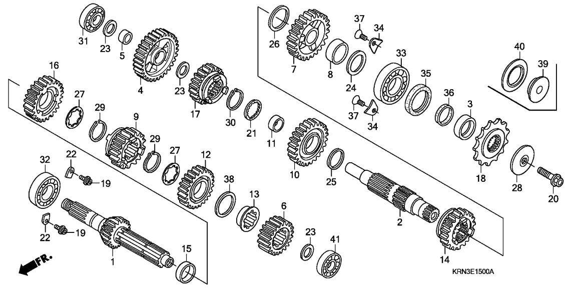
E-13 CRANKSHAFT/PISTON
E 6



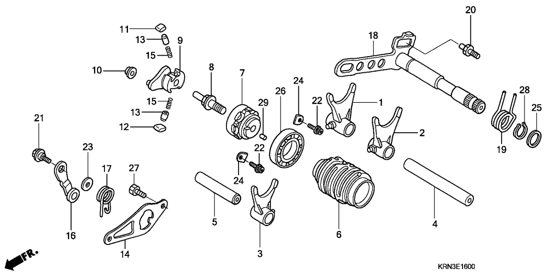
E-14 BALANCER
E 7



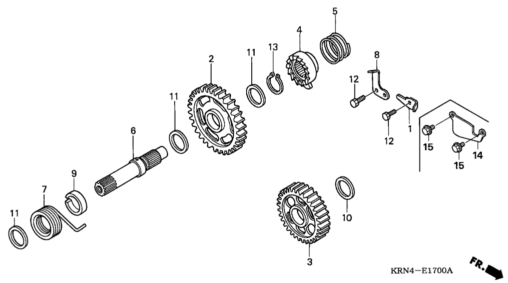
E-15 TRANSMISSION
E 8



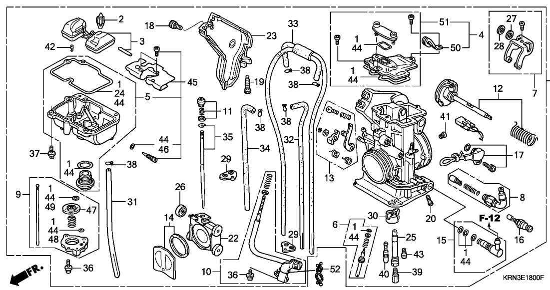
E-16 GEARSHIFT DRUM
E11



E-17 KICK STARTER SPINDLE
E13

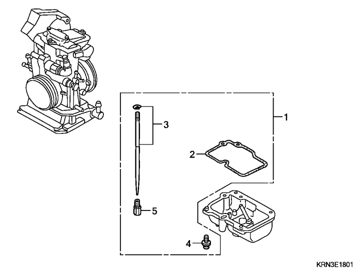


E-18 CARBURETOR
E14



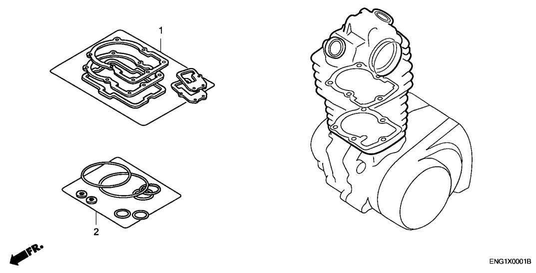
E-18-1 F 3

CARBURETOR O.P. KIT



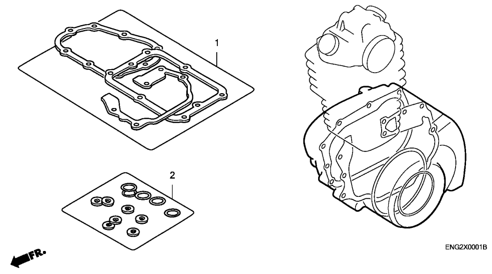
EOP-1 F 5

GASKET KIT A



EOP-2 F 6

GASKET KIT B

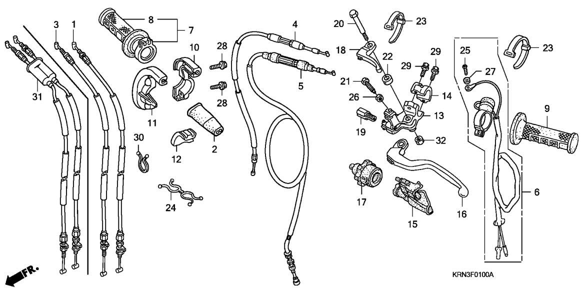


FRAME GROUP

C 4

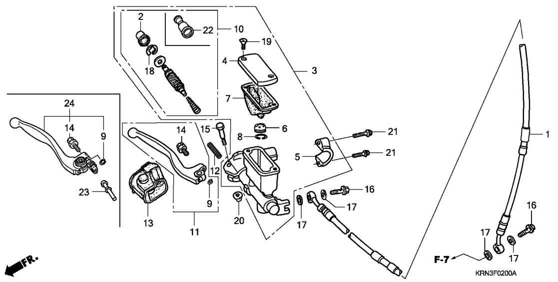
F-1 HANDLE LEVER/SWITCH/CABLE

G 1



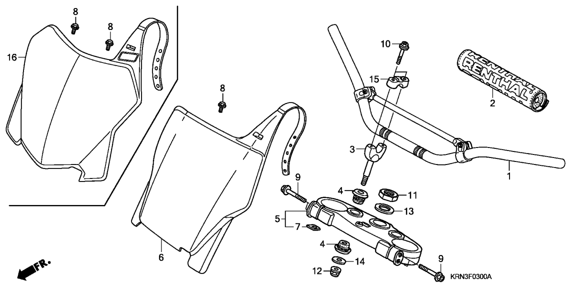
F-2 FR. BRAKE MASTER CYLINDER

G 3



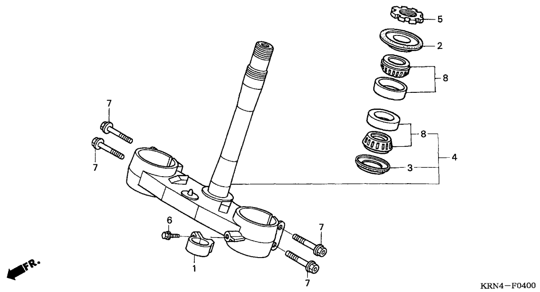
F-3 HANDLE PIPE/TOP BRIDGE

G 5



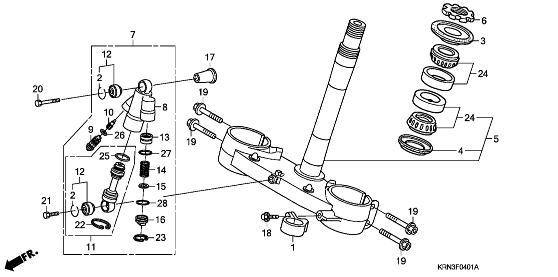
F-4 STEERING STEM (CRF250R4/5/6/7)

G 6



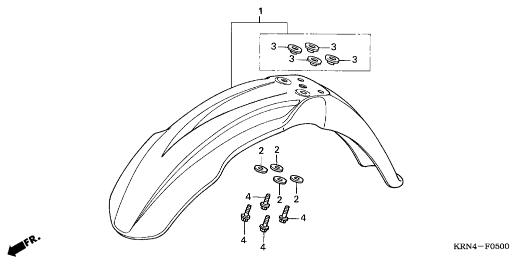
F-4-1 STEERING STEM(CRF250R8/9)/ STEERING DAMPER

G 7



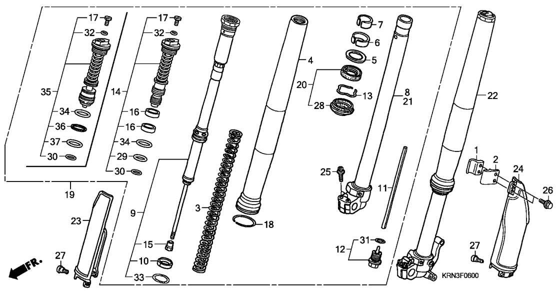
F-5 FRONT FENDER

G 9



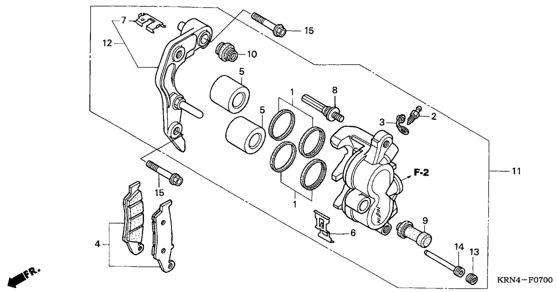
F-6 FRONT FORK

G10



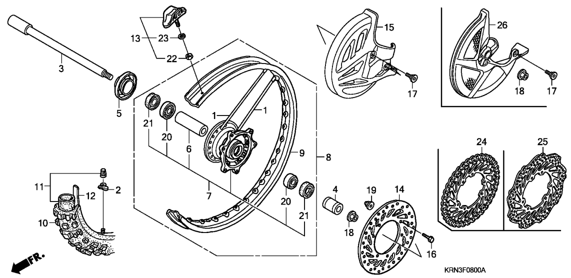
F-7 FRONT BRAKE CALIPER

G13



F-8 FRONT WHEEL

G14

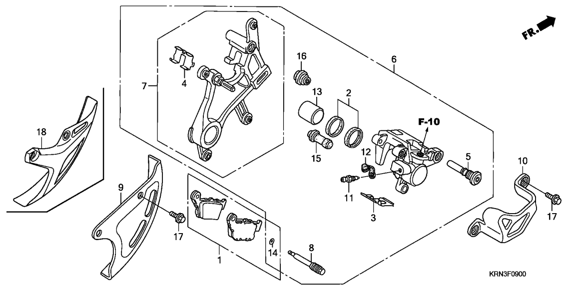


FRAME GROUP

C 5

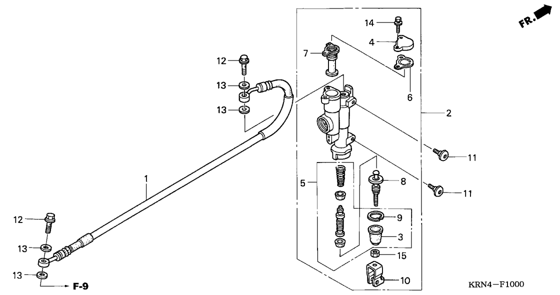
F-9 — H 1

REAR BRAKE CALIPER



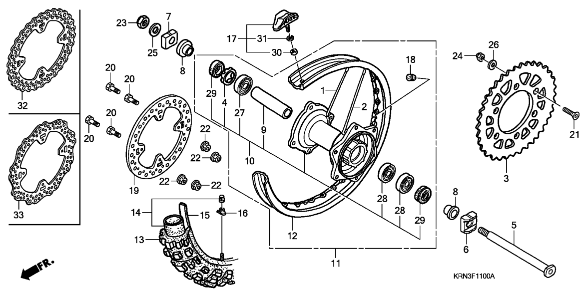
F-10 — H 3

RR. BRAKE MASTER CYLINDER



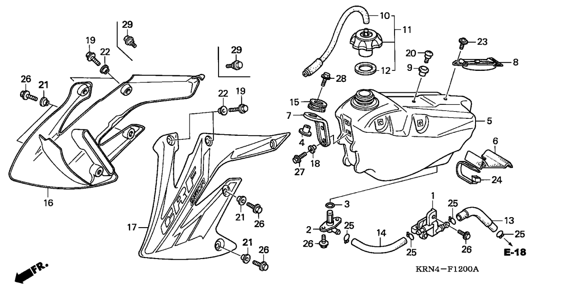
F-11 — H 5

REAR WHEEL



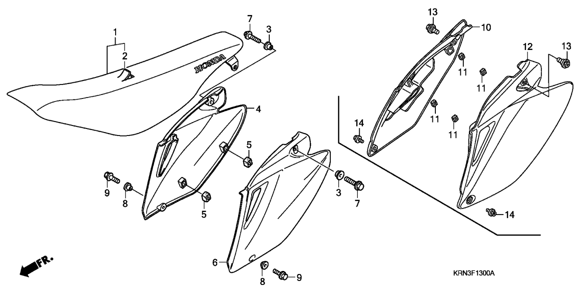
F-12 — H 7

FUEL TANK



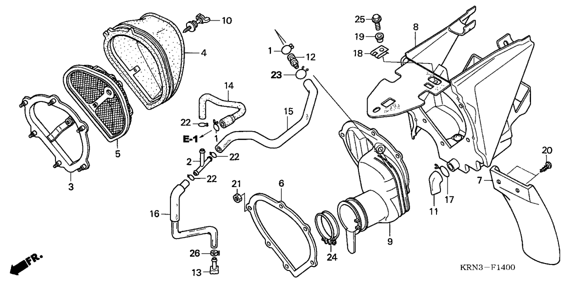
F-13 — H 9

SEAT/SIDE COVER



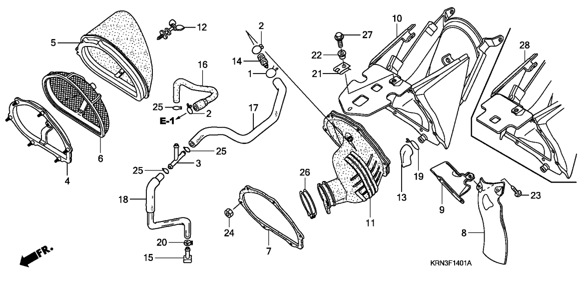
F-14 — H11

AIR CLEANER(CRF250R4/5)



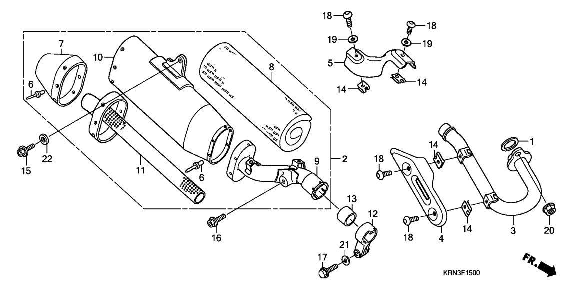
F-14-1 — H13

AIR CLEANER (CRF250R6/7/8/9)



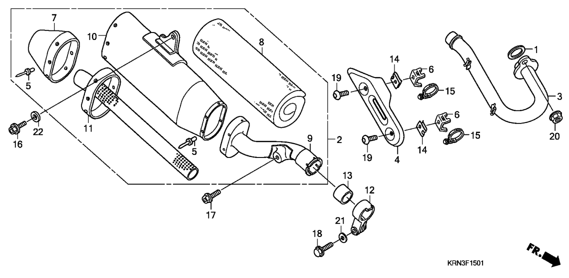
F-15 — H15

EXHAUST MUFFLER (CRF250R4)



F-15-1 — H16

EXHAUST MUFFLER (CRF250R5)



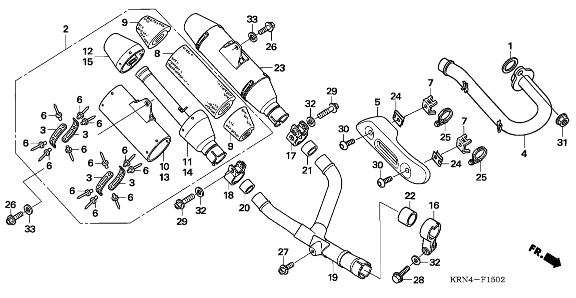
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FRAME GROUP

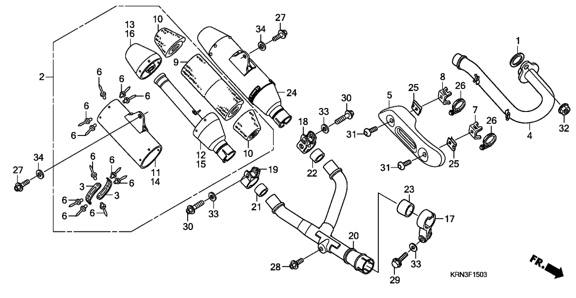
C 6

3

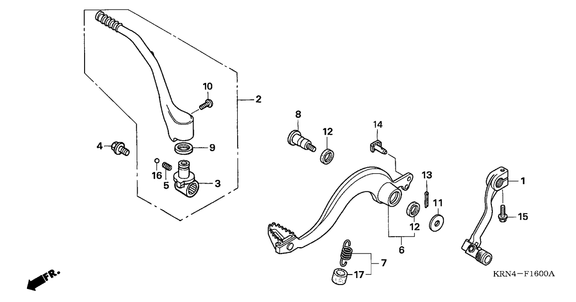
F-15-2 — I 1
EXHAUST MUFFLER (CRF250R6)



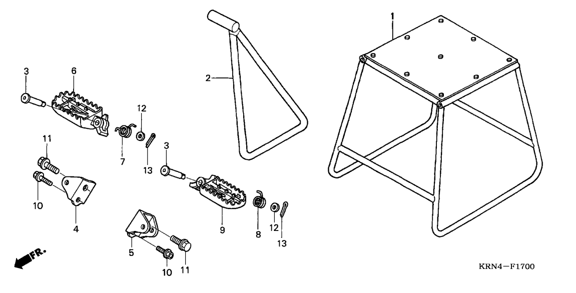
F-15-3 — I 3
EXHAUST MUFFLER (CRF250R7/8/9)



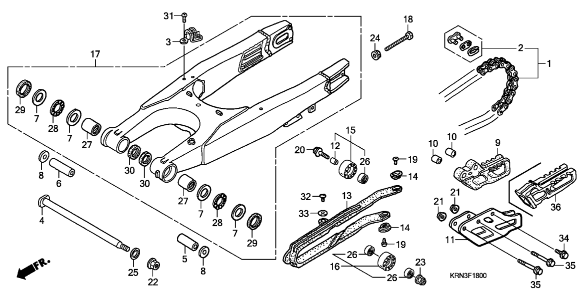
F-16 — I 5
PEDAL/KICK STARTER ARM



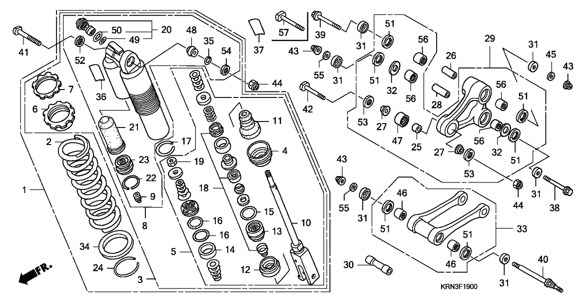
F-17 — I 6
STAND/STEP



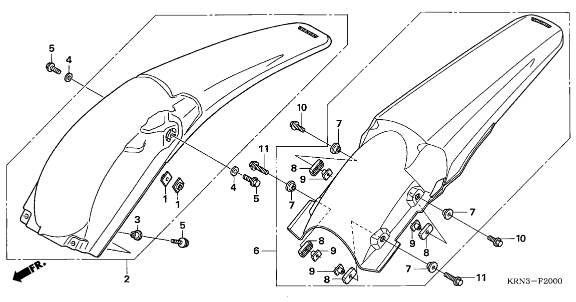
F-18 — I 7
SWINGARM



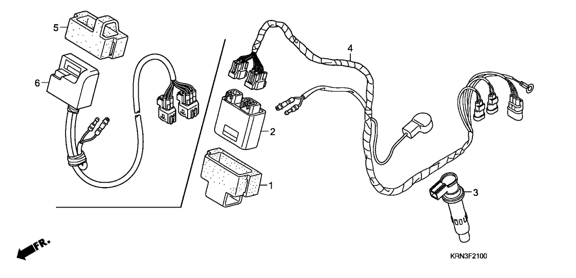
F-19 — I 9
REAR CUSHION



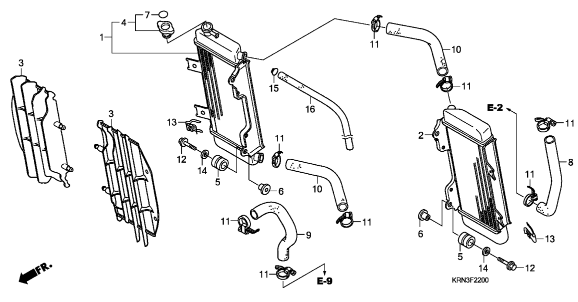
F-20 — I13
REAR FENDER



F-21 — I14
WIRE HARNESS

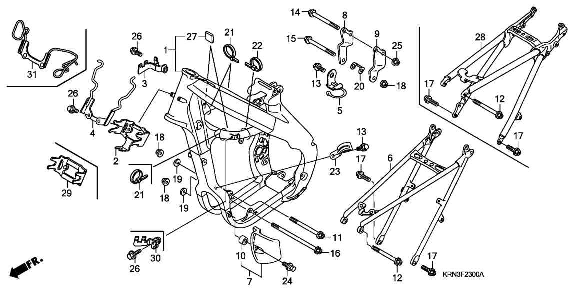


F-22 — I15
RADIATOR



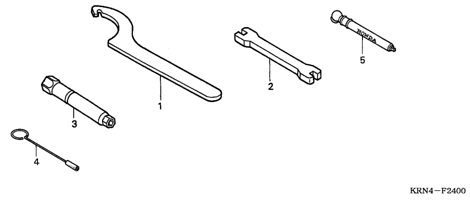
F-23 — J 1

FRAME BODY



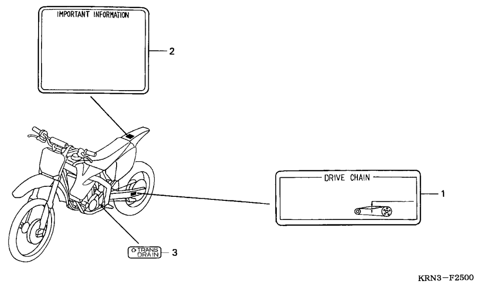
F-24 — J 3

TOOLS



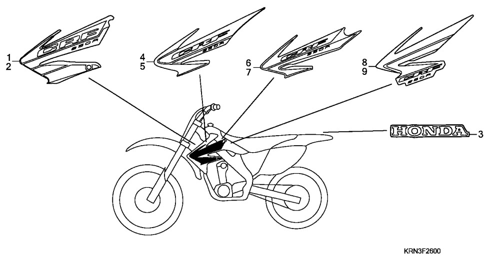
F-25 — J 4

CAUTION LABEL



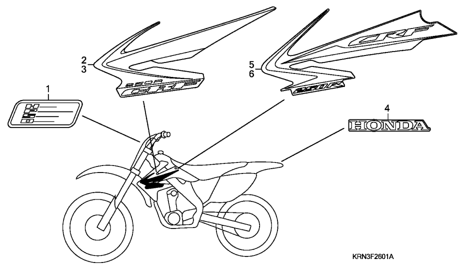
F-26 — J 5

MARK(CRF250R4/5/6/7)



F-26-1 — J 6

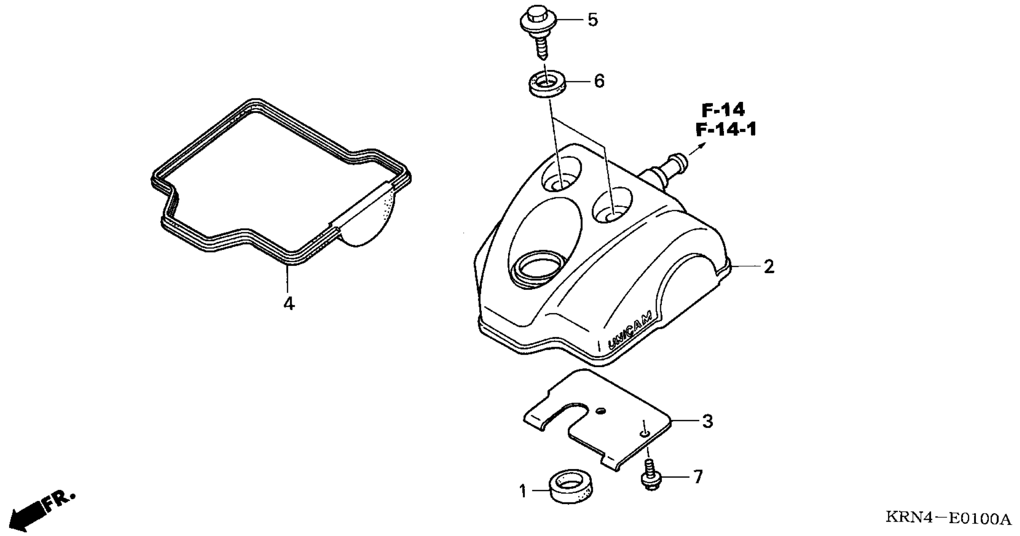
MARK(CRF250R8/9)



3

E-1 CYLINDER HEAD COVER

D 1

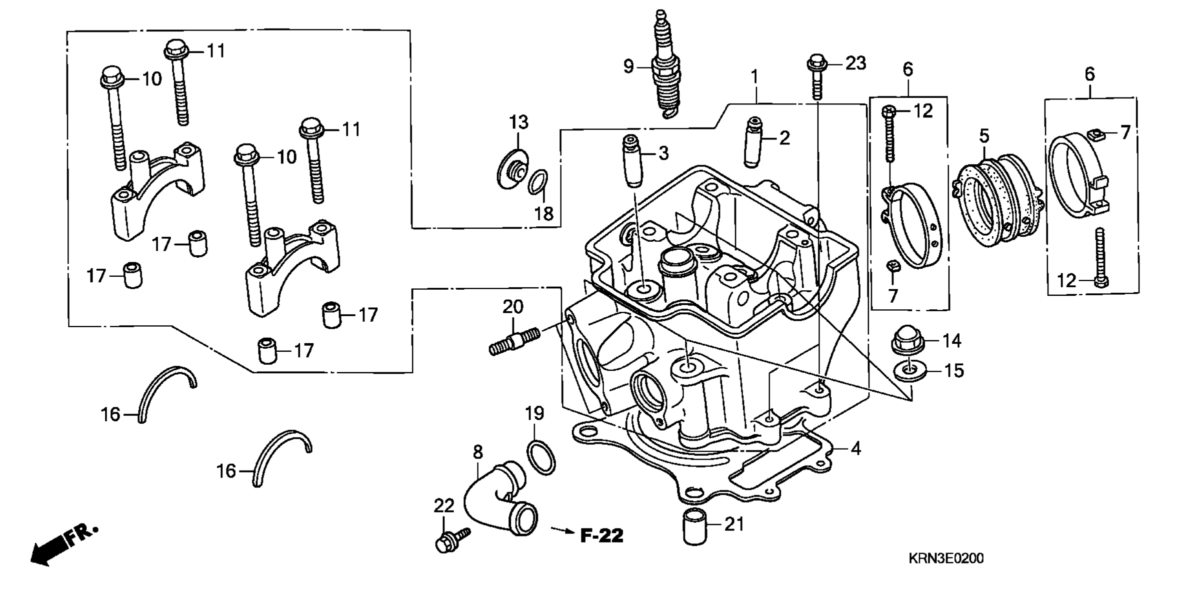


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	1111C4	COVER, CYLINDER HEAD	0.3
4		(1)	
	1111D2	GASKET, CYLINDER HEAD COVER	0.3

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	12226-MEB-670	SEAL, RING	1	1	1	1	1	1		
2	12310-KRN-670	COVER COMP., CYLINDER HEAD	1	1	1	1	1	-		
	12310-KSC-A30		-	-	-	-	-	1		
3	12316-KRN-670	PLATE, BREATHER	1	1	1	1	1	1		
4	12391-KRN-670	GASKET, HEAD COVER	1	1	1	1	1	1		
5	90017-MY9-790	BOLT, HEAD COVER	2	2	2	2	2	2		
6	90543-MV9-670	RUBBER, MOUNTING	2	2	2	2	2	2		
7	96300-06012-00	BOLT, FLANGE, 6X12	2	2	2	2	2	2		

2

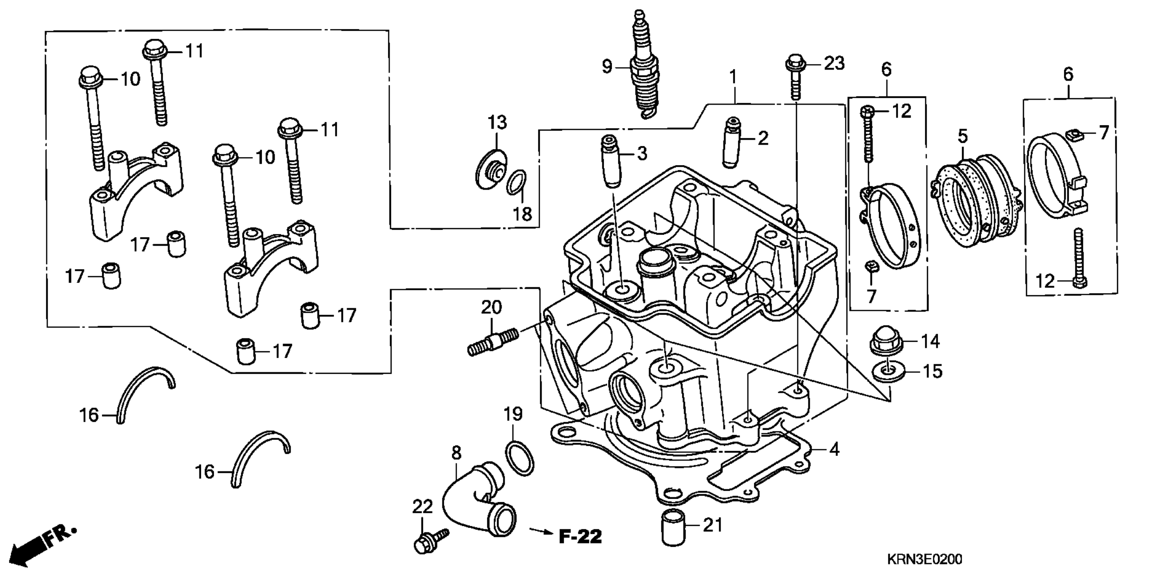
CYLINDER HEAD



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	111106	HEAD, CYLINDER ----------------	3.1
		.INCLUDES: Valve adjust and reface	
2	1111L9	GUIDE, INTAKE VALVE(ONE) -----	2.6
		.INCLUDES: Reaming	
		.INCLUDES: Valve adjust and reface	
	1111L9A	.Replace all intake valve guide add ------------------	0.3
	1111M9	GUIDE, VALVE :FOR 1 VEHICLE --	3.5
		.INCLUDES: Reaming	
		.INCLUDES: Valve adjust and reface	
3	1111M0	GUIDE, EXHAUST VALVE(ONE) ----	2.6
		.INCLUDES: Reaming	
		.INCLUDES: Valve adjust and reface	
	1111M0A	.Replace all exhaust valve guide add ------------------	0.3
	1111M9	GUIDE, VALVE :FOR 1 VEHICLE --	3.5
		.INCLUDES: Reaming	
		.INCLUDES: Valve adjust and reface	
4	111115	GASKET, CYLINDER HEAD --------	1.7

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	12010-KRN-670	HEAD ASSY., CYLINDER --------	1	-	-	-	-	-	-------- 2006059	ED,U
	12010-KRN-671	---------------------------	1	-	-	-	-	-	2006060 --------	ED,U
			1	-	-	-	-	-	-------- 2050849	ED/A,U/A
	12010-KRN-672	---------------------------	1	-	-	-	-	-	2050850 --------	ED/A,U/A
	12010-KRN-730	---------------------------	-	1	-	-	-	-		
	12010-KRN-850	---------------------------	-	-	1	-	-	-		
	12010-KRN-A00	---------------------------	-	-	-	1	-	-		
	12010-KRN-A10	---------------------------	-	-	-	-	1	-		
	12010-KRN-A30	---------------------------	-	-	-	-	-	1		
2	12204-KRN-P00	GUIDE, IN. VALVE (O.S.) -----	2	2	2	2	2	2		
3	12205-KRN-P00	GUIDE, EX. VALVE (O.S.) -----	2	2	2	2	-	-		
	12205-KRN-P10	---------------------------	-	-	-	-	2	2		
4	12251-KRN-671	GASKET, CYLINDER HEAD -------	1	-	-	-	-	-		
	12251-KRN-731	---------------------------	-	1	1	1	1	1		
5	16211-KRN-670	INSULATOR, CARBURETOR -------	1	1	-	-	-	-		
	16211-KRN-850	---------------------------	-	-	1	1	1	1		
6	16218-MCJ-000	BAND B, INSULATOR -----------	2	2	2	2	2	2		
7	16222-MV4-300	NUT, SQUARE, 5MM ------------	2	2	2	2	2	2		
8	19523-MEB-670	PIPE, WATER -----------------	1	-	-	-	-	-		
	19523-KRN-730	JOINT, WATER ----------------	-	1	1	1	1	1		
9	31911-MBW-E11	PLUG, SPARK (IMR8C-9H)(NGK) -	1	-	-	-	-	-		
	31912-MBW-E11	PLUG, SPARK (IMR9C-9H)(NGK) -	(1)	-	-	-	-	-		
	31921-MBW-E12	PLUG, SPARK (VUH24D)(DENSO) -	1	-	-	-	-	-		
	31922-MBW-E12	PLUG, SPARK (VUH27D)(DENSO) -	(1)	-	-	-	-	-		
	31911-KRN-731	PLUG, SPARK (R0409B-8)(NGK) -	-	1	1	1	1	1		
	31912-KRN-731	PLUG, SPARK (R0409B-9)(NGK) -	-	(1)	(1)	(1)	(1)	(1)		
10	90001-KRN-670	BOLT, FLANGE, 7X60 ----------	2	2	2	2	2	2		

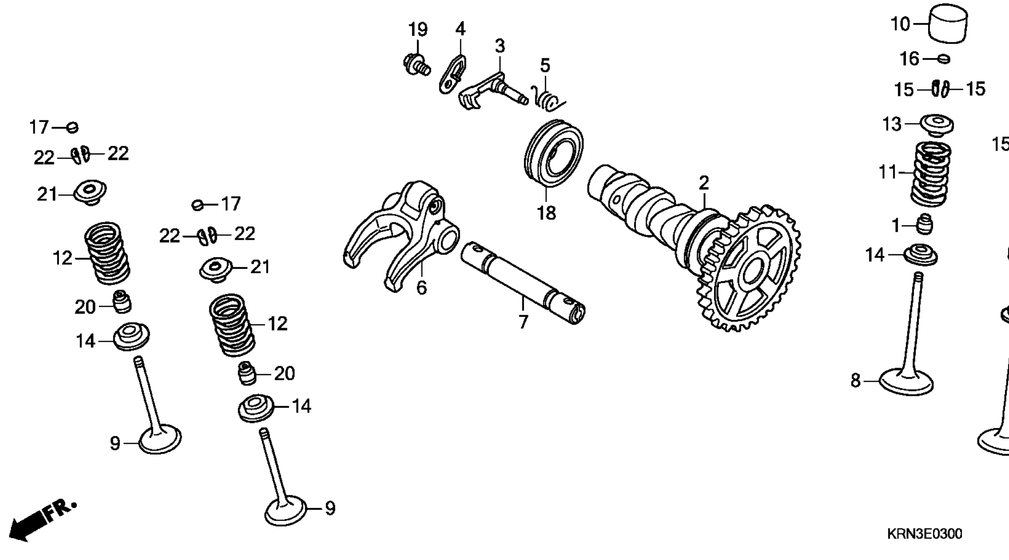
CYLINDER HEAD



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
5	311131	INSULATOR, THROTTLE BODY/ CARBURETOR	0.5
8		(19)	
	1141F4	PIPE, WATER OUTLET :FRONT	0.4
9	614130	PLUG, SPARK	0.2

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
11	90002-KRN-670	BOLT, FLANGE, 7X50	2	2	2	2	2	2		
12	90005-MCJ-000	BOLT, RECESSED, 5X28	2	2	2	2	2	2		
13	90084-MEN-670	CAP, 14MM	1	1	1	1	1	1		
14	90232-MB6-680	NUT, CAP, 9MM	4	4	4	4	4	4		
15	90401-KRN-670	WASHER, PLAIN, 9MM	4	4	4	4	4	4		
16	90446-KRN-670	WASHER, CAMSHAFT THRUST	2	2	2	2	2	2		
17	90701-MR7-000	DOWEL PIN, 9X14	4	4	4	4	4	4		
18	91303-377-000	O-RING, 13.8X2.5	1	1	1	1	1	1		
19	91312-KE7-003	O-RING, 19X3(NOK)	1	1	1	1	1	1		
20	92900-08022-0B	BOLT, STUD, 8X22	2	2	2	2	2	2		
21	94301-12200	DOWEL PIN, 12X20	2	2	2	2	2	2		
22	96001-06014-00	BOLT, FLANGE, 6X14	1	-	-	-	-	-		
	96001-06020-00	BOLT, FLANGE, 6X20	-	1	1	1	1	1		
23	96001-06028-00	BOLT, FLANGE, 6X28	2	2	2	2	2	2		

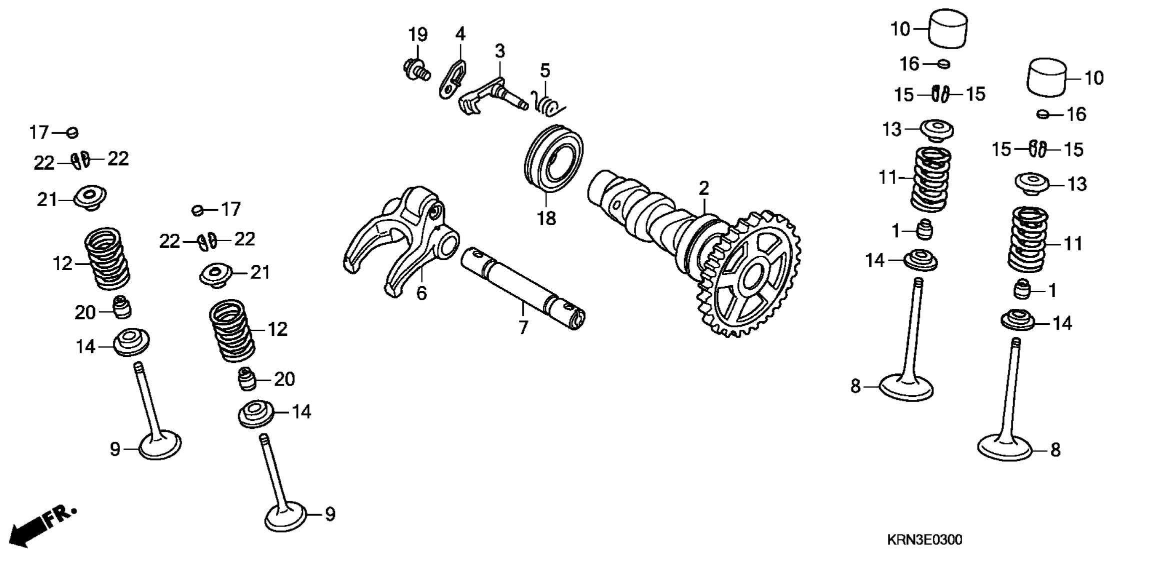
CAMSHAFT/VALVE



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	111118	CAMSHAFT ······················	1.1
		.INCLUDES: Valve adjustment	
3	1111T7	WEIGHT, DECOMPRESSION ········	0.7
6		(7)	
	1111K9	ARM, EXHAUST VALVE ROCKER(ONE)	0.8
		.INCLUDES: Valve adjustment	
8	1111N0	VALVE, INTAKE(ONE) ···········	2.1
		.INCLUDES: Refacing	
	1111N0A	.Replace all intake valve add	0.2
	1111P0	VALVE :FOR 1 VEHICLE ··········	2.7
		.INCLUDES: Refacing	
9	1111N1	VALVE, EXHAUST(ONE) ··········	2.1
		.INCLUDES: Refacing	
	1111N1A	.Replace all exhaust valve add	0.2
	1111P0	VALVE :FOR 1 VEHICLE ··········	2.7
		.INCLUDES: Refacing	
11		(1,13,14,15)	
	1111P2	SPRING AND/OR STEM SEAL,	
		INTAKE VALVE(ONE) ···········	1.9
	1111P2A	.Replace all intake spring add	0.1
	1111Q2	SPRING AND/OR STEM SEAL,	
		VALVE :FOR 1 VEHICLE ········	2.2
12		(14,20,21,22)	
	1111P3	SPRING AND/OR STEM SEAL,	
+		EXHAUST VALVE(ONE) ··········	1.9

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	12209-GB4-681	SEAL, VALVE STEM (NOK) ······	2	2	2	2	2	2		
2	14100-KRN-670	CAMSHAFT COMP. ··············	1	–	1	–	–	–		
	14100-KRN-730	····························	–	1	–	–	–	–		
	14100-KRN-A00	····························	–	–	–	1	–	–		
	14100-KRN-A10	····························	–	–	–	–	1	1		
3	14102-KRN-670	WEIGHT, DECOMPRESSION ·······	1	1	1	1	1	1		
4	14105-KRN-670	PLATE, WEIGHT SETTING ·······	1	1	1	1	1	1		
5	14106-KRN-670	SPRING, DECOMPRESSION ·······	1	1	1	–	–	–		
	14106-KRN-A00	····························	–	–	–	1	1	1		
6	14440-KRN-670	ARM COMP., EX. ROCKER ·······	1	1	1	1	–	–		
	14440-KRN-A10	····························	–	–	–	–	1	1		
7	14451-KRN-670	SHAFT, EX. ROCKER ARM ·······	1	–	–	–	–	–	-------- -------- ED,U	
			1	–	–	–	–	–	-------- 2052388 ED/A,U/A	
	14451-KSC-670	····························	1	–	–	–	–	–	2052389 -------- ED/A,U/A	
			–	1	–	–	–	–		
	14451-KSC-671	····························	–	–	1	1	–	–		
	14451-KRN-A10	····························	–	–	–	–	1	1		
8	14711-KRN-670	VALVE, IN. ·················	2	2	2	2	2	2		
9	14721-KRN-670	VALVE, EX. ·················	2	2	2	2	–	–		
	14721-KRN-A10	····························	–	–	–	–	2	2		
10	14731-KRN-670	LIFTER, VALVE ···············	2	2	2	–	–	–		
	14731-KRN-A00	····························	–	–	–	2	2	2		
11	14751-KRN-670	SPRING, IN. VALVE ··········	2	2	2	–	–	–		
	14751-KRN-A00	····························	–	–	–	2	–	–		
	14751-KRN-A10	····························	–	–	–	–	2	2		
12	14761-KRN-670	SPRING, EX. VALVE ··········	2	2	2	–	–	–		
			–	–	–	2	–	–	-------- 2300115 ED,U	

CAMSHAFT/VALVE

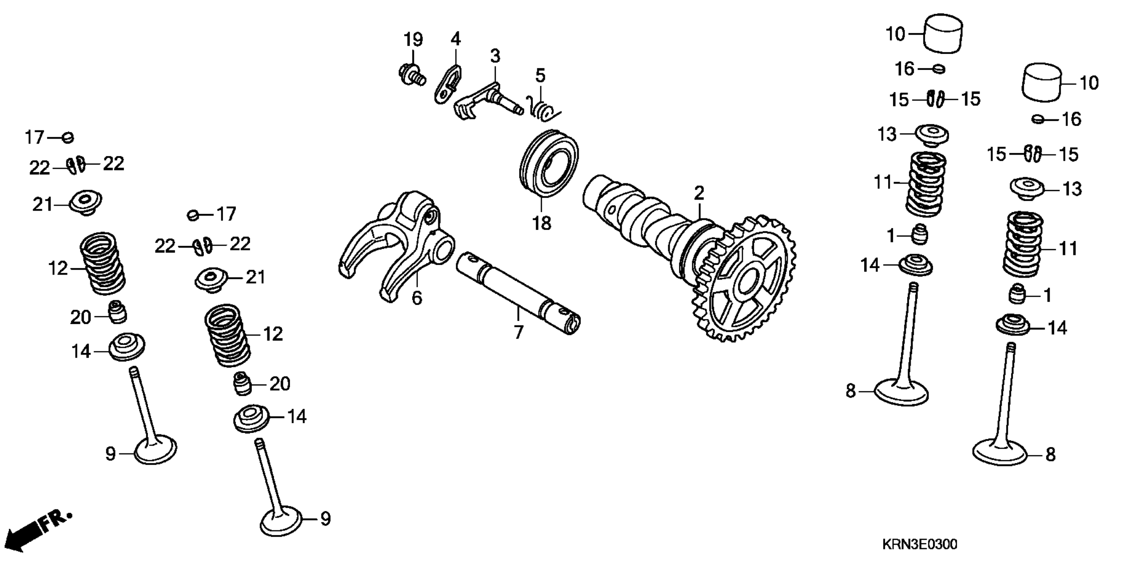


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+12	1111P3A	.Replace all exhaust spring add ----------------------------	0.1
	1111Q2	SPRING AND/OR STEM SEAL, VALVE :FOR 1 VEHICLE --------	2.2
18	1111Q5	BEARING, CAMSHAFT ------------	1.0

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
12)	14761-KRN-671	SPRING, EX. VALVE -----------	-	-	-	2	-	-	-------- --------	ED/A,ED/B,U/A,U/B
			-	-	-	2	-	-	2300116 --------	ED,U
	14761-KRN-A11	----------------------------	-	-	-	-	2	2		
13	14771-KRN-670	RETAINER, VALVE SPRING ------	2	2	2	-	-	-		
	14771-KRN-A00	---------------------------	-	-	-	2	-	-		
	14772-KRN-A10	---------------------------	-	-	-	-	2	2		
14	14775-KRN-670	SEAT, VALVE SPRING ----------	4	4	4	4	4	4		
15	14781-MAT-000	COTTER, VALVE --------------	4	4	4	4	4	4		
16	14901-KT7-013	SHIM, TAPPET (1.200) --------	2	2	2	2	2	2		
	14902-KT7-013	SHIM, TAPPET (1.225) --------	2	2	2	2	2	2		
	14903-KT7-013	SHIM, TAPPET (1.250) --------	2	2	2	2	2	2		
	14904-KT7-013	SHIM, TAPPET (1.275) --------	2	2	2	2	2	2		
	14905-KT7-013	SHIM, TAPPET (1.300) --------	2	2	2	2	2	2		
	14906-KT7-013	SHIM, TAPPET (1.325) --------	2	2	2	2	2	2		
	14907-KT7-013	SHIM, TAPPET (1.350) --------	2	2	2	2	2	2		
	14908-KT7-013	SHIM, TAPPET (1.375) --------	2	2	2	2	2	2		
	14909-KT7-013	SHIM, TAPPET (1.400) --------	2	2	2	2	2	2		
	14910-KT7-013	SHIM, TAPPET (1.425) --------	2	2	2	2	2	2		
	14911-KT7-013	SHIM, TAPPET (1.450) --------	2	2	2	2	2	2		
	14912-KT7-013	SHIM, TAPPET (1.475) --------	2	2	2	2	2	2		
	14913-KT7-013	SHIM, TAPPET (1.500) --------	2	2	2	2	2	2		
	14914-KT7-013	SHIM, TAPPET (1.525) --------	2	2	2	2	2	2		
	14915-KT7-013	SHIM, TAPPET (1.550) --------	2	2	2	2	2	2		
	14916-KT7-013	SHIM, TAPPET (1.575) --------	2	2	2	2	2	2		
	14917-KT7-013	SHIM, TAPPET (1.600) --------	2	2	2	2	2	2		
	14918-KT7-013	SHIM, TAPPET (1.625) --------	2	2	2	2	2	2		
	14919-KT7-013	SHIM, TAPPET (1.650) --------	2	2	2	2	2	2		
	14920-KT7-013	SHIM, TAPPET (1.675) --------	2	2	2	2	2	2		

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
16)	14921-KT7-013	SHIM, TAPPET (1.700) --------	2	2	2	2	2	2		
	14922-KT7-013	SHIM, TAPPET (1.725) --------	2	2	2	2	2	2		
	14923-KT7-013	SHIM, TAPPET (1.750) --------	2	2	2	2	2	2		
	14924-KT7-013	SHIM, TAPPET (1.775) --------	2	2	2	2	2	2		
	14925-KT7-013	SHIM, TAPPET (1.800) --------	2	2	2	2	2	2		
	14926-KT7-013	SHIM, TAPPET (1.825) --------	2	2	2	2	2	2		
	14927-KT7-013	SHIM, TAPPET (1.850) --------	2	2	2	2	2	2		
	14928-KT7-013	SHIM, TAPPET (1.875) --------	2	2	2	2	2	2		
	14929-KT7-013	SHIM, TAPPET (1.900) --------	2	2	2	2	2	2		
	14930-KT7-013	SHIM, TAPPET (1.925) --------	2	2	2	2	2	2		
	14931-KT7-013	SHIM, TAPPET (1.950) --------	2	2	2	2	2	2		
	14932-KT7-013	SHIM, TAPPET (1.975) --------	2	2	2	2	2	2		
	14933-KT7-013	SHIM, TAPPET (2.000) --------	2	2	2	2	2	2		
	14934-KT7-013	SHIM, TAPPET (2.025) --------	2	2	2	2	2	2		
	14935-KT7-013	SHIM, TAPPET (2.050) --------	2	2	2	2	2	2		
	14936-KT7-013	SHIM, TAPPET (2.075) --------	2	2	2	2	2	2		
	14937-KT7-013	SHIM, TAPPET (2.100) --------	2	2	2	2	2	2		
	14938-KT7-013	SHIM, TAPPET (2.125) --------	2	2	2	2	2	2		
	14939-KT7-013	SHIM, TAPPET (2.150) --------	2	2	2	2	2	2		
	14940-KT7-013	SHIM, TAPPET (2.175) --------	2	2	2	2	2	2		
	14941-KT7-013	SHIM, TAPPET (2.200) --------	2	2	2	2	2	2		
	14942-KT7-013	SHIM, TAPPET (2.225) --------	2	2	2	2	2	2		
	14943-KT7-013	SHIM, TAPPET (2.250) --------	2	2	2	2	2	2		
	14944-KT7-013	SHIM, TAPPET (2.275) --------	2	2	2	2	2	2		
	14945-KT7-013	SHIM, TAPPET (2.300) --------	2	2	2	2	2	2		
	14946-KT7-013	SHIM, TAPPET (2.325) --------	2	2	2	2	2	2		
	14947-KT7-013	SHIM, TAPPET (2.350) --------	2	2	2	2	2	2		
	14948-KT7-013	SHIM, TAPPET (2.375) --------	2	2	2	2	2	2		
	14949-KT7-013	SHIM, TAPPET (2.400) --------	2	2	2	2	2	2		
	14950-KT7-013	SHIM, TAPPET (2.425) --------	2	2	2	2	2	2		
	14951-KT7-013	SHIM, TAPPET (2.450) --------	2	2	2	2	2	2		
17	14901-KT7-013	SHIM, TAPPET (1.200) --------	2	2	2	2	2	2		
	14902-KT7-013	SHIM, TAPPET (1.225) --------	2	2	2	2	2	2		
	14903-KT7-013	SHIM, TAPPET (1.250) --------	2	2	2	2	2	2		
	14904-KT7-013	SHIM, TAPPET (1.275) --------	2	2	2	2	2	2		
	14905-KT7-013	SHIM, TAPPET (1.300) --------	2	2	2	2	2	2		
	14906-KT7-013	SHIM, TAPPET (1.325) --------	2	2	2	2	2	2		
	14907-KT7-013	SHIM, TAPPET (1.350) --------	2	2	2	2	2	2		
	14908-KT7-013	SHIM, TAPPET (1.375) --------	2	2	2	2	2	2		
	14909-KT7-013	SHIM, TAPPET (1.400) --------	2	2	2	2	2	2		
	14910-KT7-013	SHIM, TAPPET (1.425) --------	2	2	2	2	2	2		
	14911-KT7-013	SHIM, TAPPET (1.450) --------	2	2	2	2	2	2		
	14912-KT7-013	SHIM, TAPPET (1.475) --------	2	2	2	2	2	2		
	14913-KT7-013	SHIM, TAPPET (1.500) --------	2	2	2	2	2	2		
	14914-KT7-013	SHIM, TAPPET (1.525) --------	2	2	2	2	2	2		
	14915-KT7-013	SHIM, TAPPET (1.550) --------	2	2	2	2	2	2		
	14916-KT7-013	SHIM, TAPPET (1.575) --------	2	2	2	2	2	2		
	14917-KT7-013	SHIM, TAPPET (1.600) --------	2	2	2	2	2	2		
	14918-KT7-013	SHIM, TAPPET (1.625) --------	2	2	2	2	2	2		
	14919-KT7-013	SHIM, TAPPET (1.650) --------	2	2	2	2	2	2		
	14920-KT7-013	SHIM, TAPPET (1.675) --------	2	2	2	2	2	2		
	14921-KT7-013	SHIM, TAPPET (1.700) --------	2	2	2	2	2	2		
	14922-KT7-013	SHIM, TAPPET (1.725) --------	2	2	2	2	2	2		
	14923-KT7-013	SHIM, TAPPET (1.750) --------	2	2	2	2	2	2		
	14924-KT7-013	SHIM, TAPPET (1.775) --------	2	2	2	2	2	2		
	14925-KT7-013	SHIM, TAPPET (1.800) --------	2	2	2	2	2	2		
	14926-KT7-013	SHIM, TAPPET (1.825) --------	2	2	2	2	2	2		
	14927-KT7-013	SHIM, TAPPET (1.850) --------	2	2	2	2	2	2		

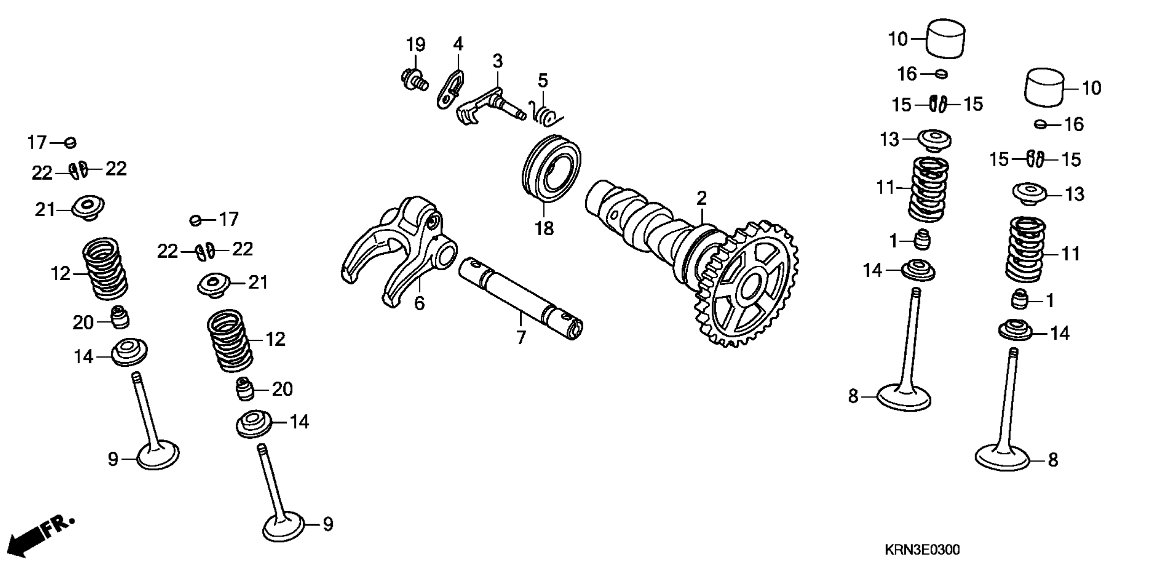
CAMSHAFT/VALVE



Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
17)	14928-KT7-013	SHIM, TAPPET (1.875) --------	2	2	2	2	2	2		
	14929-KT7-013	SHIM, TAPPET (1.900) --------	2	2	2	2	2	2		
	14930-KT7-013	SHIM, TAPPET (1.925) --------	2	2	2	2	2	2		
	14931-KT7-013	SHIM, TAPPET (1.950) --------	2	2	2	2	2	2		
	14932-KT7-013	SHIM, TAPPET (1.975) --------	2	2	2	2	2	2		
	14933-KT7-013	SHIM, TAPPET (2.000) --------	2	2	2	2	2	2		
	14934-KT7-013	SHIM, TAPPET (2.025) --------	2	2	2	2	2	2		
	14935-KT7-013	SHIM, TAPPET (2.050) --------	2	2	2	2	2	2		
	14936-KT7-013	SHIM, TAPPET (2.075) --------	2	2	2	2	2	2		
	14937-KT7-013	SHIM, TAPPET (2.100) --------	2	2	2	2	2	2		
	14938-KT7-013	SHIM, TAPPET (2.125) --------	2	2	2	2	2	2		
	14939-KT7-013	SHIM, TAPPET (2.150) --------	2	2	2	2	2	2		
	14940-KT7-013	SHIM, TAPPET (2.175) --------	2	2	2	2	2	2		
	14941-KT7-013	SHIM, TAPPET (2.200) --------	2	2	2	2	2	2		
	14942-KT7-013	SHIM, TAPPET (2.225) --------	2	2	2	2	2	2		
	14943-KT7-013	SHIM, TAPPET (2.250) --------	2	2	2	2	2	2		
	14944-KT7-013	SHIM, TAPPET (2.275) --------	2	2	2	2	2	2		
	14945-KT7-013	SHIM, TAPPET (2.300) --------	2	2	2	2	2	2		
	14946-KT7-013	SHIM, TAPPET (2.325) --------	2	2	2	2	2	2		
	14947-KT7-013	SHIM, TAPPET (2.350) --------	2	2	2	2	2	2		
	14948-KT7-013	SHIM, TAPPET (2.375) --------	2	2	2	2	2	2		
	14949-KT7-013	SHIM, TAPPET (2.400) --------	2	2	2	2	2	2		
	14950-KT7-013	SHIM, TAPPET (2.425) --------	2	2	2	2	2	2		
	14951-KT7-013	SHIM, TAPPET (2.450) --------	2	2	2	2	2	2		
	14952-KT7-013	SHIM, TAPPET (2.475) --------	2	2	2	2	2	2		
	14953-KT7-013	SHIM, TAPPET (2.500) --------	2	2	2	2	2	2		
	14954-KT7-013	SHIM, TAPPET (2.525) --------	2	2	2	2	2	2		
	14955-KT7-013	SHIM, TAPPET (2.550) --------	2	2	2	2	2	2		
	14956-KT7-013	SHIM, TAPPET (2.575) --------	2	2	2	2	2	2		

E-3 CAMSHAFT/VALVE

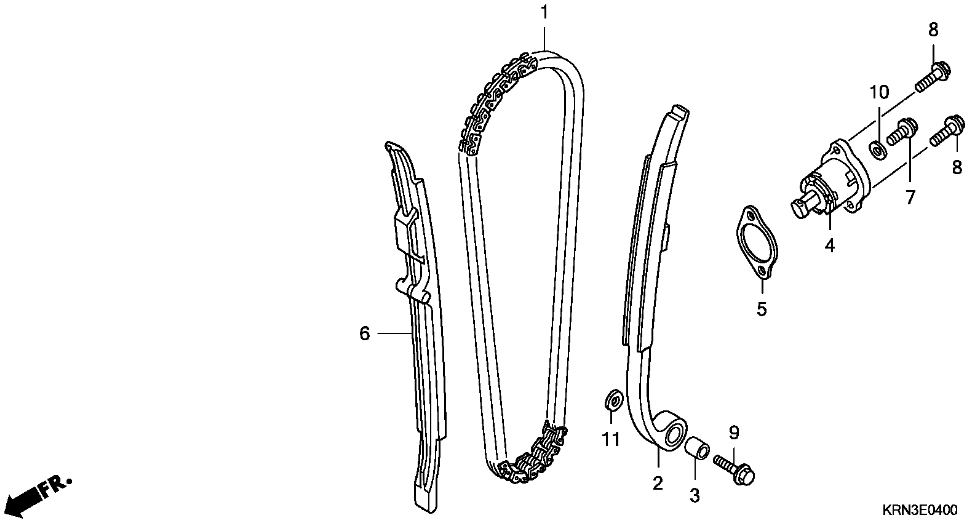
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Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
17)	14957-KT7-013	SHIM, TAPPET (2.600) --------	2	2	2	2	2	2		
	14958-KT7-013	SHIM, TAPPET (2.625) --------	2	2	2	2	2	2		
	14959-KT7-013	SHIM, TAPPET (2.650) --------	2	2	2	2	2	2		
	14960-KT7-013	SHIM, TAPPET (2.675) --------	2	2	2	2	2	2		
	14961-KT7-013	SHIM, TAPPET (2.700) --------	2	2	2	2	2	2		
	14962-KT7-013	SHIM, TAPPET (2.725) --------	2	2	2	2	2	2		
	14963-KT7-013	SHIM, TAPPET (2.750) --------	2	2	2	2	2	2		
	14964-KT7-013	SHIM, TAPPET (2.775) --------	2	2	2	2	2	2		
	14965-KT7-013	SHIM, TAPPET (2.800) --------	2	2	2	2	2	2		
	14966-KT7-013	SHIM, TAPPET (2.825) --------	2	2	2	2	2	2		
	14967-KT7-013	SHIM, TAPPET (2.850) --------	2	2	2	2	2	2		
	14968-KT7-013	SHIM, TAPPET (2.875) --------	2	2	2	2	2	2		
	14969-KT7-013	SHIM, TAPPET (2.900) --------	2	2	2	2	2	2		
18	91007-KRN-671	BEARING, BALL RADIAL, 6905 --	1	1	1	1	1	1		
19	96001-06012-00	BOLT, FLANGE, 6X12 ----------	1	1	1	1	1	1		
20	12209-GB4-681	SEAL, VALVE STEM (NOK) ------	2	2	2	2	-	-		
	12208-ML0-721	SEAL, EX. VALVE STEM (ARAI) -	-	-	-	-	2	2		
21	14771-KRN-670	RETAINER, VALVE SPRING ------	2	2	2	-	-	-		
	14771-KRN-A00	--------------------------	-	-	-	2	-	-		
	14771-KRN-A11	--------------------------	-	-	-	-	2	-		
	14771-KRN-A30	--------------------------	-	-	-	-	-	2		
22	14781-MAT-000	COTTER, VALVE --------------	4	4	4	4	-	-		
	14781-ML0-720	--------------------------	-	-	-	-	4	4		

2

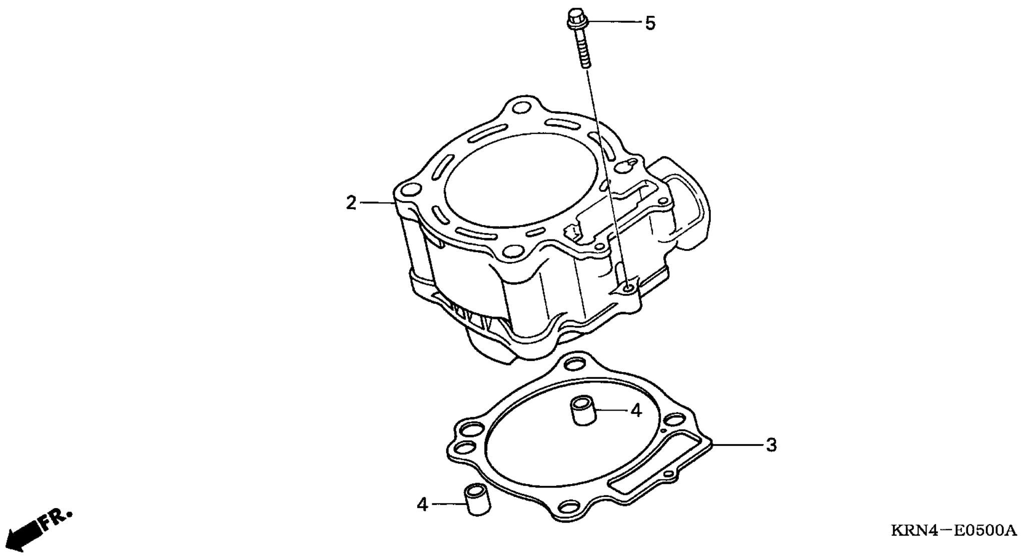
CAM CHAIN/TENSIONER



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	110140	CHAIN, CAM	1.1
2 4	111130	TENSIONER, CAM CHAIN (5)	1.1
	111133	LIFTER, TENSIONER	0.2
6	111139	GUIDE, CAM CHAIN	1.7

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.		Parts catalogue code
1	14401-KRN-671	CHAIN, CAM (104L)(BORG WARNER)	1	1	1	1	1	1			
2	14510-KRN-670	TENSIONER COMP., CAM CHAIN	1	1	1	1	1	1			
3	14515-KF0-000	COLLAR, TENSIONER, 6X9	1	1	1	1	1	1			
4	14520-KRN-670	LIFTER ASSY., TENSIONER	1	-	-	-	-	-	--------	--------	ED,U
			1	-	-	-	-	-	--------	2052388	ED/A,U/A
	14520-KRN-671		1	-	-	-	-	-	2052389	--------	ED/A,U/A
			-	1	1	1	1	1			
5	14560-MEN-671	GASKET, TENSIONER LIFTER	1	1	1	1	1	1			
6	14620-KRN-670	GUIDE, CAM CHAIN	1	1	1	1	1	1			
7	90004-GHB-600	BOLT, FLANGE, 6X10(NSHF)	1	1	1	1	1	1			
8	90004-GHB-630	BOLT, FLANGE, 6X16(NSHF)	2	2	2	2	2	2			
9	90088-MEB-670	BOLT, FLANGE, 6X25	1	1	1	1	1	1			
10	90442-397-000	WASHER, SEALING, 6MM	1	1	1	1	1	1			
11	90482-567-000	WASHER, SPECIAL, 6MM	1	1	1	1	1	1			

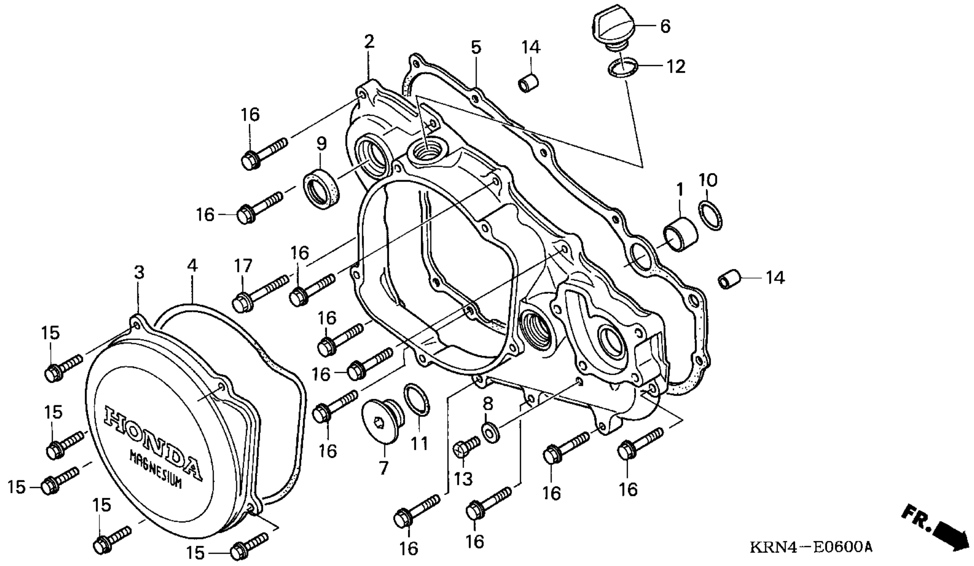
CYLINDER



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	1111A5	CYLINDER ·····················	2.1
3	111102	GASKET, CYLINDER ·············	2.0

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.		Parts catalogue code
2	12100-KRN-672	CYLINDER ·····················	1	–	–	–	–	–			
	12100-KRN-730	····························	–	1	1	1	–	–			
			–	–	–	–	1	–	--------	--------	DE,ED,U
			–	–	–	–	1	–	--------	2414437	DE/A,ED/A,U/A
	12100-KRN-731	····························	–	–	–	–	1	–	2414438	--------	DE/A,ED/A,U/A
			–	–	–	–	–	1			
3	12191-KRN-671	GASKET, CYLINDER ············	1	–	–	–	–	–			
	12191-KRN-731	····························	–	1	1	1	1	1			
4	94301-12200	DOWEL PIN, 12X20 ············	2	2	2	2	2	2			
5	96001-06028-00	BOLT, FLANGE, 6X28 ··········	1	1	1	1	1	1			

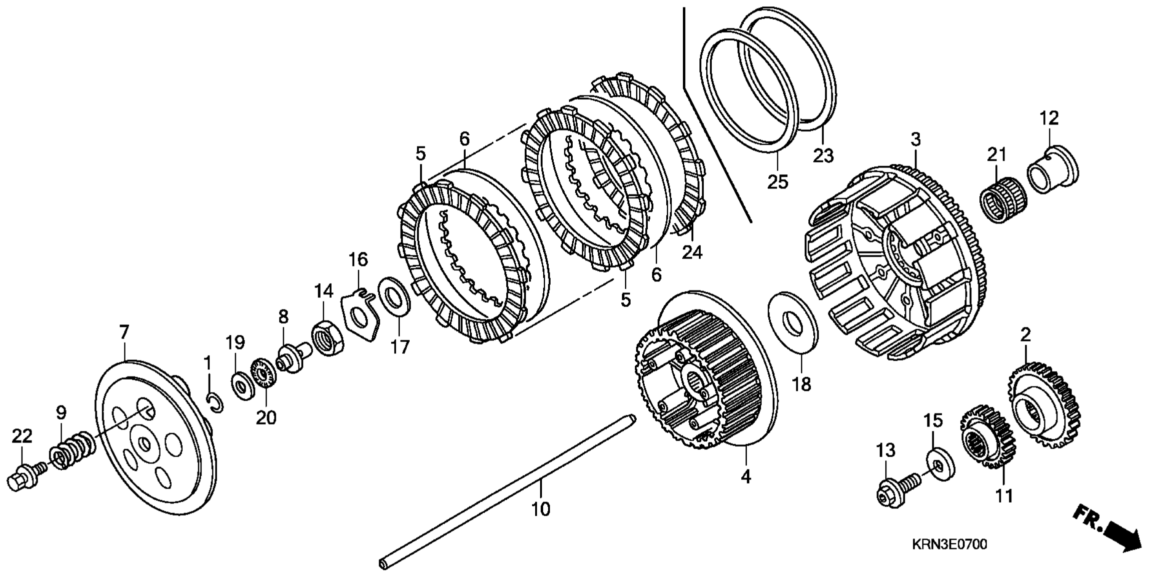
R. CRANKCASE COVER



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	110159	COVER, CRANKCASE :RIGHT	1.0
3		(4)	
	212121	COVER, CLUTCH	0.2
5	110158	GASKET, CRANKCASE COVER :RIGHT	0.7
9	112105	OIL SEAL, KICK STARTER SPINDLE	0.7

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	11102-KRN-670	COLLAR, WATER PASS, 16MM	1	1	1	1	1	1		
2	11331-KRN-670	COVER, R. CRANKCASE	1	-	-	-	-	-		
	11331-KRN-730		-	1	1	1	1	1		
3	11351-KRN-670	COVER, CLUTCH	1	1	1	1	1	-		
	11351-KRN-A30		-	-	-	-	-	1		
4	11352-KRN-671	GASKET, CLUTCH COVER	1	1	1	1	1	1		
5	11394-KRN-670	GASKET, R. COVER	1	1	1	-	-	-		
	11394-KRN-A00		-	-	-	1	1	1		
6	15611-KA4-710	CAP, OIL FILLER	1	1	1	1	1	1		
7	90087-KW3-000	CAP, 30MM	1	1	1	1	1	1		
8	90463-ML7-000	WASHER, SEALING, 6.5MM	1	1	1	1	1	1		
9	91205-KA3-712	OIL SEAL, 16.5X25X5(NOK)	1	1	1	1	1	1		
10	91304-MJ0-003	O-RING, 15.8X2.4(SHOWA)	1	1	1	1	1	1		
11	91305-KF0-003	O-RING, 27X2(ARAI)	1	1	1	1	1	1		
12	91307-035-000	O-RING, 18X3	1	1	1	1	1	1		
13	92301-06010-0A	BOLT, RECESSED, 6X10	1	1	1	-	-	-		
	90004-GHB-600	BOLT, FLANGE, 6X10(NSHF)	-	-	-	1	1	1		
14	94301-08140	DOWEL PIN, 8X14	2	2	2	2	2	2		
15	96001-06020-00	BOLT, FLANGE, 6X20	5	5	5	5	5	5		
16	96001-06028-00	BOLT, FLANGE, 6X28	10	10	10	10	10	10		
17	96001-06035-00	BOLT, FLANGE, 6X35	1	1	1	1	1	1		

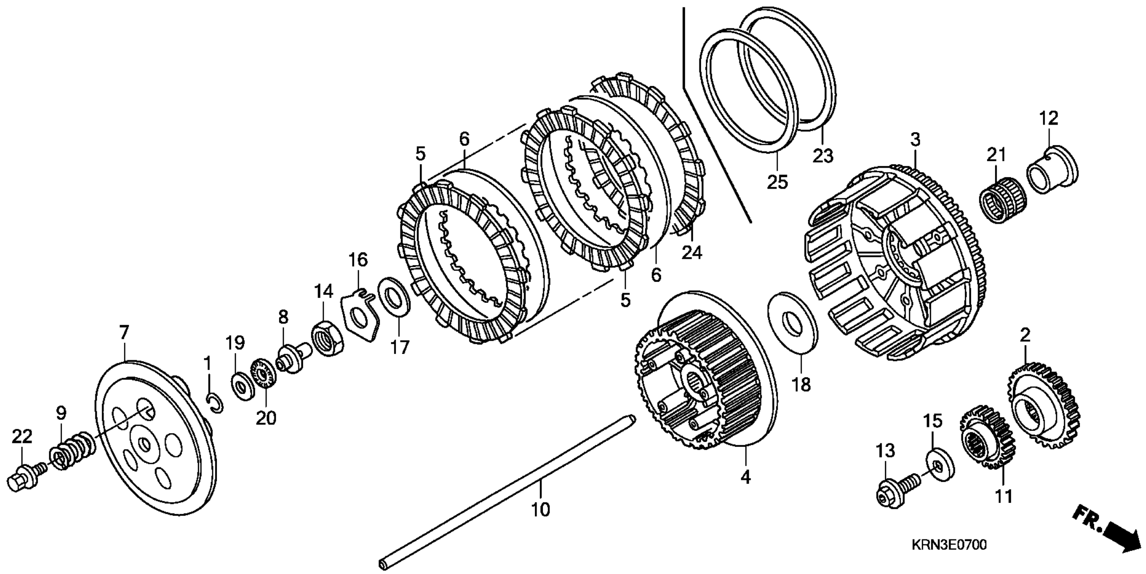
CLUTCH



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	110183	GEAR, BALANCER DRIVE ---------	1.1
3		(12,21)	
	2121A0	OUTER, CLUTCH ----------------	1.1
4	212112	CENTER, CLUTCH ---------------	0.6
5		(6,23,24,25)	
	2121A1	DISC, CLUTCH FRICTION --------	0.4
		.NOTE: Same time for two units or more	
7	2121A3	PLATE, CLUTCH PRESSURE -------	0.3
8		(20)	
	2121A5	PIECE, CLUTCH JOINT ----------	0.3
9	212107	SPRING, CLUTCH ---------------	0.3
		.NOTE: Same time for two units or more	
10	2121B6	ROD, CLUTCH LIFTER -----------	0.3
11	211105	GEAR, PRIMARY DRIVE ----------	1.1

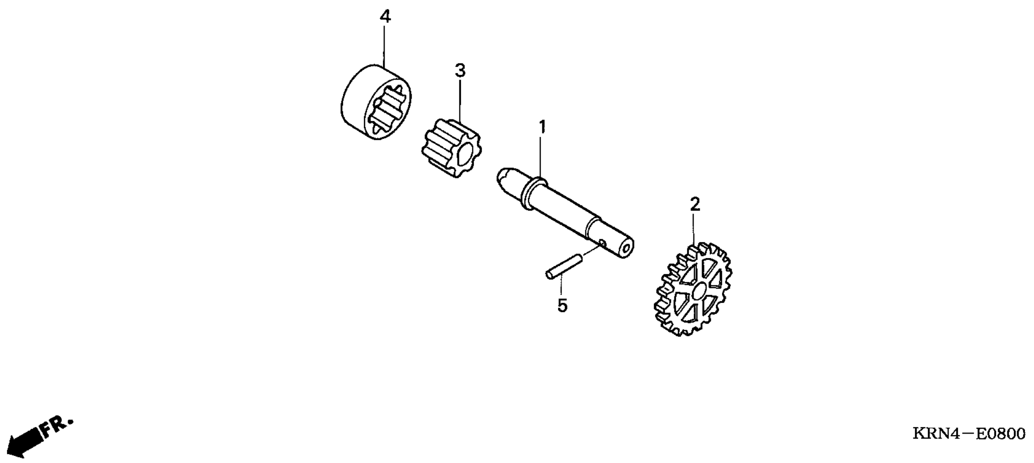
Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	13115-147-000	CLIP, PISTON PIN, 10MM ------	1	1	1	1	1	1		
2	13415-KRN-670	GEAR, BALANCER DRIVE (32T) --	1	1	1	1	-	-		
	13415-KRN-A10	--------------------------	-	-	-	-	1	1		
3	22100-KRN-670	OUTER COMP., CLUTCH ---------	1	1	1	-	-	-		
	22100-KRN-A00	--------------------------	-	-	-	1	1	1		
4	22120-KZ4-A90	CENTER, CLUTCH -------------	1	1	1	-	-	-		
	22120-KRN-A00	--------------------------	-	-	-	1	1	1		
5	22201-KRN-670	DISK, CLUTCH FRICTION -------	7	7	7	7	-	-		
	22201-KRN-A10	--------------------------	-	-	-	-	7	7		
6	22321-KF0-770	PLATE, CLUTCH --------------	7	7	7	7	7	7		
7	22351-KZ4-A90	PLATE, CLUTCH PRESSURE ------	1	1	1	1	-	-		
	22351-KRN-A10	--------------------------	-	-	-	-	1	1		
8	22352-KRN-670	PIECE, CLUTCH LIFTER --------	1	1	1	1	1	1		
9	22401-KZ4-A90	SPRING, CLUTCH -------------	5	-	-	-	-	-		
	22401-KRN-730	--------------------------	-	5	5	5	-	-		
	22401-KRN-A10	--------------------------	-	-	-	-	5	5		
10	22850-KZ4-A90	ROD, CLUTCH LIFTER ----------	1	1	1	1	1	1		
11	23121-KRN-670	GEAR, PRIMARY DRIVE (18T) ---	1	1	1	-	-	-		
	23121-KRN-A00	--------------------------	-	-	-	1	1	1		
12	28237-KZ4-A10	COLLAR, CLUTCH OUTER --------	1	1	1	1	1	1		
13	90013-MEB-670	BOLT, SPECIAL, 12X28 --------	1	1	1	1	1	1		
14	90235-KA4-000	NUT, 18MM -----------------	1	1	1	1	1	1		
15	90402-KW6-960	WASHER, PLAIN, 12MM ---------	1	1	1	1	1	1		
16	90441-HA2-670	WASHER, LOCK, 18MM ----------	1	1	1	1	1	-		
	90441-KSC-670	--------------------------	-	-	-	-	-	1		
17	90456-KA4-000	WASHER, THRUST, 18X32 -------	1	1	1	1	1	1		

CLUTCH



Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
18	90456-KS6-000	WASHER, THRUST, 20MM	1	1	1	1	1	1		
19	90608-072-000	WASHER, 12MM	1	1	1	1	1	1		
20	91001-147-003	BEARING, NEEDLE, 12MM(NTN) ..	1	1	1	1	1	1		
21	91011-KS6-003	BEARING, NEEDLE, 25X29X22 (TOYO)	1	1	1	1	1	1		
22	93404-06020-08	BOLT-WASHER, 6X20	5	5	5	5	5	5		
23	22125-435-000	SEAT, JUDDER SPRING	–	–	–	–	1	1		
24	22201-KRN-670	DISK, CLUTCH FRICTION	1	1	1	1	–	–		
	22202-KSC-670	DISK B, CLUTCH FRICTION	–	–	–	–	1	1		
25	22402-435-000	SPRING, JUDDER	–	–	–	–	1	1		

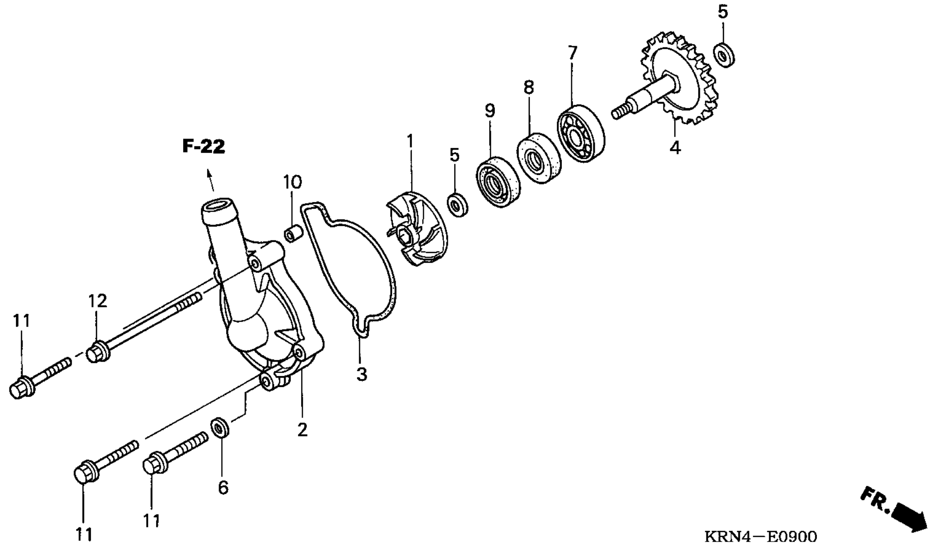
OIL PUMP



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	1131C4	GEAR, OIL PUMP DRIVEN ········	1.0
3		(1,4)	
	1131C7	ROTOR, OIL PUMP ··············	4.2
		.INCLUDES: Engine removal and installation	

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	15111-KRN-670	SHAFT, OIL PUMP ·············	1	1	1	1	1	1		
2	15133-KRN-670	GEAR, OIL PUMP DRIVEN (18T) ·	1	1	1	1	1	1		
3	15331-324-000	ROTOR, OIL PUMP INNER ·······	1	1	1	1	1	1		
4	15332-324-000	ROTOR, OIL PUMP OUTER ·······	1	1	1	1	1	1		
5	96220-30178	ROLLER, 3X17.8 ··············	1	1	1	1	1	1		

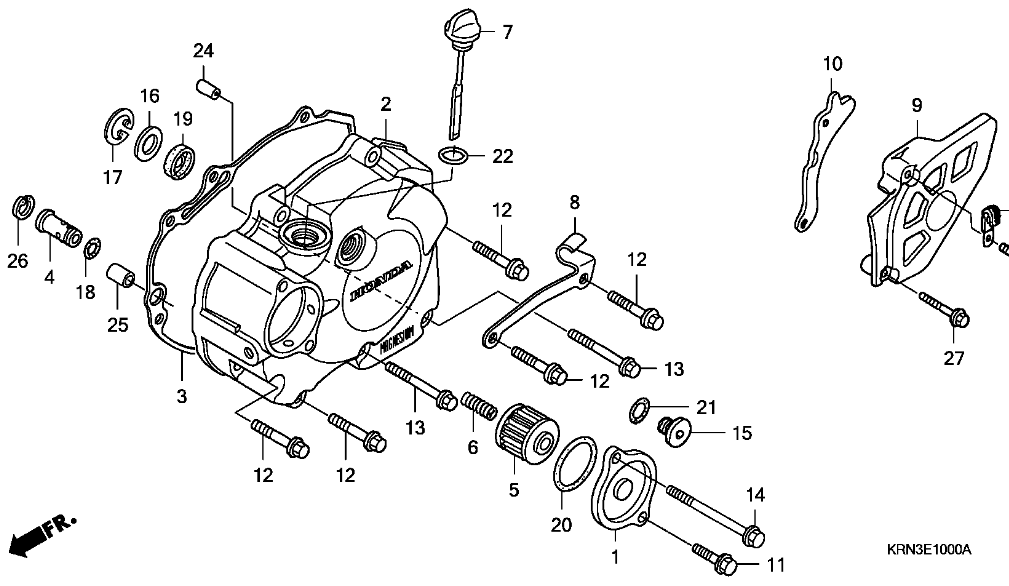
WATER PUMP



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	114105	IMPELLER, WATER PUMP	0.4
2	1141B0	COVER, WATER PUMP	0.3
3	1141B1	GASKET, WATER PUMP COVER	0.3
4	114142	SPROCKET OR GEAR, WATER PUMP DRIVEN	0.8
7	114144	BEARING, WATER PUMP	1.0
9		(8)	
	114110	MECHANICAL SEAL, WATER PUMP	1.1

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	19215-KRN-670	IMPELLER, WATER PUMP	1	1	1	–	–	–		
	19215-KRN-A00		–	–	–	1	1	1		
2	19221-KRN-670	COVER, WATER PUMP	1	1	1	–	–	–		
	19221-KRN-A00		–	–	–	1	1	1		
3	19226-KRN-670	GASKET, WATER PUMP	1	1	1	1	1	1		
4	19240-KRN-670	GEAR COMP., WATER PUMP (22T)	1	1	1	1	1	1		
5	90447-KE1-000	WASHER, SEALING, 7MM	2	2	2	2	2	2		
6	90463-ML7-000	WASHER, SEALING, 6.5MM	1	1	1	1	1	1		
7	91001-KA4-003	BEARING, RADIAL BALL, 12X28X7 (NTN)	1	1	1	1	1	1		
8	91201-148-003	OIL SEAL, 12X22X5(ARAI)	1	1	1	1	1	1		
9	91211-KRN-671	SEAL, WATER PUMP	1	1	1	–	–	–		
	91211-KSE-671		–	–	–	1	1	1		
10	91320-KE1-000	DOWEL PIN, 8X7	1	1	1	–	–	–		
	94301-08100	DOWEL PIN, 8X10	–	–	–	1	1	1		
11	96001-06028-00	BOLT, FLANGE, 6X28	3	3	3	3	3	3		
12	96001-06070-00	BOLT, FLANGE, 6X70	1	1	1	1	1	1		

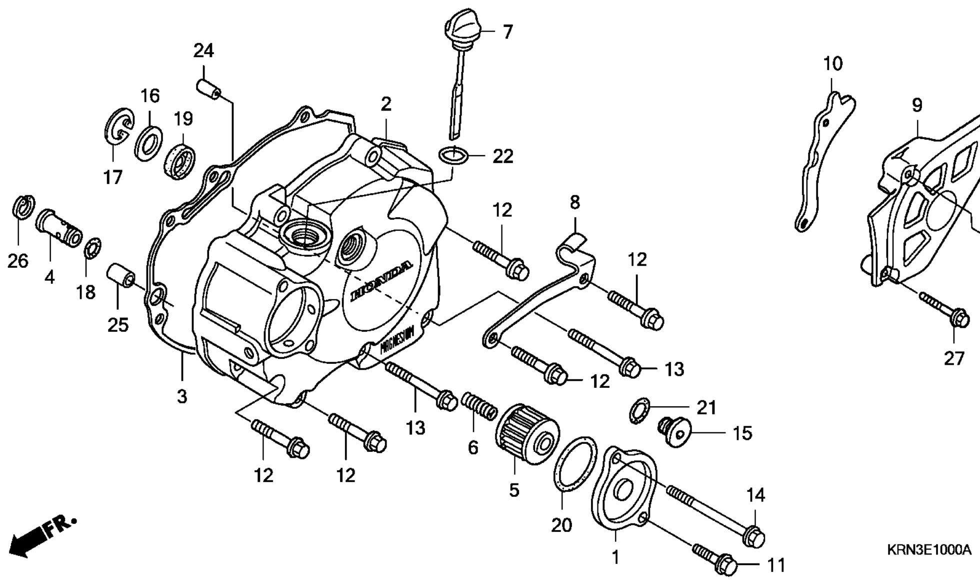
L. CRANKCASE COVER



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	1101A6	COVER, CRANKCASE :LEFT ·······	0.5
3	1101A3	GASKET, CRANKCASE COVER :LEFT	0.4
5		(1,6,20)	
	113127	ELEMENT, OIL FILTER ··········	0.2
9		(10)	
	2131A4	COVER, DRIVE SPROCKET ········	0.1

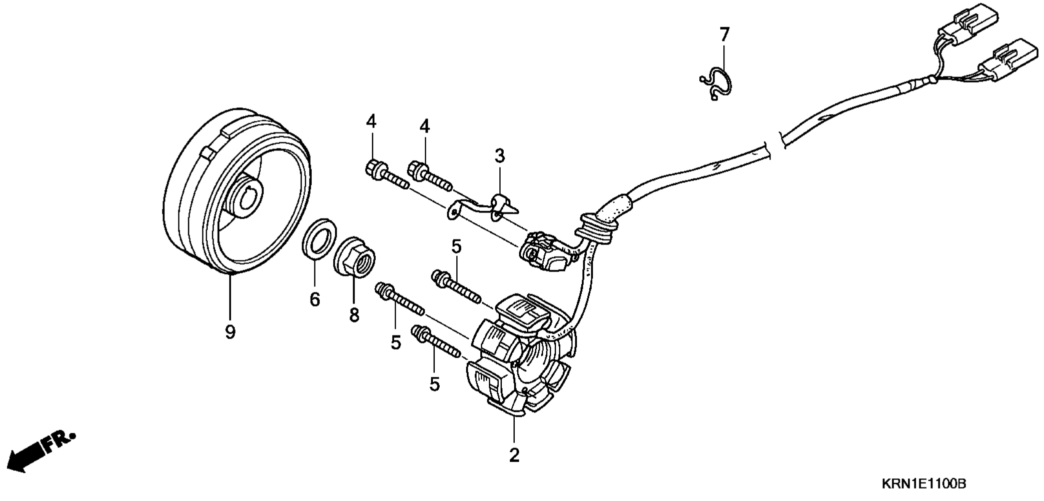
Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	11333-KRN-670	COVER, OIL FILTER ···········	1	1	1	1	1	1		
2	11340-KRN-670	COVER COMP., L. CRANKCASE ···	1	1	1	1	1	-		
	11340-KSC-A30	····························	-	-	-	-	-	1		
3	11395-KRN-670	GASKET, L. COVER ············	1	1	1	1	1	1		
4	15220-MEB-770	VALVE ASSY., RELIEF ·········	1	1	1	1	1	1		
5	15412-MEN-671	FILTER COMP., ENGINE OIL ····	1	1	1	1	1	1		
6	15414-MEB-670	SPRING, OIL FILTER ··········	1	1	1	1	1	1		
7	15650-KRN-670	GAUGE, OIL LEVEL ············	1	1	1	1	1	1		
8	22838-KRN-670	RECEIVER, CLUTCH CABLE ······	1	1	1	1	1	1		
9	23810-KRN-670	COVER COMP., DRIVE SPROCKET ·	1	1	1	1	1	-		
	23810-KRN-A20	····························	-	-	-	-	-	1		
10	23812-KRN-670	GUIDE, DRIVE CHAIN ··········	1	1	1	1	1	1		
11	90004-GHB-630	BOLT, FLANGE, 6X16(NSHF) ····	1	1	1	1	1	1		
12	90004-GHB-690	BOLT, FLANGE, 6X32(NSHF) ····	5	5	5	5	5	5		
13	90004-GHB-710	BOLT, FLANGE, 6X40(NSHF) ····	2	2	2	2	2	2		
14	90004-GHB-780	BOLT, FLANGE, 6X75(NSHF) ····	1	1	1	1	1	1		
15	90084-MEN-670	CAP, 14MM ··················	1	1	1	1	1	1		
16	90451-459-770	WASHER, THRUST, 13MM ········	1	1	1	1	1	1		
17	90602-MEB-670	CIRCLIP, SPECIAL INTERNAL, 24MM	1	1	1	1	1	1		
18	90751-GK1-003	O-RING, 8.5X1.7 ·············	1	1	1	1	1	1		
19	91204-KRN-671	OIL SEAL, 10X21X5 ···········	1	1	1	1	-	-		
	91204-HP1-601	····························	-	-	-	-	1	1		
20	91302-PA9-003	O-RING, 39.8X2.2(ARAI) ······	1	1	1	1	1	1		
21	91303-377-000	O-RING, 13.8X2.5 ············	1	1	1	1	1	1		

L. CRANKCASE COVER



Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
22	91307-035-000	O-RING, 18X3	1	1	1	1	1	1		
23	91410-679-000	CLIP, 2X60	1	1	1	1	1	1		
24	94301-08140	DOWEL PIN, 8X14	1	1	1	1	1	1		
25	94301-10160	DOWEL PIN, 10X16	1	1	1	1	1	1		
26	94520-14000	CIRCLIP, INTERNAL, 14MM	1	1	1	1	1	1		
27	96001-06030-07	BOLT, FLANGE, 6X30	2	2	2	2	2	2		

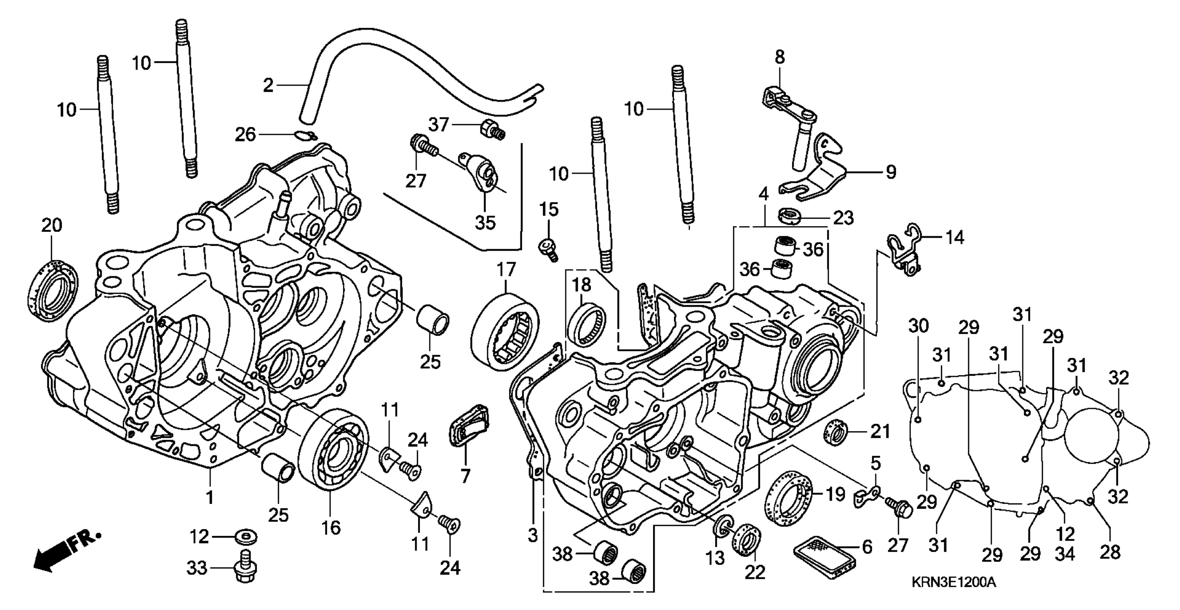
GENERATOR



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	6131A3	STATOR	0.7
9	613105	ROTOR OR FLYWHEEL	0.5

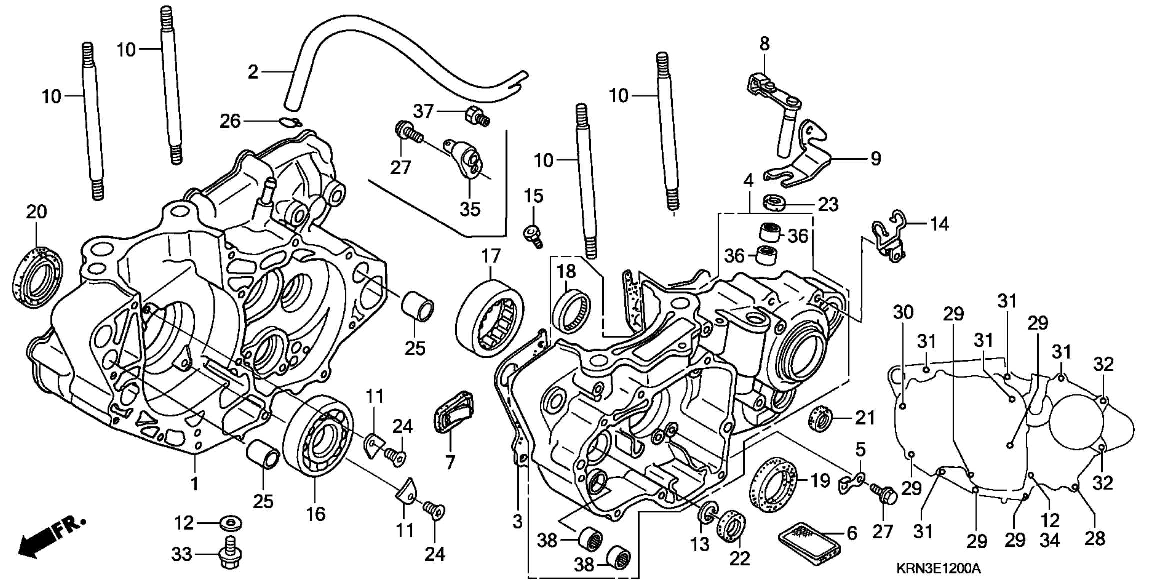
Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
2	31120-KRN-670	STATOR COMP.	1	1	1	1	1	1		
3	32112-KRN-670	CLAMPER, CORD	1	1	1	1	1	1		
4	90005-896-000	BOLT, FLANGE, 5X16	2	2	2	2	2	2		
5	90010-MEB-670	SCREW-WASHER, 4X24	3	3	3	3	3	3		
6	90437-611-000	WASHER, PLAIN, 12MM	1	1	1	1	1	1		
7	90630-751-000	CLIP, PURSE LOCK	1	1	1	1	1	1		
8	94050-12000	NUT, FLANGE, 12MM	1	1	1	1	1	1		
9	31110-KRN-670	FLYWHEEL COMP.	1	1	1	1	1	1		

CRANKCASE



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	110120	CRANKCASE :RIGHT .... .INCLUDES: Engine removal and installation	4.8
	1101A2	CRANKCASE :BOTH .... .INCLUDES: Engine removal and installation	5.4
3	110110	GASKET, CRANKCASE .... .INCLUDES: Engine removal and installation	4.1
4	110115	CRANKCASE :LEFT .... .INCLUDES: Engine removal and installation	4.9
	1101A2	CRANKCASE :BOTH .... .INCLUDES: Engine removal and installation	5.4
6	1131B5	SCREEN, OIL FILTER .... .INCLUDES: Engine removal and installation	4.1
7	1101L3	ONE WAY VALVE, CRANKCASE ..... .INCLUDES: Engine removal and installation	4.1
8	2121A7	LEVER, CLUTCH	0.4
16	1101B7	BEARING, CRANKSHAFT :RIGHT ... .INCLUDES: Engine removal and installation	4.3
+			

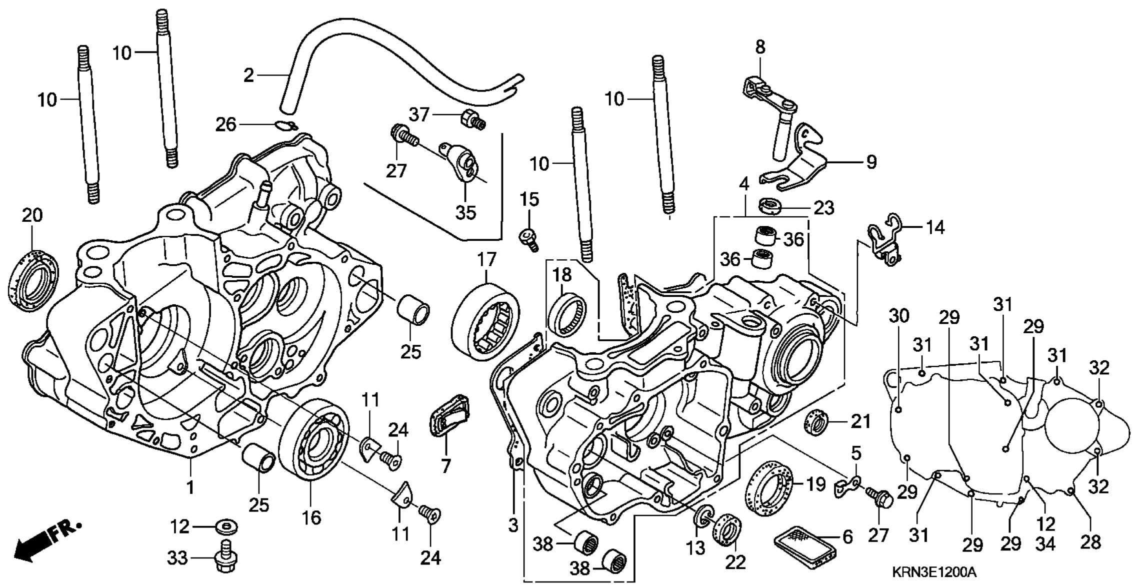
Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	11100-KRN-670	CRANKCASE COMP., R.	1	–	–	–	–	–		
	11100-KRN-730		–	1	–	–	–	–		
	11100-KRN-850		–	–	1	–	–	–		
	11100-KRN-A00		–	–	–	1	–	–		
	11100-KRN-A10		–	–	–	–	1	–		
	11100-KRN-A30		–	–	–	–	–	1		
2	11105-KRN-670	TUBE, BREATHER	1	1	1	1	1	1		
3	11191-KRN-670	GASKET, CRANKCASE	1	1	–	–	–	–		
	11191-KRN-850		–	–	1	1	–	–		
	11191-KRN-A10		–	–	–	–	1	1		
4	11200-KRN-670	CRANKCASE COMP., L.	1	–	–	–	–	–		
	11200-KRN-731		–	1	–	–	–	–		
	11200-KRN-850		–	–	1	–	–	–		
	11200-KRN-A00		–	–	–	1	–	–		
	11200-KRN-A10		–	–	–	–	1	–		
	11200-KRN-A30		–	–	–	–	–	1		
5	11206-KRN-670	PLATE, CAM CHAIN GUIDE	1	1	1	1	1	1		
6	15421-KK0-000	SCREEN, OIL FILTER	1	1	1	1	1	1		
7	18601-MBW-003	VALVE COMP., REED	1	1	1	1	1	1		
8	22810-KRN-670	LEVER COMP., CLUTCH LIFTER ..	1	–	–	–	–	–		
	22810-KRN-730		–	1	1	1	1	1		
9	22813-KRN-670	PLATE, CLUTCH LEVER	1	–	–	–	–	–		
10	90031-KRN-670	BOLT, STUD, 10X135	4	4	4	4	4	4		
11	90441-KRN-670	PLATE, BEARING HOLDER	2	2	2	2	2	2		
12	90474-333-000	WASHER, SEALING, 8MM	2	2	2	2	2	2		
13	90604-MEB-670	CIRCLIP, SPECIAL, 33MM	1	1	1	1	1	1		
14	90610-MEB-670	GUIDE COMP., TUBE	1	1	1	1	1	1		



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+16	1101G0	BEARING, CRANKSHAFT :BOTH ···· .INCLUDES: Engine removal and installation	4.5
17	1101B6	BEARING, CRANKSHAFT :LEFT ···· .INCLUDES: Engine removal and installation	4.3
	1101G0	BEARING, CRANKSHAFT :BOTH ···· .INCLUDES: Engine removal and installation	4.5
19	110131	OIL SEAL, CRANKSHAFT :LEFT ··· .INCLUDES: Engine removal and installation	4.2
	1101H3	OIL SEAL, CRANKSHAFT :BOTH ··· .INCLUDES: Engine removal and installation	4.3
20	110132	OIL SEAL, CRANKSHAFT :RIGHT ·· .INCLUDES: Engine removal and installation	4.2
	1101H3	OIL SEAL, CRANKSHAFT :BOTH ··· .INCLUDES: Engine removal and installation	4.3
21	1101F9	OIL SEAL, GEARSHIFT SPINDLE ··	1.1

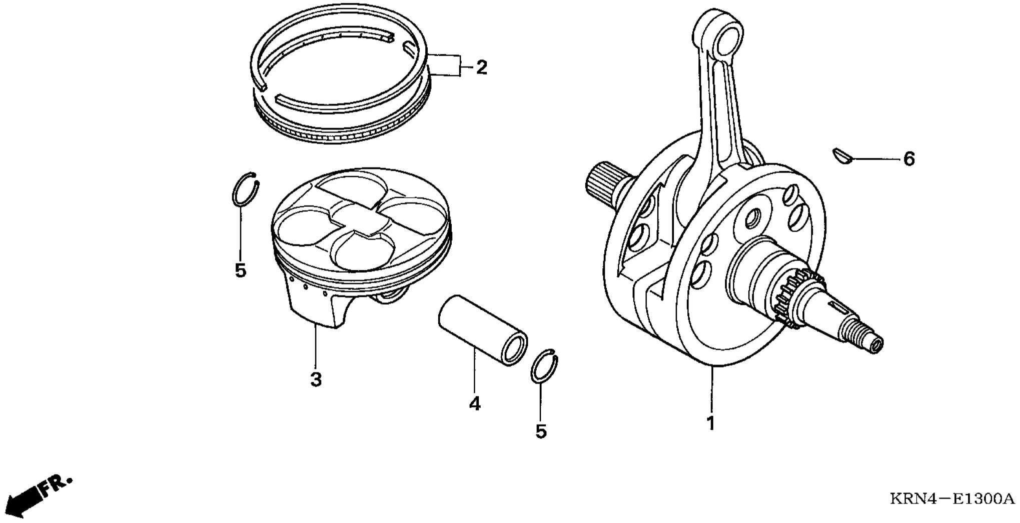
Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
15	90901-KRN-670	JET, OIL, #100 ··············	1	–	–	–	–	–		
16	91001-KRN-671	BEARING, RADIAL BALL, 30X72X16	1	1	1	1	1	1		
17	91002-KRN-671	BEARING, SPECIAL ROLLER ·····	1	1	–	–	–	–		
	91002-KRN-851	·························	–	–	1	1	–	–		
	91002-KRN-A11	·························	–	–	–	–	1	1		
18	91022-KA4-740	BEARING, SHELL, 33X38X8(NTN)	1	1	1	1	1	1		
19	91201-MEB-671	OIL SEAL, 38X52X7(ARAI) ·····	1	1	1	1	1	1		
20	91202-MEB-671	OIL SEAL, 39X56X7(ARAI) ·····	1	1	–	–	–	–		
	91202-MEY-671	OIL SEAL, 39X56X7.5(ARAI) ···	–	–	1	1	1	1		
21	91203-KA4-771	OIL SEAL, 14X22X5(NOK) ······	1	1	1	1	1	1		
22	91203-MEB-671	OIL SEAL, 20X33X5(ARAI) ·····	1	1	1	1	1	1		
23	91205-MEB-671	OIL SEAL, 12X18X3(ARAI) ·····	1	1	1	1	1	1		
24	90003-KRN-670	SCREW, SPECIAL FLAT, 6X12 ···	2	2	–	–	–	–		
	90001-MEN-850	SCREW, SPECIAL FLAT, 6X17 ···	–	–	2	2	2	2		
25	94301-14200	DOWEL PIN, 14X20 ···········	2	2	2	2	2	2		
26	95002-02100	CLIP, TUBE (B10) ············	1	1	1	1	1	1		
27	96001-06012-00	BOLT, FLANGE, 6X12 ··········	1	2	2	2	2	2		
28	96001-06040-00	BOLT, FLANGE, 6X40 ··········	1	1	1	1	1	1		
29	96001-06045-00	BOLT, FLANGE, 6X45 ··········	5	5	5	5	5	5		
30	96001-06060-00	BOLT, FLANGE, 6X60 ··········	1	1	1	1	1	1		
31	96001-06070-00	BOLT, FLANGE, 6X70 ··········	5	5	5	5	5	5		
32	96001-06075-00	BOLT, FLANGE, 6X75 ··········	2	2	2	2	2	2		
33	96300-08025-00	BOLT, FLANGE, 8X25 ··········	1	1	1	1	1	1		
34	96300-08070-00	BOLT, FLANGE, 8X70 ··········	1	1	1	1	1	1		
35	11210-KRN-730	JET COMP., PISTON, #80 ······	–	1	1	1	1	1		

2



Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
36	91053-719-005	BEARING, NEEDLE, 12X16X10(NTN)	2	2	2	2	2	2		
37	90901-KRN-A00	ORIFICE, #170	-	-	-	1	-	-		
38	91006-HA0-003	BEARING, NEEDLE, 9MM(NTN)	2	2	2	2	2	2		

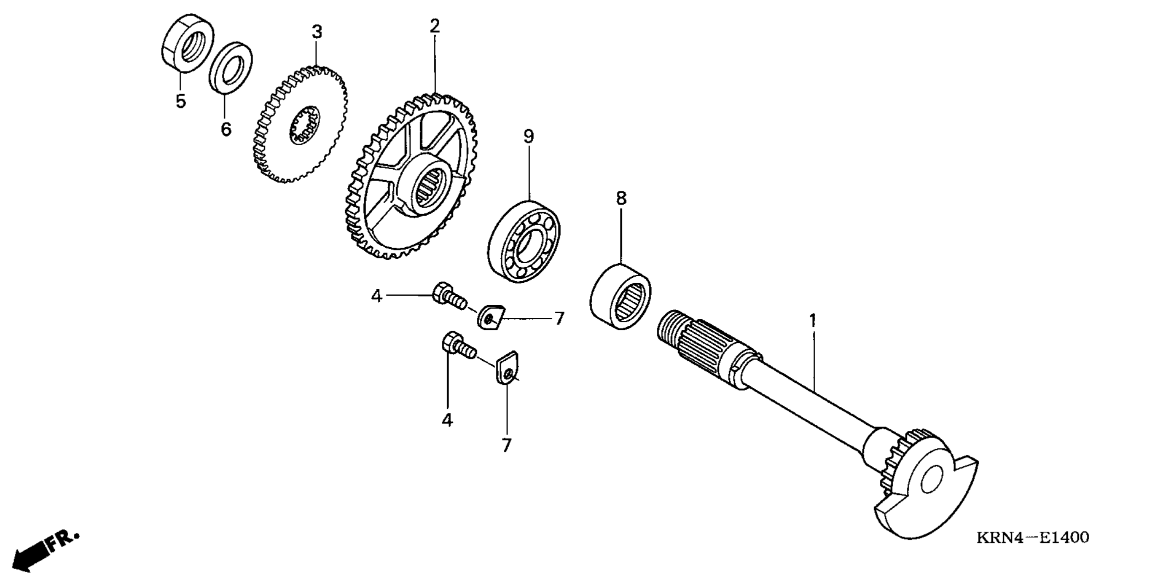
CRANKSHAFT/PISTON



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1101B5	CRANKSHAFT .... .INCLUDES: Engine removal and installation	4.3
3		(2,4,5)	
	111103	RING, PISTON AND/OR PISTON (ONE)	2.2

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	13000-KRN-670	CRANKSHAFT COMP.	1	1	−	−	−	−		
	13000-KRN-850		−	−	1	−	−	−		
	13000-KRN-A00		−	−	−	1	−	−		
	13000-KRN-A10		−	−	−	−	1	1		
2	13011-KRN-670	RING SET, PISTON (STD.)	1	1	−	−	−	−		
	13011-KRN-850		−	−	1	1	−	−		
	13011-KRN-A10		−	−	−	−	1	1		
3	13101-KRN-670	PISTON	1	1	−	−	−	−		
	13101-KRN-850		−	−	1	1	−	−		
	13101-KRN-A10		−	−	−	−	1	1		
4	13111-KRN-670	PIN, PISTON	1	1	−	−	−	−		
	13111-KRN-850		−	−	1	1	1	1		
5	13115-KM7-700	CLIP, PISTON PIN, 16MM	2	2	2	2	2	2		
6	13331-360-000	KEY, SPECIAL WOODRUFF, 25X14	1	1	1	1	1	1		

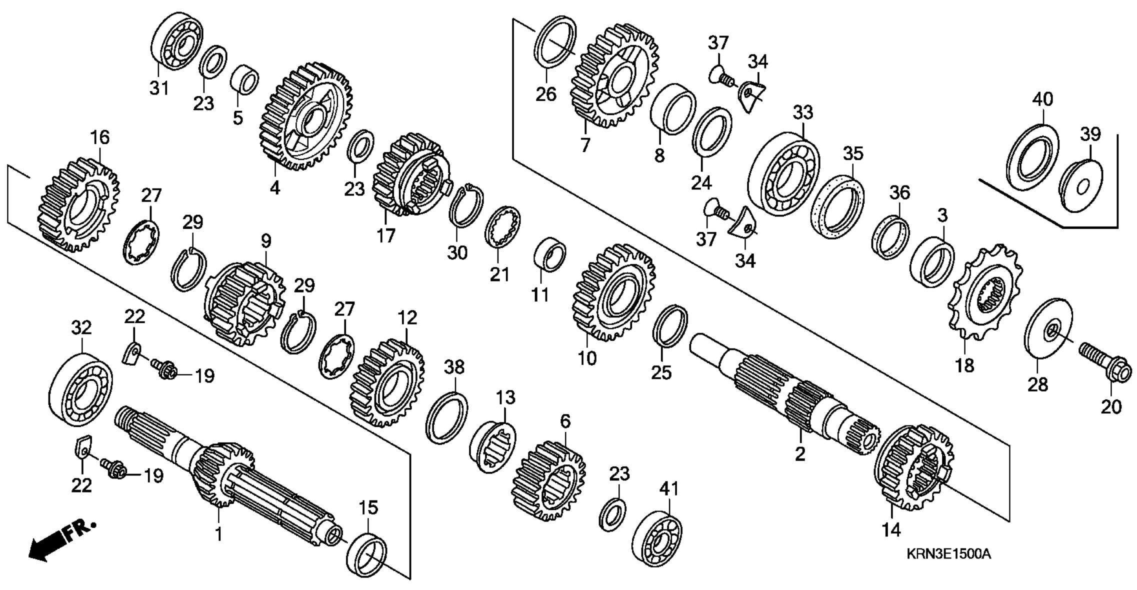
BALANCER



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	110185	SHAFT, BALANCER ··············	1.2
2	1101L5	GEAR, BALANCER DRIVEN ·······	0.8
3	1101F8	GEAR, WATER PUMP DRIVE ······	0.8
8	1101G3	BEARING, BALANCER SHAFT :LEFT .INCLUDES: Engine removal and installation	4.3
	1101G5	BEARING, BALANCER SHAFT :BOTH .INCLUDES: Engine removal and installation	4.5
9	1101G4	BEARING, BALANCER SHAFT :RIGHT .INCLUDES: Engine removal and installation	4.3
	1101G5	BEARING, BALANCER SHAFT :BOTH .INCLUDES: Engine removal and installation	4.5

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.		Parts catalogue code
1	13420-KRN-670	SHAFT COMP., BALANCER ·······	1	1	1	–	–	–			
	13420-KRN-A00	····························	–	–	–	1	–	–			
	13420-KRN-A10	····························	–	–	–	–	1	1			
2	13422-KRN-670	GEAR, BALANCER DRIVEN (32T) ·	1	1	1	–	–	–			
	13422-KRN-A00	····························	–	–	–	1	–	–			
	13422-KRN-A10	····························	–	–	–	–	1	1			
3	19245-KRN-670	GEAR, WATER PUMP DRIVE (19T)	1	1	–	–	–	–			
			–	–	1	–	–	–	--------	2215431	ED,U
	19245-KRN-671	····························	–	–	1	–	–	–	--------	--------	ED/A,ED/B,U/A,U/B
			–	–	1	–	–	–	2215432	--------	ED,U
			–	–	–	1	1	1			
4	90038-KY4-900	BOLT, HEX., 6X16 ············	2	2	2	2	2	2			
5	90204-MN5-000	NUT, HEX., 14MM ·············	1	1	1	1	1	1			
6	90433-KE1-000	WASHER, 14MM ················	1	1	1	1	1	1			
7	90441-KA4-700	PLATE, BEARING HOLDER ·······	2	2	2	2	2	2			
8	91004-MEB-671	BEARING, SPECIAL ROLLER, 20X32X14	1	1	1	1	1	1			
9	91005-MEB-671	BEARING, RADIAL BALL, 6003 ··	1	1	1	1	1	1			

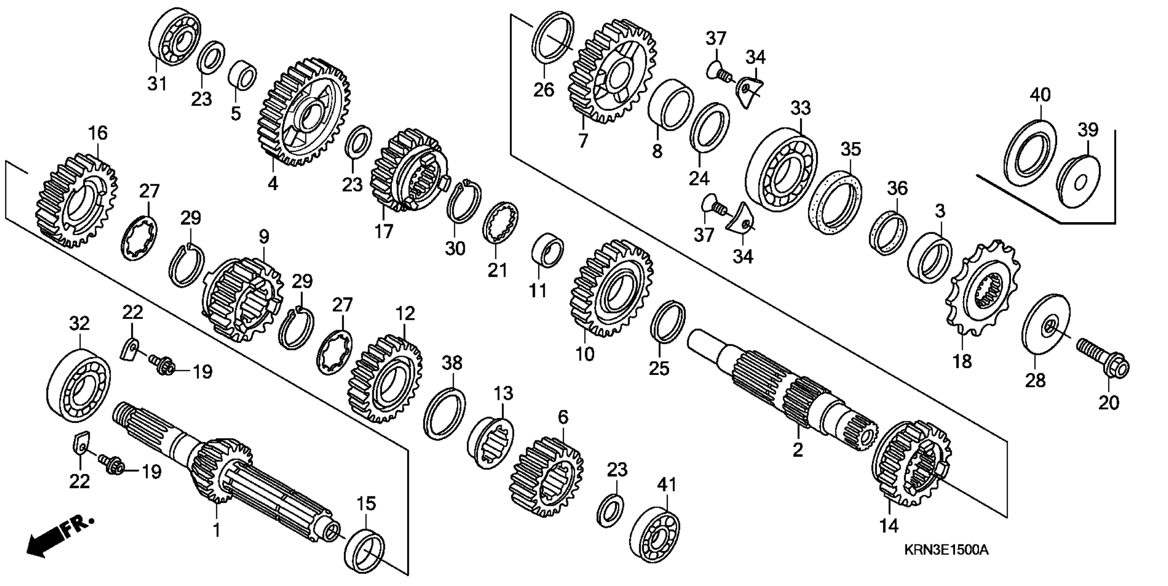
TRANSMISSION



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(6,9,12,16)	
	210141	MAINSHAFT, TRANSMISSION ------ .INCLUDES: Engine removal and installation	4.3
	210141A	.Replace countershaft add ----	0.2
2		(4,7,10,14,17)	
	210142	COUNTERSHAFT, TRANSMISSION --- .INCLUDES: Engine removal and installation	4.3
	210142A	.Replace mainshaft add -------	0.2
18	213135	SPROCKET, DRIVE -------------	0.2
31	2101C8	BEARING, COUNTERSHAFT :RIGHT - .INCLUDES: Engine removal and installation	4.3
	2101C9	BEARING, COUNTERSHAFT :BOTH -- .INCLUDES: Engine removal and installation	4.5
	2101D4	BEARING, MAINSHAFT AND COUNTERSHAFT :ALL ----------- .INCLUDES: Engine removal and installation	4.7
32	2101C5	BEARING, MAINSHAFT :RIGHT ---- .INCLUDES: Engine removal and installation	4.3
+	2101C6	BEARING, MAINSHAFT :BOTH -----	4.5

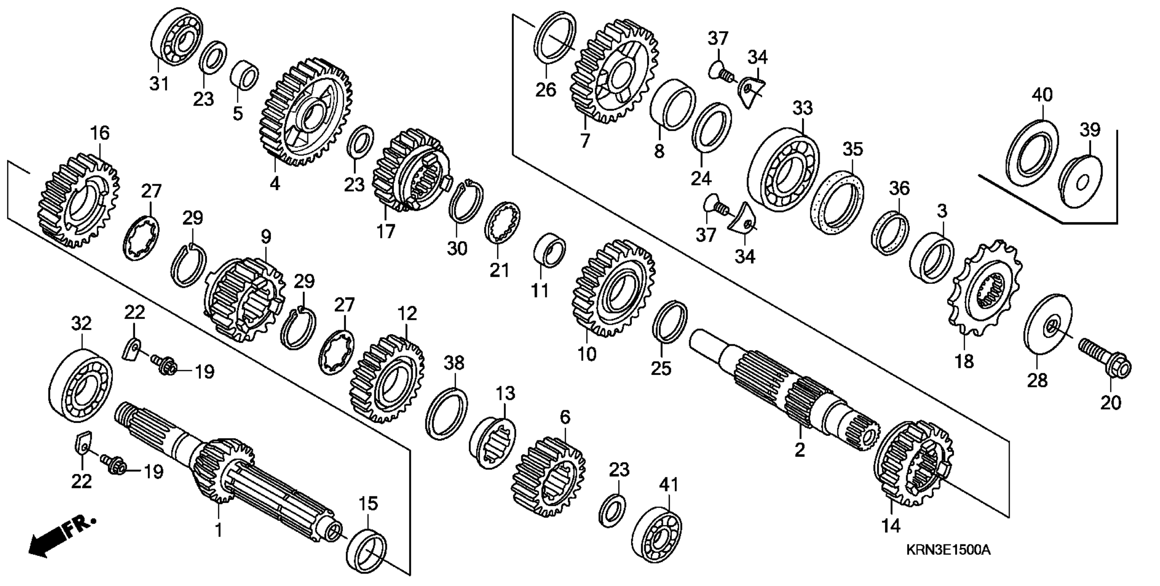
Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	23210-KRN-670	MAINSHAFT COMP. (14T) -------	1	1	1	-	-	-		
	23210-KRN-A00	--------------------------	-	-	-	1	-	-		
	23210-KRN-A10	--------------------------	-	-	-	-	1	1		
2	23221-KRN-670	COUNTERSHAFT ---------------	1	-	-	-	-	-		
	23221-KRN-730	--------------------------	-	1	1	-	-	-		
	23221-KRN-A00	--------------------------	-	-	-	1	-	-		
	23221-KRN-A10	--------------------------	-	-	-	-	1	1		
3	23225-KSR-A00	COLLAR, COUNTERSHAFT --------	1	-	-	-	-	-		
	23225-KSC-670	--------------------------	-	1	1	1	1	1		
4	23411-KRN-670	GEAR, COUNTERSHAFT LOW (30T)	1	1	1	1	1	1		
5	23413-KZ4-J00	COLLAR, 17MM ---------------	1	1	1	1	1	1		
6	23421-KRN-670	GEAR, MAINSHAFT SECOND (16T)	1	1	1	1	1	1		
7	23431-KRN-670	GEAR, COUNTERSHAFT SECOND (28T)	1	1	1	1	1	-		
	23431-KRN-A30	--------------------------	-	-	-	-	-	1		
8	23432-KSR-A00	COLLAR, 24MM ---------------	1	-	-	-	-	-		
	23432-KRN-730	--------------------------	-	1	1	1	1	1		
9	23441-KRN-670	GEAR, MAINSHAFT THIRD (20T) -	1	1	1	-	-	-		
	23441-KRN-A00	--------------------------	-	-	-	1	1	-		
	23441-KRN-A30	--------------------------	-	-	-	-	-	1		
10	23451-KRN-670	GEAR, COUNTERSHAFT THIRD (29T)	1	1	1	1	1	-		
	23451-KRN-A30	--------------------------	-	-	-	-	-	1		
11	23452-KRN-670	COLLAR, COUNTERSHAFT THIRD GEAR	1	-	-	-	-	-		
	23452-KSC-670	--------------------------	-	1	1	1	1	1		
12	23461-KRN-670	GEAR, MAINSHAFT FOURTH (22T)	1	1	1	1	1	-		
	23461-KRN-A30	--------------------------	-	-	-	-	-	1		

E-15 TRANSMISSION



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+32		.INCLUDES: Engine removal and installation	
	2101D4	BEARING, MAINSHAFT AND COUNTERSHAFT :ALL ----------	4.7
		.INCLUDES: Engine removal and installation	
33	2101C7	BEARING, COUNTERSHAFT :LEFT --	4.3
		.INCLUDES: Engine removal and installation	
	2101C9	BEARING, COUNTERSHAFT :BOTH --	4.5
		.INCLUDES: Engine removal and installation	
	2101D4	BEARING, MAINSHAFT AND COUNTERSHAFT :ALL ----------	4.7
		.INCLUDES: Engine removal and installation	
41	2101C2	BEARING, MAINSHAFT :LEFT -----	4.3
		.INCLUDES: Engine removal and installation	
	2101C6	BEARING, MAINSHAFT :BOTH -----	4.5
		.INCLUDES: Engine removal and installation	
+	2101D4	BEARING, MAINSHAFT AND COUNTERSHAFT :ALL ----------	4.7

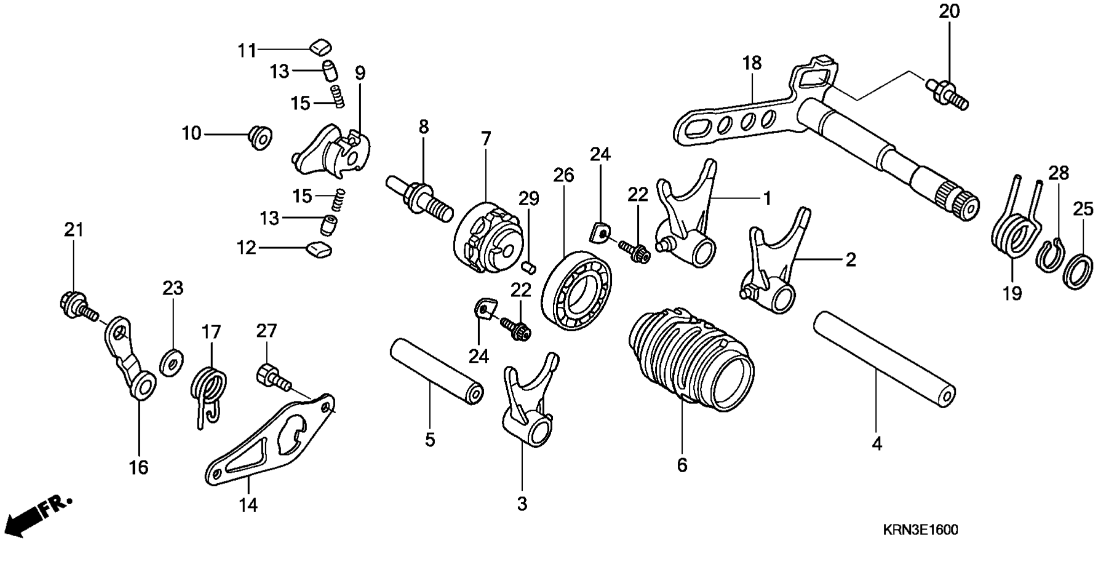
Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
13	23462-KZ4-J00	COLLAR, MAINSHAFT FOURTH GEAR	1	1	1	1	1	1		
14	23471-KRN-670	GEAR, COUNTERSHAFT FOURTH (27T)	1	1	1	1	1	-		
	23471-KRN-A30	----------------------------	-	-	-	-	-	1		
15	23472-KZ4-000	COLLAR, 20MM --------------	1	1	1	1	1	1		
16	23481-KRN-670	GEAR, MAINSHAFT FIFTH (24T) -	1	1	1	1	1	1		
17	23491-KRN-670	GEAR, COUNTERSHAFT FIFTH (25T)	1	1	1	-	-	-		
	23491-KRN-A00	----------------------------	-	-	-	1	1	-		
	23491-KRN-A30	----------------------------	-	-	-	-	-	1		
18	23801-KSR-A00	SPROCKET, DRIVE (13T) -------	1	1	1	1	1	1		
19	90071-MF5-000	BOLT, FLANGE SOCKET, 6X14 ---	2	2	2	2	2	2		
20	90112-413-000	BOLT, UBS, 8X33 ------------	1	1	1	1	1	1		
21	90404-KW3-000	WASHER, THRUST INVOLUTE, 22X21X1	1	1	1	1	1	1		
22	90441-KA4-700	PLATE, BEARING HOLDER -------	2	2	2	2	2	2		
23	90446-357-000	WASHER, THRUST, 17.2MM ------	3	3	3	3	3	3		
24	90453-KSR-A00	WASHER, 22X32X1.5 -----------	1	1	1	1	1	1		
25	90452-KZ4-000	WASHER, THRUST, 22X30X1 -----	1	1	1	1	1	1		
26	90452-KSR-A00	WASHER, 24X32X1 -------------	1	1	1	1	1	1		
27	90461-444-000	WASHER, SPLINE, 20MM --------	2	2	2	2	2	2		
28	90501-KZ4-L30	WASHER, SPRING, 8X40 --------	1	-	-	-	-	-		
29	90601-360-000	SET RING, 20MM -------------	2	2	2	2	2	2		
30	90602-360-000	SET RING, 22MM -------------	1	1	1	1	1	1		
31	91001-KZ4-J11	BEARING, RADIAL BALL, 17X35X10	1	1	1	1	1	1		
32	91004-KRN-671	BEARING, RADIAL BALL, 22X47X14	1	-	-	-	-	-		



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+41		.INCLUDES: Engine removal and installation	

Ref. No.	Part No.	Description	4	5	6	7	8	9	Serial No.	Parts catalogue code
			Reqd. QTY CRF250R							
32)	91004-KSC-671	BEARING, RADIAL BALL, 22X47X14	–	1	1	1	1	1		
33	91005-KSR-A01	BEARING, RADIAL BALL, 22X47X14	1	1	–	–	–	–		
	91005-KRN-851	-----------------------------	–	–	1	–	–	–		
	91005-KRN-A01	BEARING, RADIAL BALL, 22X52X14	–	–	–	1	1	1		
34	91012-KA3-710	PLATE, COUNTERSHAFT BEARING -	2	2	2	2	2	2		
35	91201-KSR-A01	OIL SEAL, 28X37X7 -----------	1	1	1	1	1	1		
36	91301-KSR-A01	D-RING, 22MM ----------------	1	1	1	1	1	1		
37	93600-06010-0H	SCREW, FLAT, 6X10 -----------	2	2	2	2	2	2		
38	90401-KZ4-J00	WASHER, THRUST, 23.1X28X1 ---	1	1	1	1	1	1		
39	23802-KSC-670	COLLAR, DRIVE SPROCKET ------	–	1	1	1	1	1		
40	90501-KSC-670	WASHER, SPRING, 24MM --------	–	1	1	1	1	1		
41	91001-KZ4-J11	BEARING, RADIAL BALL, 17X35X10	1	1	–	–	–	–		
	91006-KRN-851	BEARING, RADIAL BALL, 17X36X10	–	–	1	–	–	–		
	91006-KRN-A01	BEARING, RADIAL BALL, 17X38X10	–	–	–	1	1	1		

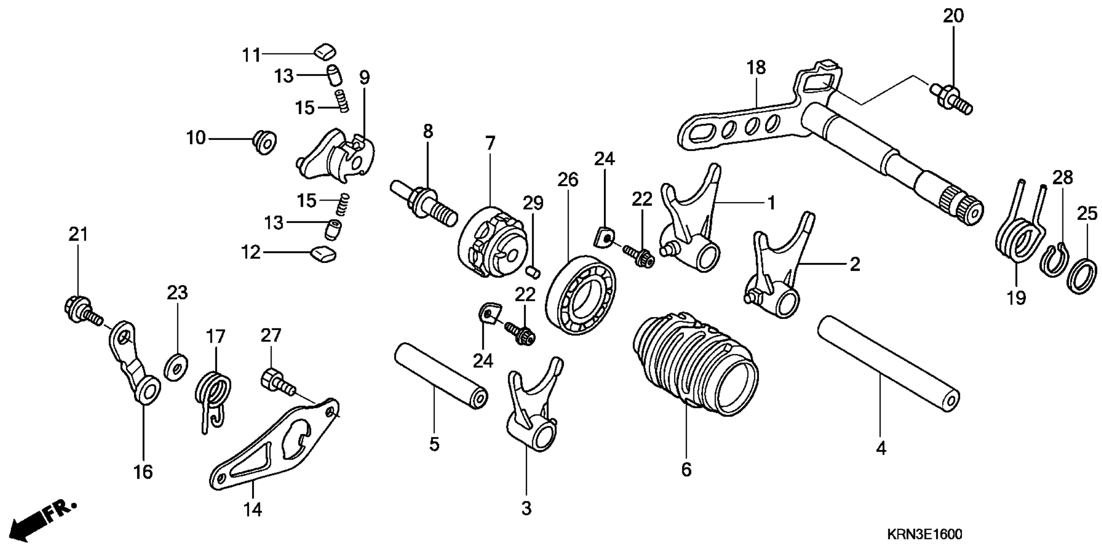
GEARSHIFT DRUM



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(2,3,4,5)	
	210112	FORK, GEARSHIFT	4.3
		.INCLUDES: Engine removal and installation	
		.NOTE: Same time for two units or more	
6	2101A9	DRUM, GEARSHIFT	4.3
		.INCLUDES: Engine removal and installation	
7	2101B2	CENTER, GEARSHIFT DRUM	1.1
9		(11,12,13,15)	
	2101B3	SHIFTER, GEARSHIFT DRUM	1.0
14	2101B4	PLATE, GUIDE	1.0
16		(17)	
	210125	STOPPER OR SPRING, SHIFT DRUM	1.2
18		(19)	
	210122	SPINDLE, GEARSHIFT	1.0

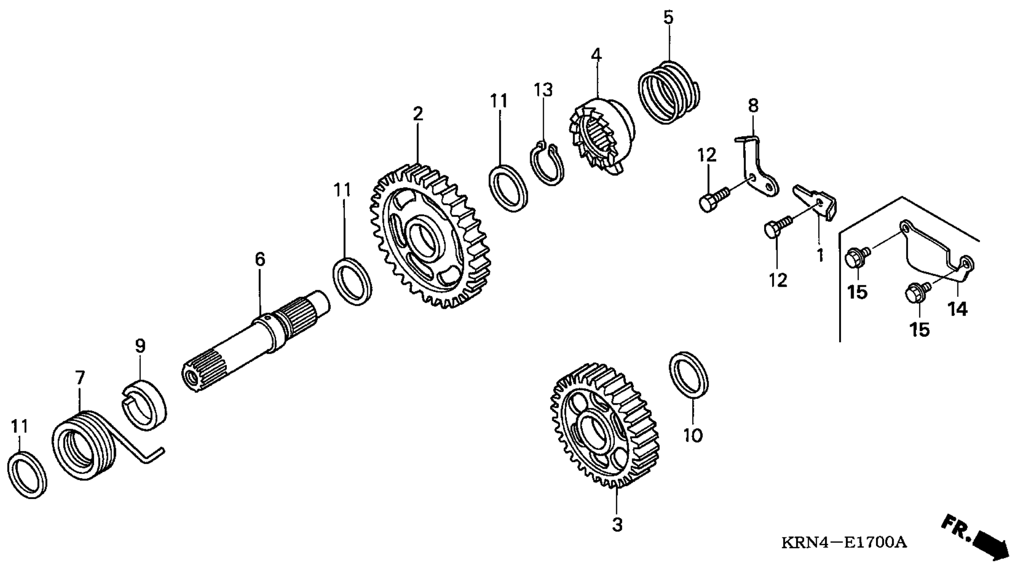
Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	24211-KRN-670	FORK, R. GEARSHIFT	1	–	–	–	–	–		
	24211-KRN-730		–	1	1	1	1	1		
2	24221-KRN-670	FORK, L. GEARSHIFT	1	–	–	–	–	–		
	24221-KRN-730		–	1	1	1	1	1		
3	24231-KRN-670	FORK, CENTER GEARSHIFT	1	–	–	–	–	–		
	24231-KRN-730		–	1	1	1	1	1		
4	24241-MEN-670	SHAFT A, SHIFT FORK	1	–	–	–	–	–		
	24241-KSC-670		–	1	1	1	1	1		
5	24265-KA3-760	SHAFT, MAINSHAFT GEARSHIFT FORK	1	–	–	–	–	–		
	24242-KSC-670	SHAFT B, SHIFT FORK	–	1	1	1	1	1		
6	24311-KRN-670	DRUM, GEARSHIFT	1	–	–	–	–	–		
	24311-KSC-670		–	1	1	–	–	–		
	24311-KRN-A00		–	–	–	1	1	–		
	24311-KRN-A30		–	–	–	–	–	1		
7	24312-KA3-741	CENTER, GEARSHIFT DRUM	1	1	1	1	1	–		
	24312-KRN-A30		–	–	–	–	–	1		
8	24315-HA0-000	PIN, SHIFTER	1	1	1	1	1	1		
9	24321-KZ4-620	SHIFTER, DRUM	1	1	1	1	1	1		
10	24322-MM4-000	COLLAR, SHIFTER	1	1	1	1	1	1		
11	24324-KA3-711	PAWL A, RATCHET	1	1	1	1	1	1		
12	24325-KA3-711	PAWL B, RATCHET	1	1	1	1	1	1		
13	24326-KBH-901	PLUNGER, PAWL	2	2	2	2	2	2		
14	24328-KRN-670	PLATE, GUIDE	1	1	1	1	1	1		
15	24329-KA3-740	SPRING, PAWL PLUNGER	2	2	2	2	2	2		
16	24430-KA3-740	STOPPER COMP., DRUM	1	1	1	1	1	–		

GEARSHIFT DRUM



Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
16)	24430-KRN-A30	STOPPER COMP., GEARSHIFT DRUM	–	–	–	–	–	1		
17	24435-KZ4-690	SPRING, DRUM STOPPER --------	1	1	1	1	1	–		
	24435-KSE-670	-------------------------	–	–	–	–	–	1		
18	24610-KRN-670	SPINDLE COMP., GEARSHIFT ----	1	–	–	–	–	–		
	24610-KRN-730	-------------------------	–	1	1	1	1	1		
19	24651-MEB-670	SPRING, GEARSHIFT RETURN ----	1	1	1	1	1	1		
20	24652-HA0-000	PIN, GEARSHIFT RETURN SPRING	1	1	1	1	1	1		
21	90022-MG8-000	PIVOT, SHIFT DRUM STOPPER ARM	1	1	1	1	1	1		
22	90071-MF5-000	BOLT, FLANGE SOCKET, 6X14 ---	2	2	2	2	2	2		
23	90435-HB3-000	WASHER, 6.1MM ---------------	1	1	1	1	1	1		
24	90441-KA4-700	PLATE, BEARING HOLDER -------	2	2	2	2	2	2		
25	90451-155-000	WASHER, 14MM ----------------	1	1	1	1	1	1		
26	91004-KY4-900	BEARING, RADIAL BALL, 6905U -	1	1	1	1	1	1		
27	93301-06016-0A	BOLT, HEX., 6X16 -----------	2	2	2	2	2	2		
28	94510-14000	CIRCLIP, EXTERNAL, 14MM -----	1	1	1	1	1	1		
29	96220-40080	ROLLER, 4X8 -----------------	1	1	1	1	1	1		

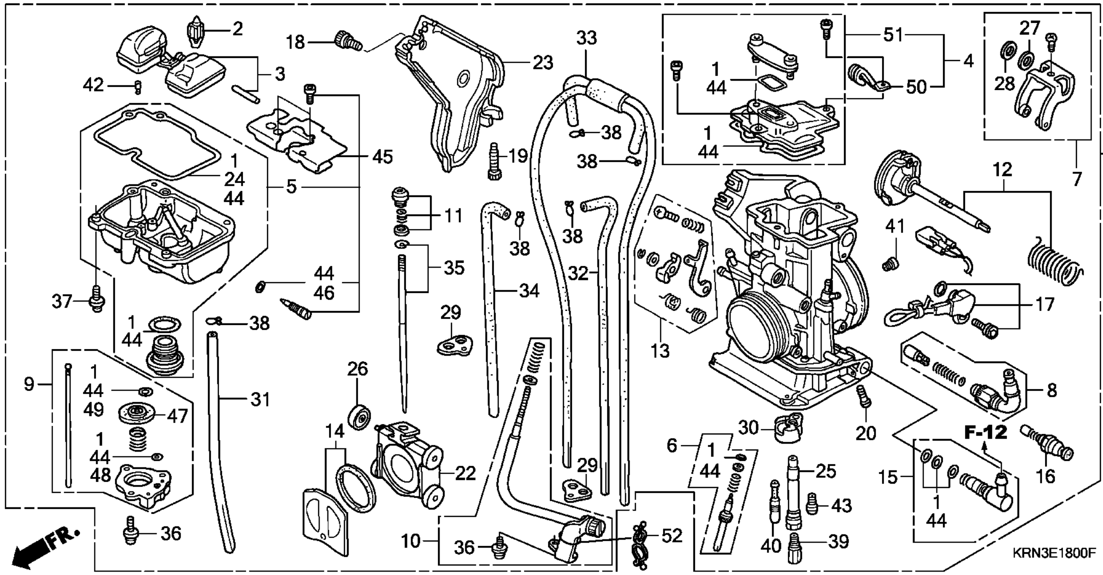
KICK STARTER SPINDLE



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	1121A0	PINION, KICK STARTER ··········	1.0
3	1121B2	GEAR, KICK STARTER FIRST IDLE	0.9
4		(5)	
	1121A1	RATCHET, KICK(RECOIL) STARTER	1.0
6	1121A2	SPINDLE, KICK STARTER ········	1.0
7		(9)	
	112103	SPRING, KICK STARTER RETURN ··	0.8

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	15201-KRN-670	PLATE, OIL GUIDE ············	1	–	–	–	–	–		
2	28210-KRN-670	PINION COMP., KICK STARTER (33T)	1	1	1	1	1	1		
3	28230-KRN-670	GEAR COMP., STARTER IDLE (30T)	1	1	1	1	1	1		
4	28241-KA3-710	RATCHET, STARTER ············	1	1	1	1	1	1		
5	28242-KA3-710	SPRING, RATCHET ·············	1	1	1	1	1	1		
6	28251-KZ4-000	SPINDLE, KICK STARTER ·······	1	1	1	1	1	1		
7	28261-KA3-710	SPRING, STARTER RETURN ······	1	1	1	1	1	1		
8	28262-KS6-701	PLATE, RATCHET SLIDER ·······	1	1	1	1	1	1		
9	28282-KZ4-B00	COLLAR, KICK SPINDLE ········	1	1	1	1	1	1		
10	90452-178-000	WASHER, THRUST, 17MM ········	1	1	1	1	1	1		
11	90501-444-000	WASHER, 16.8X24 ·············	3	3	3	3	3	3		
12	93301-06016-0A	BOLT, HEX., 6X16 ············	2	1	1	1	1	1		
13	94510-16000	CIRCLIP, EXTERNAL, 16MM ·····	1	1	1	1	1	1		
14	15201-KRN-730	PLATE, OIL GUIDE ············	–	1	1	1	1	1		
15	96300-06012-00	BOLT, FLANGE, 6X12 ··········	–	2	2	2	2	2		

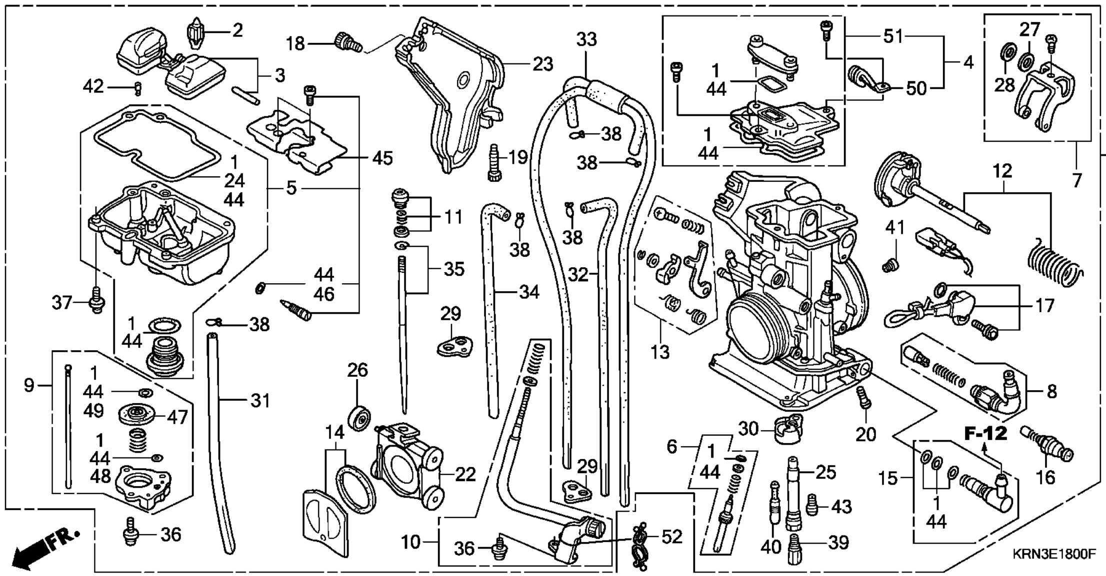
CARBURETOR



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2		(3)	
	311120	FLOAT OR FLOAT VALVE ---------	0.8
5		(45)	
	3111A6	CHAMBER, FLOAT --------------	0.8
8	3111G0	VALVE SET, HOT START ---------	0.7
9	3111F4	PUMP SET, ACCELERATOR --------	0.8
16	311125	VALVE, STARTER --------------	0.6
17	617115	SENSOR, THROTTLE ------------	0.9
21	3111B5	CARBURETOR ASSEMBLY ---------	0.9
22		(14,26)	
	3111A8	VALVE, THROTTLE -------------	0.7
25		(40,43)	
	3111A4	HOLDER, NEEDLE JET -----------	0.8
35		(11)	
	3111A3	NEEDLE, JET -----------------	0.4
39	3111D4	JET, MAIN -------------------	0.2

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	16010-KRN-671	GASKET SET ----------------	1	1	–	–	–	–		
2	16011-KZ3-J11	VALVE SET, FLOAT -----------	1	1	–	–	–	–		
	16011-MEN-851	------------------------	–	–	1	1	1	1		
3	16013-MEB-671	FLOAT SET ----------------	1	1	–	–	–	–		
	16013-KRN-851	------------------------	–	–	1	1	1	1		
4	16014-KRN-671	TOP SET ------------------	1	1	–	–	–	–		
	16014-KRN-731	------------------------	–	–	1	–	–	–		
5	16015-MEN-671	CHAMBER SET, FLOAT ---------	1	–	–	–	–	–		
	16015-KRN-731	------------------------	–	1	–	–	–	–		
6	16016-MEB-671	SCREW SET A ---------------	1	–	–	–	–	–		
	16016-KSC-671	------------------------	–	1	1	–	–	–		
	16016-KRN-A01	------------------------	–	–	–	1	1	1		
7	16018-MEB-671	ARM SET, LINK -------------	1	1	1	–	–	–		
	16018-MEY-A11	------------------------	–	–	–	1	1	1		
8	16019-MEB-671	START SET, HOT ------------	1	1	1	1	1	1		
9	16021-KRN-671	DIAPHRAGM SET, PUMP --------	1	–	–	–	–	–		
	16021-KRN-731	------------------------	–	1	–	–	–	–		
	16021-KRN-851	------------------------	–	–	1	–	–	–		
	16021-MEN-A01	------------------------	–	–	–	1	1	1		
10	16028-MEB-671	SCREW SET B ---------------	1	1	1	–	–	–		
	16028-MEN-A01	------------------------	–	–	–	1	1	1		
11	16029-MEB-671	SCREW SET, JET NEEDLE -------	1	1	1	–	–	–		
	16029-MEY-A11	------------------------	–	–	–	1	1	1		
12	16032-MEB-671	SHAFT SET, THROTTLE ---------	1	1	1	–	–	–		
	16032-MEN-A01	------------------------	–	–	–	1	–	–		
	16032-KRN-A11	------------------------	–	–	–	–	1	1		
13	16033-MEB-671	LEVER SET, PUMP ------------	1	1	1	–	–	–		

CARBURETOR

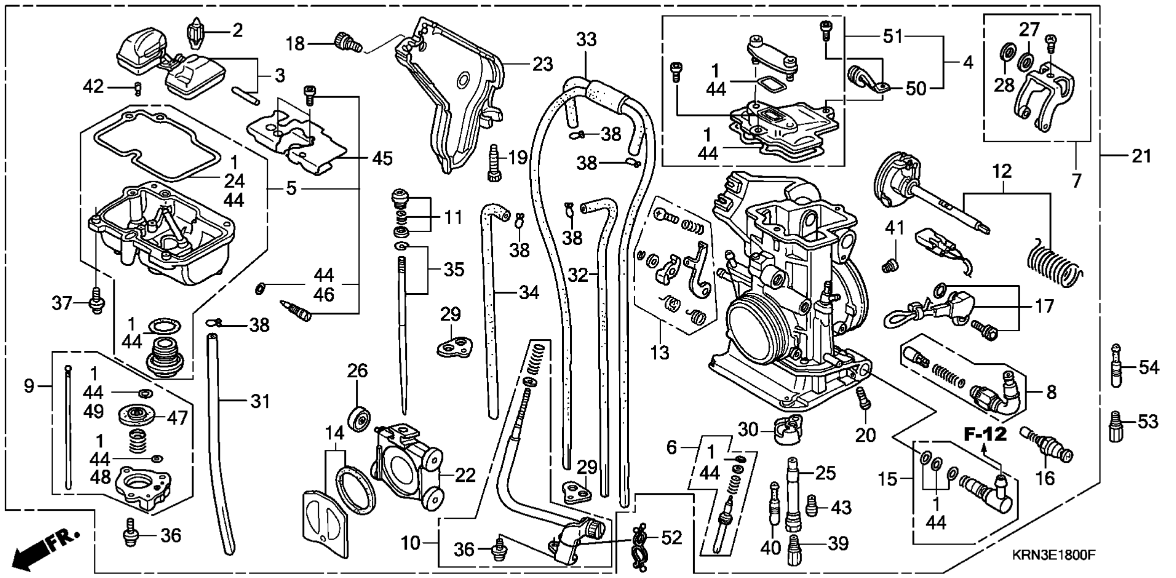


Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
13)	16033-MEN-A01	LEVER SET, PUMP ·············	–	–	–	1	1	1		
14	16037-MEB-671	VALVE SET, FLOATING ·········	1	1	1	1	1	1		
15	16038-KRN-671	JOINT SET, FUEL ············	1	1	1	1	1	1		
16	16046-MEB-671	VALVE SET, STARTER ··········	1	1	1	1	1	1		
17	16060-KRN-671	SENSOR ASSY., THROTTLE ······	1	1	1	1	1	1		
18	16080-MEB-671	BOLT, COVER ················	1	1	1	–	–	–		
	16080-HP1-601	·························	–	–	–	1	1	1		
19	16081-KRN-671	BOLT, STOPPER ··············	1	1	–	–	–	–		
20	16083-MEB-671	SCREW, PAN ·················	1	1	1	1	1	1		
21	16100-KRN-671	CARBURETOR ASSY. (FCR01A A) ·	1	–	–	–	–	–		
	16100-KRN-734	CARBURETOR ASSY. (FCR01B A) ·	–	1	–	–	–	–		
	16100-KRN-861	CARBURETOR ASSY. (FCR12A A) ·	–	–	1	–	–	–		
	16100-KRN-E02	CARBURETOR ASSY. (FCR12B A) ·	–	–	–	1	–	–		
	16100-KRN-E12	CARBURETOR ASSY. (FCR12C A) ·	–	–	–	–	1	–		
	16100-KRN-E31	CARBURETOR ASSY. (FCR12D A) ·	–	–	–	–	–	1		
22	16112-MEB-671	VALVE, THROTTLE ············	1	1	1	–	–	–		
	16112-MEY-A11	·························	–	–	–	1	–	–		
	16112-HP1-A01	·························	–	–	–	–	1	1		
23	16157-MEN-671	COVER, THROTTLE ············	1	1	1	–	–	–		
	16157-MEN-A01	·························	–	–	–	1	1	1		
24	16163-MEB-671	GASKET, FLOAT CHAMBER ·······	1	1	1	1	1	1		
25	16165-MEB-671	HOLDER, NEEDLE JET ·········	1	1	–	–	–	–		
	16165-MEN-851	·························	–	–	1	–	–	–		
	16165-KRN-A01	·························	–	–	–	1	–	–		
	16165-MEN-A01	·························	–	–	–	–	1	1		
26	16172-MEB-671	ROLLER ····················	1	1	1	1	1	1		

CARBURETOR

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
27	16177-MEB-671	WASHER, PLAIN (PO)	1	1	1	1	1	1		
28	16178-MEB-671	WASHER, PLAIN (SUS)	1	1	1	1	1	1		
29	16179-KZ4-690	BINDER	2	2	-	-	-	-		
	16178-MEN-851		-	-	2	2	2	2		
30	16185-MEN-671	PLATE, BUFFER	1	1	-	-	-	-		
	16185-KRN-851		-	-	1	1	1	1		
31	16196-MEB-671	TUBE, OVERFLOW	1	1	-	-	-	-		
	16196-MEN-851		-	-	1	1	1	1		
32	16197-MEB-671	TUBE, AIR VENT	1	1	1	1	1	1		
33	16198-MEB-671	TUBE COMP., AIR VENT	1	1	1	1	1	1		
34	16199-MEB-671	TUBE, AIR VENT	1	1	1	1	1	1		
35	16201-MEN-671	NEEDLE SET, JET (NCYP)	(1)	(1)	-	-	-	-		
	16202-MEN-671	NEEDLE SET, JET (NCYQ)	(1)	1	-	-	-	-		
	16203-MEN-671	NEEDLE SET, JET (NCYR)	1	(1)	-	-	-	-		
	16204-MEN-671	NEEDLE SET, JET (NCYS)	(1)	(1)	-	-	-	-		
	16205-MEN-671	NEEDLE SET, JET (NCYT)	(1)	-	-	-	-	-		
	16230-MEN-671	NEEDLE SET, JET (NCVP)	(1)	(1)	-	-	-	-		
	16231-MEN-671	NEEDLE SET, JET (NCVQ)	(1)	(1)	-	-	-	-		
	16232-MEN-671	NEEDLE SET, JET (NCVR)	(1)	(1)	-	-	-	-		
	16233-MEN-671	NEEDLE SET, JET (NCVS)	(1)	(1)	-	-	-	-		
	16234-MEN-671	NEEDLE SET, JET (NCVT)	(1)	-	-	-	-	-		
	16201-KRN-731	NEEDLE SET, JET (NCYN)	-	(1)	-	-	-	-		
	16229-KRN-731	NEEDLE SET, JET (NCVN)	-	(1)	-	-	-	-		
	16201-KRN-851	NEEDLE SET, JET (NHFQ)	-	-	(1)	-	-	-		
	16202-KRN-851	NEEDLE SET, JET (NHFR)	-	-	(1)	-	-	-		
	16203-KRN-851	NEEDLE SET, JET (NHFS)	-	-	1	-	-	-		
	16204-KRN-851	NEEDLE SET, JET (NHFT)	-	-	(1)	-	-	-		
	16205-KRN-851	NEEDLE SET, JET (NHFU)	-	-	(1)	-	-	-		
	16230-KRN-851	NEEDLE SET, JET (NHGQ)	-	-	(1)	-	-	-		
	16231-KRN-851	NEEDLE SET, JET (NHGR)	-	-	(1)	-	-	-		
	16232-KRN-851	NEEDLE SET, JET (NHGS)	-	-	(1)	-	-	-		
	16233-KRN-851	NEEDLE SET, JET (NHGT)	-	-	(1)	-	-	-		
	16234-KRN-851	NEEDLE SET, JET (NHGU)	-	-	(1)	-	-	-		
	16201-KRN-A01	NEEDLE SET, JET (NKBR)	-	-	-	(1)	-	-		
	16201-KRN-E01	NEEDLE SET, JET (NHVR)	-	-	-	(1)	-	-		
	16202-KRN-A01	NEEDLE SET, JET (NKBS)	-	-	-	(1)	-	-		
	16202-KRN-E01	NEEDLE SET, JET (NHVS)	-	-	-	(1)	-	-		
	16203-KRN-A01	NEEDLE SET, JET (NKBT)	-	-	-	(1)	-	-		
	16203-KRN-E01	NEEDLE SET, JET (NHVT)	-	-	-	1	-	-		
	16204-KRN-A01	NEEDLE SET, JET (NKBU)	-	-	-	(1)	-	-		
	16204-KRN-E01	NEEDLE SET, JET (NHVU)	-	-	-	(1)	-	-		
	16205-KRN-A01	NEEDLE SET, JET (NKBV)	-	-	-	(1)	-	-		
	16205-KRN-E01	NEEDLE SET, JET (NHVV)	-	-	-	(1)	-	-		
	16201-KRN-E12	NEEDLE SET, JET (NMTR)	-	-	-	-	(1)	-		
	16202-KRN-E12	NEEDLE SET, JET (NMTS)	-	-	-	-	(1)	-		
	16203-KRN-E12	NEEDLE SET, JET (NMTT)	-	-	-	-	1	-		
	16204-KRN-E12	NEEDLE SET, JET (NMTU)	-	-	-	-	(1)	-		
	16205-KRN-E12	NEEDLE SET, JET (NMTV)	-	-	-	-	(1)	-		
	16230-KRN-E12	NEEDLE SET, JET (NMSR)	-	-	-	-	(1)	-		
	16231-KRN-E11	NEEDLE SET, JET (NMSS)	-	-	-	-	(1)	-		
	16232-KRN-E11	NEEDLE SET, JET (NMST)	-	-	-	-	(1)	-		
	16233-KRN-E11	NEEDLE SET, JET (NMSU)	-	-	-	-	(1)	-		
	16234-KRN-E11	NEEDLE SET, JET (NMSV)	-	-	-	-	(1)	-		
	16201-KRN-E31	NEEDLE SET, JET (NNTS)	-	-	-	-	-	(1)		
	16202-KRN-E31	NEEDLE SET, JET (NNTT)	-	-	-	-	-	(1)		
	16203-KRN-E31	NEEDLE SET, JET (NNTU)	-	-	-	-	-	1		
	16204-KRN-E31	NEEDLE SET, JET (NNTV)	-	-	-	-	-	(1)		

CARBURETOR



Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
35)	16205-KRN-E31	NEEDLE SET, JET (NNTW) ------	-	-	-	-	-	(1)		
	16230-KRN-E31	NEEDLE SET, JET (NPAS) ------	-	-	-	-	-	(1)		
	16231-KRN-E31	NEEDLE SET, JET (NPAT) ------	-	-	-	-	-	(1)		
	16232-KRN-E31	NEEDLE SET, JET (NPAU) ------	-	-	-	-	-	(1)		
	16233-KRN-E31	NEEDLE SET, JET (NPAV) ------	-	-	-	-	-	(1)		
	16234-KRN-E31	NEEDLE SET, JET (NPAW) ------	-	-	-	-	-	(1)		
36	93892-04008-18	SCREW-WASHER, 4X8 -----------	4	4	4	4	4	4		
37	93892-04014-18	SCREW-WASHER, 4X14 ----------	4	4	4	4	4	4		
38	95002-02079	CLIP, TUBE (B7) -------------	5	5	5	5	5	5		
39	99101-357-1500	JET, MAIN, #150 -------------	(1)	-	-	-	-	-		
	99101-357-1520	JET, MAIN, #152 -------------	(1)	-	-	-	-	-		
	99101-357-1550	JET, MAIN, #155 -------------	(1)	-	-	-	-	-		
	99101-357-1580	JET, MAIN, #158 -------------	(1)	-	(1)	-	-	-		
	99101-357-1600	JET, MAIN, #160 -------------	1	-	(1)	-	-	-		
	99101-357-1620	JET, MAIN, #162 -------------	(1)	(1)	(1)	(1)	-	-		
	99101-357-1650	JET, MAIN, #165 -------------	(1)	(1)	(1)	(1)	-	-		
	99101-357-1680	JET, MAIN, #168 -------------	(1)	(1)	1	(1)	(1)	(1)		
	99101-357-1700	JET, MAIN, #170 -------------	(1)	(1)	(1)	(1)	(1)	(1)		
	99101-357-1720	JET, MAIN, #172 -------------	-	1	(1)	1	(1)	(1)		
	99101-357-1750	JET, MAIN, #175 -------------	-	(1)	(1)	(1)	(1)	(1)		
	99101-357-1780	JET, MAIN, #178 -------------	-	(1)	(1)	(1)	1	1		
	99101-357-1800	JET, MAIN, #180 -------------	-	(1)	-	(1)	(1)	(1)		
	99101-357-1820	JET, MAIN, #182 -------------	-	(1)	-	(1)	(1)	(1)		
	99101-357-1850	JET, MAIN, #185 -------------	-	-	-	-	(1)	(1)		
	99101-357-1880	JET, MAIN, #188 -------------	-	-	-	-	(1)	(1)		
40	99103-440-0350	JET, SLOW, #35 --------------	(1)	-	-	-	-	-		
	99103-440-0380	JET, SLOW, #38 --------------	(1)	(1)	(1)	(1)	(1)	(1)		
	99103-440-0400	JET, SLOW, #40 --------------	1	(1)	(1)	(1)	(1)	(1)		

CARBURETOR

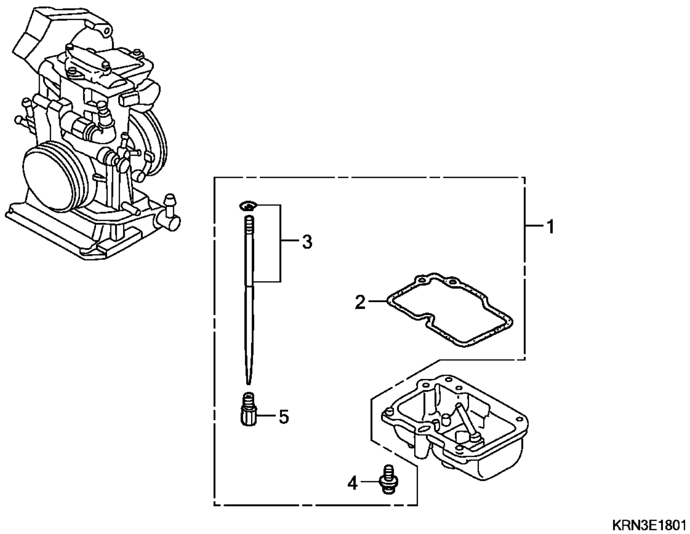
Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
40)	99103-440-0420	JET, SLOW, #42	(1)	1	1	1	1	1		
	99103-440-0450	JET, SLOW, #45	(1)	(1)	(1)	(1)	(1)	(1)		
	99103-440-0480	JET, SLOW, #48	-	(1)	(1)	(1)	(1)	(1)		
41	99104-MEB-1000	JET, SLOW AIR, #100	1	1	1	1	-	-		
42	99108-KRN-0400	JET, LEAK, #40	-	-	(1)	-	-	-		
	99108-KRN-0450	JET, LEAK, #45	-	-	(1)	-	-	-		
	99108-KRN-0500	JET, LEAK, #50	-	-	(1)	-	-	-		
	99108-KRN-0700	JET, LEAK, #70	1	1	-	(1)	(1)	1		
	99108-KRN-0750	JET, LEAK, #75	-	-	-	1	(1)	(1)		
	99108-KRN-0800	JET, LEAK, #80	-	-	-	(1)	-	(1)		
	99108-KRN-0850	JET, LEAK, #85	-	-	-	(1)	-	-		
	99108-KSC-0650	JET, LEAK, #65	-	-	-	(1)	1	(1)		
	99108-KSE-0600	JET, LEAK, #60	-	-	-	-	(1)	(1)		
	99108-MEB-0550	JET, LEAK, #55	-	-	1	-	(1)	-		
43	99112-KRN-0680	JET, BY-STARTER, #68	1	1	1	1	1	1		
44	16010-KSC-671	GASKET SET	-	-	1	1	1	1		
45	16015-KRN-851	CHAMBER SET, FLOAT	-	-	1	-	-	-		
	16015-KRN-A01	························	-	-	-	1	1	1		
46	16076-ND5-004	O-RING, 1.3X4.3	-	-	1	1	1	1		
47	16022-KRN-851	DIAPHRAGM COMP. #15	-	-	(1)	-	-	-		
	16023-KRN-851	DIAPHRAGM COMP. #20	-	-	1	-	-	-		
48	16075-KRN-851	U-RING	-	-	1	-	-	-		
49	16178-548-004	O-RING, 5.8X1.9	-	-	1	-	-	-		
50	16088-KRN-A01	CLIP	-	-	-	1	1	1		
51	16014-KRN-A01	TOP SET	-	-	-	1	1	1		
52	90651-680-961	HOLDER, CABLE	-	-	-	-	1	1		
53	99101-357-1580	JET, MAIN, #158 (OTHER PARTS)	1	-	-	-	-	-		
	99101-357-1620	JET, MAIN, #162 (OTHER PARTS)	1	-	-	-	-	-		
	99101-357-1650	JET, MAIN, #165 (OTHER PARTS)	-	-	1	-	-	-		
	99101-357-1700	JET, MAIN, #170 (OTHER PARTS)	-	1	1	1	-	-		
	99101-357-1750	JET, MAIN, #175 (OTHER PARTS)	-	1	-	1	1	1		
	99101-357-1800	JET, MAIN, #180 (OTHER PARTS)	-	-	-	-	1	1		
54	99103-440-0380	JET, SLOW, #38 (OTHER PARTS)	1	-	-	-	-	-		
	99103-440-0400	JET, SLOW, #40 (OTHER PARTS)	-	1	1	1	1	1		
	99103-440-0420	JET, SLOW, #42 (OTHER PARTS)	1	-	-	-	-	-		
	99103-440-0450	JET, SLOW, #45 (OTHER PARTS)	-	1	1	1	1	1		

2

E-18-1 CARBURETOR O.P. KIT

F 3

2



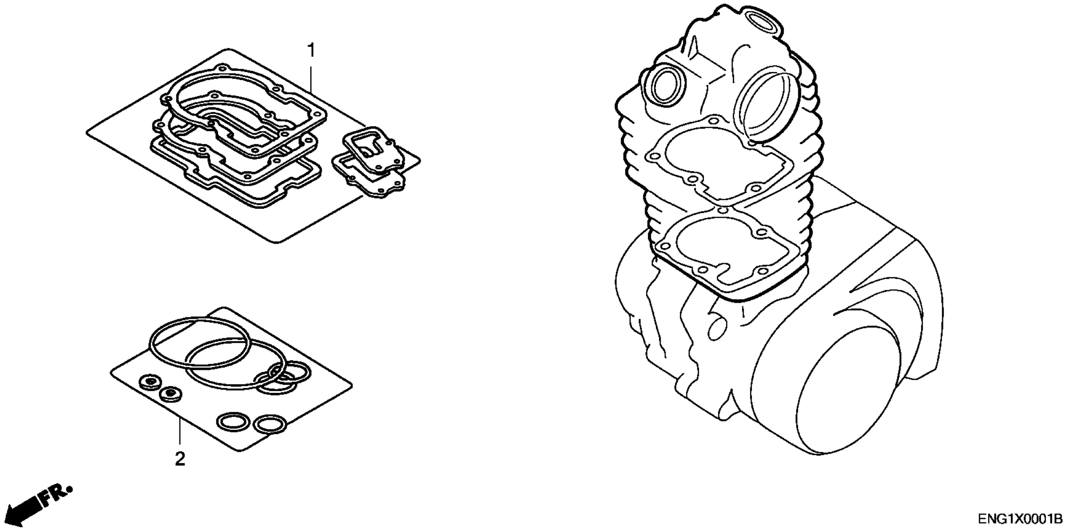
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
		NO INFORMATION ---------------	

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	16020-KRN-671	PARTS KIT, CARBURETOR OPTIONAL	(1)	-	-	-	-	-		
	16020-KRN-732	----------------------------	-	(1)	-	-	-	-		
	16020-KRN-861	----------------------------	-	-	(1)	-	-	-		
	16020-KRN-E01	----------------------------	-	-	-	(1)	-	-		
	16020-KRN-E12	----------------------------	-	-	-	-	(1)	-		
	16020-KRN-E32	----------------------------	-	-	-	-	-	(1)		
2	16163-MEB-671	GASKET, FLOAT CHAMBER -------	(5)	(5)	(5)	(5)	(5)	(5)		
3	16201-MEN-671	NEEDLE SET, JET (NCYP) ------	(1)	(1)	-	-	-	-		
	16202-MEN-671	NEEDLE SET, JET (NCYQ) ------	(1)	-	-	-	-	-		
	16203-MEN-671	NEEDLE SET, JET (NCYR) ------	-	(1)	-	-	-	-		
	16204-MEN-671	NEEDLE SET, JET (NCYS) ------	(1)	(1)	-	-	-	-		
	16205-MEN-671	NEEDLE SET, JET (NCYT) ------	(1)	-	-	-	-	-		
	16230-MEN-671	NEEDLE SET, JET (NCVP) ------	(1)	(1)	-	-	-	-		
	16231-MEN-671	NEEDLE SET, JET (NCVQ) ------	(1)	(1)	-	-	-	-		
	16232-MEN-671	NEEDLE SET, JET (NCVR) ------	(1)	(1)	-	-	-	-		
	16233-MEN-671	NEEDLE SET, JET (NCVS) ------	(1)	(1)	-	-	-	-		
	16234-MEN-671	NEEDLE SET, JET (NCVT) ------	(1)	-	-	-	-	-		
	16201-KRN-731	NEEDLE SET, JET (NCYN) ------	-	(1)	-	-	-	-		
	16229-KRN-731	NEEDLE SET, JET (NCVN) ------	-	(1)	-	-	-	-		
	16201-KRN-851	NEEDLE SET, JET (NHFQ) ------	-	-	(1)	-	-	-		
	16202-KRN-851	NEEDLE SET, JET (NHFR) ------	-	-	(1)	-	-	-		
	16204-KRN-851	NEEDLE SET, JET (NHFT) ------	-	-	(1)	-	-	-		
	16205-KRN-851	NEEDLE SET, JET (NHFU) ------	-	-	(1)	-	-	-		
	16230-KRN-851	NEEDLE SET, JET (NHGQ) ------	-	-	(1)	-	-	-		
	16231-KRN-851	NEEDLE SET, JET (NHGR) ------	-	-	(1)	-	-	-		
	16232-KRN-851	NEEDLE SET, JET (NHGS) ------	-	-	(1)	-	-	-		
	16233-KRN-851	NEEDLE SET, JET (NHGT) ------	-	-	(1)	-	-	-		
	16234-KRN-851	NEEDLE SET, JET (NHGU) ------	-	-	(1)	-	-	-		
	16201-KRN-A01	NEEDLE SET, JET (NKBR) ------	-	-	-	(1)	-	-		

CARBURETOR O.P. KIT

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
(3)	16202-KRN-A01	NEEDLE SET, JET (NKBS) ······	-	-	-	(1)	-	-		
	16203-KRN-A01	NEEDLE SET, JET (NKBT) ······	-	-	-	(1)	-	-		
	16204-KRN-A01	NEEDLE SET, JET (NKBU) ······	-	-	-	(1)	-	-		
	16205-KRN-A01	NEEDLE SET, JET (NKBV) ······	-	-	-	(1)	-	-		
	16201-KRN-E01	NEEDLE SET, JET (NHVR) ······	-	-	-	(1)	-	-		
	16202-KRN-E01	NEEDLE SET, JET (NHVS) ······	-	-	-	(1)	-	-		
	16204-KRN-E01	NEEDLE SET, JET (NHVU) ······	-	-	-	(1)	-	-		
	16205-KRN-E01	NEEDLE SET, JET (NHVV) ······	-	-	-	(1)	-	-		
	16201-KRN-E12	NEEDLE SET, JET (NMTR) ······	-	-	-	-	(1)	-		
	16202-KRN-E12	NEEDLE SET, JET (NMTS) ······	-	-	-	-	(1)	-		
	16204-KRN-E12	NEEDLE SET, JET (NMTU) ······	-	-	-	-	(1)	-		
	16205-KRN-E12	NEEDLE SET, JET (NMTV) ······	-	-	-	-	(1)	-		
	16230-KRN-E12	NEEDLE SET, JET (NMSR) ······	-	-	-	-	(1)	-		
	16231-KRN-E11	NEEDLE SET, JET (NMSS) ······	-	-	-	-	(1)	-		
	16232-KRN-E11	NEEDLE SET, JET (NMST) ······	-	-	-	-	(1)	-		
	16233-KRN-E11	NEEDLE SET, JET (NMSU) ······	-	-	-	-	(1)	-		
	16234-KRN-E11	NEEDLE SET, JET (NMSV) ······	-	-	-	-	(1)	-		
	16201-KRN-E31	NEEDLE SET, JET (NNTS) ······	-	-	-	-	-	(1)		
	16202-KRN-E31	NEEDLE SET, JET (NNTT) ······	-	-	-	-	-	(1)		
	16204-KRN-E31	NEEDLE SET, JET (NNTV) ······	-	-	-	-	-	(1)		
	16205-KRN-E31	NEEDLE SET, JET (NNTW) ······	-	-	-	-	-	(1)		
	16230-KRN-E31	NEEDLE SET, JET (NPAS) ······	-	-	-	-	-	(1)		
	16231-KRN-E31	NEEDLE SET, JET (NPAT) ······	-	-	-	-	-	(1)		
	16232-KRN-E31	NEEDLE SET, JET (NPAU) ······	-	-	-	-	-	(1)		
	16233-KRN-E31	NEEDLE SET, JET (NPAV) ······	-	-	-	-	-	(1)		
	16234-KRN-E31	NEEDLE SET, JET (NPAW) ······	-	-	-	-	-	(1)		
4	93892-04014-18	SCREW-WASHER, 4X14 ··········	(10)	(10)	(10)	(10)	(10)	(10)		
5	99101-357-1500	JET, MAIN, #150 ·············	(1)	-	-	-	-	-		
	99101-357-1520	JET, MAIN, #152 ·············	(1)	-	-	-	-	-		
	99101-357-1550	JET, MAIN, #155 ·············	(1)	-	-	-	-	-		
	99101-357-1580	JET, MAIN, #158 ·············	(1)	-	(1)	-	-	-		
	99101-357-1600	JET, MAIN, #160 ·············	-	-	(1)	-	-	-		
	99101-357-1620	JET, MAIN, #162 ·············	(1)	(1)	(1)	(1)	-	-		
	99101-357-1650	JET, MAIN, #165 ·············	(1)	(1)	(1)	(1)	-	-		
	99101-357-1680	JET, MAIN, #168 ·············	(1)	(1)	-	(1)	(1)	(1)		
	99101-357-1700	JET, MAIN, #170 ·············	(1)	(1)	(1)	(1)	(1)	(1)		
	99101-357-1720	JET, MAIN, #172 ·············	-	-	(1)	-	(1)	(1)		
	99101-357-1750	JET, MAIN, #175 ·············	-	(1)	(1)	(1)	(1)	(1)		
	99101-357-1780	JET, MAIN, #178 ·············	-	(1)	(1)	(1)	-	-		
	99101-357-1800	JET, MAIN, #180 ·············	-	(1)	-	(1)	(1)	(1)		
	99101-357-1820	JET, MAIN, #182 ·············	-	(1)	-	(1)	(1)	(1)		

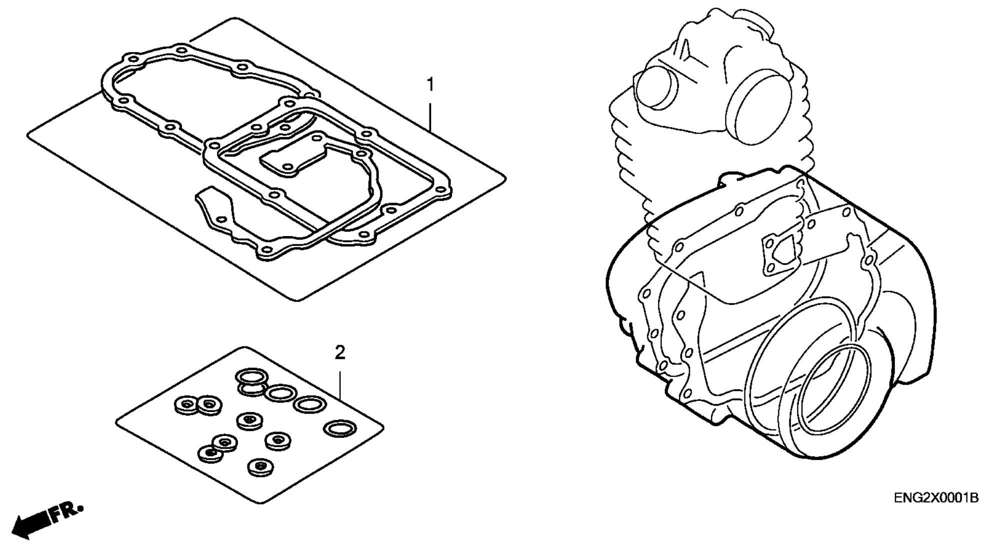
GASKET KIT A



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
		NO INFORMATION ---------------	

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	06113-KRN-700	GASKET SHEET KIT A ----------	1	-	-	-	-	-		
	06113-KRN-710	--------------------------								
		(COMPONENT PARTS)	-	1	1	1	1	-		
	12191-KRN-671	GASKET, CYLINDER ------------	1	-	-	-	-	-		
	12191-KRN-731	--------------------------	-	1	1	1	1	-		
	12251-KRN-671	GASKET, CYLINDER HEAD -------	1	-	-	-	-	-		
	12251-KRN-731	--------------------------	-	1	1	1	1	-		
	12391-KRN-670	GASKET, HEAD COVER ----------	1	1	1	1	1	-		
	14560-MEN-671	GASKET, TENSIONER LIFTER ----	1	1	1	1	1	-		
	18291-MM5-860	GASKET, EX. PIPE ------------	1	1	1	1	1	-		
2	06114-KRN-700	WASHER O-RING KIT A ---------								
		(COMPONENT PARTS)	1	1	1	1	1	-		
	12226-MEB-670	SEAL, RING ------------------	1	1	1	1	1	-		
	90442-397-000	WASHER, SEALING, 6MM --------	1	1	1	1	1	-		
	90543-MV9-670	RUBBER, MOUNTING ------------	2	2	2	2	2	-		
	91303-377-000	O-RING, 13.8X2.5 ------------	1	1	1	1	1	-		

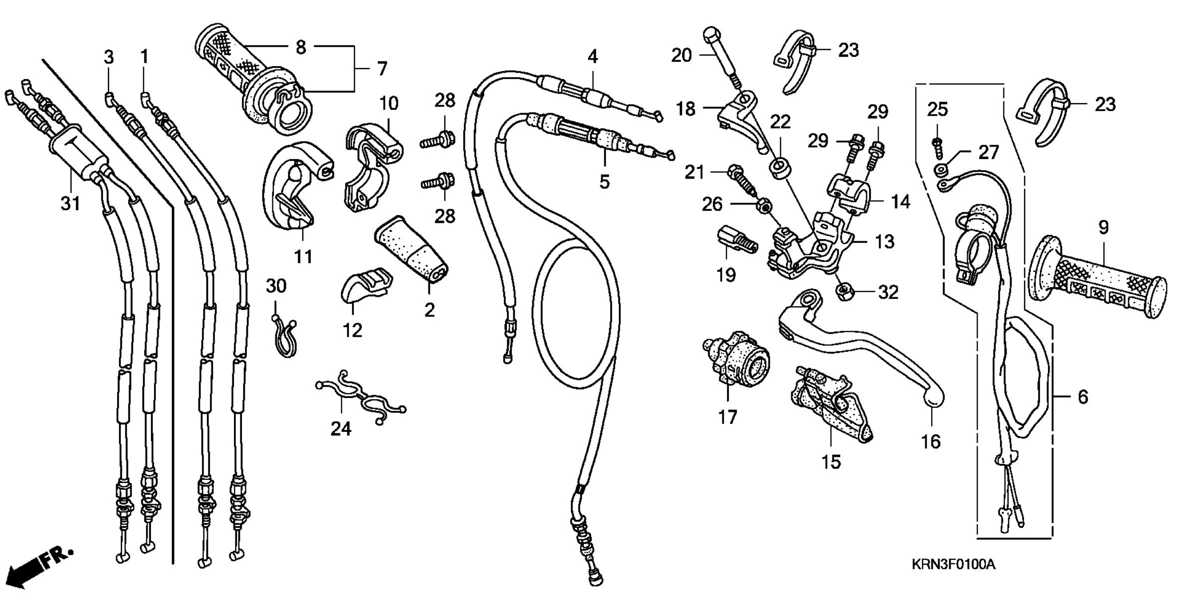
GASKET KIT B



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
		NO INFORMATION	

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	06115-KRN-700	GASKET SHEET KIT B	1	1	–	–	–	–		
	06115-KRN-840		–	–	1	–	–	–		
	06115-KRN-A00		–	–	–	1	–	–		
	06115-KRN-A10									
		(COMPONENT PARTS)	–	–	–	–	1	–		
	11191-KRN-670	GASKET, CRANKCASE	1	1	–	–	–	–		
	11191-KRN-850		–	–	1	1	–	–		
	11191-KRN-A10		–	–	–	–	1	–		
	11352-KRN-671	GASKET, CLUTCH COVER	1	1	1	1	1	–		
	11394-KRN-670	GASKET, R. COVER	1	1	1	–	–	–		
	11394-KRN-A00		–	–	–	1	1	–		
	11395-KRN-670	GASKET, L. COVER	1	1	1	1	1	–		
	19226-KRN-670	GASKET, WATER PUMP	1	1	1	1	1	–		
2	06116-KRN-700	WASHER O-RING KIT B								
		(COMPONENT PARTS)	1	1	1	1	1	–		
	90447-KE1-000	WASHER, SEALING, 7MM	2	2	2	2	2	–		
	90463-ML7-000	WASHER, SEALING, 6.5MM	2	2	2	2	2	–		
	90474-333-000	WASHER, SEALING, 8MM	2	2	2	2	2	–		
	90751-GK1-003	O-RING, 8.5X1.7	1	1	1	1	1	–		
	91301-KSR-A01	D-RING, 22MM	1	1	1	1	1	–		
	91302-PA9-003	O-RING, 39.8X2.2(ARAI)	1	1	1	1	1	–		
	91303-377-000	O-RING, 13.8X2.5	1	1	1	1	1	–		
	91304-MJ0-003	O-RING, 15.8X2.4(SHOWA)	1	1	1	1	1	–		
	91305-KF0-003	O-RING, 27X2(ARAI)	1	1	1	1	1	–		
	91307-035-000	O-RING, 18X3	2	2	2	2	2	–		
	91312-KE7-003	O-RING, 19X3(NOK)	1	1	1	1	1	–		

HANDLE LEVER/SWITCH/CABLE



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(3,31)	
	811100	CABLE, THROTTLE ---------------	0.7
		.NOTE: Same time for two units	
4	8111B5	CABLE, HOT STARTER -----------	0.7
5	811115	CABLE, CLUTCH ----------------	0.2
6	6151D8	SWITCH, ENGINE STOP ----------	0.2
7		(12)	
	810150	GRIP, THROTTLE ---------------	0.1
8	8101C1	GRIP, HANDLE :RIGHT ----------	0.2
9	8101C0	GRIP, HANDLE :LEFT -----------	0.1
10		(11)	
	810155	HOUSING, THROTTLE ------------	0.2
		.NOTE: Same time for two units	
13	8101C8	BRACKET, HANDLE LEVER :LEFT --	0.2
16	8101C6	LEVER, HANDLE :LEFT ----------	0.1
	8101F5	LEVER, HANDLE :BOTH ----------	0.2
18	8101F2	LEVER, HOT STARTER -----------	0.1

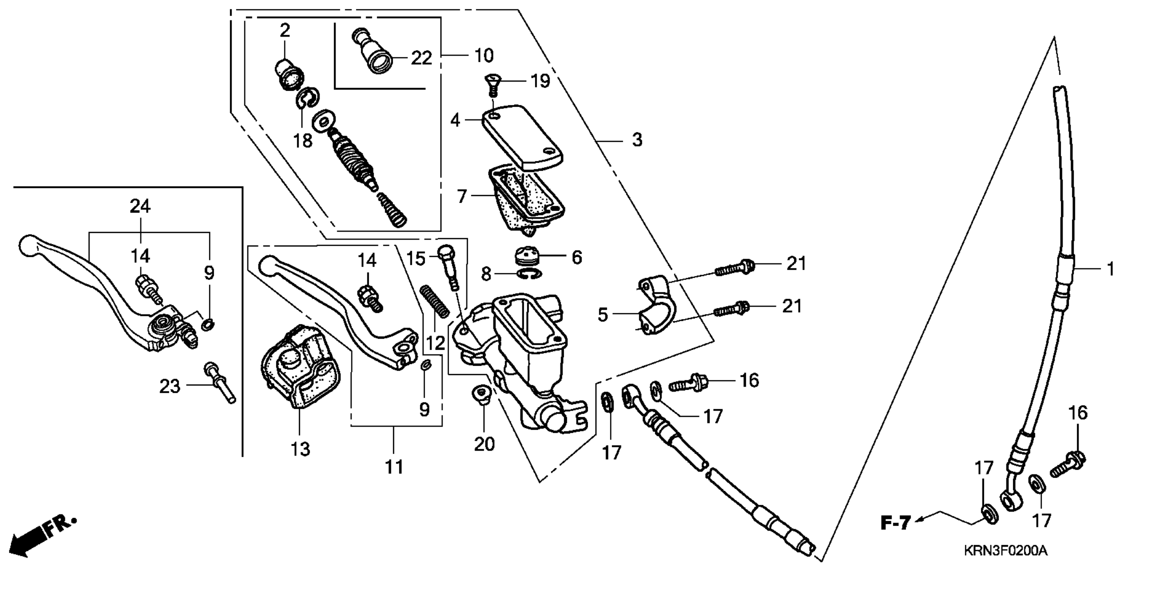
Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	17910-KRN-000	CABLE COMP. A, THROTTLE -----	1	1	1	-	-	-		
2	17913-KB7-000	COVER, THROTTLE CABLE ------	1	1	1	-	-	-		
3	17920-KRN-000	CABLE COMP. B, THROTTLE -----	1	1	1	-	-	-		
4	17950-KRN-000	CABLE COMP., HOT STARTER ----	1	1	1	1	-	-		
	17950-MEN-A10	--------------------------	-	-	-	-	1	1		
5	22870-KRN-000	CABLE COMP., CLUTCH ---------	1	1	1	1	-	-		
	22870-KRN-A10	--------------------------	-	-	-	-	1	1		
6	35130-MEB-670	SWITCH ASSY., KILL ----------	1	1	1	1	1	1		
7	53140-MEB-671	GRIP COMP., THROTTLE --------	1	1	1	1	1	-		
	53140-KRN-A30	--------------------------	-	-	-	-	-	1		
8	53165-GBF-J60	GRIP, R. HANDLE -------------	1	1	1	1	1	-		
9	53166-GBF-J60	GRIP, L. HANDLE -------------	1	1	1	1	1	-		
	53166-KRN-A30	--------------------------	-	-	-	-	-	1		
10	53167-MEB-671	HOUSING, UPPER THROTTLE -----	1	1	-	-	-	-		
			-	-	1	-	-	-	-------- --------	U/A
			-	-	1	-	-	-	-------- 6K211090	ED/A
			-	-	1	-	-	-	-------- 6M230000	U
			-	-	1	-	-	-	-------- 6M230005	ED
	53167-MEB-672	--------------------------	-	-	1	-	-	-	-------- --------	ED/B,U/B
			-	-	1	-	-	-	6K211091 --------	ED/A
			-	-	1	-	-	-	6M230001 --------	U
			-	-	1	-	-	-	6M230006 --------	ED
			-	-	-	1	1	1		

HANDLE LEVER/SWITCH/CABLE

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.		Parts catalogue code
11	53168-MEB-670	HOUSING, UNDER THROTTLE ·····	1	1	–	–	–	–			
			–	–	1	–	–	–	--------	--------	U/A
			–	–	1	–	–	–	--------	6K211090	ED/A
			–	–	1	–	–	–	--------	6M230000	U
			–	–	1	–	–	–	--------	6M230005	ED
	53168-MEB-671	····························	–	–	1	–	–	–	--------	--------	ED/B,U/B
			–	–	1	–	–	–	6K211091	--------	ED/A
			–	–	1	–	–	–	6M230001	--------	U
			–	–	1	–	–	–	6M230006	--------	ED
			–	–	–	1	1	1			
12	53169-MEB-670	SLIDER, THROTTLE CABLE ······	1	1	1	1	1	1			
13	53172-MEN-670	BRACKET, L. HANDLE LEVER ····	1	1	1	1	1	1			
14	53174-KCE-670	HOLDER, L. LEVER BRACKET ····	1	1	1	1	1	1			
15	53177-MEN-670	COVER, L. HANDLE LEVER ······	1	1	1	1	1	1			
16	53178-MEN-670	LEVER, L. STEERING HANDLE ···	1	1	1	–	–	–			
	53178-MEN-A01	·····························	–	–	–	1	1	1			
17	53179-MEN-671	DIAL, CLUTCH CABLE ADJUSTING	1	1	1	1	1	1			
18	53190-MEN-670	LEVER, HOT STARTER ··········	1	1	1	1	1	1			
19	53192-MEN-670	BOLT, WIRE ADJUSTING ········	1	1	1	1	1	1			
20	90113-MEN-670	BOLT, HANDLE LEVER PIVOT ····	1	1	1	–	–	–			
	90113-MEY-A10	····························	–	–	–	1	1	1			
21	90118-MEN-670	BOLT, LEVER ADJUSTING ·······	1	1	1	1	1	1			
22	90501-MEN-670	COLLAR, PIVOT ···············	1	1	1	1	1	1			
23	90650-KV6-003	BAND, WIRE ··················	2	2	2	2	2	2			
24	90658-SA0-003	CLIP, WIRE HARNESS ··········	1	1	1	1	1	1			
25	93500-04012-1A	SCREW, PAN, 4X12 ············	1	1	1	1	1	1			
26	94001-06000-0S	NUT, HEX., 6MM ··············	1	1	1	1	1	1			
27	94111-04000	WASHER, SPRING, 4MM ·········	1	1	1	1	1	1			
28	96001-06018-07	BOLT, FLANGE, 6X18 ··········	2	2	2	–	–	–			
	96001-06020-07	BOLT, FLANGE, 6X20 ··········	–	–	–	2	2	2			
29	96001-06022-00	BOLT, FLANGE, 6X22 ··········	2	2	2	2	2	2			
30	32171-GF9-621	LOCK, PURSE ·················	1	1	1	1	1	1			
31	17900-KRN-A00	CABLE ASSY., THROTTLE ·······	–	–	–	1	1	1			
32	94001-06000-0S	NUT, HEX., 6MM ··············	1	1	1	–	–	–			
	90301-782-000	NUT, U, 6MM ·················	–	–	–	1	1	1			

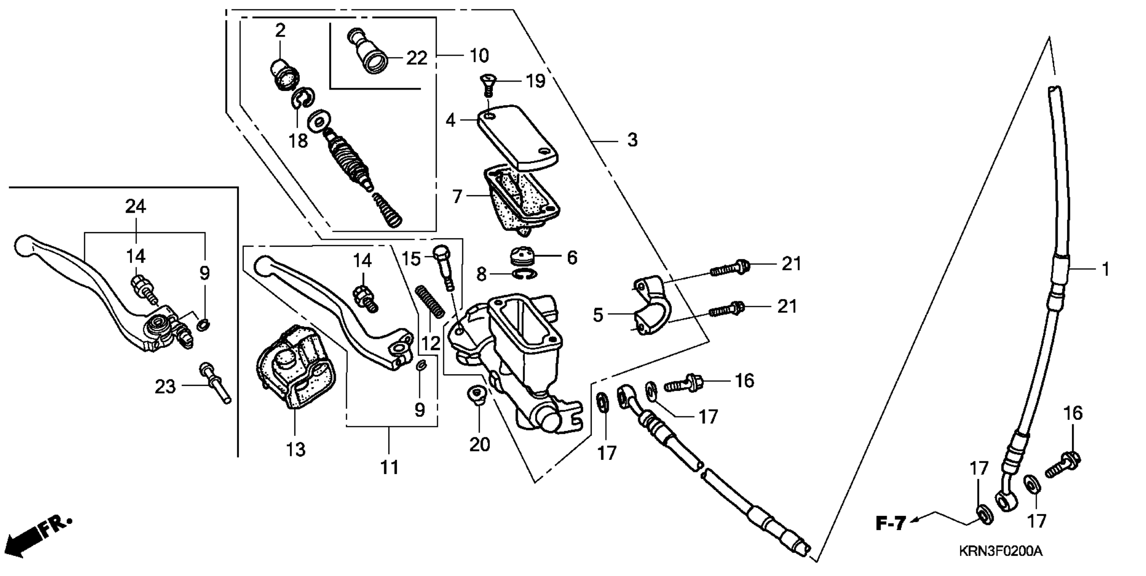
3

FR. BRAKE MASTER CYLINDER



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	7121A0	HOSE, FRONT BRAKE ············ .INCLUDES: Bleed brakes	0.4
3	712105	CYLINDER, FRONT BRAKE MASTER · .INCLUDES: Bleed brakes	0.4
7	7121G6	DIAPHRAGM, FRONT BRAKE MASTER CYLINDER ···················	0.1
10	7121G9	PISTON SET, FRONT BRAKE MASTER .INCLUDES: Bleed brakes	0.4
11		(23,24)	
	8101C7	LEVER, HANDLE :RIGHT ·········	0.1
	8101F5	LEVER, HANDLE :BOTH ··········	0.2

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	45125-MEN-003	HOSE COMP., FR. BRAKE ·······	1	1	1	1	1	–		
	45125-KRN-A31	···························	–	–	–	–	–	1		
2	45504-KN5-006	BOOT COMP. ··················	1	1	1	–	–	–		
3	45510-KCE-671	CYLINDER SUB ASSY., FR. BRAKE MASTER (NISSIN)	1	1	1	–	–	–		
	45510-MEN-J01	CYLINDER SUB ASSY., FR. MASTER	–	–	–	1	1	1		
4	45513-KCE-671	CAP, MASTER CYLINDER ········	1	1	1	1	1	1		
5	45517-GW0-751	HOLDER, MASTER CYLINDER ·····	1	1	1	1	1	1		
6	45518-KA3-731	SEPARATOR COMP. ·············	1	1	1	–	–	–		
	45518-MEN-J01	···························	–	–	–	1	1	1		
7	45520-KA3-731	DIAPHRAGM ··················	1	1	1	1	1	1		
8	45523-KA3-731	RING ·······················	1	1	1	1	1	1		
9	45523-MEB-003	RING ·······················	1	1	1	1	1	1		
10	45530-KCE-671	PISTON SET, MASTER CYLINDER ·	1	1	1	–	–	–		
	45530-MEN-J01	···························	–	–	–	1	1	1		
11	53170-MEB-003	LEVER SET, R. HANDLE ········	1	1	1	–	–	–		
12	53174-KN5-006	SPRING, BRAKE LEVER ·········	1	1	1	1	1	1		
13	53176-ML3-791	COVER, R. HANDLE LEVER ······	1	1	1	–	–	–		
	53176-MEN-J01	···························	–	–	–	1	1	1		
14	90111-MEB-003	BOLT SET, ADJUSTING ·········	1	1	1	1	1	1		
15	90114-166-006	BOLT, HANDLE LEVER PIVOT ····	1	1	1	–	–	–		
	90114-MEN-J01	BOLT, HANDLE LEVER ··········	–	–	–	1	1	1		
16	90145-MS9-612	BOLT, OIL, 10X22 ···········	2	2	2	2	2	2		
17	90545-300-000	WASHER, OIL BOLT ···········	4	4	4	4	4	4		
18	90651-MA5-671	CIRCLIP ····················	1	1	1	1	1	1		
19	93600-04012-1G	SCREW, FLAT, 4X12 ··········	2	2	2	2	2	2		

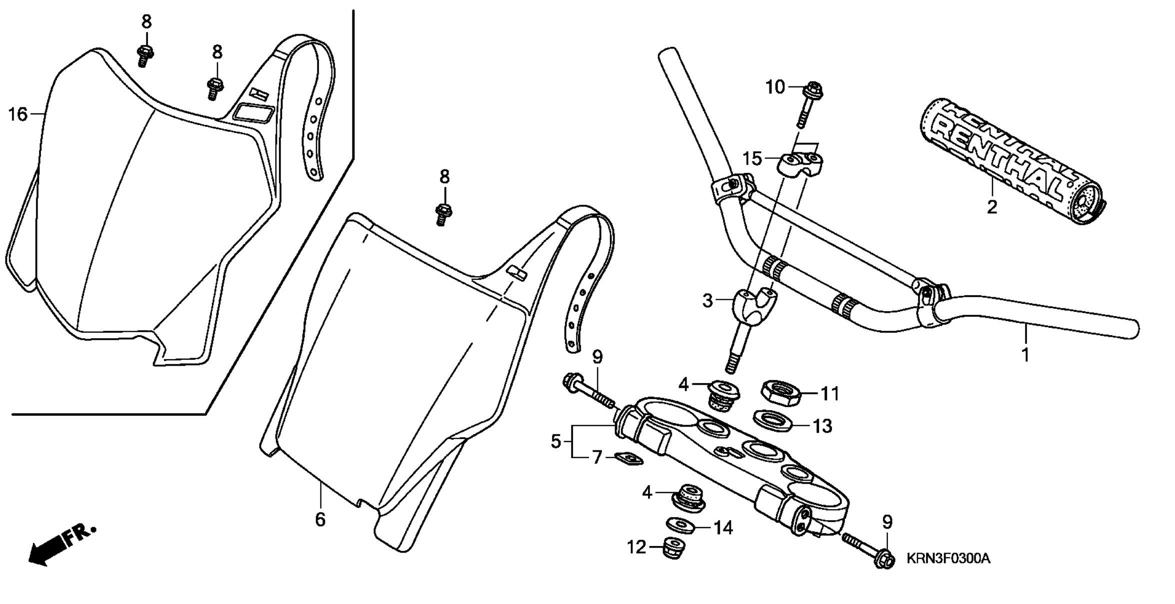


Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
20	94050-06000	NUT, FLANGE, 6MM	1	1	1	1	1	1		
21	96001-06022-00	BOLT, FLANGE, 6X22	2	2	2	2	2	2		
22	45504-MEN-J01	BOOT COMP.	-	-	-	1	1	1		
23	45525-MEN-J01	ROD, PUSH	-	-	-	1	1	1		
24	53171-MEN-J01	LEVER COMP., R. STEERING HANDLE	-	-	-	1	1	1		

F-3

HANDLE PIPE/TOP BRIDGE

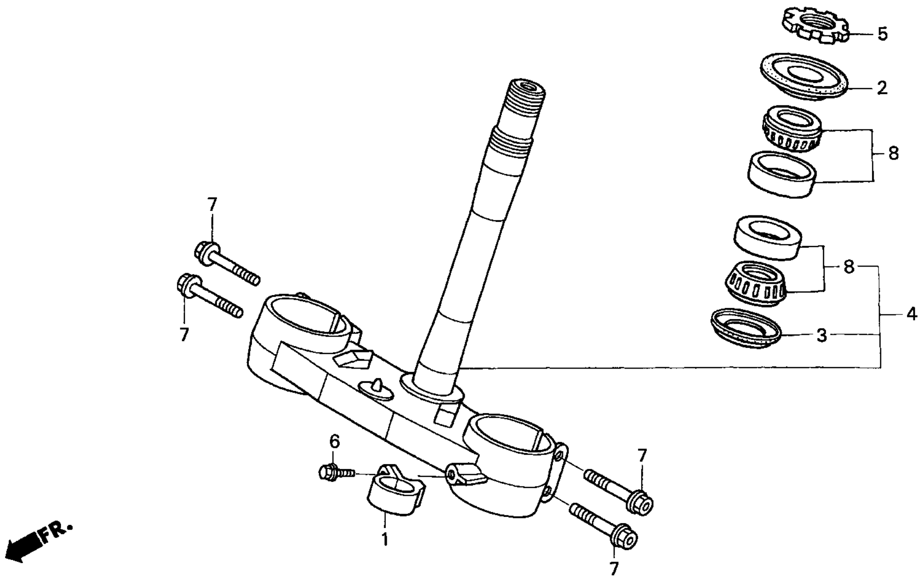
G 5



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	810100	PIPE, STEERING HANDLE --------	0.4
3	8101B9	HOLDER, HANDLE :LOWER --------	0.2
	8101B9A	.Replace 1 handle holder add -	0.1
5	510110	BRIDGE, FORK TOP ------------	0.4
6		(16)	
	4131K8	PLATE, FRONT NUMBER ----------	0.1

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	53100-MEN-670	PIPE, STEERING HANDLE -------	1	1	1	1	1	1		
2	53121-MEN-670	PROTECTOR, HANDLE -----------	1	1	1	1	-	-		
	53121-MEN-671	--------------------------	-	-	-	-	1	1		
3	53132-KZ4-J20	HOLDER, HANDLE UNDER --------	2	2	2	2	2	2		
	53132-KA3-831	--------------------------	(2)	(2)	(2)	(2)	(2)	(2)		
4	53133-KA3-832	CUSHION, HANDLE PIPE --------	4	4	4	4	4	4		
5	53300-MEN-000	BRIDGE COMP., FORK TOP ------	1	1	1	1	-	-		
	53300-MEN-A10	--------------------------	-	-	-	-	1	1		
6	61136-MEN-670ZA	PLATE, FR. NUMBER *NH196*............ROSS WHITE	1	1	1	1	-	-		
7	86150-KPG-901	EMBLEM, PRODUCT (MARUI) -----	1	1	1	1	1	1		
8	90004-GHB-600	BOLT, FLANGE, 6X10(NSHF) ----	1	1	1	1	2	2		
9	90107-KZ4-J40	BOLT, FLANGE, 8X45 ----------	4	4	4	4	4	4		
10	90124-KZ4-J40	BOLT, FLANGE, 8X35 ----------	4	4	4	4	4	4		
11	90304-KZ4-J30	NUT, STEERING STEM ----------	1	1	1	1	1	1		
12	90306-KZ4-711	NUT, U, 10MM ---------------	2	2	2	2	2	2		
13	90503-KZ4-J40	WASHER, STEERING STEM -------	1	1	1	1	1	1		
14	90507-KA3-830	WASHER, PLAIN, 10MM ---------	2	2	2	2	2	2		
15	95014-22100	HOLDER B1, HANDLE PIPE UPPER	2	2	2	2	2	2		
16	61140-MEN-A10ZB	PLATE SET, FR. NUMBER *NH196*............ROSS WHITE	-	-	-	-	1	1		

STEERING STEM (CRF250R4/5/6/7)

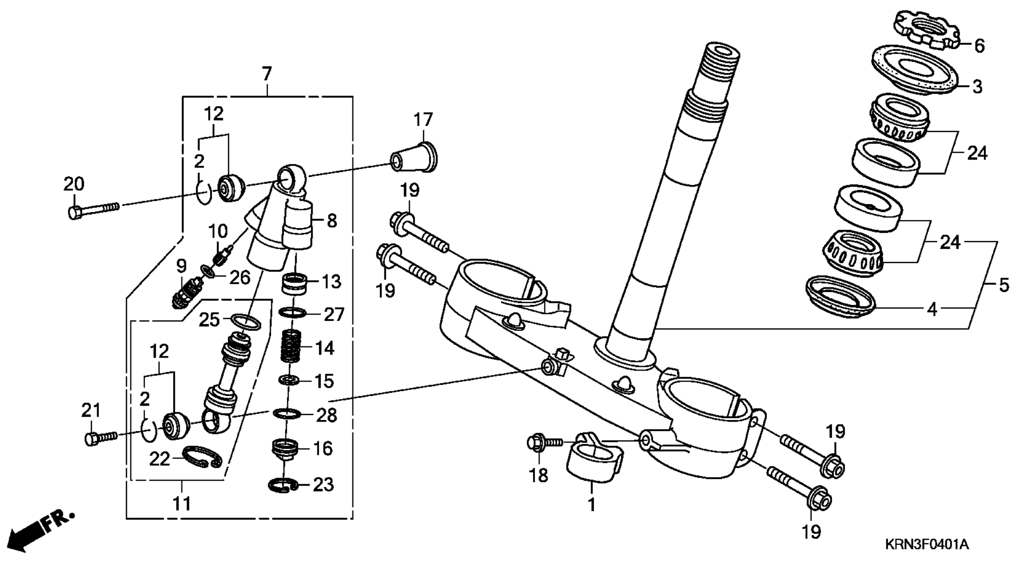


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
4	510100	STEM OR SHAFT ASSY., STEERING	0.7
5		(2)	
	5101B2	THREAD, STEERING HEAD TOP ····	0.3
8		(3)	
	5101B6	BEARING, HEAD PIPE :UPPER ····	0.7
	5101B7	BEARING, HEAD PIPE :LOWER ····	0.9
	5101C7	BEARING, HEAD PIPE :BOTH ·····	0.9

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	45468-KS7-830	GUIDE, FR. BRAKE HOSE ·······	1	1	1	1	–	–		
2	53214-KZ3-861	DUST SEAL, STEERING HEAD (ARAI)	1	1	1	1	–	–		
3	53214-KZ4-701	DUST SEAL, STEERING HEAD (ARAI)	1	1	1	1	–	–		
4	53219-MEN-000	STEM SUB ASSY., STEERING ····	1	–	–	–	–	–		
	53219-KRN-710	····························	–	1	1	1	–	–		
5	53229-KZ4-J30	THREAD, STEERING HEAD TOP ···	1	1	1	1	–	–		
6	90106-MJ0-000	BOLT, FLANGE, 6X16 ··········	1	1	1	1	–	–		
7	90107-KZ4-J40	BOLT, FLANGE, 8X45 ··········	4	4	4	4	–	–		
8	91015-KZ4-701	BEARING, HEAD PIPE (NTN) ····	2	2	2	2	–	–		

F-4-1 STEERING STEM(CRF250R8/9)/STEERING DAMPER

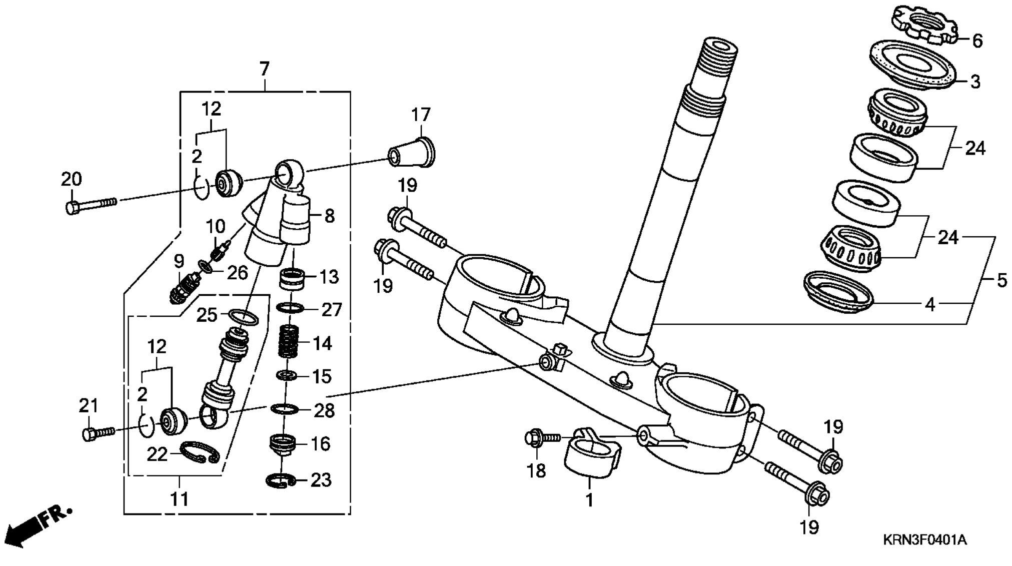
G 7



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
5	510100	STEM OR SHAFT ASSY., STEERING	0.7
6		(3)	
	5101B2	THREAD, STEERING HEAD TOP ----	0.3
7	5101C4	DAMPER, STEERING -------------	0.2
8	5101G4	CASE, STEERING DAMPER --------	0.8
11	5101G3	ROD ASSY., STEERING DAMPER ---	0.4
12	5101G2	BEARING, STEERING DAMPER -----	0.4
	5101G2A	.Replace 1 bearing add -------	0.1
13		(9,10,26,27)	
	5101G5	PISTON, STEERING DAMPER ------	0.3
24		(4)	
	5101B6	BEARING, HEAD PIPE :UPPER ----	0.7
	5101B7	BEARING, HEAD PIPE :LOWER ----	0.9
	5101C7	BEARING, HEAD PIPE :BOTH -----	0.9

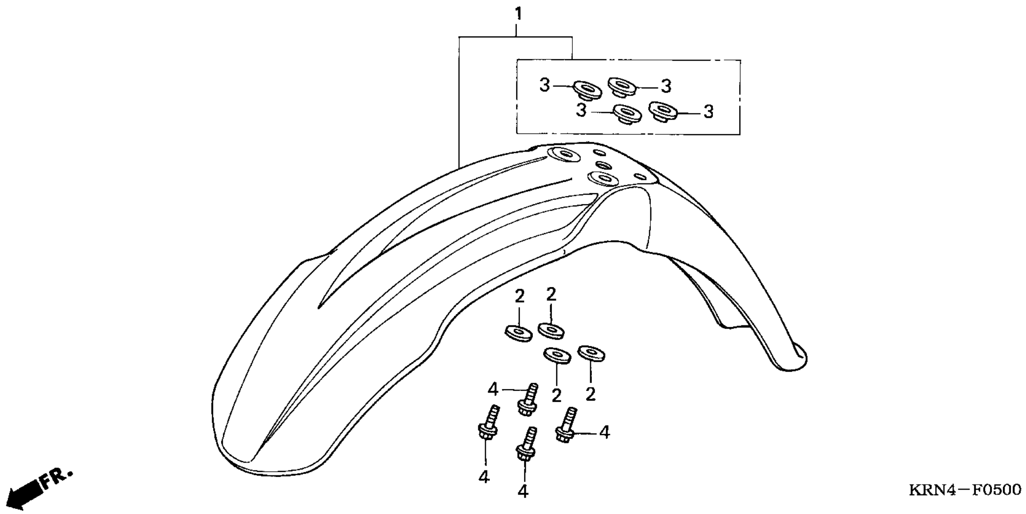
Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	45468-KS7-830	GUIDE, FR. BRAKE HOSE -------	-	-	-	-	1	1		
2	52487-MEN-A11	RING, STOPPER --------------	-	-	-	-	2	2		
3	53214-KZ3-861	DUST SEAL, STEERING HEAD (ARAI)	-	-	-	-	1	1		
4	53214-KZ4-701	DUST SEAL, STEERING HEAD (ARAI)	-	-	-	-	1	1		
5	53219-KRN-A10	STEM SUB ASSY., STEERING ----	-	-	-	-	1	1		
6	53229-KZ4-J30	THREAD, STEERING HEAD TOP ---	-	-	-	-	1	1		
7	53700-KRN-A11	DAMPER ASSY., STEERING ------	-	-	-	-	1	-	-------- --------	ED,ED/A,U,U/A
	53700-KRN-D11	---------------------------	-	-	-	-	1	-	-------- --------	DE,DE/A
	53700-KRN-A31	---------------------------	-	-	-	-	-	1		
8	53701-MEN-A11	CASE, DAMPER ---------------	-	-	-	-	1	-		
	53701-KRN-A31	---------------------------	-	-	-	-	-	1		
9	53711-MEN-A11	BOLT COMP., PLUG -----------	-	-	-	-	1	-	-------- --------	ED,ED/A,U,U/A
			-	-	-	-	-	1		
	53711-MEN-D11	---------------------------	-	-	-	-	1	-	-------- --------	DE,DE/A
10	53712-MEN-A11	PIECE, ADJUST --------------	-	-	-	-	1	1		
11	53721-MEN-A11	ROD COMP., PISTON ----------	-	-	-	-	1	-	-------- --------	ED,ED/A,U,U/A
	53721-MEN-D11	---------------------------	-	-	-	-	1	-	-------- --------	DE,DE/A
	53721-KRN-A31	---------------------------	-	-	-	-	-	1		
12	53731-MEN-A11	BEARING COMP. --------------	-	-	-	-	2	2		
13	53754-MEN-A11	PISTON, FREE ---------------	-	-	-	-	1	1		
14	53755-MEN-A11	SPRING, RETURN -------------	-	-	-	-	1	1		
15	53756-MEN-A11	WASHER ---------------------	-	-	-	-	1	1		
16	53757-MEN-A11	CAP, END -------------------	-	-	-	-	1	1		
17	53782-MEN-A10	COLLAR, STEERING DAMPER -----	-	-	-	-	1	1		

STEERING STEM(CRF250R8/9)/STEERING DAMPER



Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
18	90106-MJ0-000	BOLT, FLANGE, 6X16	-	-	-	-	1	1		
19	90107-KZ4-J40	BOLT, FLANGE, 8X45	-	-	-	-	4	4		
20	90124-MEN-A10	BOLT, 7X51.5	-	-	-	-	1	1		
21	90125-MEN-A10	BOLT, 7X25	-	-	-	-	1	1		
22	90651-MEN-A11	CIRCLIP(23.5)	-	-	-	-	1	1		
23	90652-MEN-A11	CIRCLIP(17.3)	-	-	-	-	1	1		
24	91015-KZ4-701	BEARING, HEAD PIPE (NTN)	-	-	-	-	2	2		
25	91258-KZ3-B01	O-RING, 18.8X1.9	-	-	-	-	1	1		
26	91351-MEN-A11	O-RING, 9.5X1.5	-	-	-	-	1	1		
27	91352-MEN-A11	O-RING, 11X1.9	-	-	-	-	1	1		
28	91353-MEN-A11	O-RING, 13.5X1.5	-	-	-	-	1	1		

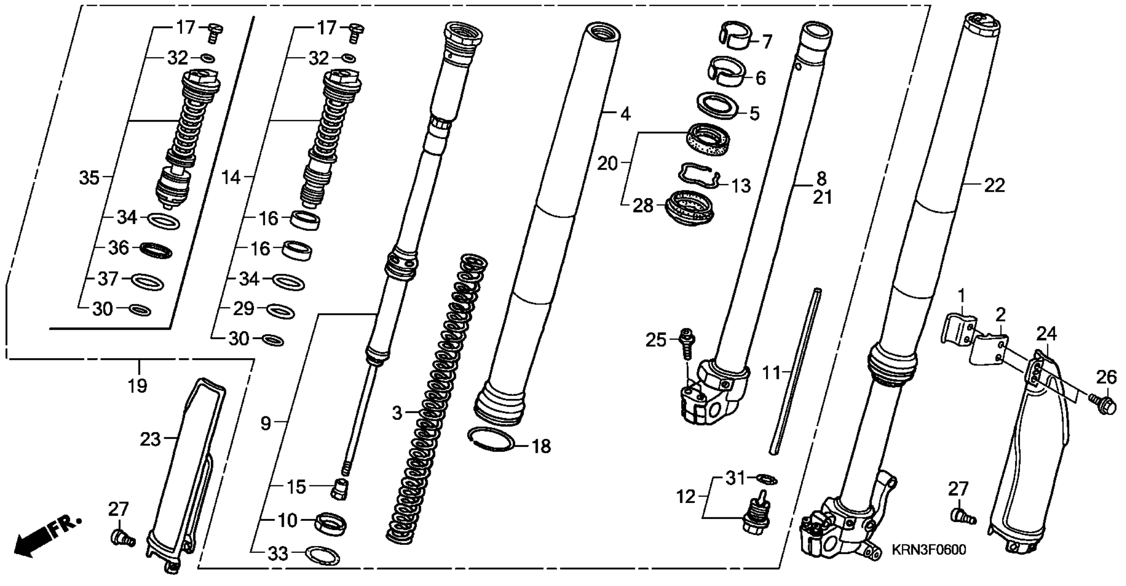
FRONT FENDER



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	4131B7	FENDER, FRONT	0.1

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	61110-MEN-670	FENDER SUB ASSY., FR.	1	1	1	1	1	1		
2	90506-430-000	WASHER, FENDER MOUNTING	4	4	4	4	4	4		
3	90512-KZ4-J20	COLLAR, FR. FENDER	4	4	4	4	4	4		
4	96001-06016-00	BOLT, FLANGE, 6X16	4	4	4	4	4	4		

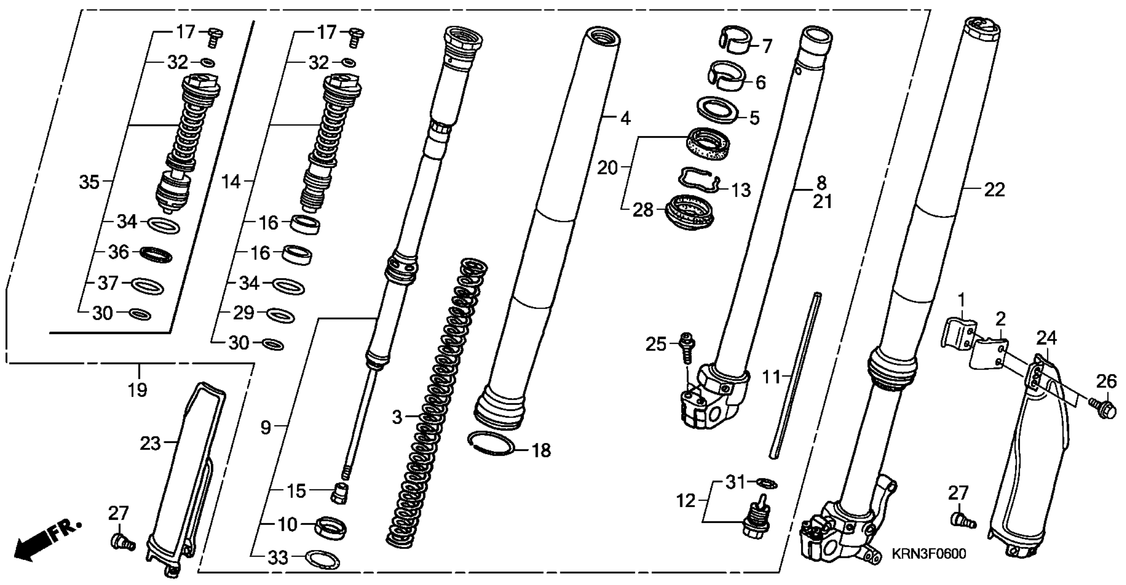
FRONT FORK



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
3	5111C5	SPRING, FRONT FORK :LEFT	0.8
	5111C6	SPRING, FRONT FORK :RIGHT	0.8
	5111C7	SPRING, FRONT FORK :BOTH	1.3
4	5111C8	TUBE, OUTER :LEFT	1.0
	5111C9	TUBE, OUTER :RIGHT	1.0
	5111D0	TUBE, OUTER :BOTH	1.7
8	5111D5	PIPE, SLIDE :RIGHT	1.0
	5111D6	PIPE, SLIDE :BOTH	1.7
9	5111D8	DAMPER, FRONT FORK :LEFT	1.0
	5111D9	DAMPER, FRONT FORK :RIGHT	1.0
	5111E0	DAMPER, FRONT FORK :BOTH	1.7
14		(35)	
	5111E4	BOLT, FRONT FORK :LEFT	1.0
	5111E5	BOLT, FRONT FORK :RIGHT	1.0
	5111E6	BOLT, FRONT FORK :BOTH	1.7
19	5111C3	FORK ASSY., FRONT :RIGHT	0.4
	5111C4	FORK ASSY., FRONT :BOTH	0.5
20		(5,6,7)	
	5111E7	SEAL SET, FRONT FORK :LEFT	0.9
	5111E8	SEAL SET, FRONT FORK :RIGHT	0.9
	5111E9	SEAL SET, FRONT FORK :BOTH	1.5
21	5111D4	PIPE, SLIDE :LEFT	1.0
	5111D6	PIPE, SLIDE :BOTH	1.7
22	5111C2	FORK ASSY., FRONT :LEFT	0.4
	5111C4	FORK ASSY., FRONT :BOTH	0.5

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	45461-MEN-000	CLAMPER A, FR. BRAKE HOSE	1	1	1	1	1	1		
2	45462-MEN-000	CLAMPER B, FR. BRAKE HOSE	1	1	1	1	1	1		
3	51401-KRN-003	SPRING, FR. FORK (SHOWA) (4.41N/MM,0.45KGF/MM)	2	-	-	-	-	-		
	51402-MEB-751		-	2	2	2	-	-		
	51401-KRN-A11	SPRING, FR. FORK (SHOWA) (4.51N/MM,0.46KGF/MM)	-	-	-	-	2	2		
	51401-KZ3-J21	SPRING, FR. FORK (SHOWA) (4.22N/MM,0.43KGF/MM)	(2)	(2)	(2)	(2)	-	-		
	51401-MEB-003	SPRING, FR. FORK (SHOWA) (4.61N/MM,0.47KGF/MM)	(2)	(2)	(2)	(2)	-	-		
	51402-KRN-A11	SPRING, FR. FORK (SHOWA) (4.71N/MM,0.48KGF/MM)	-	-	-	-	(2)	(2)		
	51403-KRN-A11	SPRING, FR. FORK (SHOWA) (4.31N/MM,0.44KGF/MM)	-	-	-	-	(2)	(2)		
4	51410-MEN-003	TUBE, OUTER	2	2	-	-	-	-		
	51410-MEN-841		-	-	2	2	-	-		
	51410-MEN-A11		-	-	-	-	2	2		
5	51412-KZ3-B01	RING, BACK UP	2	-	-	-	-	-		
	51412-KRN-711		-	2	2	2	2	2		
6	51414-KZ3-B01	BUSH, GUIDE	2	2	2	2	2	-		
	51414-KRN-A31		-	-	-	-	-	2		
7	51415-KZ3-B01	BUSH, SLIDER	2	2	2	2	2	-		
	51415-KRN-A31		-	-	-	-	-	2		
8	51420-KSK-003	PIPE COMP., R. SLIDE	1	-	-	-	-	-		
	51420-KRN-711		-	1	-	-	-	-		
	51420-KSC-A01		-	-	1	1	-	-		
	51420-KRN-A11		-	-	-	-	1	-		

FRONT FORK



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
23	5111F5	PROTECTOR, FRONT FORK :RIGHT -	0.2
	5111H6	PROTECTOR, FRONT FORK :BOTH --	0.3
24	5111F4	PROTECTOR, FRONT FORK :LEFT --	0.3
	5111H6	PROTECTOR, FRONT FORK :BOTH --	0.3

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
(8)	51420-KRN-A31	PIPE COMP., R. SLIDE --------	–	–	–	–	–	1		
9	51430-MEN-003	DAMPER COMP., FR. (SHOWA) ---	2	–	–	–	–	–		
	51430-KRN-711	DAMPER COMP., FR. -----------	–	2	–	–	–	–		
	51430-KRN-841	---------------------------	–	–	2	2	–	–		
	51430-MEN-A11	---------------------------	–	–	–	–	2	–	-------- --------	ED,ED/A,U,U/A
	51430-MEN-D11	---------------------------	–	–	–	–	2	–	-------- --------	DE,DE/A
	51430-KRN-A31	---------------------------	–	–	–	–	–	2		
10	51431-KZ3-B01	BUSH B, SLIDER -------------	2	2	2	2	–	–		
			–	–	–	–	2	–	-------- --------	ED,ED/A,U,U/A
	51431-MEN-D11	---------------------------	–	–	–	–	2	–	-------- --------	DE,DE/A
	51431-KRN-A31	---------------------------	–	–	–	–	–	2		
11	51437-KZ3-J41	COLLAR, REBOUND NEEDLE ------	2	2	2	2	–	–		
	51437-MEN-A11	---------------------------	–	–	–	–	2	2		
12	51440-MEN-003	BOLT COMP., CENTER ----------	2	–	–	–	–	–		
	51440-KRN-711	---------------------------	–	2	2	2	2	2		
13	51447-KZ3-003	RING, OIL SEAL STOPPER ------	2	2	2	2	2	2		
14	51450-KRN-003	BOLT ASSY., FR. FORK --------	2	–	–	–	–	–		
	51450-KRN-711	---------------------------	–	2	–	–	–	–		
	51450-KRN-841	---------------------------	–	–	2	–	–	–		
	51450-KRN-J01	---------------------------	–	–	–	2	–	–		
15	51451-KZ3-B01	NUT, LOCK -----------------	2	2	2	2	–	–		
	51451-MEN-A11	---------------------------	–	–	–	–	2	2		
16	51453-KZ3-B01	BUSH C, SLIDER -------------	4	4	4	4	–	–		
17	51456-KZ3-J41	BOLT, PLUG ----------------	2	2	2	2	2	2		
18	51476-KZ3-711	RING, WEAR ----------------	2	2	–	–	–	–		
	51476-MEY-003	---------------------------	–	–	2	2	2	2		

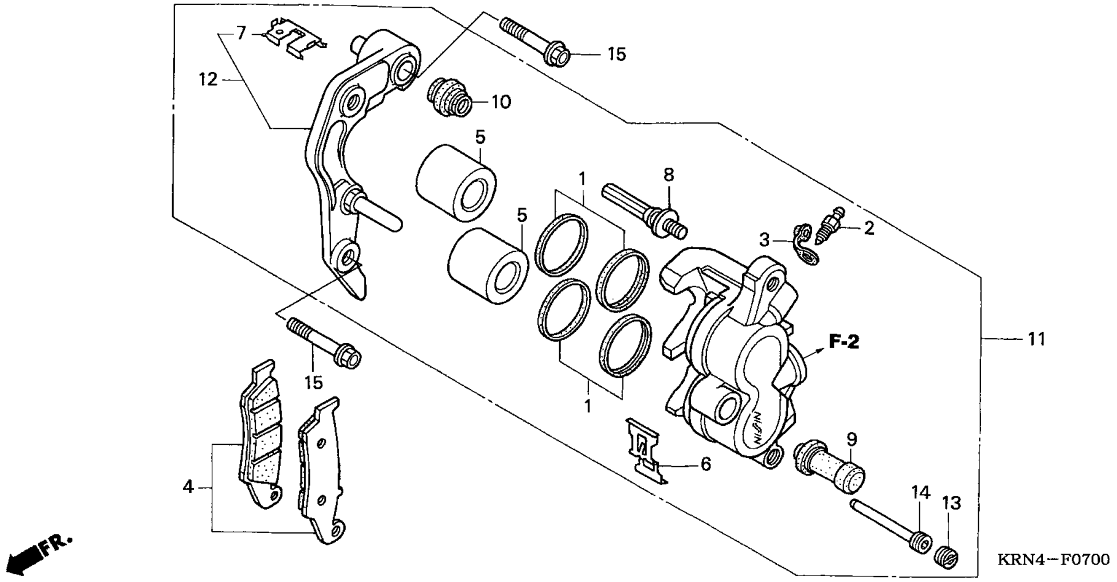
Ref. No.	Part No.	Description	4	5	6	7	8	9	Serial No.	Parts catalogue code
19	51480-KRN-003	FORK SUB ASSY., R. FR. (SHOWA) (###)	1	-	-	-	-	-		
	51480-KRN-711	FORK SUB ASSY., R. FR. (SHOWA)	-	1	-	-	-	-		
	51480-KRN-841	----------------------------	-	-	1	-	-	-		
	51480-KRN-J01	----------------------------	-	-	-	1	-	-		
	51480-KRN-A11	----------------------------	-	-	-	-	1	-	-------- --------	ED,ED/A,U,U/A
	51480-KRN-D11	----------------------------	-	-	-	-	1	-	-------- --------	DE,DE/A
	51480-KRN-A31	----------------------------	-	-	-	-	-	1		
20	51490-MEN-003	SEAL SET, FR. FORK ----------	2	2	2	2	2	2		
21	51520-KSK-003	PIPE COMP., L. SLIDE --------	1	-	-	-	-	-		
	51520-KRN-711	----------------------------	-	1	-	-	-	-		
	51520-KSC-A01	----------------------------	-	-	1	1	-	-		
	51520-KRN-A11	----------------------------	-	-	-	-	1	-		
	51520-KRN-A31	----------------------------	-	-	-	-	-	1		
22	51580-KRN-003	FORK SUB ASSY., L. FR. (SHOWA) (###)	1	-	-	-	-	-		
	51580-KRN-711	FORK SUB ASSY., L. FR. (SHOWA)	-	1	-	-	-	-		
	51580-KRN-841	----------------------------	-	-	1	-	-	-		
	51580-KRN-J01	----------------------------	-	-	-	1	-	-		
	51580-KRN-A11	----------------------------	-	-	-	-	1	-	-------- --------	ED,ED/A,U,U/A
	51580-KRN-D11	----------------------------	-	-	-	-	1	-	-------- --------	DE,DE/A
	51580-KRN-A31	----------------------------	-	-	-	-	-	1		
23	51610-MEN-000ZA	PROTECTOR, R. FR. FORK *TNATURAL*............NATURAL	1	1	1	1	1	1		
24	51620-MEN-000ZA	PROTECTOR, L. FR. FORK *TNATURAL*............NATURAL	1	1	1	1	1	1		
25	90108-KZ4-J40	BOLT, FLANGE, 8X40 ----------	4	4	4	4	4	4		
26	90113-KZ3-000	BOLT, FLANGE, 6MM -----------	2	2	2	2	2	2		
27	90113-MAC-780	BOLT, PROTECTOR -------------	6	6	6	6	6	6		
28	91254-KZ3-J31	DUST SEAL ------------------	2	2	2	2	2	2		
29	91256-KZ3-A71	O-RING, 26.7X3.5 -----------	2	2	2	2	-	-		
30	91257-MEB-751	O-RING, 27.7X1.9 -----------	2	2	2	2	2	2		
31	91258-KZ3-B01	O-RING, 18.8X1.9 -----------	2	2	2	2	2	2		
32	91301-KZ3-711	O-RING, 3.5X1.5 ------------	2	2	2	2	2	2		
33	91356-KZ3-003	O-RING, 44.7X2.4 -----------	2	2	2	2	2	2		
34	91356-MW0-003	O-RING, 37.2X2.4(SHOWA) -----	2	2	2	2	2	2		
35	51450-KRN-A11	BOLT ASSY., FR. FORK --------	-	-	-	-	2	-	-------- --------	ED,ED/A,U,U/A
	51450-KRN-D11	----------------------------	-	-	-	-	2	-	-------- --------	DE,DE/A
	51450-KRN-A31	----------------------------	-	-	-	-	-	2		
36	51453-MEN-A11	RING, PISTON ----------------	-	-	-	-	2	2		
37	91256-MEN-A11	O-RING, 27.6X1.8 -----------	-	-	-	-	2	2		

Reqd. QTY: CRF250R

3

F-7 FRONT BRAKE CALIPER

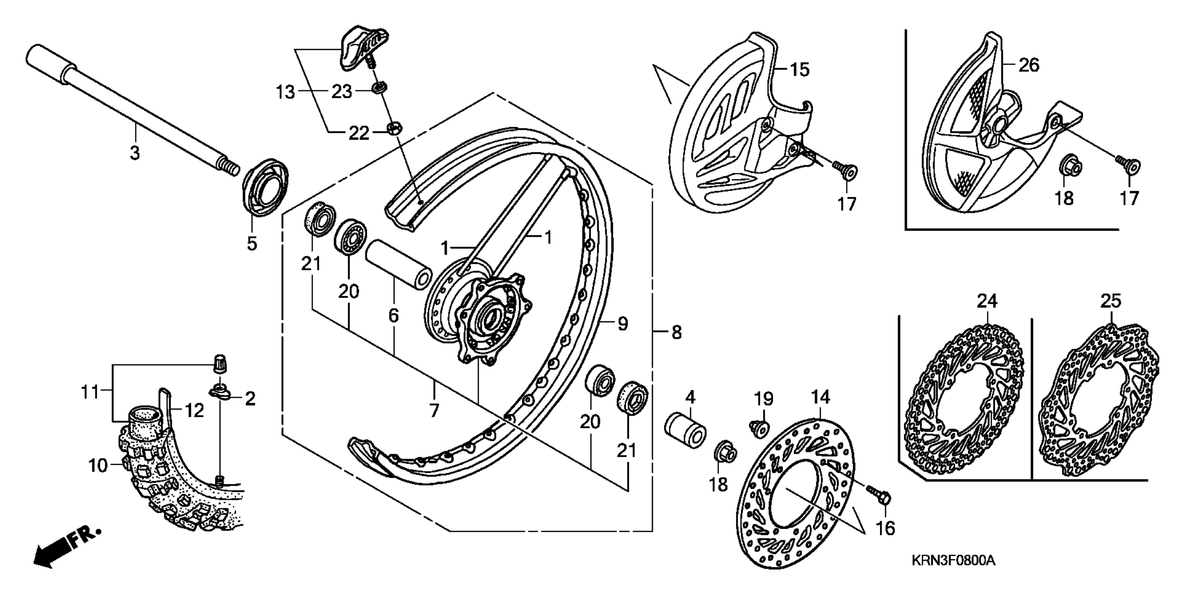
G13



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
4	711115	SHOE(PAD) SET, BRAKE :FRONT ··	0.1
5		(1)	
	7111D1	PISTON, FRONT BRAKE CALIPER ·· .INCLUDES: Bleed brakes .NOTE: Same time for two units	0.5
11	711130	CALIPER, FRONT BRAKE ········· .INCLUDES: Bleed brakes	0.4
12	7111G0	BRACKET, FRONT CALIPER ·······	0.2

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	06431-MA3-405	SEAL SET, PISTON ············	2	2	2	2	2	2		
2	43352-568-003	SCREW, BLEEDER (NISSIN) ·····	1	1	1	1	1	1		
3	43353-461-771	CAP, BLEEDER ················	1	1	1	1	1	1		
4	45105-MY6-405	PAD SET, FR. ················	1	1	1	-	-	-		
			-	-	-	1	-	-	-------- --------	ED,ED/A,U,U/A
	45105-MY6-415	···························	-	-	-	1	-	-	-------- --------	ED/B,U/B
			-	-	-	-	1	1		
5	45107-KZ4-J31	PISTON ·····················	2	2	2	2	2	2		
6	45108-MY1-006	SPRING, PAD ················	1	1	1	1	1	1		
7	45112-KS6-701	RETAINER ···················	1	1	1	1	1	1		
8	45131-HA5-672	BOLT A, PIN ················	1	1	1	1	1	1		
9	45132-166-016	BOOT, PIN BUSH (NISSIN) ·····	1	1	1	1	1	1		
10	45133-MA3-006	BOOT B ·····················	1	1	1	1	1	1		
11	45150-MEN-006	CALIPER SUB ASSY., L. FR. BRAKE (NISSIN)	1	1	1	1	1	1		
12	45190-MEN-006	BRACKET SUB ASSY., L. FR. CALIPER	1	1	1	1	1	1		
13	45203-MG3-016	PLUG, PIN ··················	1	1	1	1	1	1		
14	45215-HA5-672	PIN, HANGER ················	1	1	1	1	1	1		
15	90110-KZ4-J40	BOLT, FLANGE, 8X40 ··········	2	2	2	2	2	2		

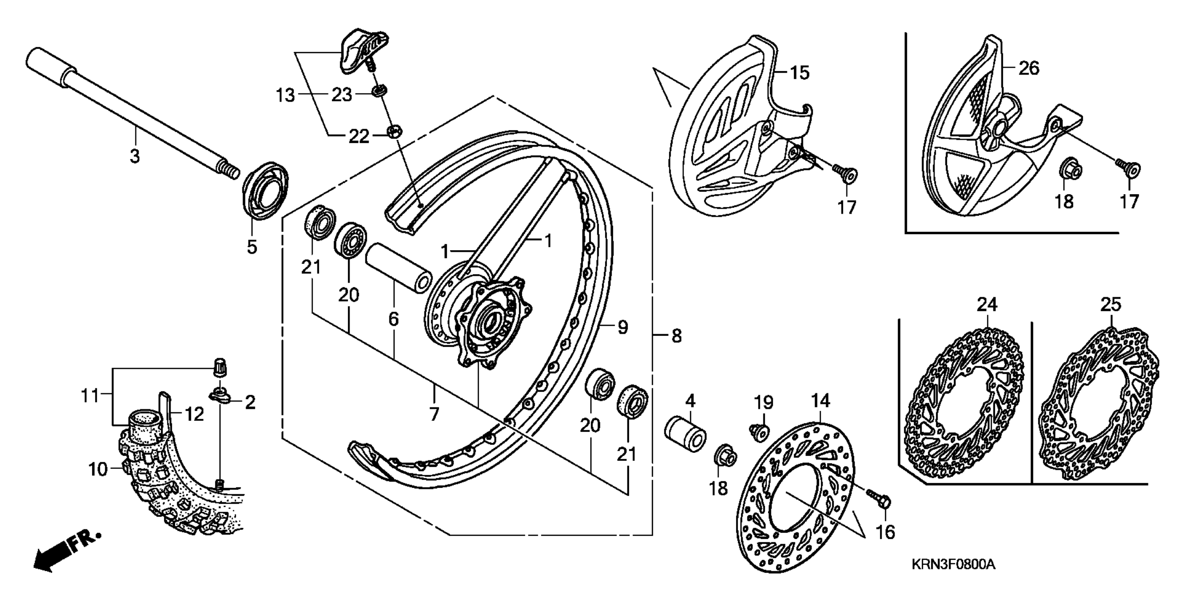
FRONT WHEEL



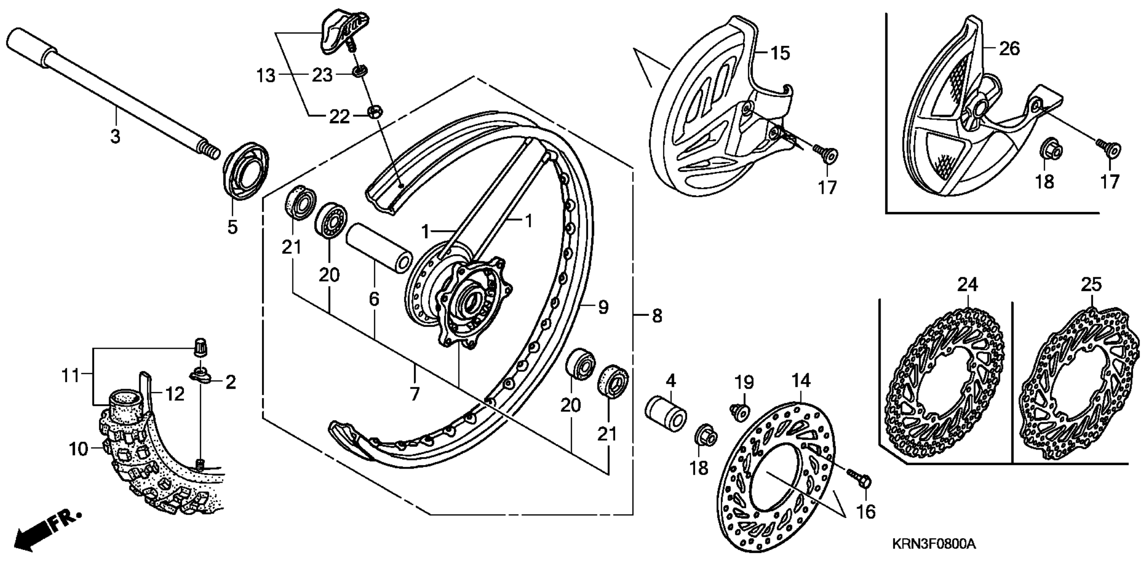
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
3	710151	AXLE, FRONT WHEEL ------------	0.2
7	710103	HUB, FRONT WHEEL -------------	2.4
8	7101D4	FRONT WHEEL ------------------	0.9
9	710109	RIM, WHEEL :FRONT ------------	2.3
10		(12)	
	710139	FRONT TIRE(ONE) --------------	0.8
11		(12)	
	710140	TUBE, FRONT TIRE(ONE) --------	0.8
14		(24,25)	
	711120	DISC, FRONT BRAKE ------------	0.3
15	413195	COVER, FRONT DISC ------------	0.1
20		(6)	
	710115	BEARING, FRONT WHEEL(ONE) ----	0.4
	710115G	.Replace 1 bearing add -------	0.1
26	413195	COVER, FRONT DISC ------------	0.2

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.		Parts catalogue code
1	06440-KZ4-J40	SPOKE SET, FR. (240MM) ------	36	36	-	-	-	-			
	06440-MEN-840	----------------------------	-	-	36	36	36	36			
	06440-KZ4-820	SPOKE SET, FR. (226.5MM) ----									
		(FOR 20 INCHES)	(36)	(36)	-	-	-	-			
2	42714-KA3-710	CAP, VALVE ------------------	1	1	1	1	1	1			
3	44301-MEN-000	AXLE, FR. WHEEL -------------	1	1	1	1	1	1			
4	44311-KZ4-J40	COLLAR, L. FR. WHEEL --------	1	1	1	1	1	-			
5	44312-MEN-000	COLLAR COMP., R. FR. WHEEL --	1	1	1	1	1	-			
	44312-KRN-A30	----------------------------	-	-	-	-	-	1			
6	44620-MAC-680	COLLAR, FR. DISTANCE --------	1	1	1	1	1	-			
	44620-KRN-A30	COLLAR, FR. WHEEL DISTANCE --	-	-	-	-	-	1			
7	44635-MAC-680	HUB SUB ASSY., FR. WHEEL ----	1	1	-	-	-	-			
	44635-MEN-840	HUB SUB ASSY., FR. ----------	-	-	1	1	1	-			
	44635-KRN-A30	----------------------------	-	-	-	-	-	1			
8	44650-MEN-000	WHEEL SUB ASSY., FR. --------	1	1	-	-	-	-			
	44650-MEN-840	----------------------------	-	-	1	1	-	-			
	44650-MEN-A10	----------------------------	-	-	-	-	1	-			
	44650-KRN-A30	----------------------------	-	-	-	-	-	1			
	44650-KZ3-810	----------------------------									
		(FOR 20 INCHES)	(1)	(1)	-	-	-	-			
9	44701-MEN-003	RIM, FR. WHEEL (21X1.60) ----	1	1	1	1	-	-			
	44701-MEN-A11	----------------------------	-	-	-	-	1	1			
	44701-KZ3-811	RIM, FR. WHEEL (20X1.85) ----	(1)	(1)	-	-	-	-			
10	44711-MEB-771	TIRE, FR. (PIRELLI)									
		(80/100-21 M/C 51R MST MT32A)	1	1	1	1	1	-	--------	--------	DE,DE/A,ED,ED/A,ED/B
	44711-MEN-004	TIRE, FR. (DUNLOP)									
		(80/100-21 M/C 51M)	1	1	1	-	-	-	--------	--------	U,U/A,U/B
	44711-MEN-J01	----------------------------	-	-	-	1	1	1	--------	--------	U,U/A,U/B

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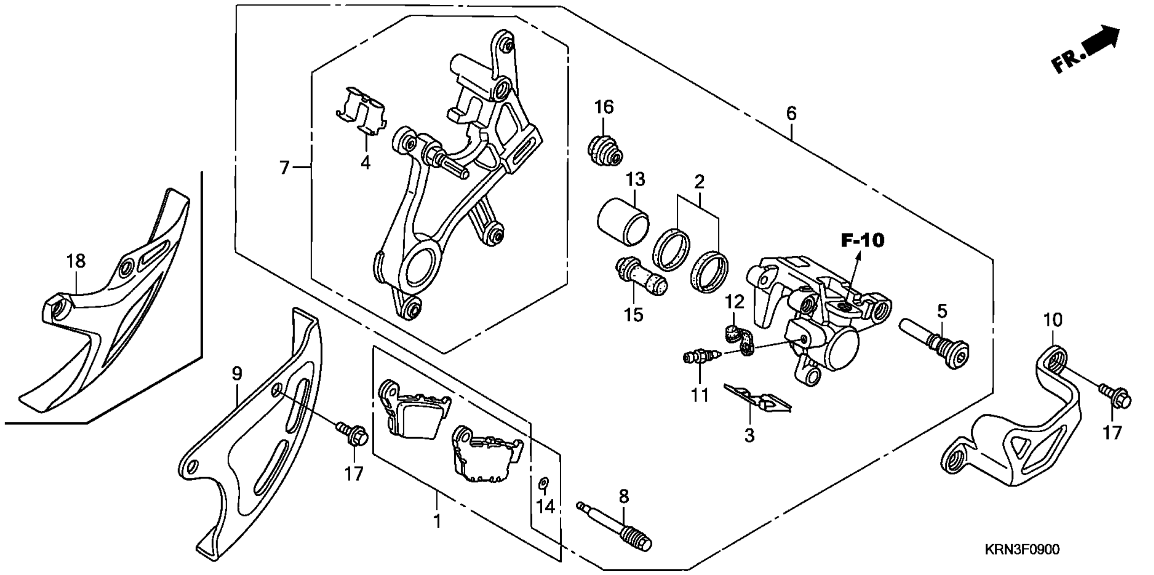
Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
10)	44711-KRN-E21	TIRE, RR. (PIRELLI) (80/100-21 M/C 51M MST)	-	-	-	-	-	1	-------- --------	ED
	44711-KZ4-811	TIRE, FR. (DUNLOP) (90/100-20 56M D739FA)	(1)	(1)	-	-	-	-		
11	44712-MEB-771	TUBE, TIRE (PIRELLI) (80/100-21)	1	1	1	1	1	-	-------- --------	DE,DE/A,ED,ED/A,ED/B
	44712-400-004	TUBE, TIRE (DUNLOP)(80/100-21)	1	1	1	1	1	1	-------- --------	U,U/A,U/B
	44712-KRN-E21	TUBE, TIRE (PIRELLI) ---------	-	-	-	-	-	1	-------- --------	ED
	44712-KZ4-811	TUBE, TIRE (DUNLOP)(90/100-20)	(1)	(1)	-	-	-	-		
12	44713-KS6-641	FLAP, TIRE (DUNLOP)(80/100-21)	1	1	1	1	1	1	-------- --------	U,U/A,U/B
	44713-MEB-771	FLAP, TIRE (PIRELLI) --------	1	1	1	1	1	1	-------- --------	DE,DE/A,ED,ED/A,ED/B
	44713-KZ4-811	FLAP, TIRE (DUNLOP) ---------- (FOR 20 INCHES)	(1)	(1)	-	-	-	-		
13	44715-MA0-770	STOPPER, BEAD (1.60) --------	1	1	1	1	1	1		
	42715-KA2-680	STOPPER, BEAD (1.85) -------- (FOR 20 INCHES)	(1)	(1)	-	-	-	-		
14	45351-KZ4-J30	DISK, FR. BRAKE -------------	1	1	1	1	-	-		
15	51614-KZ4-J40ZA	COVER, FR. DISK *TNATURAL*............NATURAL	1	-	-	-	-	-	-------- --------	ED,U
			1	-	-	-	-	-	-------- 4K012448	ED/A
			1	-	-	-	-	-	-------- 4K050680	U/A
	51614-KZ4-J41ZA	*TNATURAL*............NATURAL	1	-	-	-	-	-	4K012449 --------	ED/A
			1	-	-	-	-	-	4K050681 --------	U/A
			-	1	1	1	1	-		
16	90105-MAC-680	BOLT, DISK, 6X19 -----------	6	6	6	6	6	6		
17	90114-MAC-780	BOLT, FR. DISK COVER --------	2	2	2	2	2	1		
18	90301-KZ4-J40	NUT, FR. AXLE --------------	1	1	1	1	1	1		



Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
19	90301-473-003	NUT, U, 6MM	6	6	6	6	6	6		
20	91062-MAC-681	BEARING, RADIAL BALL, 6904	2	2	2	2	2	2		
21	91201-KS6-004	OIL SEAL, 26X37X7(ARAI)	2	2	2	2	2	2		
22	94001-08000-0S	NUT, HEX., 8MM	1	1	1	1	1	1		
23	94111-08000	WASHER, SPRING, 8MM	1	1	1	1	1	1		
24	45351-MEN-A10	DISK, FR. BRAKE	–	–	–	–	1	–		
25	45351-KRN-A30	DISK, FR. BRAKE	–	–	–	–	–	1		
26	51615-KRN-A30ZA	COVER COMP., FR. DISK *TNATURAL*............NATURAL	–	–	–	–	–	1		

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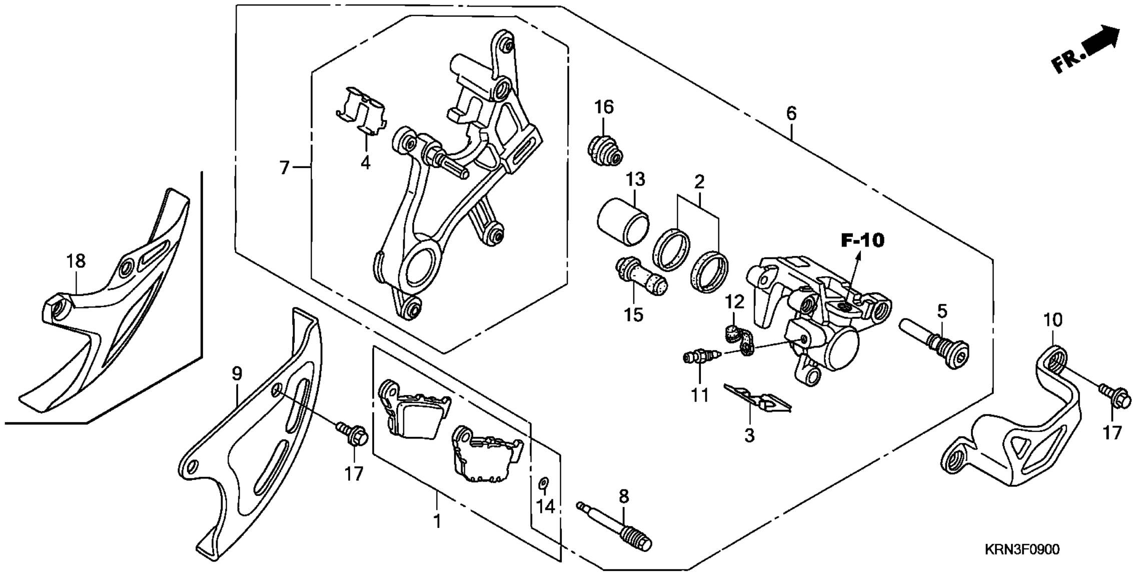
F-9 REAR BRAKE CALIPER



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	711140	SHOE(PAD) SET, BRAKE :REAR ---	0.1
6	711155	CALIPER, REAR BRAKE ----------	0.6
		.INCLUDES: Bleed brakes	
7	7111C1	BRACKET, REAR CALIPER --------	0.5
9		(18)	
	4131A7	COVER, REAR DISC -------------	0.4
10	7111C9	GUARD, REAR CALIPER ----------	0.1
13		(2)	
	7111D5	PISTON, REAR BRAKE CALIPER ---	0.7
		.INCLUDES: Bleed brakes	

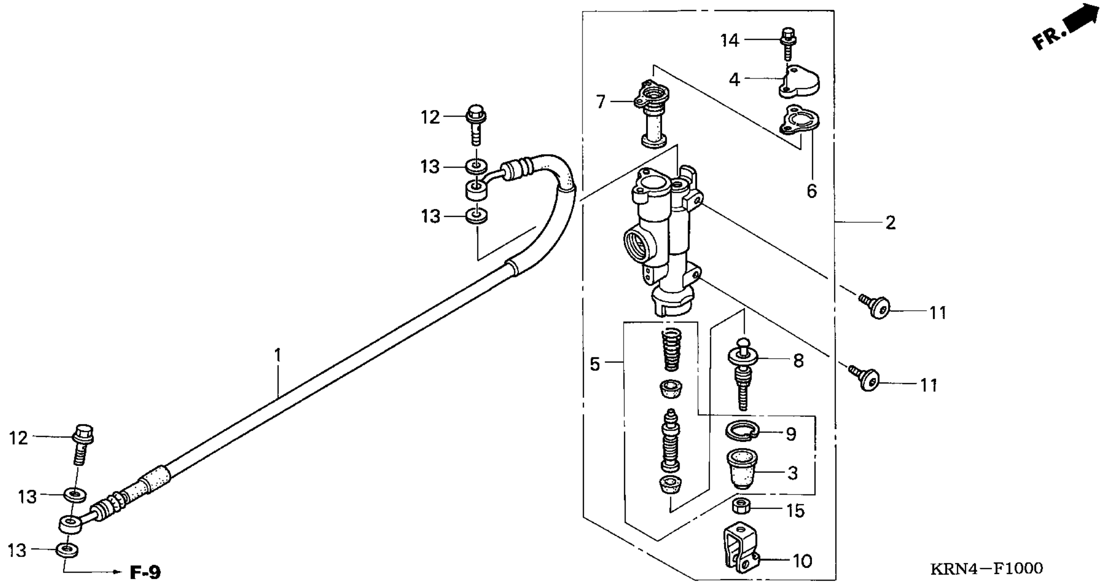
Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	06435-KZ4-J41	PAD SET, RR. -----------------	1	–	–	–	–	–		
	06435-KRN-711	---------------------------	–	1	1	–	–	–		
			–	–	–	1	–	–	-------- --------	ED/A,U/A
	06435-KRN-712	---------------------------	–	–	–	1	–	–	-------- --------	ED,ED/B,U,U/B
			–	–	–	–	1	1		
2	06451-MZ2-405	SEAL SET, PISTON -----------	1	1	1	1	1	1		
3	43108-KZ4-J41	SPRING, PAD ----------------	1	1	1	1	1	1		
4	43112-KZ4-J41	RETAINER, BRACKET ----------	1	1	1	1	1	1		
5	43131-KW3-006	BOLT, PIN ------------------	1	1	1	1	1	1		
6	43150-KZ4-J41	CALIPER SUB ASSY., RR. BRAKE (NISSIN)	1	–	–	–	–	–		
	43150-KRN-711	---------------------------	–	1	1	1	1	1		
7	43190-KZ4-J41	BRACKET SUB ASSY., RR. ------	1	–	–	–	–	–		
	43190-KRN-711	---------------------------	–	1	1	1	1	1		
8	43215-KZ4-J41	PIN, HANGER ----------------	1	1	1	1	1	1		
9	43330-KZ4-J40ZA	COVER, RR. DISK *TNATURAL*............NATURAL	1	1	1	1	1	–		
10	43340-KZ4-J40ZA	GUARD, RR. CALIPER *TNATURAL*............NATURAL	1	1	–	–	–	–		
	43340-MEY-000ZA	*TNATURAL*............NATURAL	–	–	1	1	1	1		
11	43352-568-003	SCREW, BLEEDER (NISSIN) -----	1	1	1	1	1	1		
12	43353-461-771	CAP, BLEEDER ---------------	1	1	1	1	1	1		
13	45107-MCT-006	PISTON (22 A) --------------	1	1	1	1	1	1		
14	45111-MAJ-G41	RING, STOPPER --------------	1	1	1	1	1	1		
15	45132-166-016	BOOT, PIN BUSH (NISSIN) -----	1	1	1	1	1	1		
16	45133-MA3-006	BOOT B ---------------------	1	1	1	1	1	1		

REAR BRAKE CALIPER



Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
17	90004-GHB-600	BOLT, FLANGE, 6X10(NSHF) ····	4	4	4	4	4	4		
18	43330-KRN-A30ZA	COVER, RR. DISK *TNATURAL*............NATURAL	-	-	-	-	-	1		

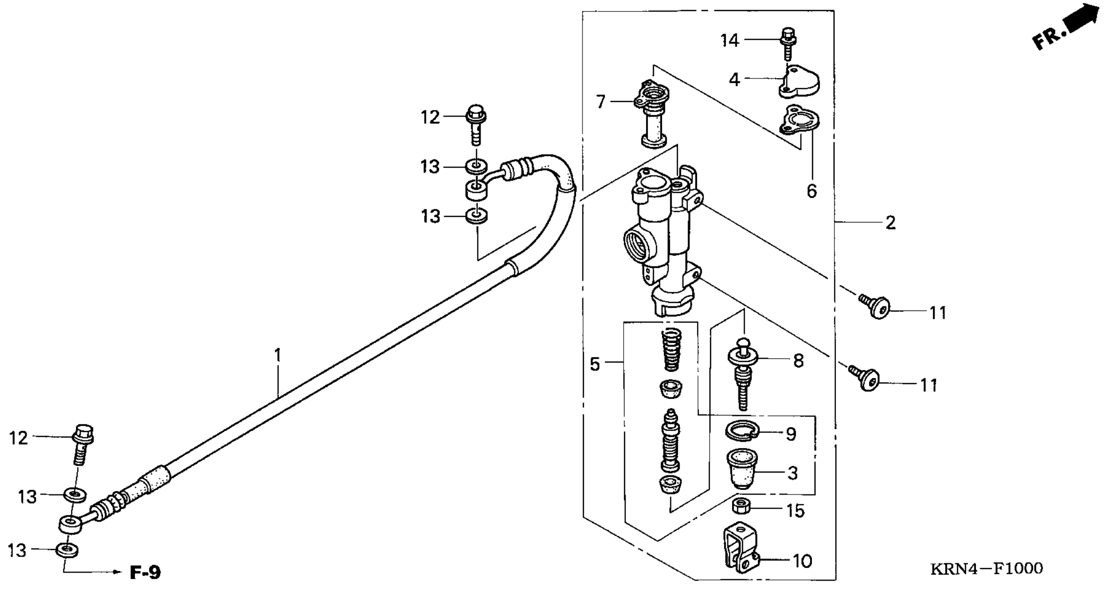
RR. BRAKE MASTER CYLINDER



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	712130	HOSE, REAR BRAKE ------------- .INCLUDES: Bleed brakes	0.6
2	712125	CYLINDER, REAR BRAKE MASTER -- .INCLUDES: Bleed brakes	0.4
5	7121H0	PISTON SET, REAR BRAKE MASTER .INCLUDES: Bleed brakes	0.5
7	7121G7	DIAPHRAGM, REAR BRAKE MASTER CYLINDER -------------------	0.1

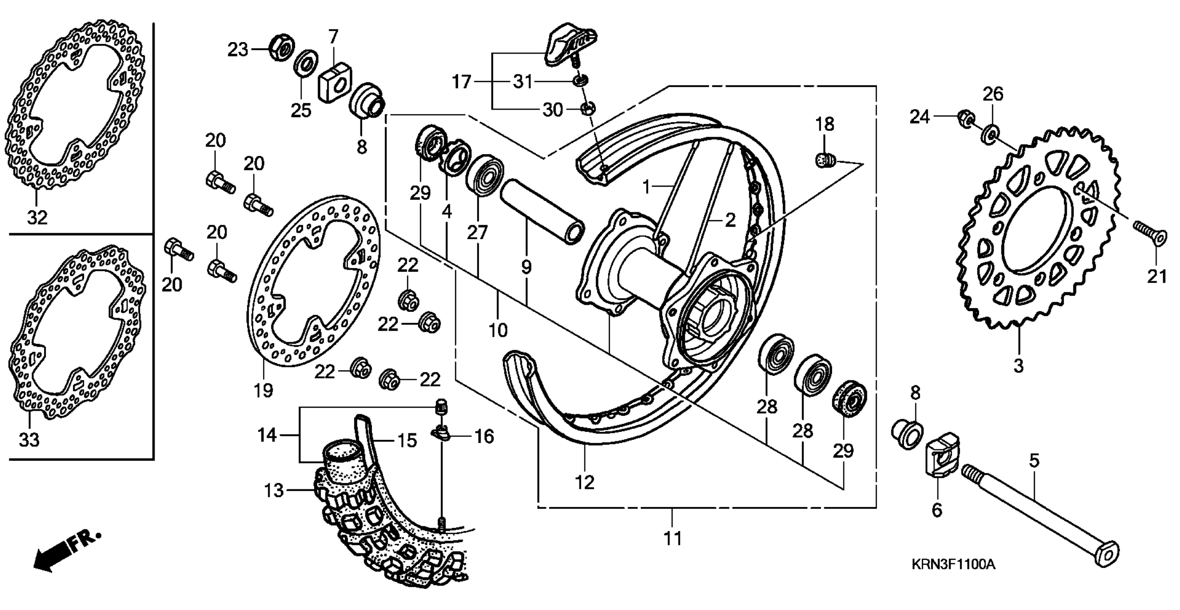
Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	43310-KZ4-J41	HOSE, RR. BRAKE -------------	1	1	1	1	–	–		
	43310-KRN-A11	HOSE COMP., RR. BRAKE -------	–	–	–	–	1	1		
2	43500-KZ4-J42	CYLINDER ASSY., RR. BRAKE MASTER (NISSIN)	1	1	1	–	–	–		
			–	–	–	1	–	–	-------- -------- ED,U	
			–	–	–	1	–	–	-------- 7K310380 U/A	
			–	–	–	1	–	–	-------- 7K312599 ED/A	
	43500-KZ4-J43	---------------------------	–	–	–	1	–	–	-------- -------- ED/B,U/B	
			–	–	–	1	–	–	7K310381 -------- U/A	
			–	–	–	1	–	–	7K312600 -------- ED/A	
			–	–	–	–	1	1		
3	43504-MB2-006	BOOT COMP. ------------------	1	1	1	1	1	1		
4	43513-KZ4-J41	CAP, MASTER CYLINDER --------	1	1	1	1	1	1		
5	43520-KZ4-J42	PISTON SET, MASTER CYLINDER -	1	1	1	–	–	–		
			–	–	–	1	–	–	-------- 7K310380 U/A	
			–	–	–	1	–	–	-------- 7K312599 ED/A	
	43520-KZ4-J43	---------------------------	–	–	–	1	–	–	-------- -------- ED,ED/B,U,U/B	
			–	–	–	1	–	–	7K310381 -------- U/A	
			–	–	–	1	–	–	7K312600 -------- ED/A	
			–	–	–	–	1	1		
6	43521-KZ4-J41	PLATE, DIAPHRAGM -----------	1	1	1	1	1	1		
7	43522-KZ4-J41	DIAPHRAGM ------------------	1	1	1	1	1	1		
8	43530-KZ4-J41	ROD COMP., PUSH ------------	1	1	1	1	1	1		
9	46182-500-013	CIRCLIP --------------------	1	1	1	–	–	–		
			–	–	–	1	–	–	-------- 7K310380 U/A	
			–	–	–	1	–	–	-------- 7K312599 ED/A	

RR. BRAKE MASTER CYLINDER



Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
(9)	46182-MEL-D21	CIRCLIP	–	–	–	1	–	–	-------- --------	ED,ED/B,U,U/B
			–	–	–	1	–	–	7K310381 --------	U/A
			–	–	–	1	–	–	7K312600 --------	ED/A
			–	–	–	–	1	1		
10	46504-KZ4-J41	JOINT, BRAKE ROD	1	1	1	1	1	1		
11	90114-MAC-780	BOLT, FR. DISK COVER	2	2	2	2	2	2		
12	90145-MS9-612	BOLT, OIL, 10X22	2	2	2	2	2	2		
13	90545-300-000	WASHER, OIL BOLT	4	4	4	4	4	4		
14	93401-04016-00	BOLT-WASHER, 4X16	2	2	2	2	2	2		
15	94002-06000-0S	NUT, HEX., 6MM	1	1	1	1	1	1		

REAR WHEEL



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
3	7101A0	SPROCKET, FINAL DRIVEN	0.4
5	710160	AXLE, REAR WHEEL	0.3
10	710121	HUB, REAR WHEEL	2.5
11	710118	REAR WHEEL	1.0
12	710127	RIM, WHEEL :REAR	2.4
13		(15)	
	710142	REAR TIRE(ONE)	0.9
14		(15)	
	7101A7	TUBE, REAR TIRE(ONE)	0.9
19		(32,33)	
	711145	DISC, REAR BRAKE	0.4
27		(9,28)	
	710133	BEARING, REAR WHEEL(ONE)	0.5
	710133G	.Replace 1 bearing add	0.1
	710133A	.Replace 2 bearings add	0.2

3

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	06420-MEB-750	SPOKE SET, RR. (INSIDE)	16	-	-	-	-	-		
	06420-KRN-710	(INSIDE)	-	16	16	16	16	16		
2	06421-MEB-750	SPOKE SET, RR. (OUTSIDE)	16	-	-	-	-	-		
	06421-KRN-710	(OUTSIDE)	-	16	16	16	16	16		
3	41202-KZ4-J20	SPROCKET, FINAL DRIVEN (51T)	1	1	-	-	-	-		
	41201-MEY-000		-	-	1	1	1	1		
	41203-KZ3-J20	SPROCKET, FINAL DRIVEN (50T)	(1)	(1)	(1)	(1)	(1)	(1)		
	41203-KZ4-J30	SPROCKET, FINAL DRIVEN (52T)	(1)	(1)	(1)	(1)	(1)	(1)		
4	41231-KZ4-J20	RETAINER, RR. WHEEL BEARING	1	1	1	1	1	1		
5	42301-KZ4-J40	AXLE, RR. WHEEL	1	1	1	1	1	-		
	42301-KRN-A30		-	-	-	-	-	1		
6	42305-KZ4-J40	COLLAR, L. RR. AXLE	1	1	1	1	1	-		
	42305-KRN-A30		-	-	-	-	-	1		
7	42306-KZ4-J20	COLLAR, R. RR. AXLE	1	1	1	1	1	1		
8	42311-KZ4-J40	COLLAR, RR. WHEEL SIDE	2	2	2	2	2	-		
	42311-KRN-A30		-	-	-	-	-	2		
9	42620-KZ4-J20	COLLAR, RR. WHEEL DISTANCE	1	1	1	1	1	1		
10	42635-MEN-000	HUB SUB ASSY., RR.	1	-	-	-	-	-		
	42635-KRN-710		-	1	1	1	1	1		
11	42650-KRN-000	WHEEL SUB ASSY., RR.	1	-	-	-	-	-		
	42650-KRN-710		-	1	1	1	-	-		
	42650-KRN-A10		-	-	-	-	1	1		
12	42701-KRN-003	RIM, RR. WHEEL (19X1.85)	1	1	1	1	-	-		

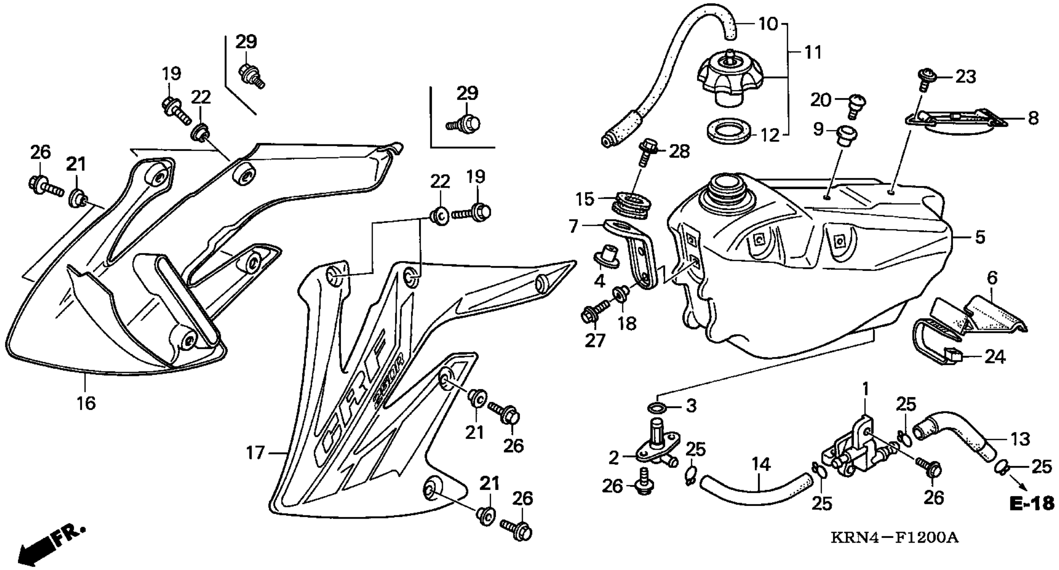
F-11 REAR WHEEL

H 6

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
12)	42701-KRN-A11	RIM, RR. WHEEL (19X1.85) ----	-	-	-	-	1	1		
13	42711-KSR-D02	TIRE, RR. (PIRELLI) (100/90-19 NHS MT32)	1	1	1	1	1	-	-------- --------	DE,DE/A,ED,ED/A,ED/B
	42711-KRN-E21	TIRE, RR. (PIRELLI) (100/90-19 57M NHS)	-	-	-	-	-	1	-------- --------	ED
	42711-KSR-J01	TIRE, RR. (DUNLOP) (100/90-19 57M D756)	1	1	1	1	1	1	-------- --------	U,U/A,U/B
14	42712-MEB-771	TUBE, TIRE (PIRELLI) --------	1	1	1	1	1	-	-------- --------	DE,DE/A,ED,ED/A,ED/B
	42712-KRN-E21	----------------------------	-	-	-	-	-	1	-------- --------	ED
	44712-300-004	TUBE, TIRE (DUNLOP) (100/100-18)	1	1	1	1	1	1	-------- --------	U,U/A,U/B
15	42713-MEB-771	FLAP, TIRE (PIRELLI) --------	1	1	1	1	1	1	-------- --------	DE,DE/A,ED,ED/A,ED/B
	44713-300-004	FLAP, TIRE (DUNLOP) (100/100-18)	1	1	1	1	1	1	-------- --------	U,U/A,U/B
16	42714-KA3-710	CAP, VALVE ------------------	1	1	1	1	1	1		
17	42715-KA2-680	STOPPER, BEAD (1.85) --------	1	1	1	1	1	1		
18	42717-329-000	CAP, RIM HOLE ---------------	1	1	1	1	1	1		
19	43351-KZ4-J40	DISK, RR. BRAKE -------------	1	1	1	1	-	-		
20	90105-MAC-680	BOLT, DISK, 6X19 -----------	4	4	4	4	4	4		
21	90125-KA4-000	SCREW, FLAT, 8X31 ----------	6	6	6	6	6	6		
22	90301-473-003	NUT, U, 6MM ----------------	4	4	4	4	4	4		
23	90305-KZ4-J20	NUT, U, 22MM ---------------	1	1	1	1	1	1		
24	90309-ML3-791	NUT, U, 8MM ----------------	6	6	6	6	6	6		
25	90401-KZ4-J20	WASHER, 22X35X2 ------------	1	1	1	1	1	1		
26	90465-MC4-000	WASHER, 8MM ----------------	6	6	6	6	6	6		
27	91051-KZ4-J21	BEARING, RADIAL BALL, 69052RS	1	1	1	1	1	1		
28	91052-KZ4-J21	BEARING, RADIAL BALL, 6905RS	2	2	2	2	2	2		
29	91251-KZ4-J21	DUST SEAL, 32X43X7 ---------	2	2	2	2	2	2		
30	94001-08000-0S	NUT, HEX., 8MM -------------	1	1	1	1	1	1		
31	94111-08000	WASHER, SPRING, 8MM --------	1	1	1	1	1	1		
32	43351-MEN-A10	DISK, RR. BRAKE -------------	-	-	-	-	1	-		
33	43351-KRN-A30	DISK, RR. BRAKE -------------	-	-	-	-	-	1		

3

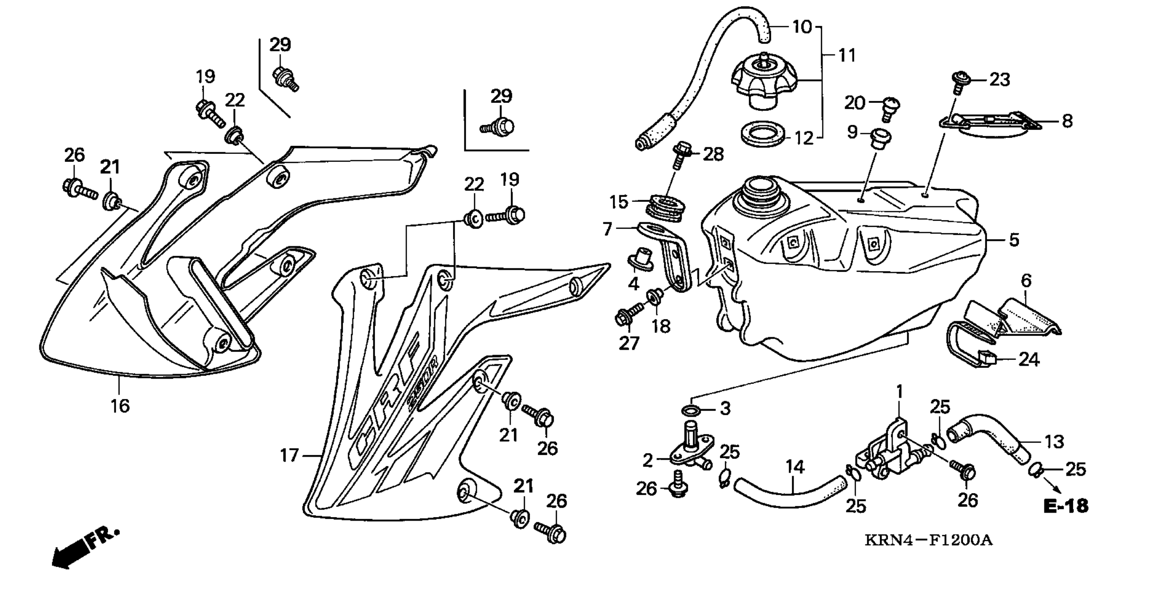
FUEL TANK



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	310110	COCK ASSY., FUEL -------------	0.1
2		(3)	
	3101D5	JOINT, FUEL TANK -------------	0.2
5	310100	TANK, FUEL ------------------	0.3
16	1151A0	SHROUD, RADIATOR :RIGHT ------	0.1
	1151A5	SHROUD, RADIATOR :BOTH -------	0.1
17	115126	SHROUD, RADIATOR :LEFT -------	0.1
	1151A5	SHROUD, RADIATOR :BOTH -------	0.1

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	16950-KRN-003	COCK ASSY., FUEL ------------	1	1	1	1	1	1		
2	16955-MEB-671	JOINT ASSY., FUEL -----------	1	1	1	1	1	1		
3	16997-467-000	O-RING, 11.8X3.55 -----------	1	1	1	1	1	1		
4	17509-KZ3-B00	COLLAR, TANK SETTING --------	1	1	1	1	1	1		
5	17510-KRN-000	TANK COMP., FUEL ------------	1	–	–	–	–	–		
	17510-KRN-730	---------------------------	–	1	1	1	1	1		
6	17512-KRN-000	RUBBER, FUEL TANK MOUNTING --	1	1	1	–	–	–		
			–	–	–	1	–	–	-------- --------	ED,U
			–	–	–	1	–	–	-------- 3K310135	ED/A
	17512-KRN-010	---------------------------	–	–	–	1	–	–	-------- --------	ED/B,U/A,U/B
			–	–	–	1	–	–	3K310136 --------	ED/A
			–	–	–	–	1	1		
7	17515-KRN-000	STAY, FR. TANK --------------	1	1	1	1	1	1		
8	17516-KZ3-B00	BAND, TANK RR. --------------	1	1	1	1	1	1		
9	17518-KZ4-710	COLLAR, SEAT FR. ------------	1	1	1	1	1	1		
10	17521-KZ4-J20	TUBE COMP., FUEL CAP BREATHER	1	1	1	1	1	1		
11	17620-MEB-670	CAP ASSY., FUEL TANK --------	1	1	1	1	1	1		
12	17624-KT1-780	PACKING, FUEL CAP -----------	1	1	1	1	1	1		
13	17681-KRN-000	TUBE B, FUEL ----------------	1	1	1	1	1	1		
14	17684-KRN-000	TUBE A, FUEL ----------------	1	1	1	1	1	1		
15	18334-ML3-680	RUBBER, SILENCER ------------	1	1	1	1	1	1		
16	19071-KRN-000ZA	SHROUD SET, R. RADIATOR *TYPE1*(WL)	1	–	–	–	–	–		
	19071-KRN-730ZA	---------------------------	–	1	–	–	–	–		
	19071-KRN-850ZA	---------------------------	–	–	1	–	–	–		
	19071-KRN-A00ZA	---------------------------	–	–	–	1	–	–		

FUEL TANK

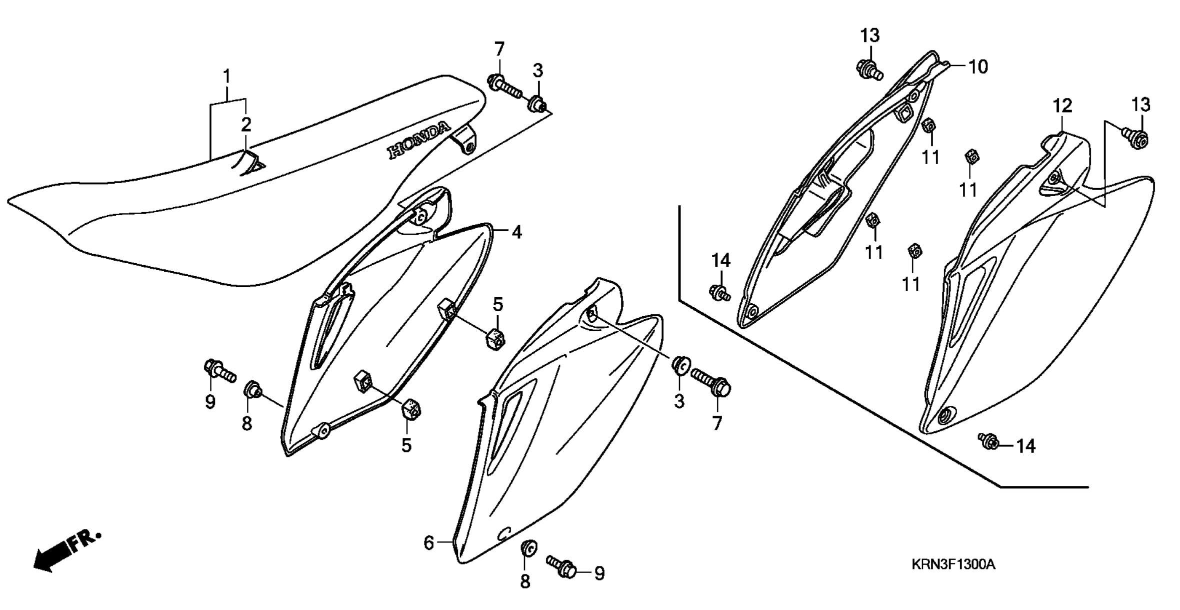


Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
16)	19071-KRN-A10ZA	SHROUD SET, R. RADIATOR *TYPE1*(WL)	–	–	–	–	1	–		
	19071-KRN-A30ZA		–	–	–	–	–	1		
17	19072-KRN-000ZA	SHROUD SET, L. RADIATOR *TYPE1*(WL)	1	–	–	–	–	–		
	19072-KRN-730ZA		–	1	–	–	–	–		
	19072-KRN-850ZA		–	–	1	–	–	–		
	19072-KRN-A00ZA		–	–	–	1	–	–		
	19072-KRN-A10ZA		–	–	–	–	1	–		
	19072-KRN-A30ZA		–	–	–	–	–	1		
18	84706-415-000	COLLAR	2	2	2	2	2	2		
19	90106-KRN-000	BOLT, FLANGE, 5X12	4	–	–	–	–	–		
20	91422-MT8-770	SCREW, SPECIAL, 5MM	1	1	1	1	1	1		
21	90501-KZ4-J20	COLLAR A	4	4	4	4	4	4		
22	90502-KRN-000	COLLAR, SHROUD UPPER	4	–	–	–	–	–		
23	90108-MN0-000	SCREW, PAN, 5X13	1	1	1	1	1	1		
24	91560-MS8-600	TY-RAP, CABLE	1	1	1	1	1	1		
25	95002-02120	CLIP, TUBE (B12)	4	4	4	4	4	4		
26	96001-06016-00	BOLT, FLANGE, 6X16	7	7	7	7	7	7		
27	96001-06018-00	BOLT, FLANGE, 6X18	2	–	–	–	–	–		
	96001-06016-00	BOLT, FLANGE, 6X16	–	2	2	2	2	2		
28	96001-06030-00	BOLT, FLANGE, 6X30	1	1	1	1	1	1		
29	90101-KRN-730	BOLT, SPECIAL, 5X9	–	4	4	4	4	4		

3

F-13 SEAT/SIDE COVER

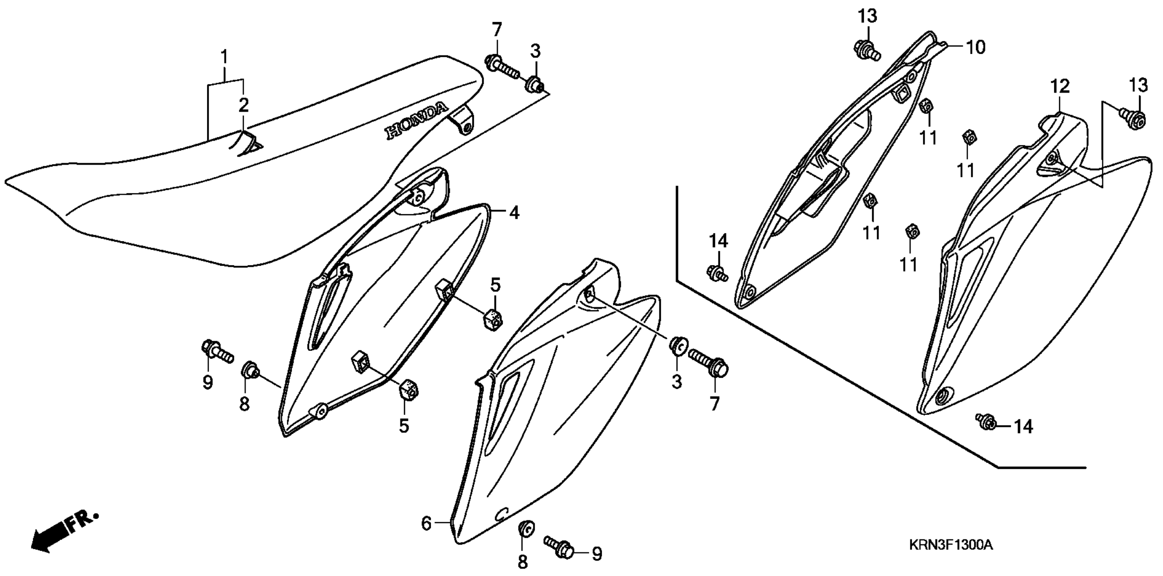
H 9



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	413150	SEAT ························	0.1
4		(10)	
	4111H9	COVER, SIDE :RIGHT ···········	0.1
	4111J0	COVER, SIDE :BOTH ············	0.1
6		(12)	
	4111H8	COVER, SIDE :LEFT ············	0.1
	4111J0	COVER, SIDE :BOTH ············	0.1

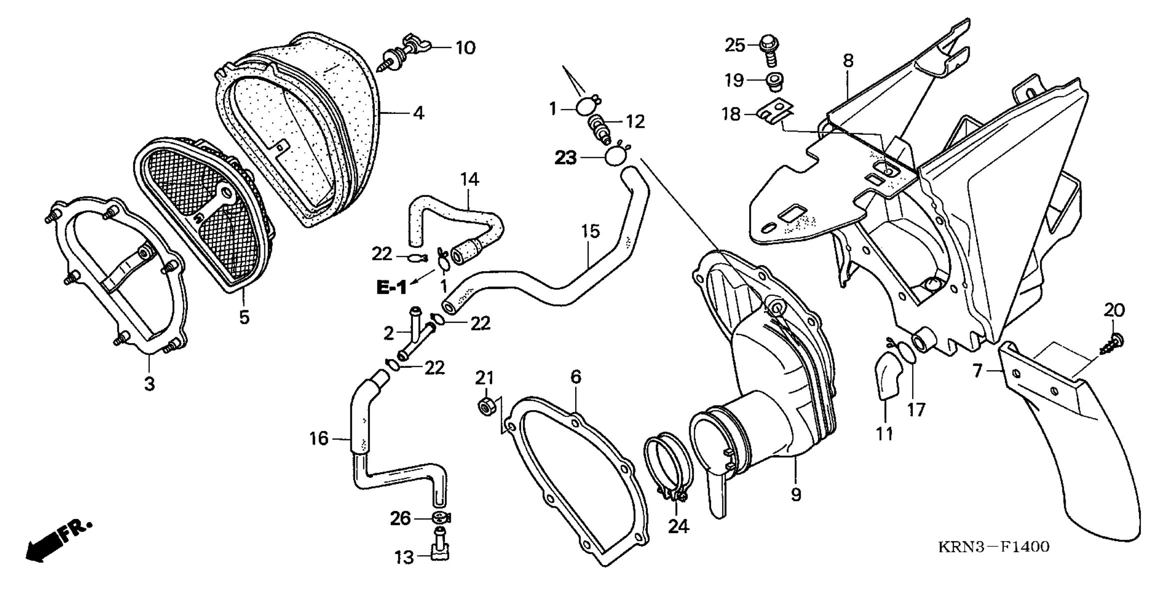
Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	77100-KRN-000	SEAT COMP. ··················	1	–	–	–	–	–		
	77100-KRN-730	···························	–	1	–	–	–	–		
	77100-KRN-850	···························	–	–	1	–	–	–		
	77100-KRN-A00	···························	–	–	–	1	–	–	-------- -------- ED,ED/A,U,U/A	
			–	–	–	1	–	–	-------- 7M330003 U/B	
			–	–	–	1	–	–	-------- 7M330031 ED/B	
	77100-KRN-A01	···························	–	–	–	1	–	–	7M330004 -------- U/B	
			–	–	–	1	–	–	7M330032 -------- ED/B	
			–	–	–	–	1	–		
	77100-KRN-A30	···························	–	–	–	–	–	1		
2	77101-KRN-000	LEATHER COMP., SEAT (NO LETTERS PRINTED)	1	1	1	–	–	–		
	77101-KRN-A00	···························	–	–	–	1	1	–		
	77101-KRN-A30	···························	–	–	–	–	–	1		
3	83505-KM4-000	COLLAR, TOOL BOX SETTING ····	2	2	–	–	–	–		
4	83510-KRN-000ZB	COVER, R. SIDE *R292R*...........EXTREME RED	1	–	–	–	–	–		
	83510-KRN-730ZA	*R292R*...........EXTREME RED	–	1	–	–	–	–		
5	83515-KS7-830	RUBBER, SIDE COVER STOPPER ··	2	2	–	–	–	–		
6	83610-KRN-000ZB	COVER, L. SIDE *R292R*...........EXTREME RED	1	–	–	–	–	–		
	83610-KRN-730ZA	*R292R*...........EXTREME RED	–	1	–	–	–	–		
7	90123-MEN-670	BOLT, FLANGE, 8X16 ··········	2	2	–	–	–	–		
8	90501-KZ4-J20	COLLAR A ····················	2	2	–	–	–	–		
9	96001-06014-00	BOLT, FLANGE, 6X14 ··········	2	2	–	–	–	–		
10	83510-KRN-850	COVER, R. SIDE ··············	–	–	1	–	–	–		
	83510-KRN-A00	···························	–	–	–	1	1	–		
	83510-KRN-A30	···························	–	–	–	–	–	1		

SEAT/SIDE COVER



Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
11	83515-KZ3-700	RUBBER, SIDE COVER STOPPER	–	–	4	4	4	4		
12	83610-KRN-850	COVER, L. SIDE	–	–	1	–	–	–		
	83610-KRN-A00		–	–	–	1	1	–		
	83610-KRN-A30		–	–	–	–	–	1		
13	90102-MEN-710	BOLT, SPECIAL, 8MM	–	–	2	2	2	2		
14	90103-MEN-710	BOLT, SPECIAL, 6MM	–	–	2	2	2	2		

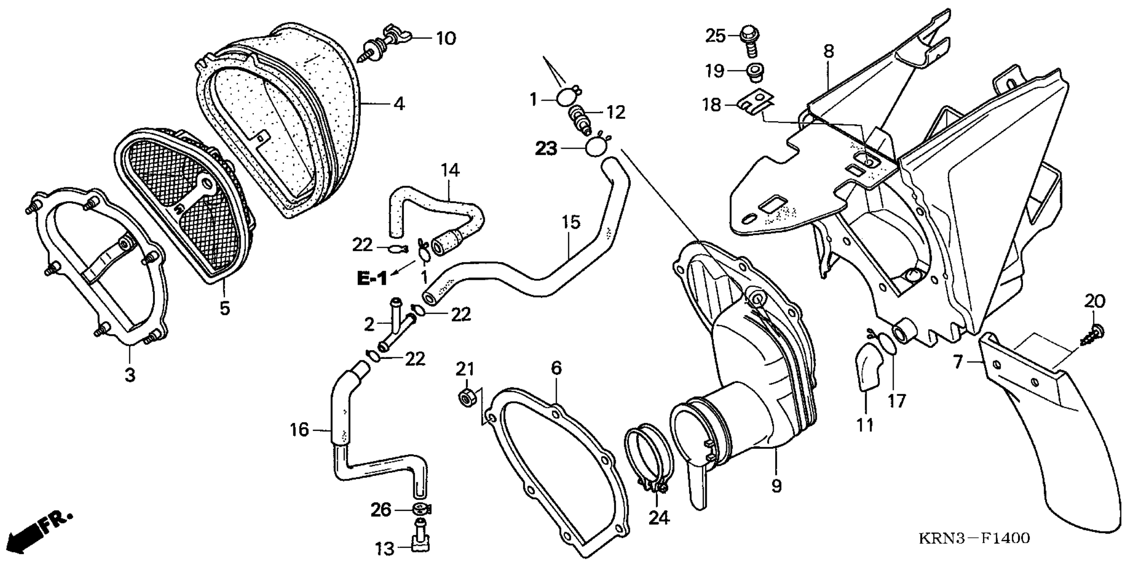
AIR CLEANER(CRF250R4/5)



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
3		(6)	
	3121C6	STAY, AIR CLEANER ELEMENT ----	0.5
4	312105	ELEMENT, AIR CLEANER ---------	0.2
5	3121A8	BASE, AIR CLEANER ELEMENT ----	0.1
7	4131A0	MUDGUARD, AIR CLEANER CASE ---	0.1
8	3121A5	CASE, AIR CLEANER -----------	0.5
9	3121B6	TUBE, AIR CLEANER CONNECTING -	0.5

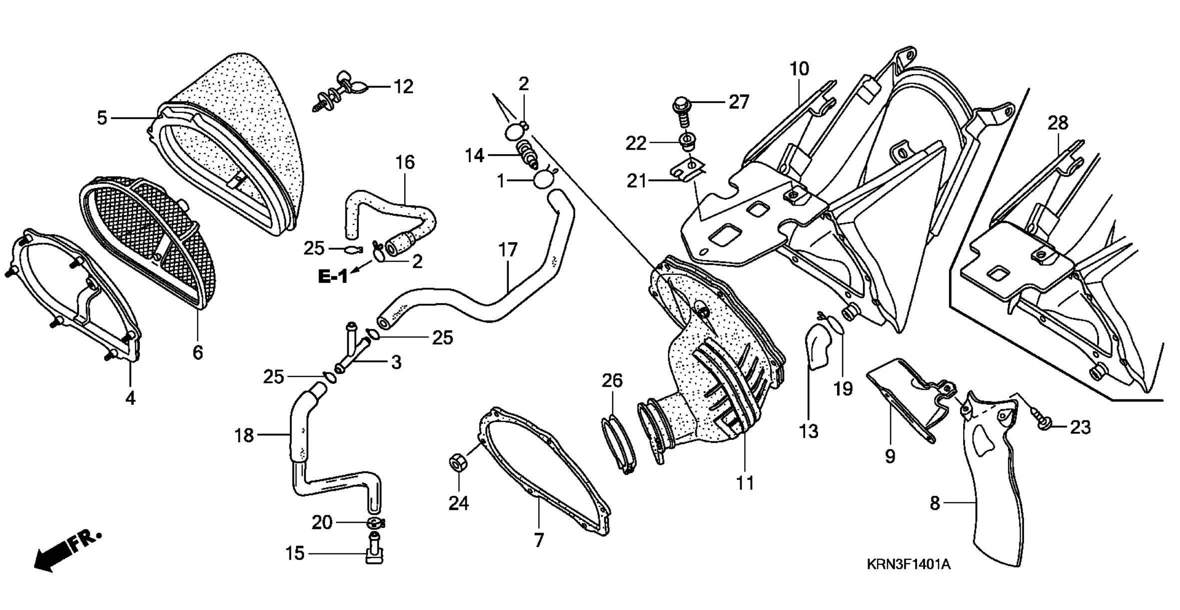
Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	15771-551-000	CLIP, OIL DRAIN TUBE --------	2	2	-	-	-	-		
2	16959-MY1-000	JOINT, FUEL TUBE -----------	1	1	-	-	-	-		
3	17212-MEN-670	STAY, AIR CLEANER ELEMENT ---	1	1	-	-	-	-		
4	17213-MEB-770	ELEMENT, AIR CLEANER --------	1	1	-	-	-	-		
5	17214-MEN-670	BASE ASSY., ELEMENT ---------	1	1	-	-	-	-		
6	17217-MEB-770	PLATE, AIR CLEANER CASE FR. -	1	1	-	-	-	-		
7	17218-KRN-000	MUDGUARD, AIR CLEANER CASE --	1	1	-	-	-	-		
8	17250-KRN-000	CASE COMP., AIR CLEANER -----	1	-	-	-	-	-		
	17250-KRN-730	-------------------------	-	1	-	-	-	-		
9	17253-KRN-000	TUBE, AIR CLEANER CONNECTING	1	1	-	-	-	-		
10	17291-MEB-670	BOLT, AIR CLEANER ELEMENT SETTING	1	1	-	-	-	-		
11	17358-KRN-000	TUBE, DRAIN -----------------	1	1	-	-	-	-		
12	17359-MAG-L00	JOINT, BREATHER TUBE --------	1	1	-	-	-	-		
13	17370-419-700	PLUG, BREATHER TUBE ---------	1	1	-	-	-	-		
14	17372-KRN-000	TUBE A, BREATHER -----------	1	1	-	-	-	-		
15	17374-KRN-000	TUBE B, BREATHER -----------	1	1	-	-	-	-		
16	17375-KRN-000	TUBE C, BREATHER -----------	1	1	-	-	-	-		
17	17724-102-700	CLIP, SUB TANK HOSE ---------	1	1	-	-	-	-		
18	90305-GK8-000	NUT, CLIP, 6MM -------------	1	1	-	-	-	-		
19	90501-KRN-000	COLLAR, AIR CLEANER ---------	1	1	-	-	-	-		
20	93913-15510	SCREW, TAPPING, 5X20 --------	2	2	-	-	-	-		
21	94002-05000-0S	NUT, HEX., 5MM -------------	6	6	-	-	-	-		
22	95002-02120	CLIP, TUBE (B12) -----------	3	3	-	-	-	-		
23	15707-634-000	CLIP, OIL DRAIN TUBE --------	1	1	-	-	-	-		

F-14 AIR CLEANER(CRF250R4/5)



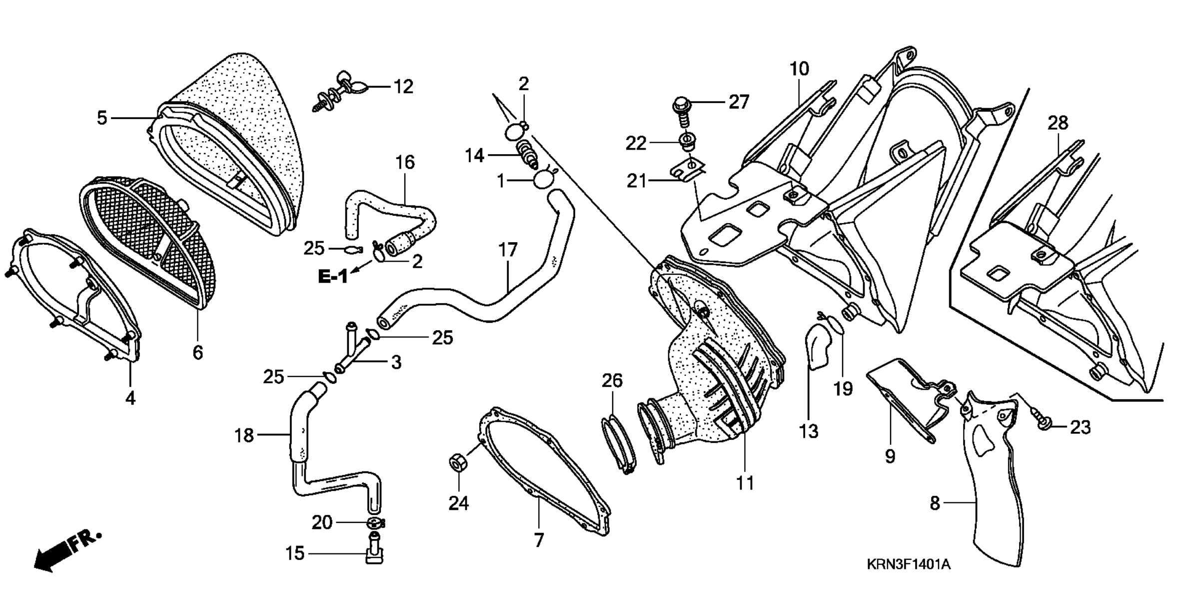
Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
24	95018-60321	BAND, AIR CLEANER CONNECTING TUBE (60)	1	1	-	-	-	-		
25	96001-06016-00	BOLT, FLANGE, 6X16 ··········	1	1	-	-	-	-		
26	43514-KS6-701	CLAMP, MASTER CYLINDER OIL HOSE	1	1	-	-	-	-		

AIR CLEANER (CRF250R6/7/8/9)



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
4		(7)	
	3121C6	STAY, AIR CLEANER ELEMENT ----	0.6
5	312105	ELEMENT, AIR CLEANER ---------	0.2
6	3121A8	BASE, AIR CLEANER ELEMENT ----	0.1
8	4131A0	MUDGUARD, AIR CLEANER CASE ---	0.1
10		(28)	
	3121A5	CASE, AIR CLEANER ------------	0.6
11	3121B6	TUBE, AIR CLEANER CONNECTING -	0.6

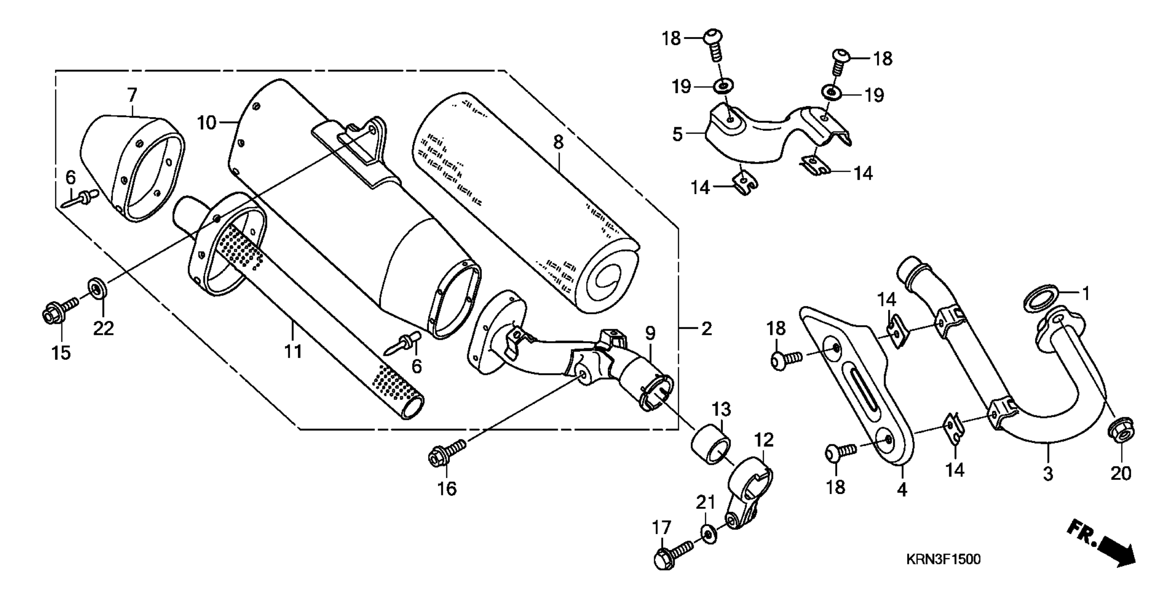
Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	15707-634-000	CLIP, OIL DRAIN TUBE --------	–	–	1	1	1	1		
2	15771-551-000	CLIP, OIL DRAIN TUBE --------	–	–	2	2	2	2		
3	16959-MY1-000	JOINT, FUEL TUBE -----------	–	–	1	1	1	1		
4	17212-MEN-670	STAY, AIR CLEANER ELEMENT ---	–	–	1	1	1	1		
5	17213-KRN-850	ELEMENT, AIR CLEANER --------	–	–	1	1	1	1		
6	17214-MEN-670	BASE ASSY., ELEMENT ---------	–	–	1	1	1	1		
7	17217-MEB-770	PLATE, AIR CLEANER CASE FR. -	–	–	1	1	1	1		
8	17218-KRN-850	MUDGUARD, AIR CLEANER CASE --	–	–	1	1	1	–		
	17218-KRN-A20	---------------------------	–	–	–	–	–	1		
9	17230-KRN-850	GUARD, HEAT ----------------	–	–	1	1	1	1		
10	17250-KRN-850	CASE COMP., AIR CLEANER -----	–	–	1	1	–	–		
11	17253-KRN-850	TUBE, AIR CLEANER CONNECTING	–	–	1	1	1	1		
12	17291-MEB-670	BOLT, AIR CLEANER ELEMENT SETTING	–	–	1	1	1	1		
13	17358-KRN-000	TUBE, DRAIN ----------------	–	–	1	1	1	1		
14	17359-MAG-L00	JOINT, BREATHER TUBE --------	–	–	1	1	1	1		
15	17370-419-700	PLUG, BREATHER TUBE ---------	–	–	1	1	1	1		
16	17372-KRN-000	TUBE A, BREATHER -----------	–	–	1	1	1	1		
17	17374-KRN-000	TUBE B, BREATHER -----------	–	–	1	1	1	1		
18	17375-KRN-000	TUBE C, BREATHER -----------	–	–	1	1	–	–		
	17375-KRN-A10	---------------------------	–	–	–	–	1	1		
19	17724-102-700	CLIP, SUB TANK HOSE --------	–	–	1	1	1	1		
20	43514-KS6-701	CLAMP, MASTER CYLINDER OIL HOSE	–	–	1	1	1	1		
21	90305-GK8-000	NUT, CLIP, 6MM -------------	–	–	1	1	1	1		



Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
22	90501-KRN-000	COLLAR, AIR CLEANER	–	–	1	1	1	1		
23	93913-15510	SCREW, TAPPING, 5X20	–	–	2	2	2	2		
24	94002-05000-0S	NUT, HEX., 5MM	–	–	6	6	6	6		
25	95002-02120	CLIP, TUBE (B12)	–	–	3	3	3	3		
26	95018-60321	BAND, AIR CLEANER CONNECTING TUBE (60)	–	–	1	1	1	1		
27	96001-06016-00	BOLT, FLANGE, 6X16	–	–	1	1	1	1		
28	17250-KRN-A10	CASE COMP., AIR CLEANER	–	–	–	–	1	–		
	17250-KRN-A30		–	–	–	–	–	1		

F-15 EXHAUST MUFFLER (CRF250R4)

H15



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3131B4	GASKET, EXHAUST PIPE ----------	0.2
2		(13)	
	313120	MUFFLER ---------------------	0.1
3	313110	PIPE, EXHAUST ----------------	0.2
4	3131A6	PROTECTOR, EXHAUST PIPE ------	0.1
5	313121	PROTECTOR, MUFFLER -----------	0.1
7	3131F2	CAP, MUFFLER END -------------	0.6
8	3131C3	WOOL, GLASS ------------------	0.6
9	3131K1	BODY, MUFFLER :FRONT ---------	0.5
10	3131F0	BODY, MUFFLER ----------------	1.0
11	3131J6	BODY, MUFFLER :REAR ----------	0.6

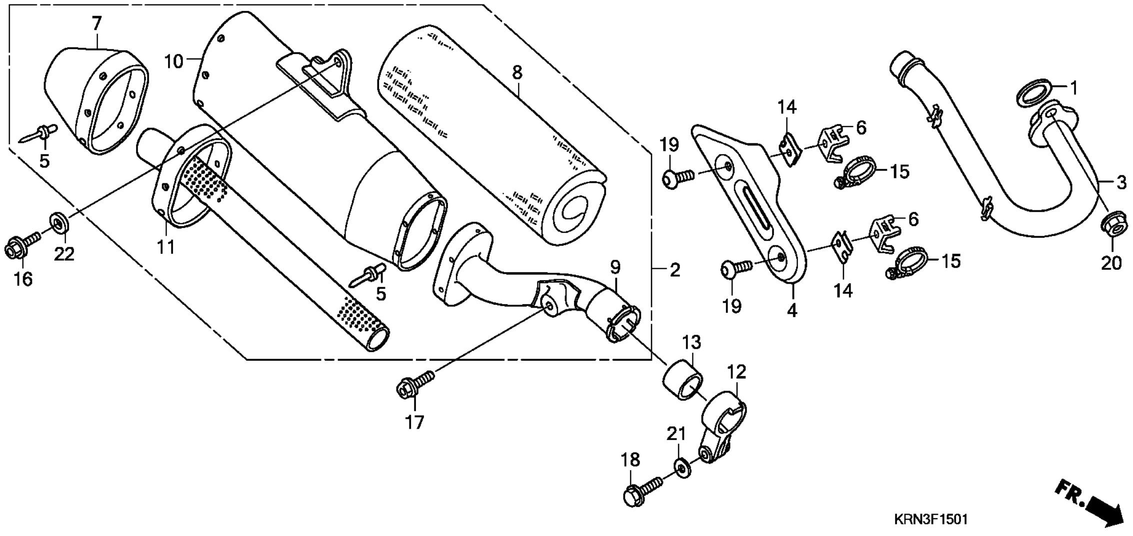
Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	18291-MM5-860	GASKET, EX. PIPE ------------	1	-	-	-	-	-		
2	18310-KRN-000	MUFFLER COMP. (98DB) --------	1	-	-	-	-	-		
3	18320-KRN-000	PIPE COMP., EX. (98DB) ------	1	-	-	-	-	-		
4	18323-KRN-000	PROTECTOR, EX. PIPE ---------	1	-	-	-	-	-		
5	18324-KRN-000	PROTECTOR, MUFFLER ----------	1	-	-	-	-	-		
6	18324-MEB-670	RIVET, BLIND, 4.8 -----------	12	-	-	-	-	-		
7	18332-KRN-300	COVER, END ------------------	1	-	-	-	-	-		
8	18336-KRN-000	WOOL COMP., GLASS -----------	1	-	-	-	-	-		
9	18350-KRN-000	MUFFLER COMP., FR. ----------	1	-	-	-	-	-		
10	18351-KRN-000	BODY COMP., MUFFLER ---------	1	-	-	-	-	-		
11	18352-KRN-000	MUFFLER COMP., RR. (98DB) ---	1	-	-	-	-	-		
12	18374-MG7-701	BAND, L. MUFFLER ------------	1	-	-	-	-	-		
13	18392-MK4-000	PACKING, MUFFLER ------------	1	-	-	-	-	-		
14	19508-KA3-710	NUT, SPRING, 6MM ------------	4	-	-	-	-	-		
15	90101-KZ3-J50	BOLT, FLANGE, 8X24 ----------	1	-	-	-	-	-		
16	90123-KZ4-J40	BOLT, FLANGE, 8X18 ----------	1	-	-	-	-	-		
17	90124-KZ4-J40	BOLT, FLANGE, 8X35 ----------	1	-	-	-	-	-		
18	90170-MEB-670	BOLT, SPECIAL, 6MM ----------	4	-	-	-	-	-		
19	90406-KV3-780	WASHER, 6MM -----------------	2	-	-	-	-	-		
20	94050-08000	NUT, FLANGE, 8MM ------------	2	-	-	-	-	-		
21	94102-08800	WASHER, PLAIN, 8MM ----------	1	-	-	-	-	-		
22	94103-08000	WASHER, PLAIN, 8MM ----------	1	-	-	-	-	-		

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F-15-1

EXHAUST MUFFLER (CRF250R5)

H16

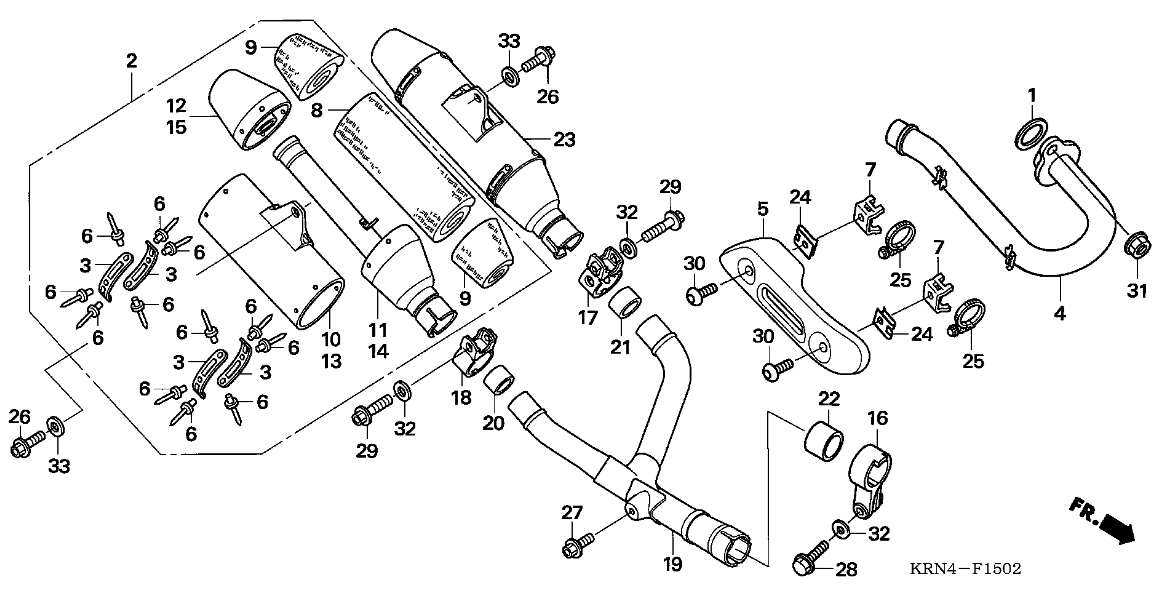


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3131B4	GASKET, EXHAUST PIPE	0.2
2		(13)	
	313120	MUFFLER	0.1
3	313110	PIPE, EXHAUST	0.2
4	3131A6	PROTECTOR, EXHAUST PIPE	0.1
7	3131F2	CAP, MUFFLER END	0.6
8	3131C3	WOOL, GLASS	0.6
9	3131K1	BODY, MUFFLER :FRONT	0.5
10	3131F0	BODY, MUFFLER	1.0
11	3131J6	BODY, MUFFLER :REAR	0.6

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	18291-MM5-860	GASKET, EX. PIPE	-	1	-	-	-	-		
2	18310-KRN-730	MUFFLER COMP. (98DB)	-	1	-	-	-	-		
3	18320-KRN-730	PIPE COMP., EX. (98DB)	-	1	-	-	-	-		
4	18323-KRN-000	PROTECTOR, EX. PIPE	-	1	-	-	-	-		
5	18324-MEB-670	RIVET, BLIND, 4.8	-	12	-	-	-	-		
6	18327-KRN-730	STAY, EX. PIPE PROTECTOR	-	2	-	-	-	-		
7	18332-KRN-730	COVER, END (98DB)	-	1	-	-	-	-		
8	18336-KRN-730	WOOL COMP., GLASS	-	1	-	-	-	-		
9	18350-KRN-730	MUFFLER COMP., FR. (98DB)	-	1	-	-	-	-		
10	18351-KRN-730	BODY COMP., MUFFLER (98DB)	-	1	-	-	-	-		
11	18352-KRN-000	MUFFLER COMP., RR. (98DB)	-	1	-	-	-	-		
12	18374-MG7-701	BAND, L. MUFFLER	-	1	-	-	-	-		
13	18392-MK4-000	PACKING, MUFFLER	-	1	-	-	-	-		
14	19508-KA3-710	NUT, SPRING, 6MM	-	2	-	-	-	-		
15	19509-MM5-003	CLAMPER, RADIATOR HOSE	-	2	-	-	-	-		
16	90101-KZ3-J50	BOLT, FLANGE, 8X24	-	1	-	-	-	-		
17	90123-KZ4-J40	BOLT, FLANGE, 8X18	-	1	-	-	-	-		
18	90124-KZ4-J40	BOLT, FLANGE, 8X35	-	1	-	-	-	-		
19	90170-MEB-670	BOLT, SPECIAL, 6MM	-	2	-	-	-	-		
20	94050-08000	NUT, FLANGE, 8MM	-	2	-	-	-	-		
21	94102-08800	WASHER, PLAIN, 8MM	-	1	-	-	-	-		
22	94103-08000	WASHER, PLAIN, 8MM	-	1	-	-	-	-		

3

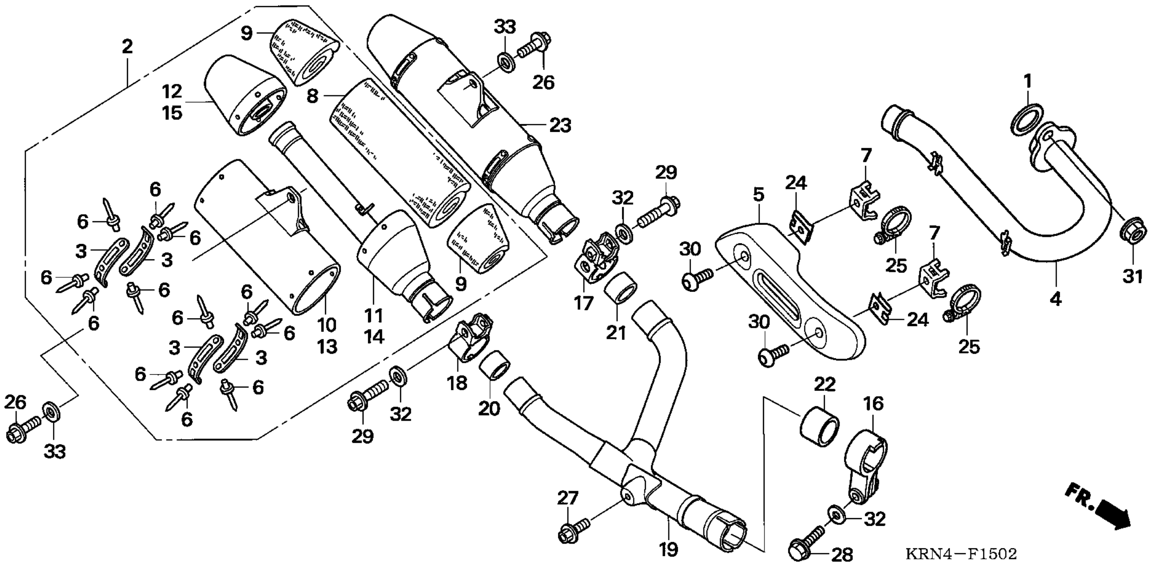
F-15-2 EXHAUST MUFFLER (CRF250R6)



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3131B4	GASKET, EXHAUST PIPE	0.2
2		(20)	
	3131B6	MUFFLER :RIGHT	0.1
	3131D6	MUFFLER :BOTH	0.2
4		(22)	
	313110	PIPE, EXHAUST	0.2
5	3131A6	PROTECTOR, EXHAUST PIPE	0.1
8		(9)	
	3131J9	WOOL, GLASS :LEFT	0.9
	3131K0	WOOL, GLASS :RIGHT	0.9
10		(11)	
	3131J5	BODY, MUFFLER :RIGHT	0.9
12	3131J8	BODY, MUFFLER :RIGHT REAR	0.5
13		(14)	
	3131J4	BODY, MUFFLER :LEFT	0.9
15	3131J7	BODY, MUFFLER :LEFT REAR	0.5
19	313151	JOINT, EXHAUST PIPE	0.3
23		(21)	
	3131B5	MUFFLER :LEFT	0.1
	3131D6	MUFFLER :BOTH	0.2

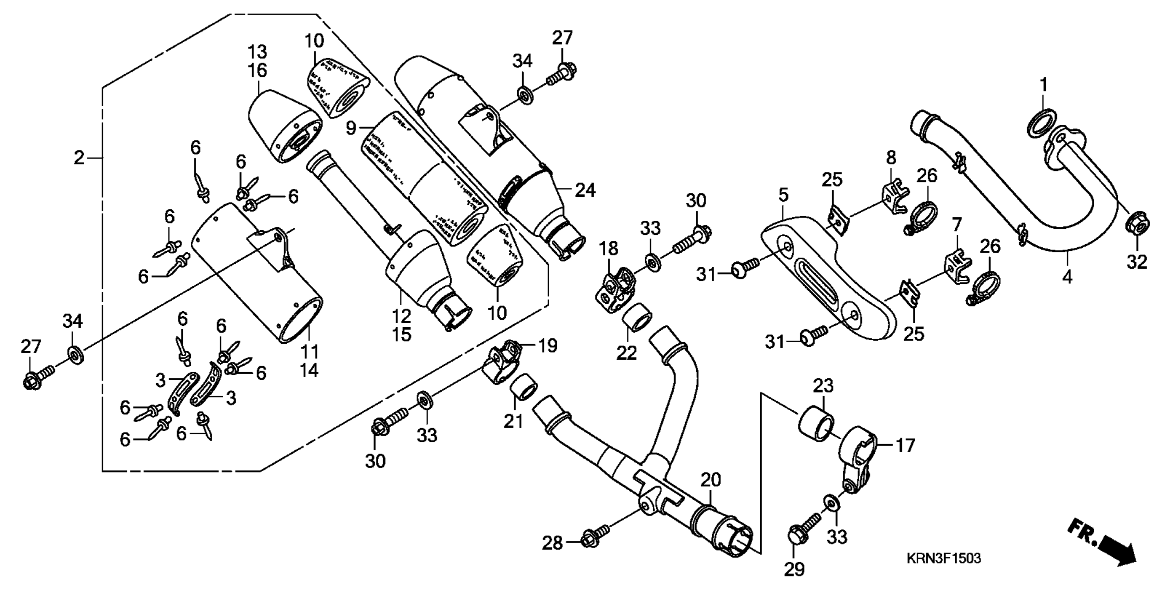
Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	18291-MM5-860	GASKET, EX. PIPE	–	–	1	–	–	–		
2	18310-KRN-862	MUFFLER COMP., R. (96DB)	–	–	1	–	–	–		
3	18317-KRN-850	BAND, MUFFLER BODY	–	–	8	–	–	–		
4	18320-KRN-850	PIPE COMP., EX.	–	–	1	–	–	–		
5	18323-KRN-000	PROTECTOR, EX. PIPE	–	–	1	–	–	–		
6	18324-MEB-670	RIVET, BLIND, 4.8	–	–	24	–	–	–		
7	18327-KRN-730	STAY, EX. PIPE PROTECTOR	–	–	2	–	–	–		
8	18336-KRN-860	WOOL A, GLASS	–	–	2	–	–	–		
9	18337-KRN-850	WOOL B, GLASS	–	–	4	–	–	–		
10	18350-KRN-860	BODY COMP., R. MUFFLER	–	–	1	–	–	–		
11	18351-KRN-850	MUFFLER COMP., R. FR.	–	–	1	–	–	–		
12	18352-KRN-862	MUFFLER COMP., R. RR. (96DB)	–	–	1	–	–	–		
13	18353-KRN-860	BODY COMP., L. MUFFLER	–	–	1	–	–	–		
14	18354-KRN-850	MUFFLER COMP., L. FR.	–	–	1	–	–	–		
15	18355-KRN-861	MUFFLER COMP., L. RR. (96DB)	–	–	1	–	–	–		
16	18374-MG7-701	BAND, L. MUFFLER	–	–	1	–	–	–		
17	18374-ML0-000	BAND, L. EX. PIPE	–	–	1	–	–	–		
18	18374-ML4-003	BAND, L. EX. PIPE	–	–	1	–	–	–		
19	18380-KRN-860	PIPE, COMP., EX. JOINT (96DB)	–	–	1	–	–	–		
20	18391-ML8-000	PACKING, MUFFLER	–	–	1	–	–	–		
21	18392-HA7-710	PACKING, EX.	–	–	1	–	–	–		
22	18392-MK4-000	PACKING, MUFFLER	–	–	1	–	–	–		
23	18410-KRN-861	MUFFLER COMP., L. (96DB)	–	–	1	–	–	–		
24	19508-KA3-710	NUT, SPRING, 6MM	–	–	2	–	–	–		
25	19509-MM5-003	CLAMPER, RADIATOR HOSE	–	–	2	–	–	–		

EXHAUST MUFFLER (CRF250R6)



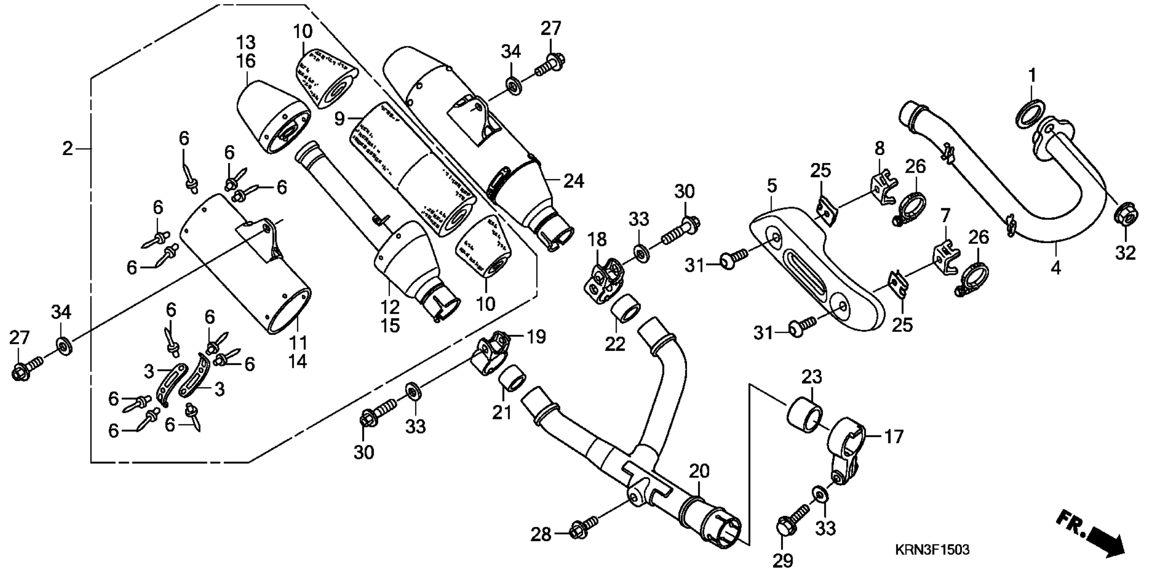
Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
26	90101-KZ3-J50	BOLT, FLANGE, 8X24 ----------	–	–	2	–	–	–		
27	90123-MEN-730	BOLT, 8X18 -----------------	–	–	1	–	–	–		
28	90124-KZ4-J40	BOLT, FLANGE, 8X35 ----------	–	–	1	–	–	–		
29	90124-MEB-770	BOLT, FLANGE, 8X32 ----------	–	–	2	–	–	–		
30	90170-MEB-670	BOLT, SPECIAL, 6MM ----------	–	–	2	–	–	–		
31	94050-08000	NUT, FLANGE, 8MM ------------	–	–	2	–	–	–		
32	94102-08800	WASHER, PLAIN, 8MM ----------	–	–	3	–	–	–		
33	94103-08000	WASHER, PLAIN, 8MM ----------	–	–	2	–	–	–		

EXHAUST MUFFLER (CRF250R7/8/9)



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3131B4	GASKET, EXHAUST PIPE ----------	0.2
2		(21)	
	3131B6	MUFFLER :RIGHT ----------------	0.1
	3131D6	MUFFLER :BOTH -----------------	0.2
4		(23)	
	313110	PIPE, EXHAUST -----------------	0.2
5	3131A6	PROTECTOR, EXHAUST PIPE ------	0.1
9		(10)	
	3131J9	WOOL, GLASS :LEFT ------------	0.9
	3131K0	WOOL, GLASS :RIGHT -----------	0.9
11		(12)	
	3131J5	BODY, MUFFLER :RIGHT ---------	0.9
13	3131J8	BODY, MUFFLER :RIGHT REAR ----	0.5
14		(15)	
	3131J4	BODY, MUFFLER :LEFT ----------	0.9
16	3131J7	BODY, MUFFLER :LEFT REAR -----	0.5
20	313151	JOINT, EXHAUST PIPE ----------	0.3
24		(22)	
	3131B5	MUFFLER :LEFT ----------------	0.1
	3131D6	MUFFLER :BOTH ----------------	0.2

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	18291-MM5-860	GASKET, EX. PIPE ------------	-	-	-	1	1	1		
2	18310-KRN-E00	MUFFLER COMP., R. (96DB) ----	-	-	-	1	-	-		
	18310-KRN-E10	MUFFLER COMP., R. (94DB) ----	-	-	-	-	1	1		
3	18317-KRN-850	BAND, MUFFLER BODY ----------	-	-	-	4	-	-		
	18317-KRN-E10	----------------------------	-	-	-	-	4	4		
4	18320-KRN-A00	PIPE COMP., EX. -------------	-	-	-	1	-	-		
	18320-KRN-A10	----------------------------	-	-	-	-	1	1		
5	18323-KRN-000	PROTECTOR, EX. PIPE ---------	-	-	-	1	1	-		
	18323-KSC-A30	----------------------------	-	-	-	-	-	1		
6	18326-KRN-A00	RIVET, BLIND, 3.2 -----------	-	-	-	24	24	24		
7	18327-KRN-730	STAY, EX. PIPE PROTECTOR ----	-	-	-	1	1	1		
8	18328-KRN-A00	STAY, RR. EX. PIPE PROTECTOR	-	-	-	1	1	1		
9	18336-KRN-E00	PACK A, GLASS WOOL ----------	-	-	-	2	-	-		
	18336-KRN-E10	----------------------------	-	-	-	-	2	2		
10	18337-KRN-850	WOOL B, GLASS ---------------	-	-	-	4	-	-		
	18337-KRN-A10	PACK B, GLASS WOOL ----------	-	-	-	-	4	4		
11	18350-KRN-E00	BODY COMP., R. MUFFLER ------	-	-	-	1	-	-		
	18350-KRN-E10	----------------------------	-	-	-	-	1	1		
12	18351-KRN-A00	MUFFLER COMP., R. FR. -------	-	-	-	1	-	-		
	18351-KRN-E10	----------------------------	-	-	-	-	1	1		
13	18352-KRN-862	MUFFLER COMP., R. RR. (96DB)	-	-	-	1	-	-		
	18352-KRN-E10	MUFFLER COMP., R. RR. (94DB)	-	-	-	-	1	1		
14	18353-KRN-E00	BODY COMP., L. MUFFLER ------	-	-	-	1	-	-		
	18353-KRN-E10	----------------------------	-	-	-	-	1	1		
15	18354-KRN-A00	MUFFLER COMP., L. FR. -------	-	-	-	1	-	-		
	18354-KRN-E10	----------------------------	-	-	-	-	1	1		



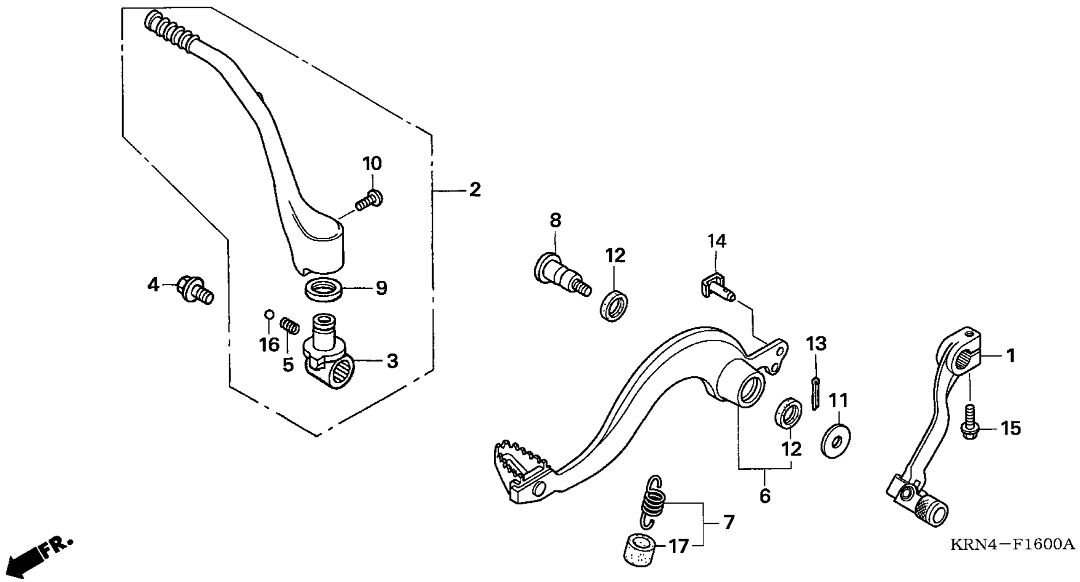
Ref. No.	Part No.	Description	4	5	6	7	8	9	Serial No.	Parts catalogue code
16	18355-KRN-861	MUFFLER COMP., L. RR. (96DB)	–	–	–	1	–	–		
	18355-KRN-E10	MUFFLER COMP., L. RR. (94DB)	–	–	–	–	1	1		
17	18374-MG7-701	BAND, L. MUFFLER ------------	–	–	–	1	1	1		
18	18374-ML0-000	BAND, L. EX. PIPE ------------	–	–	–	1	1	1		
19	18374-ML4-003	BAND, L. EX. PIPE ------------	–	–	–	1	1	1		
20	18380-KRN-E00	PIPE, COMP., EX. JOINT (96DB)	–	–	–	1	–	–		
	18380-KRN-E10	PIPE, COMP., EX. JOINT ------	–	–	–	–	1	1		
21	18391-ML8-000	PACKING, MUFFLER ------------	–	–	–	1	1	1		
22	18392-HA7-710	PACKING, EX. ----------------	–	–	–	1	1	1		
23	18392-MK4-000	PACKING, MUFFLER ------------	–	–	–	1	1	1		
24	18410-KRN-E00	MUFFLER COMP., L. (96DB) ----	–	–	–	1	–	–		
	18410-KRN-E10	MUFFLER COMP., L. (94DB) ----	–	–	–	–	1	1		
25	19508-KA3-710	NUT, SPRING, 6MM ------------	–	–	–	2	2	2		
26	19509-MM5-003	CLAMPER, RADIATOR HOSE ------	–	–	–	2	2	2		
27	90101-KZ3-J50	BOLT, FLANGE, 8X24 ----------	–	–	–	2	2	2		
28	90123-MEN-730	BOLT, 8X18 ------------------	–	–	–	1	1	1		
29	90124-KZ4-J40	BOLT, FLANGE, 8X35 ----------	–	–	–	1	1	1		
30	90124-MEB-770	BOLT, FLANGE, 8X32 ----------	–	–	–	2	2	2		
31	90170-MEB-670	BOLT, SPECIAL, 6MM ----------	–	–	–	2	2	2		
32	94050-08000	NUT, FLANGE, 8MM ------------	–	–	–	2	2	2		
33	94102-08800	WASHER, PLAIN, 8MM ----------	–	–	–	3	3	3		
34	94103-08000	WASHER, PLAIN, 8MM ----------	–	–	–	2	2	2		

Reqd. QTY: CRF250R

3

PEDAL/KICK STARTER ARM

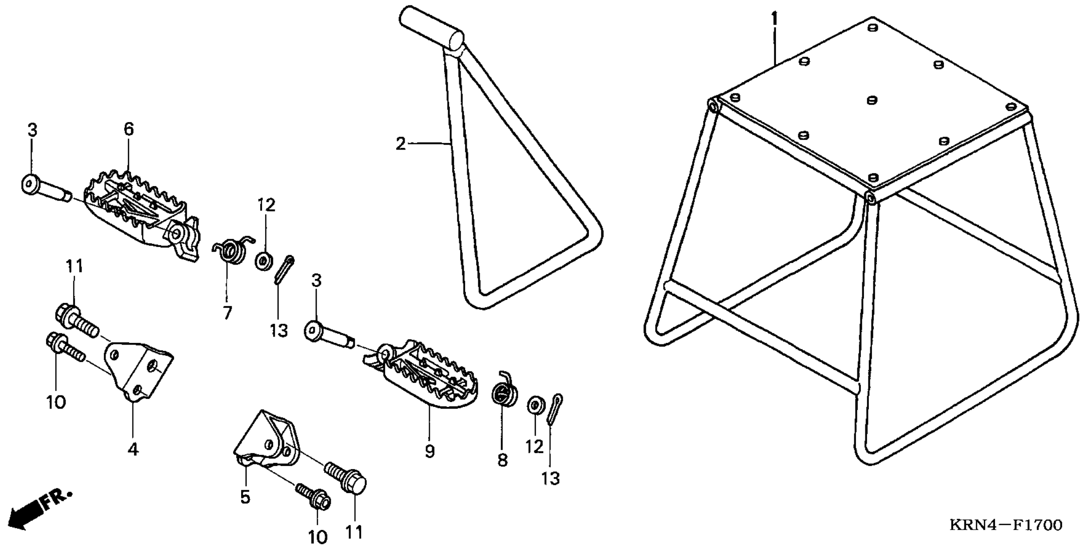
I 5



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	4101A1	PEDAL, GEAR CHANGE ···········	0.1
2	112107	ARM, KICK STARTER ···········	0.1
6	810160	PEDAL, REAR BRAKE ···········	0.2

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	24700-KRN-000	PEDAL COMP., CHANGE ··········	1	1	1	1	1	1		
2	28300-KRN-000	ARM ASSY., KICK STARTER ·····	1	1	1	1	1	1		
3	28302-KRN-000	JOINT, KICK ARM ············	1	1	1	1	1	1		
4	28306-MEN-670	BOLT, KICK JOINT ············	1	1	1	1	1	1		
5	28333-KK0-000	SPRING, KICK STARTER ········	1	1	1	1	1	1		
6	46510-KRN-000	PEDAL, RR. BRAKE ············	1	1	1	1	1	1		
7	46511-KZ4-J00	SPRING ASSY., RR. BRAKE RETURN	1	1	1	1	1	1		
8	46513-KRN-000	SHAFT, BRAKE PIVOT ··········	1	–	–	–	–	–		
	46513-KRN-730	····························	–	1	1	1	1	1		
9	46525-KK0-003	DUST SEAL, 17X20X2.5 ········	1	1	1	1	1	1		
10	90103-KRN-000	BOLT, KICK ARM ··············	1	1	1	1	1	1		
11	90404-MEN-670	WASHER, 26X9 ················	1	–	–	–	–	–		
	90512-KRN-730	WASHER, 26X10.5 ·············	–	1	1	1	1	1		
12	91251-444-000	DUST SEAL, 15X20X2.5 ········	2	2	2	2	2	2		
13	94201-20120	PIN, SPLIT, 2.0X12 ··········	1	1	1	1	1	1		
14	95015-54000	PIN D, JOINT ················	1	1	1	1	1	1		
15	96001-06022-00	BOLT, FLANGE, 6X22 ··········	1	1	1	1	1	1		
16	96211-08000	BALL, STEEL, #8 (1/4) ·······	1	1	1	1	1	1		
17	46515-MN1-670	TUBE, BRAKE PEDAL SPRING ····	1	1	1	1	1	1		

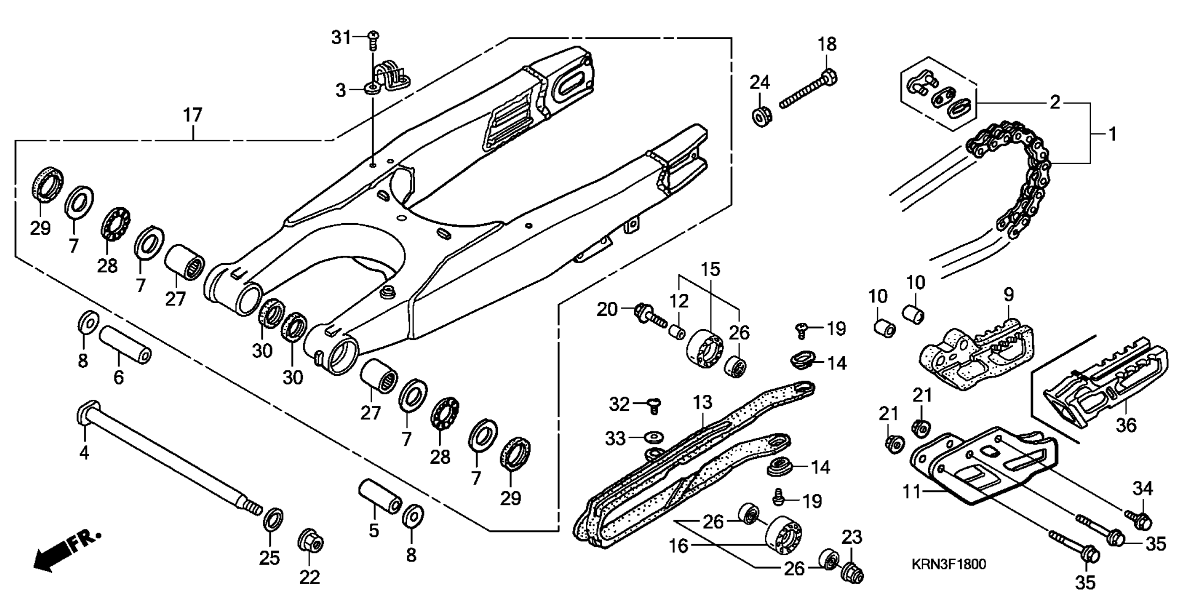
STAND/STEP



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
4	4101C4	BRACKET, STEP :RIGHT	0.2
	4101N7	BRACKET, STEP :BOTH	0.3
5	4101C3	BRACKET, STEP :LEFT	0.2
	4101N7	BRACKET, STEP :BOTH	0.3
6		(7)	
	4101C6	BAR, MAIN STEP :RIGHT	0.1
	4101J1	BAR, MAIN STEP :BOTH	0.2
9		(8)	
	4101C5	BAR, MAIN STEP :LEFT	0.1
	4101J1	BAR, MAIN STEP :BOTH	0.2

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	50500-KA3-820	STAND COMP., MAIN	(1)	(1)	(1)	(1)	(1)	(1)		
2	50530-KZ4-J40	BAR, SIDE STAND	1	1	1	1	1	1		
3	50603-KZ4-J40	PIN, STEP JOINT	2	2	2	2	2	2		
4	50610-MEN-670	BRACKET, R. STEP	1	–	–	–	–	–		
	50610-MEN-671		–	1	1	1	1	1		
5	50611-MEN-670	BRACKET, L. STEP	1	–	–	–	–	–		
	50611-MEN-671		–	1	1	1	1	1		
6	50616-MEN-670	ARM, R. STEP	1	1	1	1	1	1		
7	50617-KZ4-J40	SPRING, R. STEP RETURN	1	1	1	1	1	1		
8	50618-KZ4-J40	SPRING, L. STEP RETURN	1	1	1	1	1	1		
9	50642-MEN-670	ARM, L. STEP	1	1	1	1	1	1		
10	90101-KZ3-J50	BOLT, FLANGE, 8X24	2	2	2	2	2	2		
11	90101-KZ4-J40	BOLT, STEP, 12MM	2	2	2	2	2	2		
12	94102-08800	WASHER, PLAIN, 8MM	2	2	2	2	2	2		
13	94201-25150	PIN, SPLIT, 2.5X15	2	2	2	2	2	2		

SWINGARM



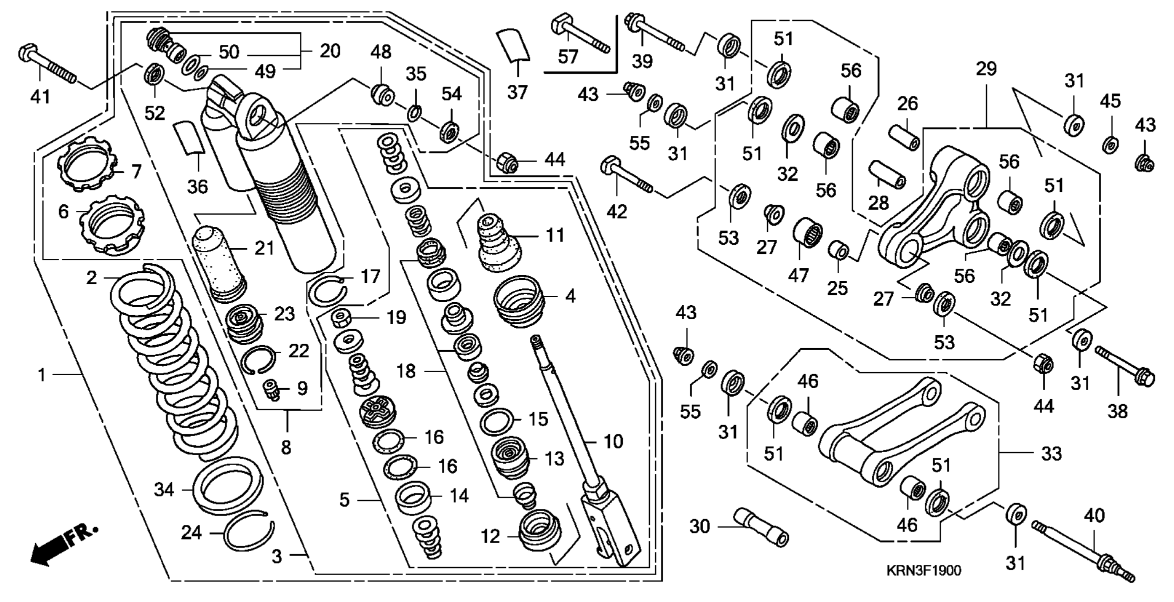
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	213165	CHAIN, DRIVE	0.2
5	5121B1	COLLAR, SWINGARM PIVOT :LEFT -	0.8
	5121G8	COLLAR, SWINGARM PIVOT :BOTH -	0.8
6	5121B2	COLLAR, SWINGARM PIVOT :RIGHT	0.8
	5121G8	COLLAR, SWINGARM PIVOT :BOTH -	0.8
9		(11,36)	
	4101E2	GUIDE, DRIVE CHAIN	0.1
13	4101E5	SLIDER, CHAIN	0.3
15	4101E4	ROLLER, CHAIN TENSIONER	0.1
16	4101E3	ROLLER, CHAIN LOWER	0.1
17	5121B0	SWINGARM ASSEMBLY	1.1
27	5121C8	BEARING, SWINGARM PIVOT :LEFT	1.1
	5121C9	BEARING, SWINGARM PIVOT :RIGHT	1.1
	5121D0	BEARING, SWINGARM PIVOT :BOTH	1.2

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	40530-KZ3-J31	CHAIN, DRIVE (DAIDO) (DID520DMA2-114RB) (STANDARD LINK 114L)	1	1	1	1	1	-		
	40530-KRN-A12	CHAIN, DRIVE (RK EXCEL) (RK520TXZ-114RJ) (STANDARD LINK 114L)	-	-	-	-	1	1		
	40530-KRN-A31	CHAIN, DRIVE (DAIDO) (DID520DMA4-114RB) (STANDARD LINK 114L)	-	-	-	-	-	1		
	40540-MEN-003	CHAIN, DRIVE (DAIDO) (DID520DMA2-120RB) (STANDARD LINK 114L)	(1)	(1)	(1)	(1)	(1)	-		
	40540-KRN-A31	CHAIN, DRIVE (DAIDO) (DID520DMA4-120RB) (STANDARD LINK 114L)	-	-	-	-	-	(1)		
	40540-KRN-A32	CHAIN, DRIVE (RK EXCEL) (RK520TXZ-120RJ) (STANDARD LINK 114L)	-	-	-	-	-	(1)		
2	40531-KZ4-J31	JOINT, DRIVE CHAIN (DAIDO)	1	1	1	1	1	-		
	40531-KRN-A12	JOINT, DRIVE CHAIN (RK EXCEL)	-	-	-	-	1	1		
	40531-KRN-A31	JOINT, DRIVE CHAIN (DAIDO)	-	-	-	-	-	1		
3	43468-KZ3-B00	GUIDE, RR. BRAKE HOSE	1	1	1	1	1	1		
4	52101-KZ4-J40	SHAFT, SWINGARM PIVOT	1	1	1	1	1	1		
5	52141-KZ3-J40	COLLAR, SWINGARM, 49MM	1	1	1	1	1	1		
6	52141-KZ4-J40	COLLAR, SWINGARM PIVOT (59MM)	1	1	1	1	1	1		
7	52143-KZ3-860	WASHER, SWINGARM SIDE	4	4	4	4	4	4		
8	52143-KZ4-J40	COLLAR, SWINGARM PIVOT SIDE	2	2	2	2	2	2		
9	52146-MEN-000	GUIDE, CHAIN	1	-	-	-	-	-		

SWINGARM

Ref. No.	Part No.	Description	4	5	6	7	8	9	Serial No.	Parts catalogue code
			Reqd. QTY CRF250R							
(9)	52146-KRN-710	GUIDE, CHAIN	-	1	-	-	-	-	-------- --------	ED,ED/B,U,U/B
			-	1	-	-	-	-	-------- 5K110522	U/A
			-	1	-	-	-	-	-------- 5K112069	ED/A
	52146-KRN-711		-	1	-	-	-	-	5K110523 --------	U/A
			-	1	-	-	-	-	5K112070 --------	ED/A
			-	-	1	-	-	-		
10	52148-MEN-000	COLLAR, CHAIN GUIDE	2	2	2	-	-	-		
11	52156-ML3-910	PLATE, CHAIN GUIDE	1	-	-	-	-	-		
	52147-KRN-710		-	1	1	-	-	-		
	52147-MEN-J00		-	-	-	1	1	1		
12	52160-MEN-000	COLLAR, CHAIN TENSIONER	1	1	1	1	1	1		
13	52170-MEB-750	SLIDER, CHAIN	1	-	-	-	-	-		
	52170-KRN-710		-	1	1	1	1	1		
14	52171-KR6-000	WASHER, CHAIN SLIDER	2	2	2	2	2	2		
15	52175-MEN-000	ROLLER COMP., CHAIN (42MM) ..	1	1	1	1	1	-		
	52175-KRN-A30		-	-	-	-	-	1		
16	52176-KZ3-J40	ROLLER COMP., CHAIN LOWER ...	1	-	-	-	-	-		
	52176-KRN-710	ROLLER COMP., CHAIN LOWER (34MM)	-	1	1	1	1	-		
	52176-KRN-A30		-	-	-	-	-	1		
17	52200-KSK-000	SWINGARM SUB ASSY., RR.	1	-	-	-	-	-		
	52200-KRN-710		-	1	-	-	-	-		
	52200-KRN-840		-	-	1	-	-	-		
	52200-KRN-J00		-	-	-	1	-	-		
	52200-KRN-A10		-	-	-	-	1	1		
18	90105-MEN-000	BOLT, HEX., 8X47.5	2	2	2	2	2	2		
19	90115-KV3-700	SCREW, PAN, 5X8	2	2	2	2	2	2		
20	90124-MEB-770	BOLT, FLANGE, 8X32	1	1	1	1	1	1		
21	90301-473-003	NUT, U, 6MM	2	2	2	2	2	2		
22	90305-KZ3-B01	NUT, U, HEX. 14MM	1	1	1	1	1	1		
23	90309-ML3-791	NUT, U, 8MM	1	-	-	-	-	-		
	90301-473-003	NUT, U, 6MM	-	1	1	1	1	1		
24	90309-357-000	NUT, HEX., 8MM	2	2	2	2	2	2		
25	90501-GBL-730	WASHER, 14MM	1	1	1	1	1	1		
26	91011-GCT-003	BEARING, RADIAL BALL, 608UU .	3	3	3	3	3	-		
	91051-KRN-A31		-	-	-	-	-	3		
27	91071-MJ0-003	BEARING, NEEDLE, 22X29X30(NTN)	2	2	2	2	2	2		
28	91072-KZ3-861	BEARING, NEEDLE THRUST	2	2	2	2	2	2		
29	91253-KZ3-861	DUST SEAL, 30X37X4	2	2	2	2	2	2		
30	91283-ML7-003	DUST SEAL, 22X29X4(ARAI)	2	2	2	2	2	2		
31	93500-05008-0A	SCREW, PAN, 5X8	2	2	2	2	2	2		
32	93500-05008-0G	SCREW, PAN, 5X8	1	1	1	1	1	1		
33	94103-05700	WASHER, PLAIN, 5MM	1	1	1	1	1	1		
34	96001-06012-00	BOLT, FLANGE, 6X12	1	1	1	1	1	1		
35	96001-06050-00	BOLT, FLANGE, 6X50	2	2	2	-	-	-		
	96001-06045-00	BOLT, FLANGE, 6X45	-	-	-	2	2	2		
36	52146-MEN-J00	GUIDE, CHAIN	-	-	-	1	1	1		

F-19 REAR CUSHION



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	512115	CUSHION ASSY., REAR ----------	0.5
2		(24,34)	
	5121B9	SPRING, REAR CUSHION ---------	0.7
3	5121D2	DAMPER, REAR ---------------	0.8
5	5121H0	ROD ASSY., REAR DAMPER -------	1.1
8	5121D9	CASE, DAMPER ---------------	1.1
10	5121E1	ROD, REAR DAMPER ------------	1.3
13		(4,11,12,14,15,16,18,19)	
	5121H1	CASE, ROD GUIDE -------------	1.3
20	5121D8	ADJUSTER, COMPRESSION DAMPING FORCE ---------------------	0.9
21		(23)	
	5121E0	BLADDER -------------------	0.9
29		(26,28)	
	512140	ARM, CUSHION ---------------	0.5
33		(30)	
	512145	ROD, CUSHION CONNECTING ------	0.3
46	5121D4	BEARING, CUSHION CONNECTING ROD -----------------------	0.5
	5121D4A	.Replace 1 bearing add ------	0.1
48	5121D1	BEARING, REAR CUSHION --------	0.7
56		(47)	
	512146	BEARING, CUSHION ARM ---------	0.7
	5121D3	BEARING, CUSHION ARM :FOR 1 VEHICLE -------------	1.1

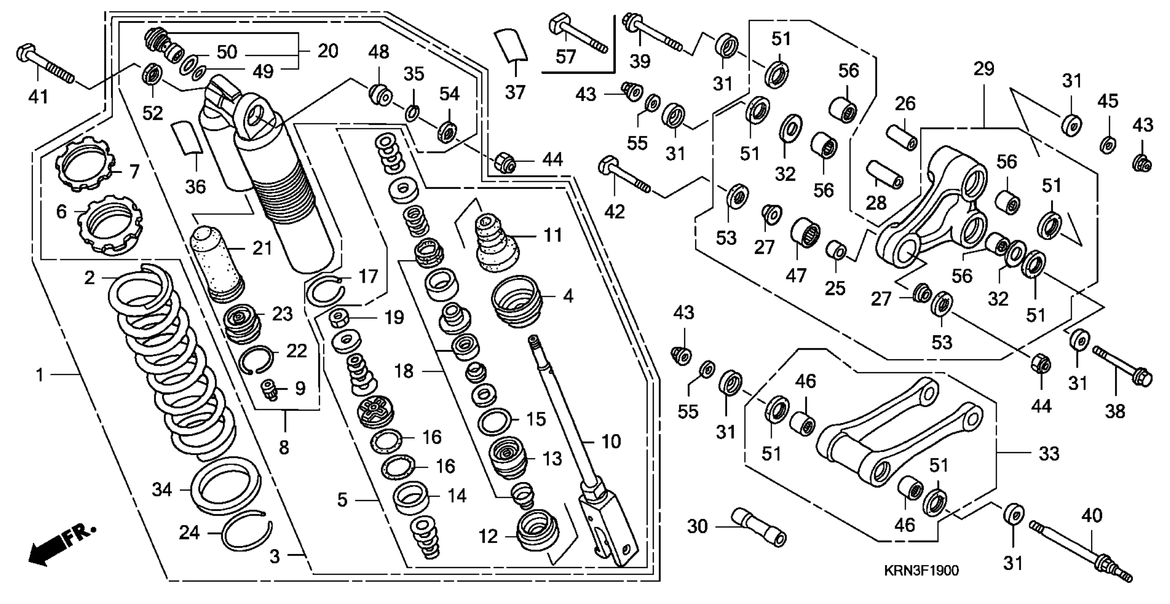
Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.		Parts catalogue code
1	52400-KRN-671	CUSHION ASSY., RR. (SHOWA) --	1	-	-	-	-	-			
	52400-KRN-731	--------------------------	-	1	-	-	-	-			
	52400-KRN-851	--------------------------	-	-	1	1	-	-			
	52400-KRN-A11	--------------------------	-	-	-	-	1	-	--------	--------	ED,ED/A,U,U/A
	52400-KRN-D11	--------------------------	-	-	-	-	1	-	--------	--------	DE,DE/A
	52400-KRN-A31	--------------------------	-	-	-	-	-	1			
2	52402-MEB-751	SPRING, RR. CUSHION (SHOWA) (52.0N/MM,5.3KGF/MM)	1	1	1	1	1	-			
	52403-MEN-A21	--------------------------	-	-	-	-	-	1			
	52401-KZ3-J51	SPRING, RR. CUSHION (SHOWA) (50.0N/MM,5.1KGF/MM)	(1)	(1)	(1)	(1)	(1)	-			
	52401-MEB-751	SPRING, RR. CUSHION (SHOWA) (53.9N/MM,5.5KGF/MM)	(1)	(1)	(1)	(1)	(1)	-			
	52403-MEB-751	SPRING, RR. CUSHION (SHOWA) (55.9N/MM,5.7KGF/MM)	(1)	(1)	(1)	(1)	(1)	(1)			
	52401-MEN-A21	SPRING, RR. CUSHION (SHOWA) (53.9N/MM,5.5KGF/MM)	-	-	-	-	-	(1)			
	52403-KRN-A21	SPRING, RR. CUSHION (SHOWA) (50.0N/MM,5.1KGF/MM)	-	-	-	-	-	(1)			
3	52410-KRN-671	DAMPER COMP., RR. -----------	1	-	-	-	-	-			
	52410-KRN-731	--------------------------	-	1	-	-	-	-			
	52410-KRN-851	--------------------------	-	-	1	1	-	-			
	52410-KRN-A11	--------------------------	-	-	-	-	1	-	--------	--------	ED,ED/A,U,U/A
	52410-KRN-D11	--------------------------	-	-	-	-	1	-	--------	--------	DE,DE/A
	52410-KRN-A31	--------------------------	-	-	-	-	-	1			
4	52419-KZ3-J21	STOPPER, SPRING SEAT --------	1	1	1	1	1	1			
5	52421-KRN-671	ROD COMP., PISTON -----------	1	-	-	-	-	-			
	52421-KRN-731	--------------------------	-	1	-	-	-	-			
	52421-KRN-851	--------------------------	-	-	1	1	-	-			

3

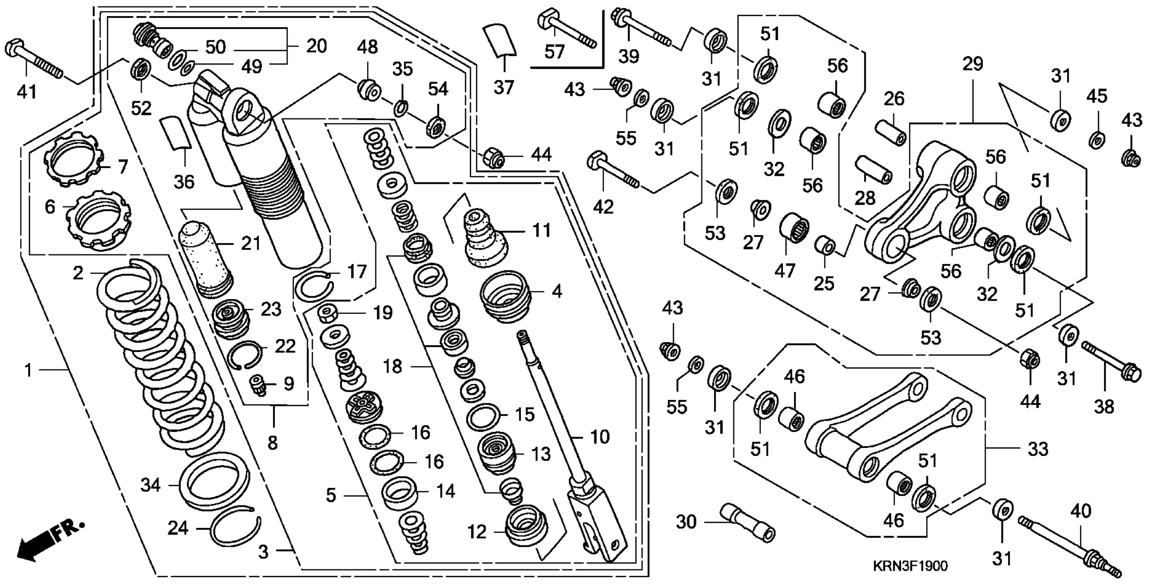
Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
(5)	52421-KRN-A11	ROD COMP., PISTON -----------	-	-	-	-	1	-	-------- --------	ED,ED/A,U,U/A
	52421-KRN-D11	---------------------------	-	-	-	-	1	-	-------- --------	DE,DE/A
	52421-KRN-A31	---------------------------	-	-	-	-	-	1		
6	52422-KZ3-J31	ADJUSTER, SPRING ------------	1	1	1	1	1	1		
7	52423-KZ3-J21	NUT, ADJUSTER ---------------	1	1	1	1	1	1		
8	52425-KRN-671	CASE COMP., DAMPER ----------	1	-	-	-	-	-		
	52425-KRN-731	---------------------------	-	1	1	1	1	-		
	52425-KRN-A31	---------------------------	-	-	-	-	-	1		
9	52425-381-771	CAP, AIR VALVE --------------	1	1	1	1	1	1		
10	52426-MEN-003	ROD COMP. ------------------	1	-	-	-	-	-		
	52426-KRN-711	---------------------------	-	1	1	1	1	-		
	52426-KRN-A31	---------------------------	-	-	-	-	-	1		
11	52427-MEB-751	RUBBER, STOPPER -------------	1	1	1	1	1	1		
12	52428-KZ3-J31	PLATE, END -----------------	1	-	-	-	-	-		
	52428-KRN-711	---------------------------	-	1	1	1	1	1		
13	52429-KZ3-J41	CASE COMP., ROD GUIDE -------	1	1	1	1	-	-		
			-	-	-	-	1	-	-------- --------	ED,ED/A,U,U/A
	52429-KRN-D11	---------------------------	-	-	-	-	1	-	-------- --------	DE,DE/A
	52429-KRN-A31	---------------------------	-	-	-	-	-	1		
14	52431-KZ3-J31	RING, PISTON ---------------	1	1	1	1	1	1		
15	52434-KZ3-J21	O-RING, 3.5X43.7 -----------	1	1	1	1	1	1		
16	52434-KZ3-J31	O-RING, 42.5X2.0 -----------	2	2	2	2	2	2		
17	52435-KZ3-J21	RING, STOPPER --------------	1	1	1	1	1	1		
18	52436-MEN-671	OIL SEAL SET ---------------	1	1	1	1	1	1		
19	52438-KA4-741	NUT, HEX., 12MM -------------	1	1	1	1	1	1		
20	52440-MEN-671	ADJUSTER, COMPRESSION DAMPING FORCE	1	1	1	1	1	-		
	52440-KRN-A31	---------------------------	-	-	-	-	-	1		
21	52451-KZ3-891	BLADDER --------------------	1	-	-	-	-	-		
	52451-KRN-711	---------------------------	-	1	1	1	1	1		
22	52452-KS7-831	RING, STOPPER --------------	1	1	1	1	1	1		
23	52453-KS7-831	CAP COMP., CHAMBER ----------	1	-	-	-	-	-		
	52453-KRN-711	---------------------------	-	1	1	1	1	1		
24	52455-KZ3-J21	RING, STOPPER --------------	1	1	1	1	1	1		
25	52463-KZ4-B00	COLLAR D, CUSHION -----------	1	-	-	-	-	-		
	52464-KRN-710	COLLAR D, CUSHION ARM -------	-	1	1	1	1	1		
26	52463-KZ4-J40	COLLAR C, CUSHION ARM -------	1	1	1	1	1	1		
27	52464-KZ4-B00	COLLAR D, CUSHION SIDE ------	2	-	-	-	-	-		
	52466-KRN-710	COLLAR D, CUSHION ARM SIDE --	-	2	2	2	2	2		
28	52464-KZ4-J20	COLLAR B, CUSHION ----------	1	1	1	1	1	1		
29	52465-KSK-000	ARM SUB ASSY., CUSHION ------	1	-	-	-	-	-		
	52465-KRN-710	---------------------------	-	1	1	1	1	1		
30	52473-KZ4-J20	COLLAR A, CONNECTING ROD ----	1	1	1	1	1	1		
31	52475-KZ4-J20	COLLAR, LINK SIDE -----------	6	6	6	6	6	6		
32	52476-KZ4-J20	WASHER, THRUST --------------	2	2	2	2	2	2		
33	52479-KSK-000	ROD SUB ASSY., CUSHION CONNECTING	1	-	-	-	-	-		
	52479-KRN-710	---------------------------	-	1	-	-	-	-		
	52479-KRN-840	---------------------------	-	-	1	1	1	1		
34	52486-KZ3-J21	SEAT, SPRING ---------------	1	1	1	1	1	1		
35	52487-KA4-831	RING, STOPPER --------------	1	1	1	1	1	1		
36	87516-KZ1-600	LABEL, RR. DAMPER WARNING ---	1	1	1	1	1	1		

3

F-19 REAR CUSHION



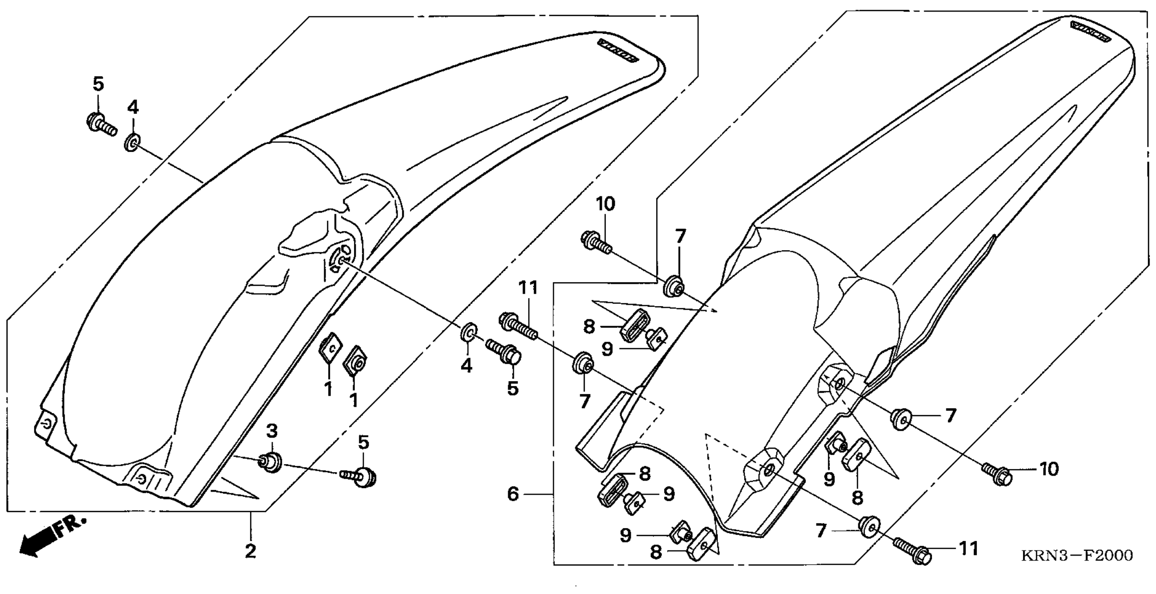
Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
37	87516-KZ1-881	LABEL, RR. DAMPER WARNING (FRENCH)	1	1	1	1	1	1	-------- --------	DE,DE/A,ED,ED/A,ED/B
38	90130-KZ4-J20	BOLT, LINK, 12X96 -----------	1	1	-	-	-	-		
	90131-MEN-840	BOLT, LINK, 12X92 -----------	-	-	1	1	1	1		
39	90130-KZ4-J40	BOLT, LINK, 12X81.5 ---------	1	1	-	-	-	-		
40	90131-KZ4-J40	BOLT, LINK, 12X120 ----------	1	-	-	-	-	-		
	90131-KRN-710	---------------------------	-	1	1	1	1	1		
41	90152-MEB-750	BOLT, CUSHION UPPER, 10X53 --	1	1	1	1	1	1		
42	90153-KZ4-710	BOLT, CUSHION LOWER, 10X43.5	1	1	1	1	1	1		
43	90306-KBP-901	NUT, U, 12MM --------------	3	3	3	3	3	-		
	90305-KRN-A30	---------------------------	-	-	-	-	-	3		
44	90306-KZ4-711	NUT, U, 10MM --------------	2	2	2	2	2	2		
45	90501-KZ4-J40	WASHER, PLAIN, 12MM ---------	1	1	1	1	1	1		
46	91053-KZ4-J21	BEARING, NEEDLE, 20X26X14 ---	2	2	-	-	-	-		
	91051-KSC-003	BEARING, NEEDLE, 20X26X15 ---	-	-	2	2	2	2		
47	91074-KZ4-B01	BEARING, NEEDLE, 19X26X15 ---	1	-	-	-	-	-		
	91074-KRN-711	BEARING, NEEDLE, 19X26X13 ---	-	1	1	1	1	1		
48	91074-MAC-741	BEARING, SPHERICAL, 10 ------	1	1	1	1	1	1		
49	91256-KZ3-731	O-RING, 21.5X1.5 -----------	1	1	1	1	1	1		
50	91257-KZ3-891	O-RING, 26.2X1.9 -----------	1	1	1	1	1	1		
51	91262-KZ3-731	DUST SEAL, 25X32X4 ----------	6	6	6	6	6	6		
52	91351-KZ3-731	DUST SEAL, RR. CUSHION PIVOT	1	1	1	1	1	1		
53	91351-KZ4-B01	DUST SEAL, 17X26X3 ---------	2	-	-	-	-	-		
	91351-KRN-711	DUST SEAL, 17.5X26X3 -------	-	2	2	2	2	2		
54	91351-MAC-671	DUST SEAL, 16X26X3 ---------	1	1	1	1	1	1		
55	90501-KZ4-J40	WASHER, PLAIN, 12MM ---------	2	-	-	-	-	-		



Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
55)	90501-KRN-710	--------------------------	-	2	2	2	2	2		
56	91053-KZ4-J21	BEARING, NEEDLE, 20X26X14 ---	4	-	-	-	-	-		
	91051-KSC-003	BEARING, NEEDLE, 20X26X15 ---	-	4	4	4	4	4		
57	90130-MEN-840	BOLT, LINK, 12X82 ----------	-	-	1	1	1	1		

F-20 REAR FENDER

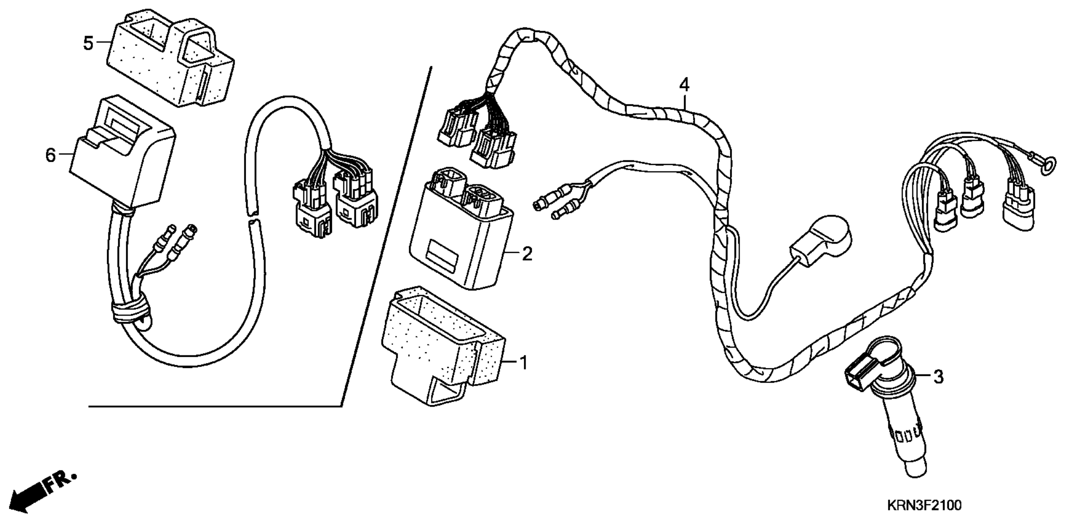
I13



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2		(6)	
	413102	FENDER, REAR ·················	0.2

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	61304-958-003	NUT, SPECIAL, 6X7 ···········	2	2	–	–	–	–		
2	80101-KRN-000ZB	FENDER SET, RR. (WL)								
		R292R...........EXTREME RED	1	–	–	–	–	–		
	80101-KRN-730ZA	*R292R*...........EXTREME RED	–	1	–	–	–	–		
3	90503-KRN-000	COLLAR, RR. FENDER ··········	2	2	–	–	–	–		
4	94101-06800	WASHER, PLAIN, 6MM ··········	2	2	–	–	–	–		
5	96001-06016-00	BOLT, FLANGE, 6X16 ··········	4	4	–	–	–	–		
6	80101-KRN-850ZA	FENDER SET, RR. *TYPE1*(WL) ·	–	–	1	1	–	–		
	80101-KRN-A10ZA	····························	–	–	–	–	1	–		
	80101-KRN-A30ZB	FENDER SET, RR. *TYPE2*(WL) ·	–	–	–	–	–	1		
7	80111-KRN-850	COLLAR, RR. FENDER ··········	–	–	4	4	4	4		
8	80112-KRN-850	HOLDER, RR. FENDER NUT ······	–	–	4	4	4	4		
9	90301-KRN-850	NUT, RR. FENDER ·············	–	–	4	4	4	4		
10	96001-06016-00	BOLT, FLANGE, 6X16 ··········	–	–	2	2	2	2		
11	96001-06025-00	BOLT, FLANGE, 6X25 ··········	–	–	2	2	2	2		

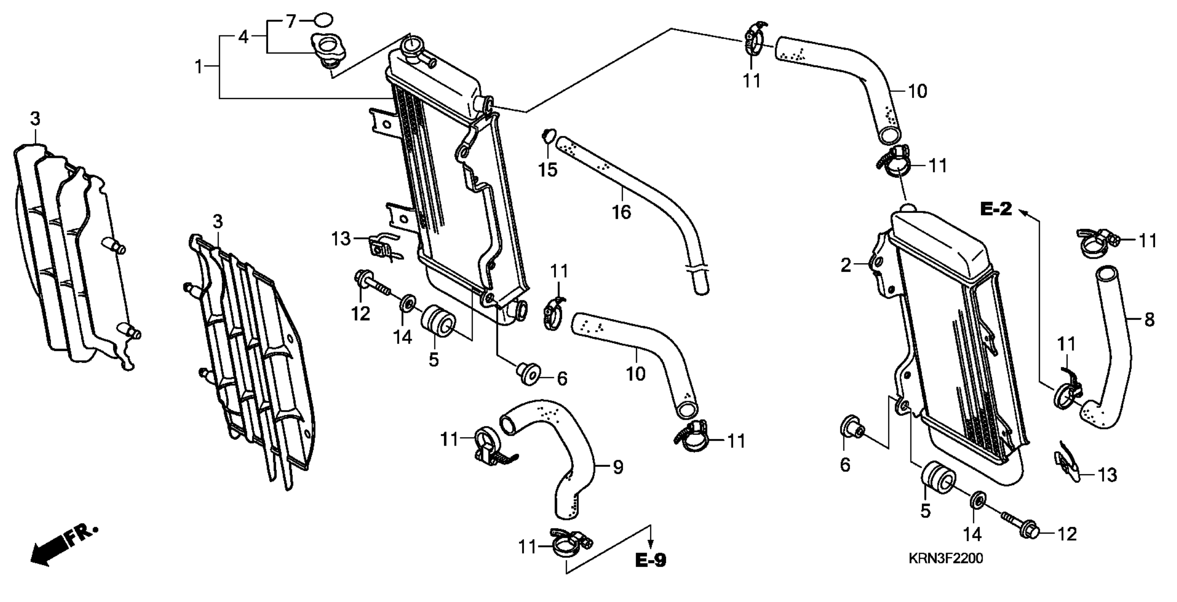
WIRE HARNESS



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	6141A1	IGNITION CONTROL MODULE	0.4
3	6141B8	COIL, DIRECT IGNITION	0.5
4	611100	HARNESS, WIRE	0.5
	6111L3	HARNESS, WIRE(A)	0.2
		.NOTE: '08,'09 model	
6	6141A1	IGNITION CONTROL MODULE	0.5

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	30401-KRN-000	CUSHION, C.D.I. UNIT	1	1	1	–	–	–		
	30401-KRN-A00		–	–	–	1	–	–		
2	30410-KRN-670	C.D.I. UNIT	1	–	–	–	–	–		
	30410-KRN-731		–	1	–	–	–	–		
	30410-KRN-861		–	–	1	–	–	–		
	30410-KRN-E01		–	–	–	1	–	–		
3	30700-KRN-670	CAP ASSY., NOISE SUPPRESSOR	1	1	1	1	1	–		
	30700-KRN-671		–	–	–	–	–	1		
4	32100-KRN-670	HARNESS, WIRE	1	1	1	1	–	–		
	32100-KRN-A10		–	–	–	–	1	1		
5	30401-MEN-A10	CUSHION, C.D.I. UNIT	–	–	–	–	1	1		
6	30410-KRN-E11	C.D.I. UNIT	–	–	–	–	1	–		
	30410-KRN-E21		–	–	–	–	–	1		

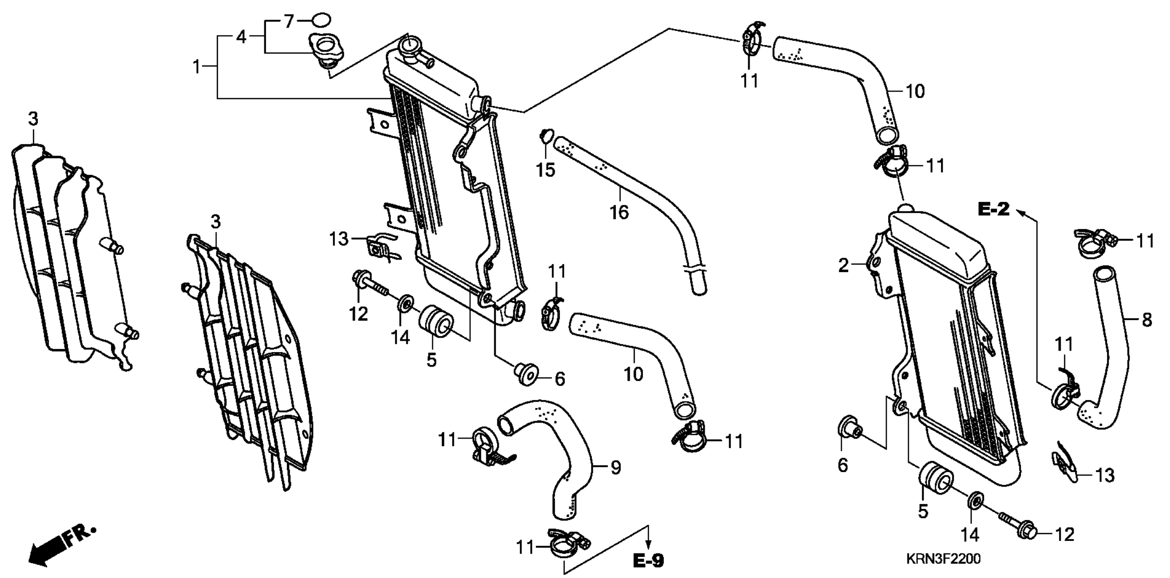
F-22 RADIATOR I15



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	115102	RADIATOR :RIGHT	0.6
	1151A2	RADIATOR :BOTH	0.8
2	115101	RADIATOR :LEFT	0.6
	1151A2	RADIATOR :BOTH	0.8
3	1151B2	GRILLE, RADIATOR :LEFT	0.1
	1151B3	GRILLE, RADIATOR :RIGHT	0.1
	1151G3	GRILLE, RADIATOR :BOTH	0.1
4	1151B8	CAP, RADIATOR	0.1
8	114130	HOSE A, WATER	0.4
9	114131	HOSE B, WATER	0.4
10	1151J7	HOSE, CROSS WATER :UPPER	0.5
	1151H6	HOSE, CROSS WATER	0.4

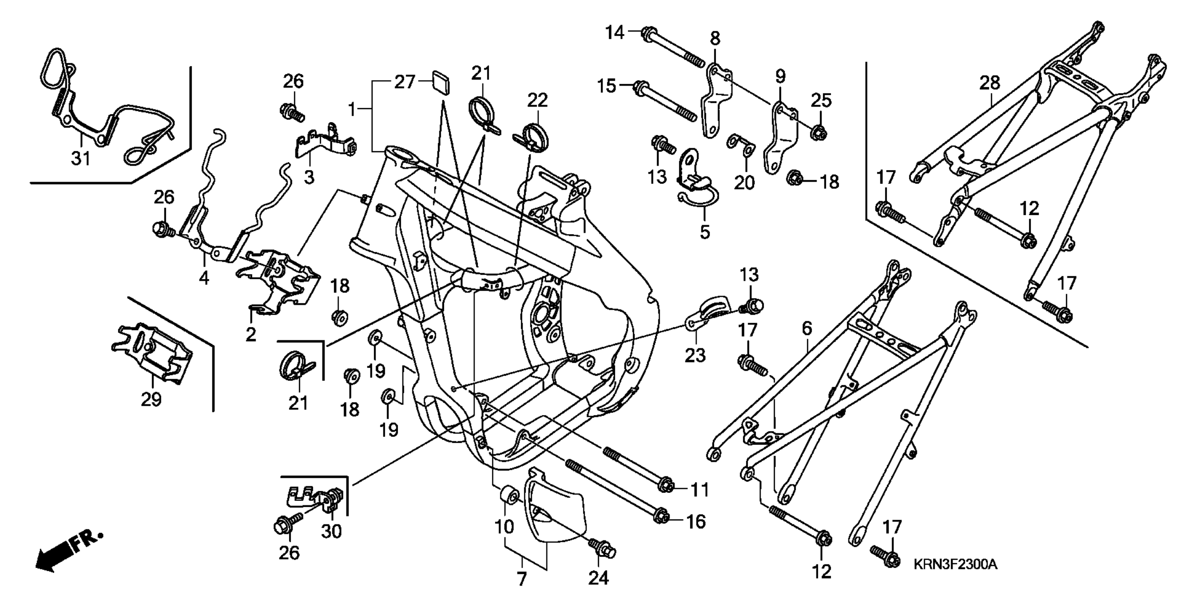
Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	19010-KRN-640	RADIATOR, R.	1	–	–	–	–	–		
	19010-KRN-731		–	1	–	–	–	–		
	19010-KRN-851		–	–	1	–	–	–		
	19010-KRN-A01		–	–	–	1	1	1		
2	19015-KRN-003	RADIATOR, L.	1	–	–	–	–	–		
	19015-KRN-731		–	1	–	–	–	–		
	19015-KRN-851		–	–	1	–	–	–		
	19015-KRN-A01		–	–	–	1	1	1		
3	19033-KRN-000	GRILLE, RADIATOR	2	–	–	–	–	–		
	19033-KRN-010		–	2	–	–	–	–		
	19033-KRN-850		–	–	2	2	2	2		
4	19037-KRN-640	CAP COMP., RADIATOR	1	–	–	–	–	–		
	19037-KRN-641		–	1	1	1	1	1		
5	19051-KRN-000	RUBBER, RADIATOR MOUNTING	4	4	4	4	4	4		
6	19052-MAC-680	COLLAR, RADIATOR MOUNTING	4	4	4	4	4	4		
7	19055-KRN-640	SEAL, RADIATOR CAP (ENGLISH/FRENCH/JAPANESE)	1	–	–	–	–	–		
	19055-KRN-641		–	1	1	1	1	1		
8	19061-KRN-000	HOSE A, WATER	1	1	1	1	1	1		
9	19062-KRN-000	HOSE B, WATER	1	1	1	1	1	1		
10	19064-KRN-000	HOSE D, WATER	2	2	2	2	2	2		
11	19506-KS6-700	CLAMP B, WATER HOSE	8	8	8	8	8	8		
12	90001-GB4-000	BOLT, FLANGE, 6X23.5	4	4	4	4	4	4		
13	90303-KRN-000	NUT, CLIP, 6MM	2	2	2	2	2	2		
14	90403-KA3-830	WASHER, RADIATOR MOUNTING	4	4	4	4	4	4		
15	95002-02080	CLIP, TUBE (B8)	1	1	1	1	1	1		

RADIATOR



Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
16	95003-14073-10	TUBE, VINYL, 6X9X730 (95003-14001-10M)	1	1	1	1	1	1		

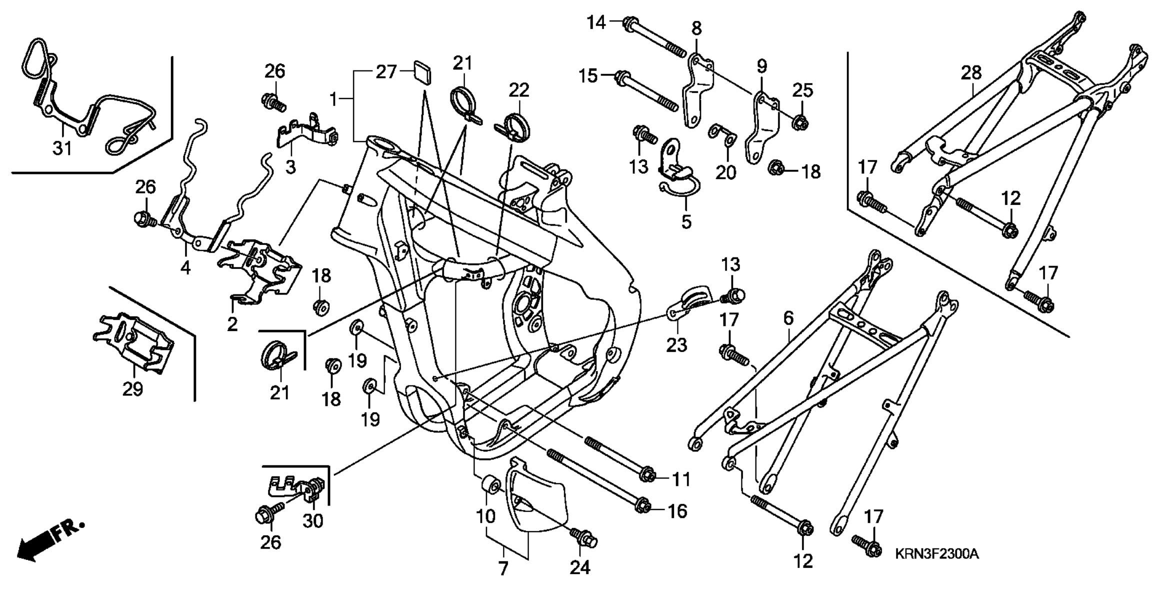
FRAME BODY



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	410100	BODY, FRAME ------------------	4.7
		.INCLUDES: Engine removal and installation	
6		(28)	
	4101A5	FRAME :REAR ------------------	0.4
7	4101F5	GUARD, ENGINE :LEFT ----------	0.1

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	50010-KRN-000	BODY SET, FRAME -------------	1	–	–	–	–	–		
	50010-KRN-730	--------------------------	–	1	–	–	–	–		
	50010-KRN-851	--------------------------	–	–	1	–	–	–		
	50010-KRN-A00	--------------------------	–	–	–	1	–	–		
	50010-KRN-A10	--------------------------	–	–	–	–	1	1		
2	50124-KRN-000	BRACKET, C.D.I. UNIT --------	1	1	1	–	–	–		
3	50126-KRN-000	STAY, COUPLER ---------------	1	1	1	1	1	1		
4	50128-KRN-000	GUIDE, HARNESS --------------	1	1	1	1	–	–		
5	50197-KRN-000	CLIP, FUEL TUBE -------------	1	1	1	1	1	1		
6	50200-KRN-730	BODY COMP., RR. FRAME -------	1	1	–	–	–	–		
7	50360-KRN-000	GUARD, L. ENGINE ------------	1	1	1	1	–	–		
	50360-KRN-A10	--------------------------	–	–	–	–	1	1		
8	50407-KRN-000	BRACKET, R. HEAD HANGER -----	1	–	–	–	–	–		
	50407-KRN-730	--------------------------	–	1	–	–	–	–		
	50407-KRN-850	--------------------------	–	–	1	1	1	1		
9	50408-KRN-000	BRACKET, L. HEAD HANGER -----	1	–	–	–	–	–		
	50408-KRN-730	--------------------------	–	1	–	–	–	–		
	50408-KRN-851	--------------------------	–	–	1	1	1	1		
10	52156-353-300	COLLAR, 6X4 -----------------	1	1	1	1	1	1		
11	90101-KZ3-J20	BOLT, FLANGE, 10X117 --------	1	1	1	1	1	1		
12	90105-KRN-000	BOLT, FLANGE, 8X125 ---------	1	1	1	1	1	1		
13	90106-KRN-000	BOLT, FLANGE, 5X12 ----------	2	2	2	2	2	2		
14	90107-KRN-000	BOLT, FLANGE, 8X55 ----------	2	2	2	2	2	2		
15	90109-KRN-000	BOLT, FLANGE, 10X58 ---------	1	1	1	1	1	1		
16	90116-KW3-000	BOLT, FLANGE, 10X138 --------	1	1	1	1	1	1		
17	90122-KRN-000	BOLT, FLANGE, 10X26 ---------	2	2	2	2	2	2		

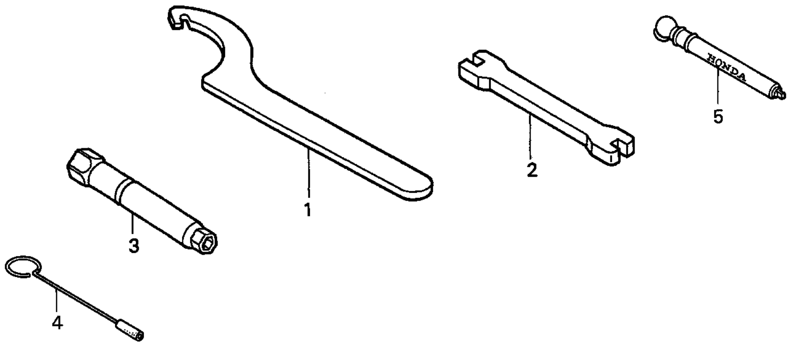
FRAME BODY



Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
18	90302-KZ3-J40	NUT, FLANGE, 10MM	3	3	3	3	3	3		
19	90410-HC4-000	WASHER, 10MM	2	2	2	2	2	2		
20	90511-KRN-000	WASHER, HEAD HANGER PLATE	1	1	1	1	1	1		
21	90651-KV6-003	BAND, WIRE	2	2	2	2	3	3		
22	90652-KT1-771	BAND, WIRE (BLACK)	1	1	1	1	1	1		
23	91404-KRN-000	CLIP, 2X70	1	1	1	1	1	1		
24	93404-06014-00	BOLT-WASHER, 6X14	1	1	1	1	1	1		
25	94050-08000	NUT, FLANGE, 8MM	2	2	2	2	2	2		
26	96001-06012-00	BOLT, FLANGE, 6X12	3	3	3	3	4	4		
27	50283-MR7-300	RUBBER, SEAT RAIL	2	2	2	-	-	-		
	50283-MEN-A00	RUBBER, TANK GUARD	-	-	-	2	2	2		
28	50200-KRN-850	BODY COMP., RR. FRAME	-	-	1	1	1	1		
29	50124-KRN-A00	BRACKET, C.D.I. UNIT	-	-	-	1	1	1		
30	50127-KRN-A10	STAY, L. COUPLER	-	-	-	-	1	1		
31	50128-MEN-A10	GUIDE, HARNESS	-	-	-	-	1	1		

3

TOOLS



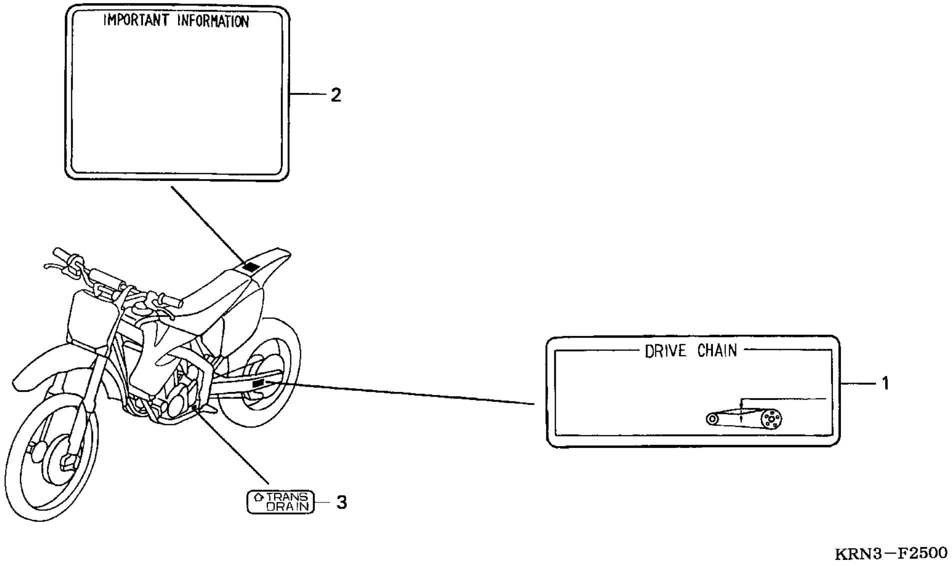
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Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
		NO INFORMATION ---------------	

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	89201-KS6-810	SPANNER A, PIN --------------	(2)	(2)	(2)	(2)	(2)	(2)		
2	89212-KZ4-J40	WRENCH, NIPPLE --------------	1	1	1	1	1	1		
3	89216-MEB-670	WRENCH, PLUG (16MM) ---------	1	-	-	-	-	-	-------- -------- ED,U	
			1	-	-	-	-	-	-------- 4K011414 ED/A	
			1	-	-	-	-	-	-------- 4K050514 U/A	
	89216-MY9-000	---------------------------	1	-	-	-	-	-	4K011415 -------- ED/A	
			1	-	-	-	-	-	4K050515 -------- U/A	
			-	1	1	1	1	1		
4	89217-KRN-000	TOOL, CARBURETOR MAINTENANCE	1	1	1	1	-	-		
5	89301-KA4-811	GAUGE, AIR PRESSURE ---------	(1)	(1)	(1)	(1)	(1)	(1)		

F-25 CAUTION LABEL

J 4



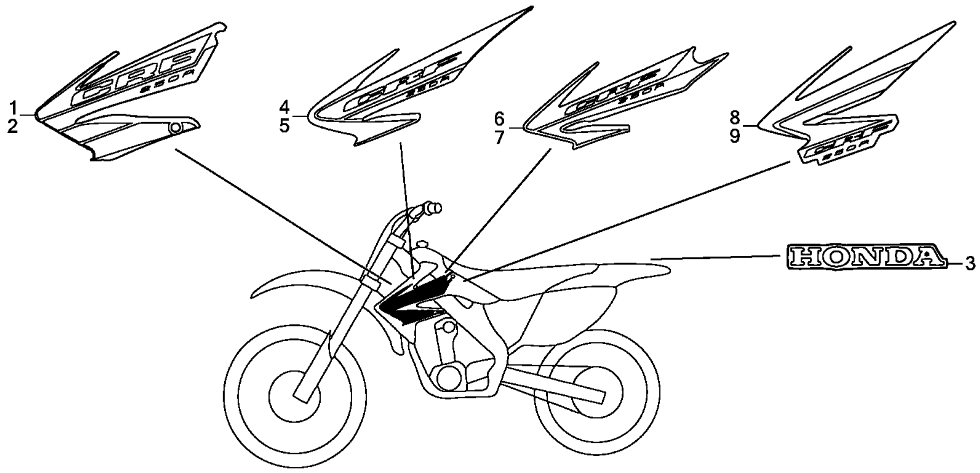
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
		NO INFORMATION	

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.		Parts catalogue code
1	87507-KZ3-B10	LABEL, DRIVE CHAIN	1	1	1	1	1	1			
	87507-KZ3-B90	LABEL, DRIVE CHAIN (FRENCH) .	1	1	1	1	1	1	--------	--------	DE,DE/A,ED,ED/A,ED/B
2	87560-GBF-770	MARK, CAUTION	1	1	1	1	1	1			
	87560-ML3-970	MARK, CAUTION (FRENCH)	1	1	1	1	1	1	--------	--------	DE,DE/A,ED,ED/A,ED/B
3	87564-KRN-000	LABEL, TRANSMISSION DRAIN ...	1	1	1	1	-	-			

3

F-26 MARK(CRF250R4/5/6/7)

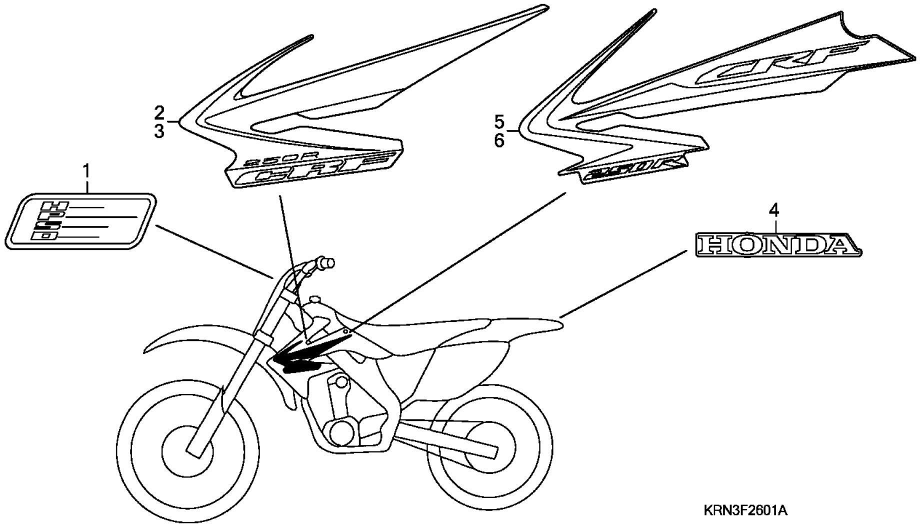
J 5



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
		NO INFORMATION ---------------	

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	87126-KRN-000ZA	MARK, R. RADIATOR SHROUD *TYPE1*	1	-	-	-	-	-		
2	87127-KRN-000ZA	MARK, L. RADIATOR SHROUD *TYPE1*	1	-	-	-	-	-		
3	87130-MBN-830ZA	MARK *TYPE1*(HONDA) ---------	1	1	1	1	-	-		
4	87126-KRN-730ZA	MARK, R. RADIATOR SHROUD *TYPE1*	-	1	-	-	-	-		
5	87127-KRN-730ZA	MARK, L. RADIATOR SHROUD *TYPE1*	-	1	-	-	-	-		
6	87126-KRN-850ZA	MARK, R. RADIATOR SHROUD *TYPE1*	-	-	1	-	-	-		
7	87127-KRN-850ZA	MARK, L. RADIATOR SHROUD *TYPE1*	-	-	1	-	-	-		
8	87126-KRN-A00ZA	MARK, R. RADIATOR SHROUD *TYPE1*	-	-	-	1	-	-		
9	87127-KRN-A00ZA	MARK, L. RADIATOR SHROUD *TYPE1*	-	-	-	1	-	-		

MARK(CRF250R8/9)



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
		NO INFORMATION ---------------	

Ref. No.	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
1	61139-MEN-A10ZA	MARK, STEERING DAMPER *TYPE1*	-	-	-	-	1	1		
2	87126-KRN-A10ZA	MARK, R. RADIATOR SHROUD *TYPE1*	-	-	-	-	1	-		
3	87127-KRN-A10ZA	MARK, L. RADIATOR SHROUD *TYPE1*	-	-	-	-	1	-		
4	87130-MBN-830ZA	MARK *TYPE1*(HONDA) ---------	-	-	-	-	1	-		
	87130-KPS-A20ZA	MARK *TYPE2*(HONDA) ---------	-	-	-	-	-	1		
5	87126-KRN-A30ZA	MARK, R. RADIATOR SHROUD *TYPE1*	-	-	-	-	-	1		
6	87127-KRN-A30ZA	MARK, L. RADIATOR SHROUD *TYPE1*	-	-	-	-	-	1		

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06115-KRN-A10	F6	61	1
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06420-MEB-750	H5	82	1
06421-KRN-710	H5	82	2
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06435-KRN-711	H1	78	1
06435-KRN-712	H1	78	1
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15414-MEB-670	D16	39	6
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52400-KRN-731	I9	102	1
52400-KRN-851	I9	102	1
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53177-MEN-670	G2	63	15
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87126-KRN-A30ZA	J6	115	5
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87127-KRN-730ZA	J5	114	5
87127-KRN-850ZA	J5	114	7
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87507-KZ3-B10	J4	113	1
87507-KZ3-B90	J4	113	1
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87560-GBF-770	J4	113	2
87560-ML3-970	J4	113	2
87564-KRN-000	J4	113	3
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89212-KZ4-J40	J3	112	2
89216-MEB-670	J3	112	3
89216-MY9-000	J3	112	3
89217-KRN-000	J3	112	4
89301-KA4-811	J3	112	5
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90004-GHB-690	D16	39	12
90004-GHB-710	D16	39	13
90004-GHB-780	D16	39	14
90005-896-000	E2	41	4
90005-MCJ-000	D3	26	12
90010-MEB-670	E2	41	5
90013-MEB-670	D12	35	13
90017-MY9-790	D1	24	5
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90031-KRN-670	E3	42	10
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90101-KZ3-J50	H15	92	15
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	I4	97	27
	I6	99	10
90101-KZ4-J40	I6	99	11
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90103-KRN-000	I5	98	10
90103-MEN-710	H10	87	14
90105-KRN-000	J1	110	12
90105-MAC-680	G15	76	16
	H6	83	20
90105-MEN-000	I8	101	18
90106-KRN-000	H8	85	19
	J1	110	13
90106-MJ0-000	G6	67	6
	G8	69	18
90107-KRN-000	J1	110	14
90107-KZ4-J40	G5	66	9
	G6	67	7
	G8	69	19
90108-KZ4-J40	G12	73	25
90108-MN0-000	H8	85	23
90109-KRN-000	J1	110	15
90110-KZ4-J40	G13	74	15
90111-MEB-003	G3	64	14
90112-413-000	E9	48	20
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90113-MAC-780	G12	73	27
90113-MEN-670	G2	63	20
90113-MEY-A10	G2	63	20
90114-166-006	G3	64	15
90114-MAC-780	G15	76	17
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90114-MEN-J01	G3	64	15
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HONDA
The Power of Dreams

Published by Honda Motor Co., Ltd.
Printed in Japan
E.O A 60.2008.08

August 17, 2008

PARTS CATALOGUE NEWS

Honda Motor Co., Ltd. Service Division

PARTS CATALOGUE - CORRECTED

Printed in Japan

CODE NO.	13KRN4E6
PARTS CATALOGUE NEWS	CRF250R CRF250R 4/5/6/7/8/9
NEWS NO.	001

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.		Parts catalogue code
F-21	3	L	30700-KRN-670	CAP ASSY., NOISE SUPPRESSOR ..	1	1	1	1	-	-			
					-	-	-	-	1	-	-------	-------	DE, ED, U, U/A
					-	-	-	-	1	-	-------	8K413263	DE/A, ED/A
		T	30700-KRN-671		-	-	-	-	1	-	8K413264	-------	DE/A, ED/A
					-	-	-	-	-	1			

NOTE A:PART NO.CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO.CORRECTION L:APPLICATION SERIAL NO.CORRECTION
T:APPLICATION CORRECTION Z:REMARKS CHANGE

August 31,2008

PARTS CATALOGUE NEWS

Honda Motor Co., Ltd. Service Division

Printed in Japan

CODE NO.	13KRN4E6
PARTS CATALOGUE NEWS	CRF250R CRF250R 4/5/6/7/8/9
NEWS NO.	002

NEW MODEL CRF250R9-2ED AND 2U TYPES COMPONENT PARTS-MARKETED

This Parts News CRF250R9-2ED and 2U types parts exclusively and is respectively based CRF250R9-ED and U types listed on the CRF250R Parts Catalogue.

All other parts not listed herein are the same as CRF250R9-ED and U types parts.

Model	Parts catalogue code	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable carburetor serial No.
CRF250R9	2ED	European direct sales	ME10E-2500001~	JH2ME10A*9K500001~	FCR12D A
	2U	Australia	ME10E-2500001~	JH2ME10U*9K500001~	

NOTE A:PART NO.CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO.CORRECTION L:APPLICATION SERIAL NO.CORRECTION
T:APPLICATION CORRECTION Z:REMARKS CHANGE

BOOKNo.:13KRN4E6

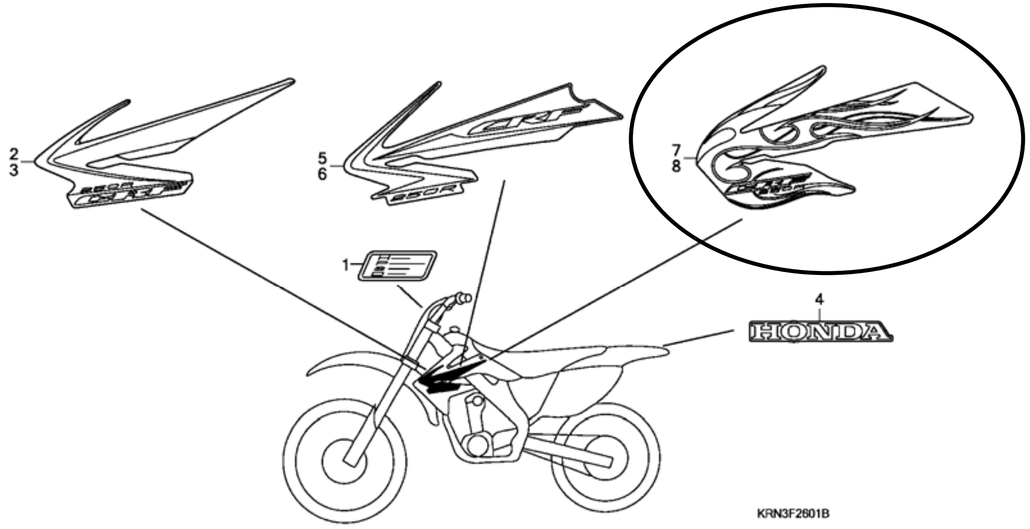
Block No.	Ref. No.	Part No.	Description	Reqd.QTY CRF250R 4	5	6	7	8	9	Base Part No.	Parts catalogue code
E-1	2	12310-KRN-A20	COVER COMP., CYLINDER HEAD ...	-	-	-	-	-	1	12310-KSC-A30	
E-6	3	11351-KRN-A20	COVER, CLUTCH	-	-	-	-	-	1	11351-KRN-A30	
E-10	2	11340-KRN-A20	COVER COMP., L. CRANKCASE	-	-	-	-	-	1	11340-KSC-A30	
F-5	1	61110-MEN-A20	FENDER SUB ASSY., FR.	-	-	-	-	-	1	61110-MEN-670	
F-6	23	51610-MEN-A20	PROTECTOR, R. FR. FORK	-	-	-	-	-	1	51610-MEN-000ZA	
	24	51620-MEN-A20	PROTECTOR, L. FR. FORK	-	-	-	-	-	1	51620-MEN-000ZA	
F-8	8	44650-KRN-J30	WHEEL SUB ASSY., FR.	-	-	-	-	-	1	44650-KRN-A30	
	9	44701-MEN-A21	RIM, FR. WHEEL (21X1.60)	-	-	-	-	-	1	44701-MEN-A11	
	26	51615-KRN-J30	COVER COMP., FR. DISK	-	-	-	-	-	1	51615-KRN-A30ZA	
F-9	10	43340-MEN-A20	GUARD, RR. CALIPER	-	-	-	-	-	1	43340-MEY-000ZA	
	18	43330-KRN-J30	COVER, RR. DISK	-	-	-	-	-	1	43330-KRN-A30ZA	
F-11	11	42650-KRN-A20	WHEEL SUB ASSY., RR.	-	-	-	-	-	1	42650-KRN-A10	
	12	42701-KRN-A21	RIM, RR. WHEEL (19X1.85)	-	-	-	-	-	1	42701-KRN-A11	
F-12	16	19071-KRN-A20ZA	SHROUD SET, R. RADIATOR *TYPE1*(WL)	-	-	-	-	-	1	19071-KRN-A30ZA	
	17	19072-KRN-A20ZA	SHROUD SET, L. RADIATOR *TYPE1*(WL)	-	-	-	-	-	1	19072-KRN-A30ZA	
F-13	1	77100-KRN-A20	SEAT COMP.	-	-	-	-	-	1	77100-KRN-A30	
	2	77101-KRN-A20	LEATHER COMP., SEAT (NO LETTERS PRINTED)	-	-	-	-	-	1	77101-KRN-A30	
	10	83510-KRN-A20	COVER, R. SIDE	-	-	-	-	-	1	83510-KRN-A30	
	12	83610-KRN-A20	COVER, L. SIDE	-	-	-	-	-	1	83610-KRN-A30	
F-14-1	28	17250-KRN-A10	CASE COMP., AIR CLEANER	-	-	-	-	-	1	17250-KRN-A30	
F-20	6	80101-KRN-A20ZA	FENDER SET, RR. *TYPE1*(WL) ..	-	-	-	-	-	1	80101-KRN-A30ZB	
F-22	3	19033-KRN-A20	GRILLE, RADIATOR	-	-	-	-	-	2	19033-KRN-850	

NOTE A:PART NO.CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO.CORRECTION L:APPLICATION SERIAL NO.CORRECTION
T:APPLICATION CORRECTION Z:REMARKS CHANGE

BOOKNo.:13KRN4E6

Block No.	Ref. No.	Part No.	Description	Reqd.QTY CRF250R 4	5	6	7	8	9	Base Part No.	Parts catalogue code
F-23	7	50360-KRN-A20	GUARD, L. ENGINE	-	-	-	-	-	1	50360-KRN-A10	

F-26-1 MARK (CRF250R8/9)



Block No.	Ref. No.	Part No.	Description	4	5	6	7	8	9	Base Part No.	Parts catalogue code
F-26-1	4	87130-KCZ-J60ZA	MARK *TYPE1*(HONDA)	-	-	-	-	-	1	87130-KPS-A20ZA	
	5		MARK, R. RADIATOR SHROUD *TYPE1*	-	-	-	-	-	0	87126-KRN-A30ZA	
	6		MARK, L. RADIATOR SHROUD *TYPE1*	-	-	-	-	-	0	87127-KRN-A30ZA	
	7	87126-KRN-A20ZA	MARK, R. RADIATOR SHROUD *TYPE1*	-	-	-	-	-	1		
	8	87127-KRN-A20ZA	MARK, L. RADIATOR SHROUD *TYPE1*	-	-	-	-	-	1		

NOTE A:PART NO.CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO.CORRECTION L:APPLICATION SERIAL NO.CORRECTION
T:APPLICATION CORRECTION Z:REMARKS CHANGE

November 09, 2008

PARTS CATALOGUE NEWS

Honda Motor Co., Ltd. Service Division

PARTS CATALOGUE - CORRECTED

Printed in Japan

CODE NO.	13KRN4E6
PARTS CATALOGUE NEWS	CRF250R CRF250R 4/5/6/7/8/9
NEWS NO.	003

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
E0P-1	1	T	06113-KRN-710	GASKET SHEET KIT A (COMPONENT PARTS)	-	1	1	1	1	1		
		T	12191-KRN-731	GASKET, CYLINDER	-	1	1	1	1	1		
		T	12251-KRN-731	GASKET, CYLINDER HEAD	-	1	1	1	1	1		
		T	12391-KRN-670	GASKET, HEAD COVER	1	1	1	1	1	1		
		T	14560-MEN-671	GASKET, TENSIONER LIFTER	1	1	1	1	1	1		
		T	18291-MM5-860	GASKET, EX. PIPE	1	1	1	1	1	1		
	2	T	06114-KRN-700	WASHER O-RING KIT A (COMPONENT PARTS)	1	1	1	1	1	1		
		T	12226-MEB-670	SEAL, RING	1	1	1	1	1	1		
		T	90442-397-000	WASHER, SEALING, 6MM	1	1	1	1	1	1		
		T	90543-MV9-670	RUBBER, MOUNTING	2	2	2	2	2	2		
		T	91303-377-000	O-RING, 13.8X2.5	1	1	1	1	1	1		
E0P-2	1	T	06115-KRN-A10	GASKET SHEET KIT B (COMPONENT PARTS)	-	-	-	-	1	1		
		T	11191-KRN-A10	GASKET, CRANKCASE	-	-	-	-	1	1		
		T	11352-KRN-671	GASKET, CLUTCH COVER	1	1	1	1	1	1		

NOTE A:PART NO.CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO.CORRECTION L:APPLICATION SERIAL NO.CORRECTION
T:APPLICATION CORRECTION Z:REMARKS CHANGE

BOOKNo.:13KRN4E6

Block No.	Ref. No.	Note	Part No.	Description	Reqd.QTY CRF250R 4	5	6	7	8	9	Serial No.	Parts catalogue code
		T	11394-KRN-A00	GASKET, R. COVER	–	–	–	1	1	1		
		T	11395-KRN-670	GASKET, L. COVER	1	1	1	1	1	1		
		T	19226-KRN-670	GASKET, WATER PUMP	1	1	1	1	1	1		
	2	T	06116-KRN-700	WASHER O-RING KIT B (COMPONENT PARTS)	1	1	1	1	1	1		
		T	90447-KE1-000	WASHER, SEALING, 7MM	2	2	2	2	2	2		
		T	90463-ML7-000	WASHER, SEALING, 6.5MM	2	2	2	2	2	2		
		T	90474-333-000	WASHER, SEALING, 8MM	2	2	2	2	2	2		
		T	90751-GK1-003	O-RING, 8.5X1.7	1	1	1	1	1	1		
		T	91301-KSR-A01	D-RING, 22MM	1	1	1	1	1	1		
		T	91302-PA9-003	O-RING, 39.8X2.2(ARAI)	1	1	1	1	1	1		
		T	91303-377-000	O-RING, 13.8X2.5	1	1	1	1	1	1		
		T	91304-MJ0-003	O-RING, 15.8X2.4(SHOWA)	1	1	1	1	1	1		
		T	91305-KF0-003	O-RING, 27X2(ARAI)	1	1	1	1	1	1		
		T	91307-035-000	O-RING, 18X3	2	2	2	2	2	2		
		T	91312-KE7-003	O-RING, 19X3(NOK)	1	1	1	1	1	1		

NOTE A:PART NO.CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO.CORRECTION L:APPLICATION SERIAL NO.CORRECTION
T:APPLICATION CORRECTION Z:REMARKS CHANGE